1981/82 ELECTRONIC MEASURING INSTRUMENTS



OUTLINE OF ANDO ELECTRIC

Established:

June 29, 1933

Paid-up Capital:

¥654,640,000

President:

Shun-ichi Oshiro

Stock Exchange Listing:

Second Section, Tokyo Stock

Exchange

Annual Gross Sales:

¥14,200 million (fiscal 1980)

Head Office:

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Head Office



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SALES, SHIPMENTS & SERVICE INFORMATION

ORDER BY TYPE NUMBER

When ordering, please specify the catalog number and name of the instruments desired. For example, "Type AJ-2730 Frequency Synthesizer". To prevent misunderstanding, always include significant specifications. Whenever special options or features such as special colors, non-standard power line voltages, etc. are desired, include specific instructions.

CONDITIONS OF SALE

Determination of prices, terms and conditions of sale, and final acceptance of orders are made only at our office in Tokyo, Japan.

TERMS

Full payment in advance of shipment or by sight draft against an irrevocable letter of credit at a Tokyo bank.

QUOTATIONS AND PRO-FORMA INVOICES

FOB, CIF, C&F, etc. quotations and pro-forma invoices are available on request.

SURCHARGE

A surcharge applies to orders requiring certificates issued by an appropriate public authority or a duly qualified independent inspector.

SHIPMENTS

Shipments to customers are made by either surface or air, as desired.

WARRANTY

All Ando instruments are warranted against defective materials and workmanship. The warranty is effective for one year from the delivery date but not longer than 18 months after the original shipment.

REPAIR PARTS

When ordering repair parts, please describe the parts required completely, using symbol numbers and descriptions from the parts list, and giving the type numbers and serial numbers of the respective instruments.

RETURNING INSTRUMENTS FOR REPAIR

When returning instruments for repair, please ask for shipping instructions. Please state type numbers and serial numbers of the instruments and dates of purchases.

SPECIFICATION CHANGES

Ando reserves the right to discontinue any item without prior notice and to change designs, models or specifications at any time without incurring any obligation to incorporate new features in instruments or parts previously sold.

POWER-SUPPLY CONSIDERATIONS

AC operated instruments are wired for operation from 100V/50-60Hz, unless otherwise specified. However, optional power requirements such as 110V/50-60Hz, 220V/50-60Hz or 230V/50-60Hz can be met on request.

OVERALL DIMENSIONS

The overall dimensions of all instruments herein are expressed as height x width x depth in milimeters, and do not include knobs, fittings or stands.



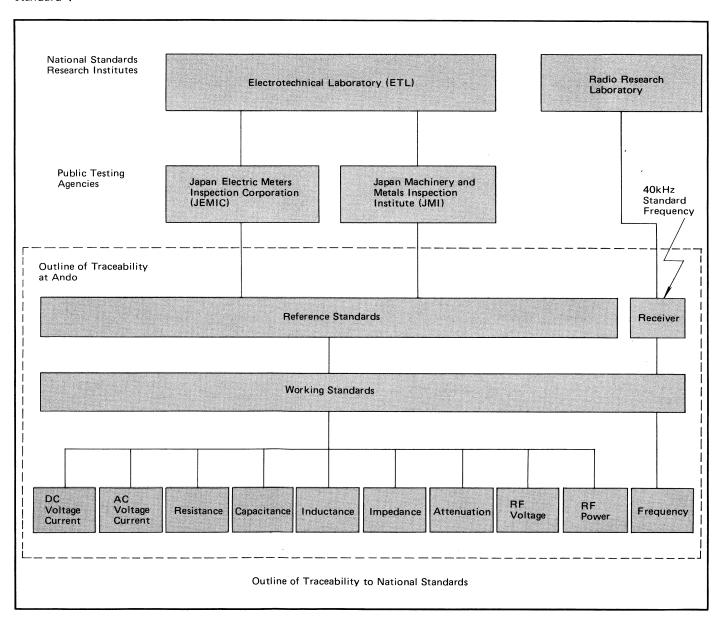
ANDO'S CALIBRATION SYSTEM—TRACEABILITY

Scientific technological progress is based on accurate measurements, while measuring instruments acquire increasing importance in many areas including production, research, safety management and control. Quality assurance is indispensable for these instruments, and their precision must be based on national standards. In other words, they must have established traceability.

"Traceability" is a simplified word of "traceability of measurement standard to national standards", and the traceability is "a function in which measurement standard of a measuring instrument must be calibrated properly through well cleared route and method step by step by more precise standards or instruments finally to a national standard".

Ando's Calibration System

Ando maintains rigid controls for instruments used in production and inspection applications in accordance with the calibration system shown below. Ando performs calibrations in its own electric standards laboratory in which the temperature and humidity are perfectly controlled. Reference instruments are traceable to national standards over all ranges from DC to high frequencies and are stored in well-controlled conditions. Instruments manufactured by Ando are calibrated and checked against these reference instruments for increased precision and superb quality assurance.





A STANDARD INTERFACE BUS

The recent popularity of personal or desk-top computers has stimulated use of automatic measuring systems in various fields, primarily to reduce labor. The most critical problem in combining an automatic measuring system with programmable measuring equipment is how to optimize the interface. Various problems have arisen due to the lack of standardized interface systems. This has recently led to development of universally-accepted interface bus systems; the most popular is the GP-IB (IEEE-488) or IEC-IB system, details of which are discussed here.

INTRODUCTION

Interface can be defined as the set of unbreakable promises in exchanging signals between devices. Interface is normally based on the specifications of an element on the line connecting the devices. Such specifications include:

- 1) Mechanical specifications, mainly of the connectors;
- Electrical specifications, such as signal voltage, current, and timing; and
- Software specifications, such as procedures to send and receive signals,

Interfaces also may be classified by the method of digital signal transfer:

- Byte-parallel, bit-parallel
 (Star connection, large number of lines)
- Byte-serial, bit-parallel (Bus connection, limited number of lines)
- Byte-serial, bit-serial (Bus connection, one or very few lines)

There are advantages and disadvantages to each of these methods. The best method must selected on the basis of the specific purpose of the interface.

Byte-Parallel, Bit-Parallel Interfaces

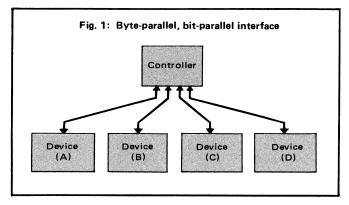
As shown in Fig. 1, this calls for parallel connection of all signal lines — each individual line is connected. The interface function is simple but the number of lines required is large.

This interface is widely used for small-scale systems and for systems that require connection of components in a signal device or high-speed, real-time data transfer. Standardization of this interface system is difficult because number of connecting lines varies according to the type and quantity of data signals.

Byte-Serial, Bit-Parallel Interfaces

This system requires only eight data transfer lines because data is transferred in bytes (8 bits). A few more lines are required for control.

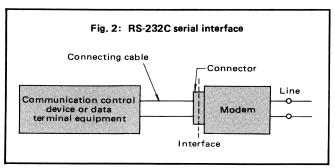
The main advantage of this system is ease of standardization, due to data handling in bytes. The system can handle any quantity of data with a relatively limited number of connecting lines, provided the



data is divided into bytes prior to transfer. This system is becoming popular for peripheral equipment and programmable measuring equipment.

Byte-Serial, Bit-Serial Interfaces

This system transfers data by the bit and requires only one data transfer line. It is popular for systems that transfer data over relatively long distances. A representative system is the RS-232C serial interface shown in Fig. 2.



GP-IB (General-Purpose Interface Bus)

Application Areas

- This standard is applicable to the interface of instrumentation systems, or portions of them, in which:
 - the data exchanged among the interconnected apparatus is digital (as distinct from analog);
 - the number of devices that may be interconnected by one contiguous bus does not exceed 15;
 - the total transmission path length over the interconnecting cables does not exceed 20m;
 - the data rate across the interface on any signal line does not exceed 1 megabit per second.
- This standard applies generally to laboratory and production test environments which are both electrically quiet and restricted as to physical dimensions (distances between the system components).

Interface System Overview

- Messages (quantities of information) carried by an interface system belong to either of two broad categories:
 - messages used to manage the interface system itself, hereinafter called interface messages;
 - messages used by the devices interconnected via the interface system that are carried by, but not used or processed by the interface system directly, hereinafter called device-dependent messages.

Note — The detailed specification of device-dependent messages is beyond the scope of this standard.

- An effective communication link requires three basic functional elements to organize and manage the flow of information to be interchanged among devices:
 - a device acting as a listener;
 - a device acting as a talker;
 - a device acting as a controller.

Note — The terms talker and listener have specialized meanings in this standard to better describe the role of devices.

These terms are used in order to avoid confusion with other technical terms such as transmitter and receiver.

- In the context of the interface system described by this standard:
 - A device with the capability to listen can be addressed by an



A STANDARD INTERFACE BUS

interface message to receive device-dependent messages from another device connected to the interface system.

- A device with the capability to talk can be addressed by an interface message to send device-dependent messages to another device connected to the interface system.
- A device with the capability to control can address other devices to listen or to talk. In addition, this device can send interface messages to command specified actions within other devices. A device with only this capability neither sends nor receives device-dependent messages.
 - Note The use of the word controller throughout this standard applies strictly to the management (control) of the interface system and does not imply the broad capabilities typically associated with the word in the data processing context.
- Message paths and bus structure
 - The interface system contains a set of 16 signal lines used to carry all information, interface messages and device-dependent messages, among interconnected devices.
 - Messages may be coded on one signal line or on a set of signal lines as determined by the particular message content and its relationship to the interface system.
 - The bus structure is organized into three sets of signal lines:
 - data bus, eight signal lines;
 - data byte transfer control bus, three signal lines;
 - interface management bus, five signal lines.
 - A set of eight interface signal lines carries all 7-bit interface messages and the device-dependent messages:
 - a) DATA INPUT OUTPUT 1 (DIO1)
 - h) DATA INPUT OUTPUT 8 (DIO8).

Message bytes are carried on the DIO signal lines:

- in a bit-parallel byte-serial form;
- asynchronously;
- bidirectionally.

Note — A message may be carried on an individual DIO signal line when required.

- 2) A set of three interface signal lines is used to effect the transfer of each byte of data on the DIO signal lines from a talker or controller to one or more listeners:
- a) DATA VALID (DAV) is used to indicate the condition (availability and validity) of information on the DIO signal lines.
- NOT READY FOR DATA (NRFD) is used to indicate the condition of readiness of device(s) to accept data.
- NOT DATA ACCEPTED (NDAC) is used to indicate the condition of acceptance of data by device(s).

The DAV, NRFD, and NDAC signal lines operate in what is called a three-wire (interlocked) handshake process to transfer each data byte across the interface.

- 3) Five interface signal lines are used to manage an orderly flow of information across the interface:
- a) ATTENTION (ATN) is used (by a controller) to specify how data on the DIO signal lines are to be interpreted and which devices must respond to the data.
- b) INTERFACE CLEAR (IFC) is used (by a controller) to place the interface system, portions of which are contained in all interconnected devices, in a known quiescent state.

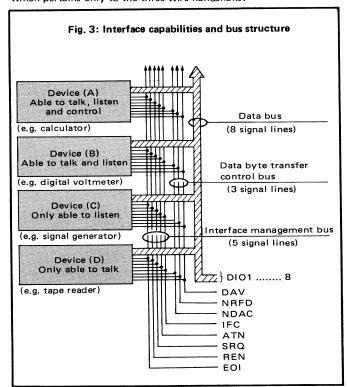
- c) SERVICE REQUEST (SRQ) is used (by a device) to indicate the need for attention and to request an interruption of the current sequence of events.
- d) REMOTE ENABLE (REN) is used (by a controller) in conjunction with other messages, to select between two alternate sources of device programming data.
- e) END OR IDENTIFY (EOI) is used (by a talker) to indicate the end of a multiple byte transfer sequence or in conjunction with ATN (by a controller), to execute a parallel poll.
- Interface system elements

The primary elements of this interface system are:

- functional elements;
- electrical elements;
- mechanical elements.

General Information on Licensing

The interface specified by this standard includes patented matter which pertains only to the three-wire handshake.



Other Interface Systems

Besides the GP-IB described above, another system is also widely accepted throughout the world. That system is known as CAMAC (Computer Automated Measurement and Control). It is an international standard established mainly by researchers and scientists engaged in nuclear engineering. CAMAC provides detailed standards for such physical aspects as crate and module design as well as interface standards for signal lines.

For microcomputers, there is the S-100 bus, which has the standardized interior bus system of the microcomputer.

PRODUCTS SELECTION GUIDE

1 Test Signal Sources

| Product Name | Type Number | Frequency Range | Output Level & Impedance | Description | See Page |
|---------------------------|----------------|------------------------|---|--|-------------|
| | AJ-2600 | 10Hz — 2MHz | -59 — +15dBm, 75Ω | Synchronous operation with the AD-2430/ 2530/2630 selective level meters | 16 |
| | AJ-2700 | 2kHz – 30MHz | (optional 150Ω , 600Ω) | Synchronous operation with the AD-2730 selective level meter | 18 |
| Frequency Synthesizers | AJ-2730 | 10Hz — 29.99MHz | -50 — +15dBm; 75, 150, 600Ω | Can form a 30MHz comprehensive transmission measuring set when used together with the AD-4730 level meter and the AL-5730 switching unit | 20 |
| | AJ-2731 | 10Hz — 30MHz | -59.9 $-$ +15dBm; 75, 150, 600 Ω | Synchronous operation with the AD-2530/2630/2730 selective level meters. | 22 |
| | AJ-2750B | 1mHz — 30MHz | -80 $-$ +15dBm; 75, 150, 600 Ω | High resolution, sweep capabilities of frequency and level | 24 |
| | GES-100 | 1 – 30MHz | -60 — +10dBm, 75Ω | Synchronous operation with the SLM-51 selective level meter | 26 |
| | TC0-47 | 10Hz – 2MHz | 50 100 ID 75 000 C | Decade, low distortion | |
| Oscillators | TC0-48 | IOHZ — ZIVIHZ | –50 $-$ +20dBm; 75, 600 Ω | Continuously adjustable, low distortion | 27 |
| Oscillators | GET-36 | 1 — 250 MHz | –60 $-$ +10dBm, 50 or 75 Ω | Synchronous operation with the SLM-51 selective level meter | |
| | GET-42SP | 1 — 1000MHz | -60 — +5dBm, 75Ω | Synchronous operation with the SLM-42SP selective level meter | 29 |
| | GE-20C | 25kHz — 110MHz | -10 — +123dBμ/-123 — +10dBm, 50Ω | AM. Signal generator | 30 |
| Signal Generators | GE-502 | 455kHz — 129.999MHz | -20 — +129dBμ, 50Ω | Synthesized signal generator suitable for modulation characteristics measurements of FM and AM receiving equipment | 32 |
| | GE-503 | 1 – 520MHz | -20 — +123dBμ (-133 — +10dBm), 50Ω | Synthesized signal generator | 34 |
| White Noise | GRN-3B | 30Hz – 20kHz | -15 — +15dBm, 600Ω | | |
| Generators | GRN-2 | 15kHz – 10MHz | -60 — -10dB, 75Ω | | 36 |

2 Level/Selective Level Meters & Standard Level Calibration Set

| Product Name | Type Number | Frequency Range | Output Level & Impedance | Description | See Page | |
|-----------------|----------------|--------------------|--|--|-------------|--|
| | TLM-36B | 10Hz – 20kHz | –60 $-$ +30dBm, 600 Ω and high | The AD-4730 can form a 30MHz comprehen- | 44 | |
| | TLM-35B | 200Hz — 2 MHz | –60 $-$ +30dBm; 75, 600 Ω and high | sive transmission measuring set when used to- gether with the AJ-2730 frequency synthe- sizer and the AL-5730 switching unit | | |
| | AD-4730 | 10Hz — 30MHz | -70 $-$ +22dBm; 75, 150, 600 Ω and high | | | |
| | AD-2430 | 20Hz – 20kHz | –115 $-$ +32dBm, 600Ω and high | | | |
| Selective Level | AD-2530 | 200Hz – 200kHz | -115 - +32dBm; 75, 150, Synchronous operation with the AJ-7000 series synchronous generators (options) and | | 45 | |
| Merera | AD-2630 | 800Hz — 2MHz | -115 $-$ +32dBm; 75, 150, 600 Ω and high | other AJ-series frequency synthesizers | | |
| AD-2730 | AD-2730 | 10kHz — 30MHz | –115 $-$ +32dBm; 70, 150 Ω and high | | | |
| | SLM-51 | 1 — 130MHz | -105 — +21dBm, 75Ω | Synchronous operation with the GES-100 frequency synthesizer | 50 | |

| Product Name | Type Number | Frequency Range | Output Level & Impedance | Description | See Page |
|-----------------------------------|----------------|--------------------|--|--|-------------|
| | SLM-36 | 1 — 250MHz | –90 $-$ +21dBm, 50 or 75 Ω | Synchronous operation with the GET-36 and GET-42SP oscillators; highly accurate selected | 51 |
| | SLM-42SP | 1 — 1000MHz | –90 $-$ +21dBm, 75 Ω | frequencies (crystal locked system) | 31 |
| Selective Level Meters | AD-2750B | 200Hz — 30MHz | –120 $-$ +30dBm; 75, 135, 150, 600 Ω and high | Synchronous operation with the AJ-2750B frequency synthesizer; 8-digit frequency readout | |
| | AD-2700 | 200Hz — 30MHz | -115 — +13dBm; 75 150, 600Ω and high | 7-digit frequency readout | 47 |
| Standard Level Calibration Set | AD-4030 | DC, 20Hz — 1GHz | -1 $-$ +10/11dBm; 75, 110, 150 and 600 Ω | Plug-in versatility | 52 |

3 Spectrum Analyzers

| Product Name | Type Number | Frequency Range | Output Level & Impedance | Description | See Page |
|--------------|----------------|--------------------|-----------------------------|------------------------------------|-------------|
| Spectrum | AC-8203A | 10kHz — 500MHz | -110 — +20dBm; 50, 75Ω | Tracking generator option | 56 |
| Analyzers | AC-8211 | 100kHz — 1.7GHz | -107 $-$ +20dBm, 50Ω | Digital display of reference level | 58 |

4 Frequency Counters

| Product Name | Type Number | Frequency Range | Description | See Page |
|----------------------------|----------------|--------------------------------|--------------------------------|-------------|
| Frequency Counters AB-2104 | AB-2103 | 10Hz — 500MHz | Highly stable, 9-digit display | 60 |
| | 10Hz — 1GHz | nighty stable, 5-digit display | | |

5 Auxiliary Measuring Sets

| | Туре | Frequency | | lm | pedan | CO CO | Description | See |
|-----------------------------|----------|----------------|-------------|------------|-----------|-----------------|--|------|
| | Number | Range | Gain | Gain Input | | Output | Description | Page |
| | TA-2A | 1kHz | 0-60dB | 600Ω | | Ω 000 | | |
| | TA-18 | 30Hz — 10kHz | 45 CO ID | 600Ω & F | nigh | 600Ω | | 62 |
| Amplifiers | TA-15B | 3-150kHz | 15-60dB | 75,600Ω 8 | & high | 75, 600Ω | | 02 |
| | TA-21 | 10kHz – 50MHz | 0-30dB | 75Ω | | 75Ω | | |
| Detector- | ED-9 | 200Hz — 150kHz | 80dB | 600Ω | | 000Ω | | 63 |
| amplifiers | ED-7 | 200Hz — 1.2MHz | 95dB | 75, 600Ω | 2 | High | | 03 |
| | | | Impedance | | Att | enuation | | |
| | AL-205 | 50 45011 | 600Ω | | 0 — 121dB | | | |
| | AL-255 | DC – 150kHz | 150, 300, 6 | Ω000 | | | Used as testing standards Used for output level adjustments of test signal sources | 64 |
| | AL-352 | DC – 700kHz | 75, 150, 30 | 00, 600Ω | 0 – 91dB | | | |
| | AL-401 | DC – 50MHz | 75Ω | | 0 — 91dB | | | |
| • | AL-501B | | 754 | | 0 — 81dB | | | |
| Attenuators | AL-502B | DC — 250MHz | 50Ω | 0- | | | Used for input level adjustments | |
| | AL-511SP | DC — 250WH2 | 75Ω | | 0 – 91dB | | | 65 |
| | AL-512N | | 50Ω | | | - 31db | | |
| | AL-604B | DC – 1GHz | 3022 | | 0 - | – 61dB | | |
| | AL-611SP | DC = IGH2 | 75Ω | | 0 — 81dB | | | |
| | AL-4550 | DC – 200kHz | 600Ω | | 0. | – 127dB | GP-IB or BCD remote control | |
| Programmable Attenuators | AL-4551 | DC – 500kHz | 600Ω | | U — 12/GB | | capability for a complete system | 66 |
| | AL-4750 | DC - 30MHz | 75Ω | | 0 - | 95dB use | | |

Variable High Pass Filters (6 models, see pages 68 and 69), Variable Low Pass Filters (5 models, see pages 69 and 70), Switching Units (4 models, see page 71), Programmable Switching Units (3 models, see page 72), Channel Selectors (4 models, see page 73).

6 Impedance/Return Loss Measuring Sets

| Product Name | Type Number | Frequency Range | Measurement Range | Companion Instruments Available | See Page | |
|----------------------------------|----------------|--------------------|--|--|-------------|--|
| | DRZ-1 | 200Hz — 5kHz | | | | |
| Direct Reading | DRZ-2M | 200Hz — 100kHz | Z: $10 - 10000\Omega$; $< \phi$: $0 - \pm 90^{\circ}$ | T00 40 | | |
| Impedance Bridges | DRZ-3 | 3 – 150kHz | -55 | TC0-48 oscillator, ED-9 detector-amplifier | 76 | |
| | DRZ-4 | 10 — 500kHz | $Z:10-1000Ω; < \phi: 0-\pm90^{\circ}$ | | | |
| | UM-11B | 30Hz — 150kHz | $0-60$ dB (line impedance, $100-1000\Omega$) | TC0-48 oscillator, high input impedance detector | | |
| Return Loss Measuring Sets | UM-14 | 50kHz — 17MHz | $0-51$ dB (line impedance, $37.5-150\Omega$) | AJ-2730 frequency synthesizer AD-4730 level meter | 77 | |
| | UM-18SP | 1MHz — 1GHz | $0-40$ dB (line impedance, 75 Ω) | GET-42SP oscillator | | |

7 L, C, R Components

| Product Name | See Page | Product Name | See Page | | |
|---|-------------|---|-------------|--|--|
| Inductors Standard Self Inductors, 5 models available Standard Variable Inductors, 5 models available inductance), 8 models available Decade Inductor (self inductance), Type AM-3301 | | Decade Capacitor, Type DSC-1 | 78 | | |
| | 78 | Decade Resistors, 5 models available | | | |
| | 76 | Slide Rheostats Single Core Slide Rheostats, 45 models available Double Core Slide Rheostats, 46 models available | 79 | | |

8 Measuring Sets for Components & Telecommunications Cables

| Product Name | | See Page | Product Name | See Page |
|----------------------------|--------------------------------|-------------|---|-------------|
| ., C & R Measuring Sets | | | Dielectric Loss Measuring Sets (4 models available) | 94— 97 |
| Inductance Measuring Set | | 81 | Measuring Sets for Telecommunications Cables | |
| Resistance Measuring Sets | | | Electrostatic Coupling Measuring Sets | 99 |
| Ohm Meter | | 82 | Leakance Bridge | 100 |
| Wheatstone Bridge | | 82 | High Voltage Test Set | 101 |
| Insulation Resistance Meas | suring Sets dels available) | 83 | Line Fault Locators (3 models available) | 102- 104 |
| | | | Pair Identifier | 105 |
| Highmegohm Meter | | 84 | Cable Final Test Set | 106 |
| LCR Measuring Sets | | | Artificial Telephone Cables (4 models) | 108 |
| LCR Meter (digital) | | 86 | Transmission Simulator | 109 |
| Universal Bridges (3 model | s available) | 88- 90 | | |
| LCR Bridge | | 91 | | |

Note: See page 80 for the detailed selection chart of these instruments.

9 Measuring Sets for FDM Communications & Transmission Characteristics

| Product Name | Type Number | Frequenc | y Range | | | lmj | oedar | 108 | Description | See Page |
|--|-----------------|---------------------------------|-----------------------------------|-----------------|----------------------------|--------------------|-----------------|-----------------------|---|-------------|
| | TT-3 | 0.3-3.4k | Hz | 6 | 600Ω & high | | | | Can make loop-back test | 111 |
| | TT-9 | 0.2–10kH | Ηz | 6 | 300Ω | & high | | | Can make 100p-back test | ''' |
| | PMS-6C | 100Hz — 2MHz | | | 75, 15 | 50, 600Ω | & hig | gh | Housed in a portable carrying case | 112 |
| | AH-4730D | 10Hz — 2 | 9.99MHz | 7 | 75, 15 | 50, 600Ω | & hi | gh | Composed of the AJ-2730 frequency synthesizer, the AD-4730 level meter and the AL-5730 switching unit | 114 |
| | | | | Config | juratio | on | | | | |
| | PMS-15A | Main Unit | Base-band Oscillator | | IF Fre | equen- | | ift Oscil- or Unit | Designed for routine maintenance and adjustment of a detective relay system transmitter-receiver for radio- | 11 |
| | PMS-15B | | | | | | | | communications | 1 |
| | | Oscillator Frequency | | | V | Veighting | (CCI | TT) | | |
| | | Telephone | Progran | n | Telep | phone | P | rogram | | Т |
| | TT-170 | | 0.05-10 | кHz | | | P5 | 3 | CCITT transmission measurements of | |
| | TT-171 | 0.2-3.6kHz | 0.04-15 | | P53 | | P5 | 3, J16 | FDM channel translating equipment | 11 |
| Fransmission | smission TT-172 | | 0.04-13 | | | ` | J16 | | | <u></u> |
| Measuring Sets | | Oscillato | r Frequency | | Pilot Oscillator Frequency | | quency | | | |
| | | Group | Supergroup | Grou | ıp. | Supergr | oup | Line | | |
| | TT-180 | | | | Hz | 411.92k | кНz | 60 or 308kHz | | |
| | TT-181 | 60.6 — 107.7kHz & 70.8kHz | 312.3 — 551.4kHz & 534.8kHz | 84.08 104.08 | | 411.92k 547.92k | | 60 , 308kHz | Transmission measurements for FDM group and supergroup channel translating equipment | 1 |
| | TT-182 | | | 104.08 | | | 60 or 308kHz | | | |
| | | Frequ | ency Range | | | Imped | dance | 1835 (1836) | | |
| | VST-261 | | | | | | | | | |
| | VST-262 | 30Hz — 10kHz | | | 600Ω & high | | | | | |
| | VST-251B | | | | | | | | | 1 |
| | VST-252B | 300Hz — 15 | 0kHz | | 75, 600Ω & high | | | | Trolley-type test equipment The VST-251B, VST-252B, and | |
| | VST-253B | | | | | | | | VST-253B have differences in pilot frequencies. | |
| | VST-20B | 300Hz - 2. | 1MHz | | 75, 6 | Ω & hi | igh | | | |
| | VST-24 | 50kHz — 7 | | | 75Ω | | | | | 1 |
| | AH-4431 | 30Hz — 15k | | | 600Ω & high | | | | Designed for maintenance and con- struction of PCM stereo signal broad- casting relay systems | 1 |
| Transmission | TV-33 | 0.2-50kHz | | | 110 | & 600Ω | | | | 1 |
| Characteristics Curve Tracers | TV-37 | 60-560kHz | <u> </u> | | 75Ω | | | | Group delay measuring sets | 1 |
| | NM-36 | 30Hz - 31. | 5kHz | | | | | | Noise measurement of telephone and | 1 |
| Sophometers | AD-9430 | 30Hz - 16I | kHz | | 6003 | 2 & high | | | program circuits | 1 |
| Telephone Line Weighting Network | | 50-5000H | | | 600Ω | | | | ` | 1 |
| Crosstalk Mea- suring Set | PX-1 | 1-150kHz | | | 120, | 150, 200 | , 300 | 0 & 600Ω | 0—150dB measurement range | 1 |

10 PCM Transmission Measuring Sets

| Product Name Type Number | | Description | See Page |
|-----------------------------|---------|---|-------------|
| PCM Line Test Set | AP-9600 | Span line performance tests and repeater pre-installation tests on PCM-30 system | 133 |
| PCM-24 Measuring Test Set | AP-9100 | Terminal equipment and repeated line tests on PCM-24 system | 134 |
| PCM Line Test Set | AP-9603 | Span line performance tests and repeater pre-installation tests on PCM-24 or PCM-48 system | 136 |
| Pinolog Funos Dotostono | AP-7601 | Detection of bipolar errors contained in bipolar pulse train; | 137 |
| Bipolar Error Detectors | EBT-5E | performance test of an individual repeater; AP-7601 for PCM-24 system, EBT-5E for PCM-30 system | |
| Pattern Generator | AP-4870 | 450ML: POM | |
| Code Error Detector | AP-7870 | 150M bit PCM measuring sets | 138 |
| PCM Channel Test Set | AP-9601 | PCM multiplex terminal equipment maintenance tests (CCITT G712) | 139 |
| T | AP-9701 | • | |
| Transmission Measuring Sets | PMS-11 | Short-distance transmission path measuring set | 140 |

11 Data Transmission Measuring Sets

| Product Name | Type Number | Data Signalling Rate | Description | See Page |
|--|----------------|-------------------------|---|-------------|
| Code Generator | PW-105B | 50-200 bits/s | Start-stop system (5-unit code); distortion setting capability | 145 |
| Start-stop Distortion Measuring Set | TGK-13F | 50-200 bits/s | Total and element distortion measurements | 146 |
| Impulsive Noise/Level Hit Measuring Set | ASA-23 | 0.3-3.4 kHz | Digital display of hit and peak noise (CCITT V.55) | 147 |
| Modem Tester | TSD-502A | 50-9600 bits/s | Versatile, portable modem tester | 148 |
| Telegraph Test Set | AE-1501 | 50-200 bits/s | General-purpose, multi-function tester | 151 |
| Data Communication Analyzer | AE-5102 | 50–9600 bits/s | Troubleshooting analyzer for data communications network system; on-line monitoring and simulation capability | 153 |

12 Telephone & Exchange Measuring sets

| Product Name | Type Number | Frequency Range | Description | See Page |
|--|----------------|-----------------|---|-------------|
| Impulse Sender | TSD-31 | 1-39 PPS | Performance tests on telephone sets, telephone exchanges, and telephone circuits | 155 |
| Sensitivity Measuring Set | T-60NB | 1 kHz | Sensitivity and dynamic resistance measurements on T-60, T-60L, T-62 and T-62L telephone transmitters | |
| Sensitivity Measuring Set | R-60NB | 1 kHz | Sensitivity and impedance measurements on R-60, R-60L, R-62, and R-62L telephone receivers | 156 |
| Side-tone Attenuation Measuring Set N-60NB | | 1 kHz | Side-tone attenuation measurement on N-60, N-60L N-62, N-63 and N-63L telephone networks | |

13 Stereohonic FM Broadcast Measuring Sets, FM Linear Detectors & UHF Power Meters

| Product Name | Type Number | Frequency Range | Description | See Page |
|----------------------------------|----------------|--------------------|--|-------------|
| VHF Signal Generator | GE-502 | 455kHz — 130MHz | High frequency accuracy; suitable for modulation characteristics tests of FM/AM receivers | 32, 157 |
| Stereo Signal Generator | HSG-508 | 20Hz — 15kHz | Composite signal | 158 |
| Stereo Signal Demodulator | HSD-508 | 20Hz — 15kHz | Built-in pilot phase calibration circuit | 160 |
| | RDA-203 | 7MHz — 1 GHz | | |
| FM Linear Detectors | RDA-204 | /MHz — I GHz | Standard FM modulation meters; the RDA-203 has a residual AM measurement capability | 162 |
| | RDA-206 | 7–520MHz | | |
| Composite Measuring System | HSE-502 | 76—108/10.7MHz | Stereo characteristics measurements on tuners, transmitters and relay transmitters for FM broadcasting | 164 |
| | DPC-10 | | 15W | |
| Termination Load Power Meters | DPC-11 | DO FOOMUL | 30W | 165 |
| | DPC-12 | DC – 500MHz | 1.5W | |
| | DPC-14 | | 7.5W | |

14 Optical Communications Measuring Sets

| Product Name | Type Number | Measurement | Range | Use | | Description | See Page |
|------------------------------|----------------|--|---|--|--------------------------------------|--|-------------|
| Optical Power Meter | AQ-1111 | -70 — +10dBm/0.1nV -50 — +5dBm/10nW | | For minute level measurements | | | 168 |
| Standard Optical Power Meter | AQ-1112 | -20 — +10dBm/10μW — 10mW | | calibration mod | | Three different display modes selectable: W, dBm and dB. | 170 |
| Chopped Light Power Meter | AQ-1113 | | -80 — 0dBm (0.85μm band) -70 — 0dBm (1.3μm band) | | de Laur | | 172 |
| | OPM-120 | 1nW — 3mW, – 50 — ∃ | +5dBm | For extreme level measur | | | |
| | OPM-121 | 10nW — 10mW, -50 | – +10dBm | For low leve measuremen | | | |
| Optical Power Meters | OPM-122 | 100μW – 10mW, -10 |) — +10dBm | For power lo | evel | Analog meter indi- cation in W or dBm | 174 |
| | OPM-123 | 10mW - 1W, +10 - +30dBm | | For midium level measurements | | | |
| | OPM-124B | 100mW – 10W, +20 – +40dBm | | For high power level measurements | | | |
| | AQ-1130 | 100nW – 3mW, –40 – +5dBm | | For power level measurements | | Capable of measuring power level of fiber | 175 |
| Optical Power Testers | AQ-1170 | 100nw = 3mw, -40 | — +5ubiii | of fiber | | with adapter | .,, |
| | | Base Band | | Descriptio | n | | |
| 5/0.0 | AQ-1310 | 100kHz — 110MHz | Base band modulation electro-optical converters. | | al converters | 178 | |
| E/O Converters | AQ-1311 | 1 — 1000MHz | Dase Danu III | nodulation electro-optical conventers. | | | |
| | AQ-1401 | 1 — 1000MHz | Dave hand m | adulation anti | aal alaatr | o converters | 179 |
| O/E Converters | AQ-1411 | 1 — 1000MHz | Dase Dand III | oddiation opti | Cal-electi | o converters | |
| | | Wavelength | Outpu | t Level | | Description | |
| | AQ-1304 | 0.85µm (LED) | Approx30 | dBm or more | | ation: Intensity modulation | 180 |
| Light Sources | AQ-1305 | 1.3μm (LD) Approx10dB | | dBm or more | (IM) with external voice band signal | | 130 |
| | | | Descr | iption | | | |
| Optical Loss Characteristics | AQ-1011 | Wavelength: 0.6—1. | | , 1.0—1.5μm (C | Ge sensor |); using type AQ-1211 | 182 |
| Measuring System | AQ-1012 | Wavelength: 1.0-1, monochromator | 8µm (Ge sensor) | ; using type A | .Q-1210 p | orogrammable | |

15 Logic Analyzer

| Logic Analyzer | AE-4201 | Data input: 32 channels; storage capacity: 1024 bits/channel; for system debugging and maintenance of microprocessor-based equipment | 184 |
|----------------|----------------|--|-------------|
| Product Name | Type Number | Description | See Page |

16 Microprocessor System Analyzers

| Product Name | Type Number | Processor to be connected | Description | See Page | |
|---------------------------------|----------------|---------------------------|---|-------------|--|
| | AE-4101 | 0000 | | | |
| | AE-4101C | 8080A | | | |
| | AE-4103 | Z80-CPU | system. Optional 8k-byte RAM available for debugging ROM area. Each of AE-4101C/4103C/4105C/4106C has a built-in cassette MT. | | |
| Microprocessor System Analyzers | AE-4103C | | | 187 | |
| | AE-4105 | | | | |
| | AE-4105C | 8085A | | | |
| | AE-4106 | 8086 | | | |
| | AE-4106C | | | | |

17 IC Test Systems

| | + | | Use | 2.1.2.1 | | See |
|-----------------------------|----------|--------------------------------------|-----|---------|--|-----|
| Product Name Type Number | | R&D Production Acceptance Inspection | | | Description | |
| LSI Test Systems | DIC-8030 | • | • | • | Functional test system. Hierarchal/distributed system. 10MHz/20MHz. 128 pins maximum. | 194 |
| LST Test Systems | DIC-8032 | • | • | • | Functional test system. Hierarchal/distributed system. 5MHz/10MHz/20MHz. 128 pins maximum. | 196 |
| SSI/MSI Test System | DIC-8010 | • | • | • | Functional test system. Hierarchal/distributed system. 500kHz. 32 pins maximum. | 198 |
| Memory IC Test System | DIC-8020 | • | • | • | Hierarchal/distributed system. 20MHz maximum | 200 |
| Automatic IC Test System | UIC-5030 | • | • | • | DC parameter test system. Micro-CPU constrolled system. 0.1mV to 120V, 1nA to 500mA | 202 |
| IC Test System | DIC-3040 | | 0 | • | Functional test system. Micro-CPU constrolled system. 24 pins maximum. Desk-top type | 204 |
| IC Testers | AIC-10 | • | | • | Compact IC tester. Manual testing of AC and DC parameters of op-amp and comparator ICs. | 206 |
| | DIC-10 | • | | • | Compact IC tester for bipolar digital ICs. | 207 |

ideal

18 Desktop Computer

| Product Name | Type Number | Description | See Page |
|------------------|----------------|---|-------------|
| Desktop Computer | AE-8101 | Ideal for computation and control/measurement applications, and technical/science applications. | 208 |

19 Analog Computer

| Analog Computer | ADAC 480 | Expandable configulation. One-shot and repetitive operation. | 211 |
|-----------------|----------------|--|-------------|
| Product Name | Type Number | Description | See Page |

O applicable

20 Training Sets for Educational Use

| Product Name | Type Name | See Page |
|---|--------------|-------------|
| Analog Computer | ADAC L-100 | 214 |
| Model Computer | AV-7101 | 216 |
| Transistor Circuit Trainer | TA-13 | 218 |
| Modulation/Demodulation Circuit Trainer | MD-2 | 220 |
| Pulse Circuit Trainer | PUO-35 | 222 |
| A-D/D-A Converter Circuit Trainers | AD-51/DA-51 | 224 |
| Digital Circuit Trainers | DL-3A/3D | 226 |
| Power Supply Circuit Trainer | RTS-19 | 228 |

| Product Name | Type Name | See Page |
|-------------------------------------|---------------|-------------|
| Sequential Controller | SQ-10 | 230 |
| Automatic Control Technique Trainer | MO-2 | 232 |
| Thyristor Trainers | SCR-11-15 | 234 |
| Magnetic Circuit Trainer | MA-6 | 236 |
| Acoustic Technique Trainer | ASA-13 | 238 |
| Supersonic Wave Technique Trainer | UST-1 | 240 |
| Microwave Technique Trainers | Course 1 to 4 | 242 |
| Filter Circuit Trainers | VF-15/16/17 | 244 |

21 Industrial Production & Control Equipment

| Product Name | Type Name | See Page |
|--|---|-------------|
| Electronic Micrometers | DEM-200/300/ 600 series | 246 |
| Automatic Tool Position Compensating Systems | ALCOS series | 248 |
| Digital Scales | DPS-100 series | 249 |
| Microscale | DPS-204 (display) DEG-2010A (sensor) | 250 |
| Tapeless NC System | ALNUC-12 | 251 |
| Automatic Positioning Control System | ALNUC-20 | 252 |
| Automatic Tapping Machine | CPT-3000 | 253 |
| Copy Drills (NC Boring Machines for PCBs) | CPD-2110/2120/ 4000 | 254 |

TEST SIGNAL SOURCES

GENERAL INFORMATION

FREQUENCY SYNTHESIZERS

A frequency synthesizer is a test signal source that produces a signal of any desired frequency. The frequency can be obtained by synthesizing a certain unit frequency resulting from dividing or multiplying the frequency of a reference crystal oscillator with high stability and accuracy. In other words, the frequency synthesizer is capable of providing frequencies of the same spectral purity and stability as those of the crystal oscillator in small increments or decrements.

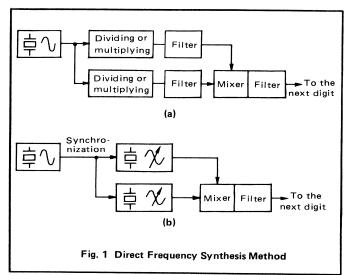
The frequency synthesizer therefore finds application not only in the communications industry but also in all branches of the electronics industry. Further, they have been finding increasing use in many other areas including vibration, resonance (ultrasound) and mechanical engineering where the stability of a high-quality standard is required.

Synthesis Techniques

Three methods of frequency synthesis are available: direct synthesis, indirect synthesis and digital direct synthesis. Each method has its own advantages and disadvantages, as described below.

(1) Direct Synthesis Method

There are three different approaches in the direct synthesis method to accomplish the synthesis of the desired output frequency: the first, by mixing the divided or multiplied reference frequency in a mixer (Fig. 1-a); the second, by mixing frequencies synchronized with the reference frequency (Fig. 1-b); the third, a combination of these two approaches.



The direct synthesis method has the advantages of a spectrally pure output signal and fast switching, but also has the disadvantages of difficult suppression of spurious output signals and higher cost.

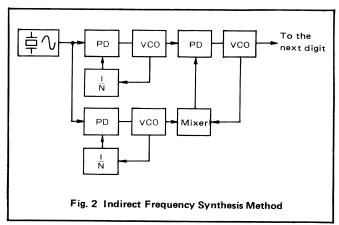
The direct synthesis method is therefore applied mainly to the applications where fast switching of frequencies (which is to be accomplished in tens of microseconds) is required.

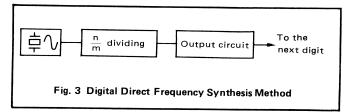
(2) Indirect Synthesis Method

Fig. 2 diagrams the principle of indirect synthesis; the desired output frequency is derived from the VCO (voltage-controlled oscillator) synchronized with the reference crystal oscillator by means of a PLL (phase-locked loop) circuit comprised of VCOs, PDs (phase detectors) and 1/N (frequency dividers). PLL indirect synthesis is accomplished by several methods, but in all methods the stability of synchronized circuits and reduction of FM noise are the chief considerations.

The indirect synthesis method has the advantages of simplified circuit, compact design, limited spurious output signals and multi-digit accommodation in a single loop PLL. On the other hand, it also has the disadvantages of slow switching, possible FM noise generation, and necessity of prevention of asynchronism.

In recent years, however, these problems except for the switching speed have been overcome with the advent of high performance phase detectors realized by advanced IC





GENERAL INFORMATION

technology. The indirect synthesis method now provides signals of high spectral purity comparable to those generated by direct synthesis.

Ando's frequency synthesizers employ the PLL system indirect method featuring low FM noise and limited spurious signals.

(3) Digital Direct Synthesis Method

In a frequency synthesizer employing the digital direct synthesis method, the main circuits are composed of logic ICs. The output frequency of the reference crystal oscillator is divided by the use of ROM, cumulative adder and other circuit devices to obtain the desired frequency. In the output circuits, however, analog circuits such as filters, mixers and D-A converters are employed.

The digital direct synthesis method has the advantages of fast switching, ease in control, free phase shift, and compact design and the disadvantages of the upper frequency limit and possible clock noise generation.

The frequency synthesizer employing the digital direct synthesis method has the advantages of easy control and free phase shift, and is suitable for generation of a variety of waveforms.

Ando's Frequency Synthesizers

The frequency synthesizers are required to meet the following requirements.

- High frequency accuracy, stability and resolution
- High spectral purity of the output signal
- Wide-range output level settability and stability
- Suitability for automatic measurement systems

All these requirements were taken into due consideration in the design and manufacture of Ando's frequency synthesizers listed in this catalog. These instruments are very useful for the measurements of the transmission characteristics of communication lines and equipment and for the tests and inspections of various electronic circuits and parts. As high stability and resolution of both the frequency and level are achieved, the characteristics of instruments and components alike can be determined with high accuracy and great ease, no matter how sharp their characteristic curves may be.

- High efficiency of transmission characteristics measurement can be achieved when the frequency synthesizers are operated in conjunction with suitable types of Ando's selective level meters.
- To meet the growing demands to time-saving automatic measurement systems, all models of Ando's frequency synthesizers but AJ-2730 have been provided with remote control capability of the frequency.

In the AJ-2731 not only the frequency but the output level can be controlled externally. This model finds optimum use in the applications where automation is particularly important.

The AJ-2600, AJ-2700 and AJ-2731 are designed to match GP-IB, interface bus which has been developed to achieve worldwide standardization of the control methods. Therefore, Ando's frequency synthesizers have applicability for an automatic measurement system.

OSCILLATORS

Ando's sine wave oscillators are available in various types, covering the frequency range from 5 Hz to 1000 MHz.

These oscillators are divided into two groups by oscillation types: RC Wien bridge (AJ-1101, TCO-47 and TCO-48) and LC types (GET-36 and GET-42SP).

The RC oscillator has a frequency selective network of resistance and capacitance. Q which is a measure of selectivity cannot essentially become larger than 1/2. (It is 1/3 in a Wien bridge.) In a bridge circuit, however, where feedback is applied and linear oscillation is caused to occur, Q can be considered to be a multiple of the applied feedback amounted. This arrangement makes it possible to obtain a low-cost oscillator with low distortion and wide frequency range.

The frequency can be varied if either C or R is variable. In the continuously variable AJ-1101 and TCO-48 oscillators C (capacitor) is variable, while in the decade dial type TCO-47 oscillator R is variable. Frequency ranges are switched by changing resistors in the frequency-determining network in the former, while ranges are switched by changing capacitors in the latter. In either type, a factor of 10 is used as a multiplier of the frequency indication for ease of reading.

The GET-36 and GET-42SP are LC type oscillators. The one of main features of these oscillators is that they have lock-in type oscillator units with two frequency dials. The frequency of oscillation obtained in these oscillators is " $f_1 + f_2$ ".

Since the f_2 dial as well as the f_1 dial (as in the GET-42P) is phase-locked to the harmonics of the built-in reference crystal oscillator, frequency stability is quite high. As the output frequency is obtained by beat-down, and frequencies 2 to 3 times as high as the output signal are produced inside these LC oscillators, precision constructions are employed.

FREQUENCY SYNTHESIZER

TYPE AJ-2600

- 10Hz to 2MHz
- 0.1Hz resolution
- A wide variety of options



FEATURES

- Frequencies can be set by six dials manually, and also the external remote control function can be added as an option. Thus, this instrument can be used as a signal source for an automatic measuring system.
- An output impedance of $75\Omega/150\Omega/600\Omega$ balanced can selectively be added as an option. The standard output impedance is 75Ω unbalanced. These output impedances can be added up to 2 kinds.
- The least significant three digits of frequency dials can be changed continuously. The frequency sweep can also be done by adding an external sweep signal (sawtooth wave 0 to 10V).
- This instrument provides local oscillator signal output for synchronous measurement, and it can measure the transmission characteristics with high efficiency by combining it with ANDO's AD-2630/2530/2430 selective level meter.

TYPE AJ-2600, FREQUENCY SYNTHESIZER

SPECIFICATIONS

Frequency setting modes:

200 Hz to

1.99999 MHz

10 Hz

10 kHz

5 to 7 MHz

1. Six decade dials

20 Hz to

199.999 kHz

1 Hz

1 kHz

2. Three decade dials and one

continuously variable dial

10 Hz to

19.9999 kHz

0.1 Hz

100 Hz

Output level frequency

response:

Within 0.3 dB.

Output impedances:

75 Ω unbalanced (standard);

75 Ω , 150 Ω , 600 Ω balanced

(optional).

Harmonic distortion:

s: -

Non-harmonic spurious:

40 dB or more. -60 dB or less.

Frequency sweep:

Can be swept by an external

sweep signal; continuous width

sweep.

Power requirements:

Dimensions:

100V AC, 50/60 Hz. Approx, 150(H) x 425(W) x

350(D)mm.

Weight:

Approx. 15 kg.

Reference oscillator

frequency accuracy:

 $\pm 5 \times 10^{-6}$, 5 MHz.

Output level:

Frequency

Frequency

resolution

frequency

Continuous

Local oscillator

range

width

-59 to +15 dBm in 1 dB steps.

500 to 700 kHz 50 to 70 kHz

Fine control provided.

OPTIONS

Output impedance options

| tchat unboadnes shares | | | | | |
|------------------------|--------------------|------------------|-------------------|------------------|------------------|
| Impedance | 75 Ω unbal. | 75 Ω bal. | 150 Ω bal. | 600Ω bal. | 600Ω bal. |
| Options | 10 Hz-2 MHz | 10-650 kHz | 10-650 kHz | 0.3-150 kHz | 30 Hz-20 kHz |
| Option No. 01 | • | • | • | | |
| Option No. 02 | • | • | | • | |
| Option No. 03 | • | • | | | • |
| Option No. 04 | • | | | • | • |

External remote control options

| ternal remote control option | · | |
|----------------------------------|---------------------------------|--|
| Option No. 11 | Ext. remote control is possible | BCD code (frequency, 6 digits; range, 1 digit) |
| Option No. 12 | for frequency setting | GP-IB code (bit parallel, byte serial) |

FREQUENCY SYNTHESIZER

TYPE AJ-2700



- 100Hz resolution
- A wide variety of options





FEATURES

- Frequencies can be set by six dials manually, and also the external remote control function can be added as an option. Thus, this instrument can be used as a signal source for an automatic measuring system.
- An output impedance of $75\Omega/150\Omega/600\Omega$ balanced can selectively be added as an option. The standard output impedance is 75Ω unbalanced. These output impedances can be added up to 2 kinds.
- The least significant three digits of frequency dials can be changed continuously. The frequency sweep can also be done by adding an external sweep signal (sawtooth wave 0 to 10V).
- This instrument provides local oscillator signal output for synchronous measurement, and it can measure the transmission characteristics with high efficiency by combining it with ANDO's AD-2730 Selective level meter.

TYPE AJ-2700, FREQUENCY SYNTHESIZER

SPECIFICATIONS

Frequency range:

2 kHz to 29.9999 MHz.

Frequency setting modes: 1. Six decade dials

2. Three decade dials and one

continuously variable dial.

Frequency resolution:

Continuous width setting: 100 kHz.

Local oscillator:

Frequency: 50 to 80 MHz

100 Hz.

Reference oscillator:

Frequency: 50 MHz

Accuracy: $\pm 5 \times 10^{-6}$

Output level:

-59 to +15 dBm in 1 dB steps.

Fine control provided.

Output level frequency

response:

Within 0.3 dB.

Output impedances:

(standard); 75 Ω unbalanced 75 Ω , 150 Ω , 600 Ω balanced (op-

tional).

Harmonic distortion:

40 dB or more, 2 kHz to 4 MHz.

30 dB or more, 4 to 30 MHz.

Non-harmonic spurious:

-60 dB or less, 2 kHz to 20

MHz.

-55dB or less, 20 to 30 MHz.

Can be swept by an external sweep signal; continuous width

sweep.

Power requirements:

Frequency sweep:

Dimensions:

100V AC, 50/60 Hz.

Approx. $150(H) \times 425(W) \times 350$

(D)mm.

Weight:

Approx. 15 kg.

OPTIONS

Output impedance options

| Omthatboac | | | | | |
|------------|-----------|--------------------|------------------|-------------------|------------------|
| | Impedance | 75 Ω unbal. | 75 Ω bal. | 150 Ω bal. | 600Ω bal. |
| Options | | 2 kHz-30 MHz | 10-650 kHz | 10-650 kHz | 0.3-150 kHz |
| Option | n No. 01 | • | • | • | |
| Optio | n No. 02 | • | • | | • |

External remote control options

| Option No. 11 | Ext. remote control is possible | BCD code (frequency, 6 digits; range, 1 digit) |
|---------------|---------------------------------|--|
| Option No. 12 | for frequency setting | GP-IB code (bit parallel, byte serial) |

FREQUENCY SYNTHESIZER

TYPE AJ-2730

- Wide frequency range 10 Hz to 30 MHz
- Compact design with superior stability and operation



The AJ-2730 that employs a PLL circuit provides accurate signals over a wide frequency range (10 Hz to 30 MHz) from the voice band to the video band. As it provides low-distortion signals with excellent output amplitude settability (frequency response: ±0.2 dB from 100Hz to 5MHz; ±0.3dB from 10Hz to 20MHz), it serves as an excellent signal source for transmission characteristic measurements. The AJ-2730 also gives excellent performance as a component unit of Type AH-4730D Transmission Measuring Test Set, when operated in conjunction with Ando's Type AD-4730 Level Meter and Type AL-5730 Switching Unit.

FEATURES

- Accurate and stable frequency generation.
- Wide frequency range—10 Hz to 30 MHz. 20 to 30MHz is an extension frequency range. This extension frequency can be obtained from a terminal in the rear panel.
- Small in size, light in weight.



This photo shows the AH-4730D Transmission Measuring Test Set which employs the AJ-2730 Frequency Synthesizer.

TYPE AJ-2730, FREQUENCY SYNTHESIZER

SPECIFICATIONS

| Frequency range | 10 Hz to 20 MHz Extension range: 20 to 30 MHz (as for the extension range specifications, see the item "Frequency extension" in this table). | | | | | | |
|---|--|--|----------------------------|--|--|--|--|
| Frequency setting | Three decade dials a | Three decade dials and seven in-line band selection switches | | | | | |
| Frequency accuracy | $\pm 5 \times 10^{-5}$ (at 10° t | o 30°C with line voltag | ge variations of \pm 10% | 5) | | | |
| Frequency stability | $\pm 3 \times 10^{-6} / ^{\circ} \text{C (at 0}^{\circ}$ | to 40°C) | | | | | |
| Output level | -50 to +15 dBm in | 1 dB steps; fine contro | ol provided | And the second s | | | |
| Frequency response (+5 dBm reference) | ±0.2 dB, 100 Hz to ±0.3 dB, 10 Hz to 2 | | | | | | |
| Output level accuracy | ±0.2 dB (100 kHz, | +5 dBm reference) | | | | | |
| Output level stability | ±0.1 dB including I | ine voltage variations o | of ±10% | Name and the second sec | | | |
| Attenuator step accuracy | ±0.2 dB | | | | | | |
| Harmonic distortion (2nd and 3rd) | -30 dB or less, 10 to 100 Hz -40 dB or less, 100 Hz to 5 MHz -35 dB or less, 5 to 10 MHz -30 dB or less, 10 to 20 MHz | | | | | | |
| | Impedance | Frequency | Return loss | Connector | | | |
| | 600Ω balanced | 0.3 to 150 kHz | -35 dB or less | I-214 | | | |
| Output impedance and | 150 Ω balanced | 10 to 650 kHz | -35 dB or less | I-214 | | | |
| return loss | 75Ω balanced | 10 to 650 kHz | -35 dB or less | I-214 | | | |
| | 750 | 10 Hz to 10 MHz | -35 dB or less | BNC | | | |
| | 75 Ω unbalanced | 10 to 20 MHz | -30 dB or less | DIVC | | | |
| Frequency extension (using a rear panel terminal) | Frequency range: 20 to 30 MHZ Output level -2 dBm ± 3 dB, 75Ω unbalanced (BNC connector) Harmonic distortion: -25 dB or less | | | | | | |
| Power requirements | 100V AC ±10%, 50/60 Hz; approx. 37 VA | | | | | | |
| Dimensions | Approx. 100(H) x 350(W) x 250(D) mm | | | | | | |
| Weight | Approx. 7.5 kg | | | | | | |
| Accessories supplied | One balancing cable (1.5 m long, terminated on both ends with I-214 connectors) One coaxial cable (1.5 m long, terminated on both ends with BNC connectors) One U-link | | | | | | |

FREQUENCY SYNTHESIZER

TYPE AJ-2731



- Wide frequency range from 10Hz to 30MHz
- Remote control capability
- Digital display
- Multiple impedance selection



The AJ-2731 is a constant amplitude, low distortion signal source which provides sine wave signals from 10 Hz to 29.99999 MHz. A 50 MHz crystal oscillator is employed as a reference oscillator. The sine wave signals with the same frequency stability and accuracy as the internal crystal oscillator can be obtained.

The AJ-2731 is a useful signal source which finds use in a wide variety of applications such as transmission characteristics measurements of communication lines and equipment, frequency characteristics measurements of electronic components, etc. Remote control capabilities of frequency and output level afford the flexibility for automatic measurement system applications.

FEATURES

- Wide frequency range from 10 Hz to 29.99999 MHz.
- Frequencies are selected by seven-digit decade dials in 0.1 Hz fine steps, and output levels are selected by three-digit decade dials in 0.1 dB fine steps.
- Frequencies and output levels can be remotely controlled.
- Frequencies and output levels can be digitally displayed.
- Frequency sweep can be made by applying a sweep signal externally.
- As a local oscillator for synchronous measurements is incorporated in this instrument, it is capable of efficient measurements of transmission characteristics when combined with Ando's AD-2000 series selective level meters.

TYPE AJ-2731, FREQUENCY SYNTHESIZER

SPECIFICATIONS

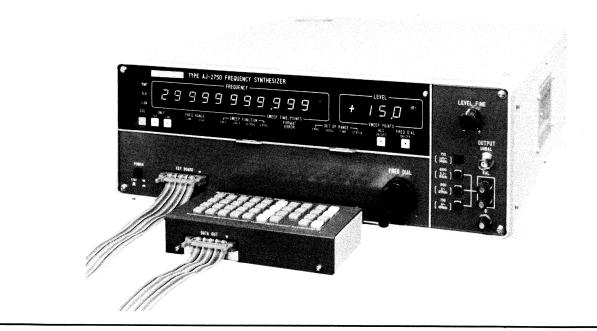
| Freq | uency range | 1kHz to 30MHz | z 100Hz to 3MHz 10Hz to 300kHz | | | Hz to 300kHz |
|--------------|----------------------------------|--|---|---------------|---|----------------|
| Freq | uency setting | Seven decade dials (2999999 max.) and one continuously adjustable dial | | | | |
| Freq | uency resolution | 10Hz | 1Hz | | | 0.1Hz |
| Cont | inuous width | 30MHz, 100kHz 3MHz, 10kHz 300kHz, 1kHz | | | | 00kHz, 1kHz |
| Loca | l oscillator output frequency | 50 to 80MHz 5 to 8MHz 500 to 800k | | | | 00 to 800kHz |
| Inter | rnal reference frequency racy | ference frequency $50 \text{MHz} \pm 5 \text{x} 10^{-6} \text{ (5 to } 35^{\circ} \text{C)}. 50 \text{MHz} \pm 5 \text{x} 10^{-7} \text{ (5 to } 35^{\circ} \text{C) optional.}$ | | | | ptional. |
| ie. | Range | -5 | 9.9 to +15dBm in 0.1d | B steps (thre | ee dials) | |
| t lev | Accuracy | 1 8 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | ±0.2dB (+5dBm | , 100kHz) | | |
| Output level | Frequency response | | ±0.2dB (+5dBm, 1kl ±0.3dB (+5dBm, 10 | | | |
| Atte | nuator step accuracy | : | ±0.2dB (10Hz to ±0.3dB (10 to | | | |
| | | Impedance | Frequency | | Return loss | |
| Out | out impedance | 75 Ω unbalanced | 10Hz to 30MHz | | 30dB or more (10Hz to 20MHz 25dB or more (20 to 30MHz) | |
| | return loss | 75Ω balanced | 10 to 650kHz | | | 35dB or more |
| | | 600Ω balanced | 300Hz to 150kHz | | 35dB or more | |
| | | 150Ω balanced | 10 to 650kHz | | 35dB or more | |
| High | ner harmonic distortion | | more (1kHz to 4MHz more (10Hz to 30MHz | | | |
| | | Spurious Range | 1/1 | 1/ | 10 | 1/100 |
| Spu | rious | -60dB or less | 1kHz to 20MHz | 100kHz | to 2MHz | 10Hz to 200kHz |
| • | | -55dB or less | 20 to 30MHz | 2 to 3 | BMHz | 200 to 300kHz |
| Fred | quency sweep | | l sweep signal. Capable | | | |
| Ext | ernal control | Both frequency and output level can be controlled by the GP-IB. | | | | |
| Pow | er requirements | 100V AC, 50/60Hz; approx. 135VA | | | | |
| Dim | ensions | Δ | Approx. 200 (H) x 425 | (W) x 350 (E | D) mm | |
| Wei | ght | | Approx. 2 | 25kg | | |
| Acc | essories supplied | | minated on both ends v | | | |

FREQUENCY SYNTHESIZER

TYPE AJ-2750B



- 11-digit frequency resolution in 1μ Hz steps
- Delivers a high degree of spectral purity; spurious output levels below-70 dB
- Built-in microprocessor provides digital sweeps of frequency and output level
- The removable control section makes the frequency synthesizer easy to use



Type AJ-2750 Frequency Synthesizer features 11-digit frequency resolution and output signals of high spectral purity. The built-in microprocessor provides sweeps of frequency and output level. The AJ-2750 is an ideal signal source for time-saving measurements and complete system use.

USES

- Measurement of characteristics of filters of large attenuation
- Measurement of frequency responses of FDM systems over the frequency range of from voice band to coaxial carrier band
- High-accuracy measurements over an ultra-low frequency range

FEATURES

- Frequency range of 0.001 Hz to 29.999999999 MHz and 1 μ Hz resolution below 30 kHz.
- Signals of high spectral purity permit accurate measurement of filters of large attenuation.
- The built-in microprocessor provides digital sweeps of frequency (linear, log) and arbitrary setting of step frequency and sweep time.
- Digital sweep of output level and arbitrary setting of step level, number of steps and sweep time are possible.
- The built-in GP-IB facilitates easy system use.

TYPE AJ-2750B, FREQUENCY SYNTHESIZER

SPECIFICATIONS

| | Range | | 100 Hz to 29,999999 | 999 MHz, 1 m | Hz resolution | | | | |
|------------------|---------------------------|---|--|---------------------------|------------------------------|--------------------------------|-------------------------|-------------------------------|--|
| | Hariye | | 0.001 Hz to 29.99999 | 99999 kHz, 1 / | uHz resolution | | | | |
| | Setting | - | 11 digits (through a keyboard or frequency setting dials) | | | | | | |
| | Frequency | | 5 MHz | | | | | | |
| _ | | | Units | | | Opti | ional units | | |
| Frequency | | | Item | Standard ur | 01 | | 02 | 03 | |
| | Reference | | | 2 x 10 ⁻⁸ /day | or 5 x 10 ⁻⁹ / | day or 2 x 1 | 0 ⁻⁹ /day or | 5 x 10 ⁻¹⁰ /day or | |
| | oscillator | Stability | Long term | less | less | : | less | less | |
| | | | Temperature (25° C±25° C) | Within ±5 x 1 | | | n ±1 x 10 ⁻⁸ | Within ±5 x 10 ⁻⁹ | |
| | Harmonic d | listortion | 40 dB or more from | 1 kHz to 10 M | Hz for both the 2 | nd and 3rd harr | nonics | | |
| C: | attenuation | | 30 dB or more from | 10 Hz to 30 M | Hz for both the 2 | nd and 3rd harr | nonics | | |
| Signal purity | Non-harmo related spur | · · · · · · · · · · · · · · · · · · · | -70 dB or less | | | | | | |
| | Phase noise | | -75 dB or less (in a 1 | 7 kHz band ce | entered on the car | rier), 0 dB = 10 | 0 kHz DEVN | | |
| | Range | | -80 to +15 dBm in 0 | | | | | | |
| | Frequency | resnonse | Within ±0.2 dB from | | | | | | |
| | | | Within ±0.3 dB from | | | utput | | | |
| | Accuracy | | Within ±0.2 dB at 10 | 0 kHz and +5 | dBm output | | | | |
| | | | Attenuation (dB) | Frequency 10 Hz to 10 MI | | 10 MHz | MHz 10 MHz to 30 MHz | | |
| | Attenuator | | -30 to +15 Within ±0.2 dB | | | | | | |
| Output | step accura | су | -40 to -3 | 30 | | | ±0.2 dB | | |
| level | | | | -60 to -40 | | 0.2 dB | | Within ±0.3 dB | |
| 10001 | | | -80 to -6 | | Within ± | | | thin ±0.6 dB | |
| | | | Impedance | | uency range | Return lo | | Connector | |
| | Output leve | el | 75 Ω unbalance | 20 MF | Hz to 20 MHz Hz to 30 MHz | 30 dB or more 25 dB or more | | BNC | |
| | impedance | | 150 Ω balanced | | z to 650 kHz | 30 dB or more | | | |
| | | | 600 Ω balanced | | z to 150 kHz | | | I-214 | |
| | | | 75 Ω balanced | | z to 650 kHz | <u></u> | | | |
| | Setting | | Through keyboard (| | | es) | | | |
| Sweep | Digital swe | ep of | (1) Linear and exponential sweep capability.(2) Sweep step frequency, number of steps and sweep time per step can be set arbitrarily. | | | | | | |
| capability | | | (3) Normal and single sweep capabilities. (1) Sweep step level, number of steps and sweep time per step can be set arbitrarily. | | | | | | |
| Capability | Digital swe | | | | | ne per step can b | oe set arbitra | rily. | |
| output level | | (2) Normal and single sweep capabilities. The data on the frequency and output level set manually can be stored in memory and retrieved. | | | | | | | |
| Data memo | | | The data on the freq | juency and out | put level set man | tored in memory | and retrieve | ad | |
| | Function memory | | A set of parameters of each sweep function can be stored in memory and retrieved. | | | | | | |
| External co | ntrol | | Both frequency and output level can be controlled by the GP-IB. | | | | | | |
| n | | | Frequency: Decimal 11-digit display Output level: Decimal 3-digit display with polarity | | | | | | |
| Displays | | | Other displays: Error, sweep time, number of steps, remote control | | | | | | |
| Auxiliary o | utpute | | 5 MHz reference fre | | | | | | |
| Power requ | | | 100 V AC, 50/ Hz | ,pac/ | | <u> </u> | | | |
| | s and weight | | Approx. 150 (H) x 4 | 125 (W) x 450 | (D) mm, approx. | 27 kg | | | |
| Difficusion | s ariu weigitt | | | | Connectors) may | | | | |

Note. Unbalanced 50Ω (instead of unbalanced 75Ω) output impedance (BNC connectors) may be offered as an option.

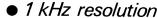
COMPANION INSTRUMENTS FOR SYSTEM USE

| Name of Instrument | Type Number | |
|--------------------|---------------------------|--|
| Desktop computer | AE-8101 (amics 80 series) | |
| Level meter | AD-2750B | |
| Attenuators | AL-4550/4551/4750 | |
| Switching units | AL-5530/5630/5731 | |
| Channel selectors | AL-5570/5571/5770/5771 | |

FREQUENCY SYNTHESIZER

TYPE GES-100







The GES-100 Frequency Synthesizer is a high performance oscillator generating sine wave signals with 1 kHz resolution over the frequency range of 1 to 130 MHz. Because a crystal oscillator is employed as a reference oscillator, highly accurate and stable frequencies can be obtained.

The GES-100 has a wide range of applications and particularly useful for precision measurements on crystal filters and transmission circuits. It can form a transmission measurement combination when operated in conjunction with Ando's SLM-51 selective level meter. The combination features time-saving measurements owing to synchronous operation.

FEATURES

- BCD remote control capability of frequency
- Frequency sweeping capability (with an external sweep signal)
- Digital display of frequency (5½-digit)
- Synchronous operation with Ando's selective level meter, Type SLM-51

SPECIFICATIONS

Frequency range: 1 to 130 MHz.

Frequency setting: Five decade dials and one continu-

1 kHz.

ously variable dial.

Manual and remote modes.

130 MHz, 100 kHz, 1 kHz.

±0.3 dB, 70 to 130 MHz.

5 MHz, 1×10^{-7} /day stability.

-60 to +10 dBm in 1 dB steps, fine

Frequency resolution: Continuous width

setting:

Reference oscillator:

Output level:

control provided. Frequency response (10 MHz, +5 dBm ref.): ± 0.2 dB, 1 to 70 MHz.

Harmonic distortion

(+10 dBm reference): (For both 2nd and 3rd harmonics) 40 dB or more, 1 to 70 MHz. 30 dB or more, 70 to 130 MHz.

Output impedance:

-60 dB or less. Spurious: Remote control signal: BCD code.

Low level, 0 to 0.8V. High level, +3.5 to +5V.

75 Ω unbalanced.

Frequency sweep range:

Dimensions:

1 kHz to 130 MHz by an external sweep signal. Power requirements:

100V AC, 50/60 Hz; approx. 87VA. Approx. $250(H) \times 450(W) \times 300(D)$

mm.

Weight: Approx. 21 kg.

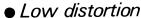
Accessories supplied: One coaxial cable terminated on both ends with SP-3CP connectors

(1 m long).

OSCILLATORS

TYPES TCO-47/48

■ Wide frequency range — 10 Hz to 2 MHz TCO-47: Decade type TCO-48: Continuously adjustable type





TCO-47



TCO-48

Low-distortion oscillators Types TCO-47 and TCO-48 provide high quality signals for transmission line measurements from 10Hz to 2 MHz. The TCO-47 and TCO-48 differ from each other in frequency selection.

TCO-47: Any frequency between 10 Hz and 2 MHz can be selected to three significant figures by three decade dials and one frequency multiplier dial. (Furthermore, the continuously adjustable dial of 0 to 0.01 Hz provides more discrete frequency settings). The TCO-47 features higher frequency accuracy and stability as compared with the TCO-48. This model affords great ease of operation, for the desired frequency can be set with reference to the most significant figure on the decade dial.

TCO-48: This oscillator generates signals in the frequency range of 10 Hz to 2 MHz divided into six bands, and the frequency of each band can be continuously varied by one dial. The TCO-48 serves a better purpose than the TCO-47 in the signal where the frequency must be quickly changed from one level to the other or the frequency of one band must be minutely varied.

FEATURES

• Low-distortion signals

Average distortion: 0.03% or less (70 dB or more); 10 kHz to 90 kHz, + 10 dBm into 75 Ω load

- High frequency accuracy
 - \pm (0.3% + 1 Hz), 10 Hz to 50 kHz for the decade dial type (TYPE TCO-47)
- Easy frequency setting
- Signals of high output level (+20 dBm)
- Monitor meter of output level
- \bullet Output impedances of 600 Ω and 75 Ω are provided for all bands

MATCHING LEVEL METERS

The following level meters which can be used with the TCO-47 and TCO-48 are also available from Ando.

- TYPE TLM-36B LEVEL METER (10 Hz to 20 kHz)
- TYPE TLM-35B LEVEL METER (200 Hz to 2 MHz)

TYPES TCO-47/48, OSCILLATORS

SPECIFICATIONS

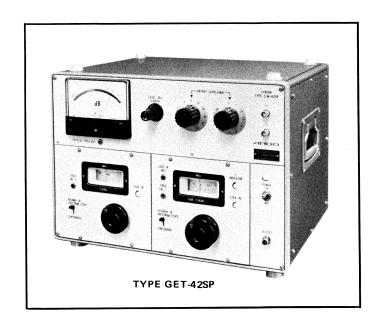
| Туре | TCO-47 | TCO-48 | | | |
|----------------------------------|--|---|--|--|--|
| Frequency range | 10Hz to 2MHz | | | | |
| | 6 bands, decade | 6 bands, continuously adjustable | | | |
| Frequency setting | Decade dials: 1Hz X 10, 0.1Hz X 10, 0.01Hz x 10 | Continuously adjustable dial: 1 to 10 Hz | | | |
| setting | Continuously adjustable dial: 0 to 0.01Hz | Multiplier dial: X10, X100, X1k, X10k, X100k, X100k, X100k +1 MHz | | | |
| | Multiplier dial: X10, X100, X1k, X10k, X100k, X100k + 1MHz | | | | |
| - | ± (0.3% + 1Hz), 10Hz to 50kHz | ± (3% + 2Hz), 10Hz to 100Hz | | | |
| Frequency accuracy | ±0.5%, 50kHz to 100kHz | ± (3% + 1Hz), 100Hz to 100kHz | | | |
| accaracy | ±0.7%, 100kHz to 2MHz | ± 5%, 100kHz to 2MHz | | | |
| Output impedance | 600 Ω balanced (connector: I-214) 75 Ω unbalanced (connector: BNC) | | | | |
| | -50 to | + 20 dBm | | | |
| Output level | (Output attenuator: 10 dB (Output meter: 0 to ±10 dB | X 5; with 10 dB level adjusting knob) Sm) | | | |
| Output/frequency characteristics | ±1 dB at +10 dBm output (dial setting +10 dBm and meter reading 0 dBm) | 2 dB or less | | | |
| Output meter scale error | ±1 dB at meter scale 0 dBm | | | | |
| | At +10 dBm output for 75 Ω impedance (d | ial setting +10 dBm and meter reading 0 dBm) | | | |
| | 50 dB or more, 1 | 0Hz to 1MHz | | | |
| Distortion | 65 dB or more, 100Hz, to 90kHz | | | | |
| | 70 dB or more, 10 to 90kHz | | | | |
| | 45 dB or more, 1 | to ZWHZ | | | |
| Power requirements | 100V AC, 50/60Hz | 100V AC, 50/60Hz | | | |
| Dimensions | Approx. 150(H) X 280(W) X 200(D) mm | Approx. 200(H) X 150(W) X 200(D) mm | | | |
| Weight | Approx. 5.5 kg | Approx. 5 kg | | | |

OSCILLATORS TYPES GET-36SP/36N/42SP

• 1 to 250MHz/1000MHz Precision VHF Oscillators

Type GET-36 and Type GET-42SP Oscillators, being provided with the frequency crystal-locking system and synchronous tuning capabilities, allow the user to make accurate, rapid test. They deliver a broad range of output level, covering a high frequency range. The output frequency can be easily set on film scale without band changing. Also, AGC circuits maintain constant, stable frequency characteristics. Due to their precision, these oscillators are well suited for measuring high precision electrical components such as crystal filters now coming into common use, in addition to measuring on transmission lines, equipment and cables.

The GET-42SP provides both the coarse and fine frequency selections in phase-locked steps of 10MHz (coarse) and 100 kHz (fine), producing results of extraordinarily high frequency accuracy, comparable to that of a synthesizer.



SPECIFICATIONS

| Туре | GET-36SP/GET-36N | GET-42SP |
|--|---|---|
| Frequency range | 1 to 250 MHz, continuously adjustable (two internal local oscillators provided: f ₁ , coarse; f ₂ , fine) | 1 to 1000 MHz, continuously adjustable (two internal local oscillators provided: f1, coarse; f2, fine) |
| Frequency accuracy/stability | $\pm (2 \times 10^{-5} + 20 \text{ kHz})$ $(f_1, locked in 5 \text{ MHz spectrum steps};$ $f_2, continuous)$ | \pm 5 x 10 ⁻⁷ /day (f ₁ , locked in 10 MHz spectrum steps; f ₂ , locked in 100 kHz spectrum steps) \pm (2 x 10 ⁻⁶ + 20 kHz) (f ₁ , locked in 10 MHz spectrum steps; f ₂ , continuous) |
| Output level | -60 to +10 dBm in 1 dB steps | -60 to +5 dBm in 1 dB steps |
| Output impedance | GET-36SP: 75Ω unbalanced Connector: SP female GET-36N: 50Ω unbalanced Connector: N female | 75 Ω unbalanced Connector: SP female |
| Frequency response | ±0.3 dB | ±0.3 dB, 1 to 600 MHz ±0.5 dB, 1 to 1000 MHz |
| Harmonic distortion (for both 2nd and 3rd harmonics) | 30 dB or more | 30 dB or more, 1 to 600 MHz 25 dB or more, 600 to 1000 MHz |
| Synchronous operation | Possible (when combined with the SLM-36 Selective Level Meter) | Possible (when combined with the SLM-42SP Selective Level Meter) |
| Power requirements | 100V AC, 50/60 Hz; approx. 67 VA | 100V AC, 50/60 Hz; approx. 65 VA |
| Dimensions and weight (approx.) | 300(H) x 425(W) x 300(D) mm; 26 kg | 300(H) x 425(W) x 300(D) mm; 31 kg |

AM SIGNAL GENERATOR

TYPE GE-20C

- Wide frequency range —25 kHz to 110 MHz in eight bands
- ◆ Digital readout of frequency 4½-digit LEDs



The GE-20C is a standard AM signal generator featuring a wide frequency range from 25kHz to 110MHz, a wide output level range from -123 to +10dBm, low distortion and low spurious. These features make the instrument ideal for communication equipment testings.

FEATURES

- As the GE-20C single-handedly covers a wide frequency range from 25kHz to 110MHz, it saves the trouble of using different signal generators required for such wide frequency applications in general.
- The GE-20C has an automatic level control circuit so that once a level is set, it does not need any further adjustment even when a band is changed.
- As MW and FM bands are included in one band each, adjustments in trackings and other operations are easy.
- Frequencies are easily set using the 4½ LED display.
- Effective RF shielding (little leakage radiation) and output range permit receiver sensitivity measurements to be made down to power levels of $1\mu V$.
- Built-in 400Hz/1kHz modulation signal generator.

TYPE GE-20C, AM SIGNAL GENERATOR

SPECIFICATIONS

Frequency range:

25 kHz to 110 MHz in 8 bands.

A: 25 — 65 kHz 65 - 180 kHz B: 180 - 500 kHz

C:

500 - 1700 kHz (BC band) D:

E: 1.6 — 5 MHz F: 5 – 16 MHz 16 – 50 MHz G:

50 - 110 MHz (FM band)

Frequency display:

4½-digit LED display.

±1 count accuracy.

Output level:

 $-10 \text{ to } +123 \text{ dB}\mu \text{ (0.3 }\mu\text{V to 1.4V)}$

or -123 to +10 dBm in 10 dB steps.

10 dB fine control provided.

Output impedance:

50 Ω unbalanced.

Output level accuracy: ±1 dB (for meter readings 0 dBm).

Output level indicated meter accuracy is ±3% of full scale

(current value). -20 dB or less.

Spurious:

Internal modulation

frequency:

400 Hz, 1kHz; ±10%.

External modulation

frequency:

50 Hz to 15 kHz on all bands

except bands A, B, C.

Modulation depth:

AM 0 to 85%.

Modulation accuracy: ±10% of full scale on all bands

except band H.

Modulation distortion: 5% or less (at 30% modulation and

less than 10 dBm output).

External modulation

input impedance:

 600Ω unbalanced.

Power requirements:

100V AC ±10%, 50/60 Hz.

Approx. 70 VA.

Dimensions:

Approx. 150H x 425W x 300D mm.

Weight:

Approx. 17 kg.

One cable (both ends terminated Accessories supplied:

with BNC connectors, 1 m long).

VHF SIGNAL GENERATOR

TYPE GE-502

- Frequency range from 455kHz to 129.999MHz
- FM/AM modulation capability
- Remote control operation of frequencies and output levels
- Suitable for both laboratory and production testings of FM/AM receivers



The GE-502 VHF Signal Generator, a synthesized FM-AM signal generator used to measure the modulation characteristics of FM-AM receivers, covers a frequency range from 455 kHz to 129.999 MHz with output levels from -20 to \pm 129 dB μ .

The GE-502 can provide complete stereo FM signals when used together with ANDO's HSG-508 Stereo Signal Generator, therefore it can be used for adjusting and testing IFs and VHF bands of FM stereo receivers.

FEATURES

- Excellent frequency stability because a synthesized oscillator circuit is used, and therefore requires no frequency counter.
- 2. Frequencies are displayed on LEDs (6 digits max.), which facilitates frequency settings.
- Frequencies can be set in 1 kHz steps, which is sufficient resolution for effective selectivity measurements of receivers.
- 4. Frequency and output levels can be remotely controlled.
- 5. Keeps FM distortion and frequency deviation constant despite frequency changes.
- FM and AM modulation can be accomplished at the same time.
- 7. The frequency deviation meter employs a peak indicating circuit which minimizes stereophonic and monophonic signal errors.

TYPE GE-502, VHF SIGNAL GENERATOR

SPECIFICATIONS

1. Frequency characteristics

Range: 455 kHz to 129.999 MHz (8 to 110 MHz for

FM).

Display: Numerical display using 6-digit LEDs.

Settings: Decade dial settings, 1 kHz steps; frequencies can be remotely controlled by external BCD signals.

Accuracy: Within $\pm 5 \times 10^{-5}$.

Stability: Within $\pm 1 \times 10^{-6}$ /hour after 2 hours warmup.

2. Output characteristics

Impedance: 50Ω unbalanced; less than 1.2 VSWR (at less than 110 dB μ); less than 1.3 VSWR (at more than 110 dB μ).

Level range: -20 to +129 dB μ (open).

Display: Numerical display using LEDs (1dB resolution); ±3 dB meter range (0.5 dB resolution).

Settings: Decade dial settings, 10 dB and 1 dB steps;

remote control operation can be accomplished by external BCD signals.

Level accuracy: Within ±0.5 dB referred to 0 dB μ meter indication and 110 dBµ output attenuator.

Attenuator accuracy: Within ± 1 dB for more than 0 dB μ ; within ± 2 dB for less than 0 dB μ .

Spurious: Less than -35 dB for 2nd and 3rd harmonics; less than -75 dB for non-harmonics (less than 119 dB μ output level).

Connector: N Type.

3. Modulation characteristics

3-1. General:

Types: FM, AM and simultaneous FM-AM.

FM-AM, internal; can be done in different frequencies

FM-AM, external

FM, internal—AM, external

AM, internal-FM, external

Internal modulation frequency: 400 Hz and 1 kHz, \pm (2% + 5 Hz) accuracy.

External modulation input impedance: 75Ω and 600Ω unbalanced; ±10% accuracy.

External modulation input connector: BNC Type.

3-2. FM:

Frequency deviation: 0 to ±200 kHz.

Indication: Peak indication, 0 to ±50/100/200 kHz;

accuracy, ±3% of full scale.

Input level: Approx. 1 Vp-p for ±75 kHz deviation.

Frequency range: 30 Hz to 135 kHz.

Frequency response: Within ±0.3dB referred to 1 kHz. Distortion: (8 to 110 MHz carrier frequency and ± 75 kHz frequency deviation.) Less than 0.1% for 50 Hz to 60 kHz: less than 0.5% for 30 Hz to 100 kHz.

S/N ratio: (8 to 110 MHz carrier frequency and ±75 kHz frequency deviation.) More than 75 dB for 30 Hz to 135 kHz demodulation band and 50µs deemphasis ON: more than 68 dB for 50µs deemphasis ON on FM stereo L and R outputs.

L/R separation: (8 to 110 MHz carrier frequency and ±75 kHz frequency deviation.) More than 50 dB for 100 Hz to 10 kHz; more than 40 dB for 50 Hz to 15 kHz. Incidental AM: Less than 0.5% at ±75 kHz deviation.

3-3. AM: (Specifications apply to less than 119 dB μ output level and 0 dB μ output level meter indication.)

Modulation rate: 0 to 80%.

Indication: Peak indication, 0 to 50/100%; accuracy, $\pm 5\%$ of full scale (for 0 to 80% modulation rate).

Input level: Approx. 1 Vp-p for 80% modulation.

Frequency range: 30 Hz to 15 kHz.

Frequency response: Within ±1 dB referred to 1 kHz.

Distortion: Less than 0.7% for 30 Hz to 5 kHz and 30% modulation; less than 1% for 5 to 15 kHz and 30% modulation; less than 3% for 30 Hz to 10 kHz and 80% modulation.

S/N ratio: More than 60 dB for 30 Hz to 15 kHz demodulation band and 30% modulation.

Incidental FM: Less than ±50 Hz deviation for 30% modulation and 400 Hz modulation frequency.

4. General

Power requirements: 100V AC, 50/60 Hz; approx. 100

Dimensions: Approx. 200(H) x 425(W) x 300(D) mm.

Weight: Approx. 20 kg.

Accessories supplied: Output cable (2m long) terminated

on both ends with N connectors.

SYNTHESIZED SIGNAL GENERATOR

TYPE GE-503

- For Design, Adjustment and Maintenance of Radio Equipment (Transmitters and Receivers)
- Wide Frequency Range of 1−520 MHz



- Frequency synthesizer type
- FM, AM, and pulse modulation

The GE-503 is a synthesized FM-AM signal generator which employs a PLL system to ensure better frequency stability. The output signal has excellent frequency accuracy, constant amplitude and low spurious response. The GE-503 is the ideal signal source for high-accuracy measurement of characteristics of radio equipment, radio channels, signal filters, and other electronic devices and components.

FEATURES

■ High accuracy, stable output signal:

The GE-503's frequency synthesizer guarantees an output signal with high frequency stability and accuracy of 1 \times 10⁻⁵ (typical figures are often better), thereby enabling accurate measurement of even very sharp selectivity characteristics.

■ FM, AM and pulse modulation suitability:

A large ON-OFF ratio makes pulse modulation possible.

■ Simple frequency setting:

With digital thumbwheel switches, frequency setting is straightforward and accurate. The minimum setting increment is as fine as 1 kHz.

■ Thin-type instrument:

The GE-503 employs a thin-type design, providing a good stability and easy handling.

TYPE GE-503, SYNTHESIZED SIGNAL GENERATOR

SPECIFICATIONS

1. Frequency

1 to 520 MHz (8 to 520 MHz for FM Range:

With digital thumbwheel switches, Setting:

1 kHz steps.

Remote control possible with BCD

 $\pm 1 \times 10^{-5}$ or better. Accuracy:

Stability: $\pm 1 \times 10^{-6}$ /hour or better (after a

2-hour warmup).

2. Output

Impedance: 50Ω , unbalanced. (with VSWR 1.2

or less and output

attenuator at 100 dB μ (-10 dBm) -20 to +123 dBµ open circuit (-133 Level range:

to +10 dBm).

Level setting: 10 dB steps, and continuously

variable adjustment.

Level accuracy: ±1 dB or better, with meter indica-

tion at 0 dB μ (-3 dBm), and output attenuator at 110 dB μ (0 dBm).

Attenuator accuracy: ± 1 dB or better, at 0 dB μ (– 110 dBm)

or over.

 ± 2 dB or better, at less than $0 \text{ dB}\mu$

(-110 dBm).

 ± 1 dB or better, with 0 dB μ (-3 dBm) Indicating meter accuracy:

reference.

Harmonics: - 30 dB or less Spurious: (at 10 MHz or over).

- 20 dB or less (at less than 10 MHz).

Non-harmonic: - 60 dB or less. No effect on the output level Radiated interference:

Connector:

3. Modulation

Types

FM, AM, pulse modulation, and simultaneous FM-AM modulation.

EM_AM internal modulation (modulation with different

frequencies)

N type, female

FM-AM external modulation FM (internal modulation)-AM (external modulation)

AM (internal modulation)-FM

(external modulation)

Internal modulation frequencies:

400 Hz and 1 kHz, accuracy ±2% or

External modulation input impedance:

600 Ω , unbalanced, accuracy ±10%

or better.

External modulation input connector: BNC type.

FM

Frequency deviation: 0 to ± 100 kHz.

Indication: Peak value indication, 0 to ±10/100

Indication accuracy: Within ±5% of full scale.

Input level: 1 Vp-p or less (for ±100 kHz deviation)

30 Hz to 135 kHz.

Within ±0.5 dB (1 kHz reference).

Modulation frequency range:

Modulation frequency

characteristics:

30 Hz to 135 kHz, with 50 µsec de-

emphasis), for carrier frequency 8

65 dB or over (frequency deviation

±100 kHz, demodulation bandwidth

0.3% or less (at 30 Hz to 20 kHz).

520 MHz, frequency deviation±100kHz.

0.5% or less (at 20 to 100 kHz)

for carrier frequency 8 to

to 520 MHz.

Incidental amplitude

Distortion:

S/N ratio:

modulation: 0.1% or less (with modulation

signal 1 kHz, frequency deviation

±100 kHz).

AM

The following specifications are allowed at output level $110 dB\mu$ (0 dBm) or less, output level indication meter 0dBµ (-3dBm)

Modulation factor: 0 to 80%

Indication:

Peak value indication, 0 to 50/100%. Indication accuracy: Within ±5% of full scale (modula-

tion factor 0 to 80%).

Input level: 1 Vp-p or less (modulation factor

80%).

Modulation frequency

range

Modulation frequency characteristics:

Distortion factor:

1% or less (modulation factor 30%). 3% or less (modulation factor 80%). S/N ratio:

60 dB or better (modulation

Within ±1 dB (1 kHz reference).

factor 30%, demodulation bandwidth

30 Hz to 15 kHz).

30 Hz to 15 kHz.

Incidental frequency

deviation:

Within ±200 Hz (modulation frequency 1 kHz, modulation factor

30%).

■ Pulse Modulation

Repetition frequency:

Pulse width: Input level:

Rise/fall time:

2 µsec or greater. TTL level. 1 μsec or less.

ON-OFF ratio: 50 dB or greater (below 200 MHz). 40 dB or greater (at 200 MHz or over) with output level meter at

 $0 dB\mu (-3 dBm)$.

30 Hz to 100 kHz.

4. General

Power requirements: 100 V AC ±10%, 50/60 Hz; approx.

80 VA 5 to 35° C.

Ambient temperature: Dimensions:

Approx. 150 (H) x 425 (W) x

450 (D) mm. Approx. 20 kg.

Weight: Accessories supplied:

One (2m long) output cable terminated on both ends with N-type

connectors

WHITE NOISE GENERATORS

TYPES GRN-2/3B



The GRN-2 is a continuous white noise generator designed for use in various noise measurements over the video frequency band.

As the noise frequency is uniformly distributed in the TV picture signal frequency range, this apparatus is especially useful for noise measurement in such devices as amplifiers, transmitters and receivers, modulators, and video recorders. The GRN-3B is a continuous audio noise generator designed for use in the testing of noise characteristics of communication circuits, communication equipment, audio equipment and suchlike over the audio frequency band.

FEATURES

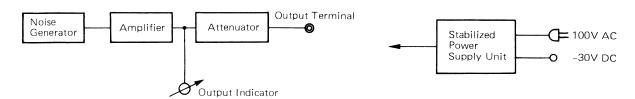
- The noise frequency distribution is broad and flat.
- A far more compact design than conventional noise generators has been realized by the employment of solidstate circuit technology.
- For convenience in outdoor use, an external DC power terminal is provided (Type GRN-2).

TYPES GRN-2/3B, WHITE NOISE GENEARTORS

SPECIFICATIONS

| Туре | Type GRN-2 | Type GRN-3B |
|---------------------------------------|--|--|
| Noise distribution frequency response | 15 kHz to 3 MHz; within ±0.5 dB 3 MHz to 10 MHz; within ±3 dB | 100 Hz to 10 kHz; within ±1 dB 30 Hz to 20 kHz; within ±2 dB |
| Output impedance | 75 Ω , unbalanced | 600 Ω , balanced |
| Max. noise output | –10 dB into 75 Ω over the frequency range of 15 kHz to 10 MHz. 0 dB = 75 Ω , 1V (RMS value) | +15 dBm |
| Variable output range | -10 to -60 dB (10 dB x 5, 1 dB x 10) over the frequency range of 15 kHz to 10 MHz. ±1 dB fine adjustment possible. Output level control has a scale of from -60 to -110 dB/100 Hz. | -15 to +15 dBm (5 dB x 4, 1 dB x 10) ±1 dB fine adjustment possible. |
| Power requirements | 100 V AC, 50/60 Hz or -30 V DC | 100 V AC, 50/60 Hz |
| Dimensions (HxWxD) | Approx. 110 x 360 x 240 mm | Approx. 100 x 350 x 200 mm |
| Weight | Approx. 6 kg | Approx. 6 kg |

BLOCK DIAGRAM (Type GRN-2)



Noise that is generated by the noise generator is amplified by the amplifier and adjusted to a desired output level by the attenuator before delivered to the output terminal. The noise output can be monitored by the output indicator.

LEVEL MEASURING SETS

Level meters are designed to measure power levels of signal energy in communications circuits and equipment. The power level is expressed in dBm, 0 dBm corresponding to 1 mW. General-purpose level meters are provided with several varieties of input impedance characteristics in order to be able to match with various impedance systems of circuits undergoing test.

Level meters are generally called flat level measuring sets. They detect a signal within a particular band without selecting any specific frequency and indicates the level of the signal.

In the level meter with balanced input impedances, a transformer is used in the input circuit to form a balanced circuit. It is not affected by external noise (e.g., power line noise) so that highly accurate level measurement is achieved. The balanced circuit type level meter can also be used as an unbalanced type level meter by shorting one of the input terminals to ground.

Each level meter also has the HIGH input impedance capability so that the matching load line (or circuit) can be branched to the level meter in level measurement without disconnecting the load.

The voltage at 1 mW (0 dBm) for each impedance system is as follows.

 600Ω , 0 dBm · · · · · · 0.775V 150Ω, 0 dBm · · · · · 0.387V 75Ω, 0 dBm · · · · · 0.274V

Three types of level meters for general-purpose applications are available from Ando.

TLM-35B TLM-36B

AD-4730

These level meters offer the following advantages.

- These level meters also perform the functions of the amplifier (of AC output) and recorder preamplifier (of DC output).
- Type TLM-35B and TLM-36B Level Meters are designed to be operated from internal dry battery power as well as AC line power. Further, as they are compactly designed and light in weight, they can be easily carried to use anywhere.
- Type AD-4730 Level Meter employs an automatic scale expension system, a function for automatic switching of the meter reading to spread scale at the range of 0 dBm ±1 dB, which ensures accurate and easy measurement. The input circuit of the AD-4730 can also be used as an impedance converter.

SELECTIVE LEVEL METERS

Selective level meters are used to measure power levels of signal energy of any disired frequency in communications circuits and equipment, differentiating the frequency from other complex frequencies.

Like the flat level meters the selective level meters also have all kinds of input impedances (600Ω , 75Ω , etc.) to match line impedances. The power level is expressed in 0 dBm, 0 dBm corresponding to 1 mW for all matched impedances. However, the selective level meter differs from the flat level meter in that the selective level meter converts the input signal frequency to a fixed intermediate frequency through the use of a local oscillator prior to level measurement. (Selective level meters generally incorporate a local oscillator, but some types may need an external local oscillator.) Accordingly, the function of level measurement by the selective level meter does not differ from the flat level meter, but the selective level meter has the outstanding advantage of differentiating the desired frequency from other complex frequencies.

This enables the selective level meter serve various purposes as described below:

- Frequency spectrum analysis
- Distortion measurement
- Low level measurement

In general flat level meters low level measurement cannot be made below -60 to -70 dBm on account of internal noise (thermal noise), while in selective level meters levels as low as -100 to -110 dBm can be measured by narrowing the IF band.

The selective level meter is capable of differentiating the desired frequency (e.g., noise level of an idle channel or pilot signal) from complex frequencies contained in, for instance, multi-channel carrier telephone system and accuracy measuring the level of that signal.

From Ando are available various types of selective level meters which are provided with such capabilities as automatic scale expansion, AFC selection, synchronous measurement and highly accurate measurement.

Type AD-2430, AD-2530, AD-2630 and AD-2730 Selective Level Meters are provided with a five-digit electric counter to measure the frequency of interest with high accuracy.

Synchronous Measurement

All selective level meters from Ando are designed for synchronous frequency selection when combined with the Ando's corresponding frequency synthesizers or oscillators. When the local oscillator (variable frequency dial) is

disconnected from the selective level meter and the frequency synthesizer or local oscillator is connected in its stead, transmission measurements can be easily made simply by setting a frequency on the frequency synthesizer or oscillator.

The selective level meters, such as AD-2430 (20 Hz to 20 kHz), AD-2530 (200 Hz to 200 kHz), AD-2630 (800 Hz to 2 MHz) and AD-2730 (10 kHz to 30 MHz), can make easy transmission measurements simply by setting a frequency on their local oscillator (variable frequency dial), when they are operated in conjunction with a synchronous oscillator (like AJ-7430 or AJ-7730).

Selective Level Measurement and Flat Level Measurement

Types AD-2430, AD-2530, AD-2630 and AD-2730 Selective Level Meters also perform the function of the flat level meter. If this capability is not provided, the frequency dial must be turned from one extreme to the other when measuring an unspecified frequency signal or detecting the presence of a signal apart from frequency.

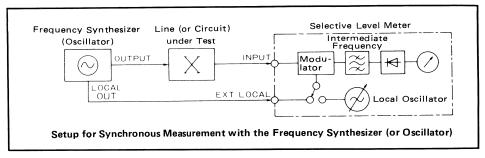
This problem has been solved by providing this series of Ando selective level meters with flat level measurement capability. Further, the measurement of the overall level over the entire frequency range of lines (or circuits) undergoing test can also be made with ease.

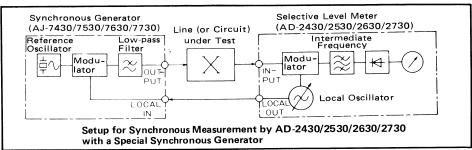
Wider Frequency Range and Automatic Measurement Capability

The frequency range of selective level meters is determined by the band ratio of the local oscillator. In conventional selective level meters the band ratio is of the order of about 1000.

However, through the use of a frequency synthesizer as a local oscillator, the band ratio can be easily increased to about 30000. In the AD-2750 Selective Level Meter the frequency range has been widened through the use of 30 MHz 8-digit frequency synthesizer.

In the conventional selective level meters the frequency dial and attenuator are manually set in order to obtain a maximum indicator pointer deflection. In this respect a significant improvement has been realized in the AD-2750 Selective Level Meter. The automatic ranging capability by the use of a microprocessor in the AD-2750 enables a high efficiency of measurements.





SELECTIVE LEVEL METER-GENERATORS

When making transmission measurements such as gain and loss measurements in communications lines, communication equipment and electronic circuits and parts through the use of a combination of an oscillator and a level meter, a selective level meter is more advantageous than a flat level meter in points of the level measurement range and accuracy.

However, when a separately designed oscillator and a selective level meter (conventional, ordinary type instru-

ments which are not provided with a synchronous frequency selection capability) are combined in such transmission measurements, it is necessary to first set a frequency on the oscillator and then search the same frequency on the selective level meter. It is not uncommon that it takes a lot of time to find the frequency on the selective level meter. It is more so with the selective level meter of high selectivity which is capable of a low level measurement. Further, it is also difficult to have the level meter tuned to the frequency

so detected.

This inconvenience has been solved in Ando's Type AD-7430, AD-7530, AD-7630 and AD-7730 Selective Level Meter-Generators. This series of selective level metergenerators provide for efficient transmission measurements. The selective level meter-generator of this series consists of an exclusive synchronous generator and a selective level meter. The synchronous generator which receives a signal of local oscillation from the selective level meter performs the function of a beat oscillator. Accordingly, the output frequency of the synchronous generator equals the frequency set by the selective level meter.

In this instrument it is therefore unnecessary to manipulate the frequency dials of both the generator and selective level meter. Simply by setting the frequency dial of the selective level meter the signal of the desired frequency can be applied to a circuit undergoing test and the level of the signal from the circuit can be indicated on the selective level meter.

Since the purpose can be met by manipulating only one frequency dial and it is not necessary to find the frequency on the selective level meter, the efficiency of transmission measurement is quite high in this series of selective level meter-generators. This advantage will be particularly pronounced when making transmission measurements at various frequencies.

The frequency dials of all models are motor-driven for automatic fast tuning. This automatic fast tuning capability is very convenient when grasping the outline of transmission characteristics of the whole measurement frequency range in short periods of time. The efficiency of transmission measurement by this specially-designed selective level meter-generators is by far higher than that which can be achieved by a combination of a separately designed oscillator and a selective level meter.

Separate Use of the Component Units

Of the two component units, the selective level meter can be used as an independent measuring set of high accuracy and efficiency. Further, as it can be used in conjunction of Ando's frequency synthesizers, transmission measurements of still higher accuracy can also be made through combination of them.

The synchronous generator used in the selective level meter-generator cannot be used independently. However, when it is combined with the selective level meter, it gives high performance as a signal generator of high frequency accuracy and output level stability in various tests.

Component Unit Combinations

Four types of selective level meter-generators are available from Ando: AD-7430, AD-7530, AD-7630 and AD-7730 which cover different frequency ranges respectively. Each of them consists of a synchronous generator and a selective level meter. The combinations and designations of these component units are shown below. The component units are housed in separate cases or in one case together.

| Frequency Range | | 20 Hz to 20 kHz | 200 Hz to 200 kHz | 800 Hz to 2 MHz | 10 kHz to 30 MHz |
|---------------------------------|-----------------------|--------------------|----------------------|--------------------|---------------------|
| Selective Level Meter-Generator | | AD-7430 | AD-7530 | AD-7630 | AD-7730 |
| Component | Synchronous Generator | AJ-7430 | AJ-7530 | AJ-7630 | AJ-7730 |
| Units Selective Level Meter | | AD-2430 | AD-2530 | AD-2630 | AD-2730 |
| Single Case Type | | AD-7430-A | AD-7530-A | AD-7630-A | AD-7730-A |

CONFIGURATION



SELECTIVE LEVEL METER-GENERATOR



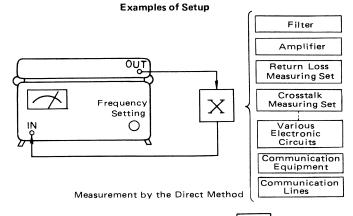
SYNCHRONOUS GENERATOR

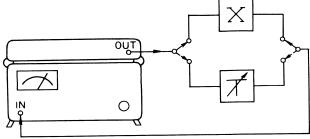


SELECTIVE LEVEL METER

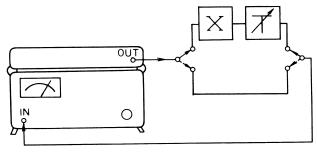
Features

- The selective level meter-generators of this series have the capability for automatic selection of an optimum rate of resolution. When the meter deflection reaches near 0 dBm, the meter scale is automatically expanded, permitting direct reading of changes down to 0.02 dBm. This automatic scale expansion capability permits highly accurate, efficient measurements.
- As the measuring signal is highly stable with respect to both frequency and level, transmission measurements such as steep characteristic curves can also be made easily.
- The frequency of up to 5 digits is measured by an electronic counter and indicated digitally. This electronic counter permits easy, accurate reading.
- The frequency dial can be manipulated both manually and automatically. In the automatic mode the frequency dial is motor-driven. This feature helps greatly to achieve high efficiency of measurement.
- As this selective level meter-generator also performs the function of a flat level meter, it finds use in a far larger number of applications than the selective level meter does alone.





Measurement (Loss) by the Comparison Method

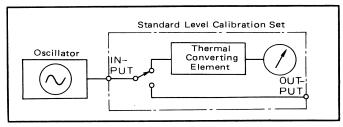


Measurement (Gain) by the Comparison Method

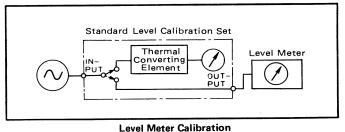
STANDARD LEVEL CALIBRATION SET

A standard level calibration set is a kind of precision wattmeter. In this instrument the meter reading by DC is compared with that by AC through a thermal converting element (e.g., thermocouple) for the purpose of signal level calibration.

The AD-4030 Standard Level Calibration Set is used mainly in the oscillator and signal generator output level calibration and level meter calibration. It is designed so as to be able to deliver a level-calibrated signal as a reference signal.



Oscillator Calibration



Level Meter Calibration

LEVEL METER

TYPE AD-4730

- Wide frequency range 10 Hz to 30 MHz
- Employs automatic expander system for level indicating meter



The AD-4730 is capable of performing accurate, efficient power level measurements over a wide frequency range from the voice band to the video band. Measurements are made with $0\,\mathrm{dBm} = 1\mathrm{mW}$ as the reference power level. A dB meter is provided with a normal range and an expansion range. The meter deflection is automatically changed from normal mode to expansion mode when measured level is within $0\,\mathrm{dB} \pm 1\,\mathrm{dB}$ (automatic expander system).

The AD-4730 also gives excellent performance as a component unit of Type AH-4730D Transmission Measuring Test Set, when operated in conjunction with Ando's Type AJ-2730 Frequency Synthesizer and Type AL-5730 Switching Unit.

FEATURES

- Wide frequency range
- Precise measurements can be easily made over a wide frequency range by using the automatic mode function (from normal to expansion range) of the indicating meter.
- Multiple impedance selection
- Also serves as an amplifier.
- DC output is available for recorder connection.
- Also serves as an impedance converter.
- Small and compact.



This photo shows the AH-4730D Transmission Measuring Test Set which employs the AD-4730.

TYPE AD-4730, LEVEL METER

| Frequency range | | y range | 10 Hz to 20 MHz (input A), 10 Hz to 30 MHz (input B) | | | |
|---------------------------------|--|-------------|--|--|--|--|
| Input Input A impedance Input B | | Input A | $600\Omega/\text{high},\text{balanced};0.3$ to $150~\text{kHz}$ $150\Omega/\text{high},\text{balanced};10$ to $650~\text{kHz}$ $75\Omega/\text{high},\text{balanced};10$ to $650~\text{kHz}$ $75\Omega/\text{high},\text{unbalanced};10$ Hz to $20~\text{MHz}$ | | | |
| | | Input B | 75 Ω unbalanced, 10 Hz to 30 MHz | | | |
| | Measur | ement range | Input A: -70 to $+22$ dBm (-60 to $+20$ dBm using level indicating dials) Input B: -70 to $+2$ dBm (-60 to 0 dBm using level indicating dials) | | | |
| Level meter section | Measurement accuracy (0 dB reference) | | Input A: ±0.2 dB, 20 Hz to 6 MHz ±0.3 dB, 10 Hz to 10 MHz ±0.5 dB, 10 to 20 MHz Input B: ±0.3 dB, 20 Hz to 6 MHz ±0.4 dB, 10 Hz to 10 MHz ±0.7 dB, 10 to 20 MHz ±1.0 dB, 20 to 30 MHz | | | |
| | Indication stability | | ± 0.05 dB including line voltage variations of $\pm 10\%$ | | | |
| | Indicating meter | | Normal scale: -10 to +2 dBm. Expansion scale: ±1 dBm | | | |
| | Gain | | 0 to 60 dB in 1 dB steps | | | |
| Amplifier section | Gain accuracy | | Input A: ±0.2 dB, 20 Hz to 6 MHz ±0.3 dB, 10 Hz to 10 MHz ±0.5 dB, 10 to 20 MHz Input B: ±0.3 dB, 20 Hz to 6 MHz ±0.4 dB, 10 Hz to 10 MHz ±1.0 dB, 10 to 30 MHz | | | |
| er sec | Gain stability | | ±0.05 dB including line voltage variations of 10% | | | |
| plifie | Maxim | num output | +2 dBm into 75 Ω load | | | |
| Am | Outpu | t impedance | 75 Ω unbalanced | | | |
| | Noise | level | -73 dBm or less (with reference to input level) | | | |
| | Harmonic distortion (2nd and 3rd) | | Input A (at max. output): -35 dB or less Input B (at max. output): -35 dB or less, 10 Hz to 20 MHz -30 dB or less, 20 to 30 MHz | | | |
| DC output Power requirements | | | 1V±3% into 100 k Ω load (0 dB reference) | | | |
| | | nents | 100V AC±10%, 50/60 Hz; approx. 12 VA | | | |
| Dime | ensions | | Approx. 100(H) x 350(W) x 250(D) mm | | | |
| Weigl | ht | | Approx. 5 kg | | | |
| Accessories supplied | | oplied | One balancing cable (1.5 m long, terminated on both ends with I-214 connectors One coaxial cable (1.5 m long, terminated on both ends with BNC connectors) One U-link | | | |

LEVEL METERS

TYPE TLM-35B/36B

- Serve as amplifiers
 AC or battery operation
 Economically priced



TYPE TLM-36B 10Hz to 20kHz



TYPE TLM-35B 200 Hz to 2 MHz

| | Туре | TLM-36B | TLM-35B | | |
|---|------------------------|--|--|--|--|
| Fre | quency range | 10 Hz to 20 kHz | 200 Hz to 2 MHz | | |
| Me | asurement range | -60 to +3 | 0 dBm | | |
| Dia | l scale | -5 to +5 dB in 1 dB steps; -25 t | to +25 dB in 5 dB steps; -30/0 dB | | |
| Input impedance | | 600Ω and high, balanced | 600Ω and high, balanced (0.2 to 150 kHz) 75Ω and high, balanced (5 kHz to 2 MHz) | | |
| | | ±1 dB (10 to 20 Hz) | ±0.5 dB (200 Hz to 1 MHz) | | |
| Fre | quency characteristics | ±0.5 dB (20 Hz to 20 kHz) | ±1 dB (1 to 2 MHz) | | |
| | Maximum output | 1V or more (terminated into 600 Ω) | 0.5V or more (terminated into 600Ω) 0.3V or more (terminated into 75Ω) | | |
| amplifier | Gain and deviation | 60 dB (max.) ±1 dB | 51 dB (max.) ± 1 dB (600 Ω) 60 dB (max.) ± 1 dB (75 Ω) | | |
| As | Output impedance | 100 Ω or less | 100 Ω or less | | |
| | Distortion attenuation | 30 dB or more at 1 kHz | 30 dB or more at 100 kHz | | |
| DC output (as pre-amplifier for recorder) | | 0.08V or more (terminated into 10 k Ω) | 0.1V or more (terminated into 10 k Ω) | | |
| Power requirements | | 100V AC, 50/60 Hz or internal 12V DC (UM-3A x 8) | | | |
| Dim | ensions (HxWxD) | | mm (including panel cover) | | |
| Weig | ght | | luding panel cover) | | |
| Acc | essories supplied | Dry c | cells | | |

SELECTIVE LEVEL METERS

TYPES AD-2430/2530/2630/2730

Operating over a wide frequency range (20Hz to 30MHz)

- Selective and flat level measurement capabilities
- Automatic expansion scale for high resolution measurements
- Synchronous frequency selection over the range of 20 Hz to 30 MHz (by using optional synchronous generators)
- Digital display of a selected frequency
- Automatic frequency control (AFC)



TYPE AD-7430 SELECTIVE LEVEL METER-GENERATOR



EXCELLENT PERFORMANCE

Multi-purpose

■ These selective level meters can serve as flat level meters. They also can serve as beat generators, when used with a special synchronous generator (option).

High Resolution

 Because a ±0.5dB expansion scale is employed, small level differences down to 0.02dB can be measured.

High Stability

All models of this series are provided with an AFC function.

High Efficiency

- Highly accurate measurements are automatically made, as this series is provided with an automatic scale expansion function.
- When used with a special synchronous generator, the level meter is automatically synchronized so that even an unskilled operator can make fast and accurate measurement just by setting a frequency selecting dial. The combinations of synchronous generators and level meters are shown below.

Furthermore, the AD series of selective level meters has many other features including digital readout and AC/DC outputs.

COMBINATION TARLE

| | ION IADEL | | | | |
|--------------------------------|-----------------------|---------------------------------|-----------------|-----------------|------------------|
| Combination name | | AD-7430/7430-A* | AD-7530/7530-A* | AD-7630/7630-A* | AD-7730/7730-A* |
| | | Selective level meter-generator | | | |
| Frequency range of combination | | 20 Hz to 20 kHz | 0.2 to 200 kHz | 800 Hz to 2 MHz | 10 kHz to 30 MHz |
| | Selective level meter | AD-2430 | AD-2530 | AD-2630 | AD-2730 |
| Components | Synchronous generator | AJ-7430 | AJ-7530 | AJ-7630 | AJ-7730 |

^{*} Each combination of the AD-7430-A/7530-A/7630-A/7730-A is of single case type, and incorporates the level meter and the generator into a portable combining case. The module instruments of the combination can not be used removed from the combining case. On the other hand, each combination of the AD-7430/7530/7630/7730 is composed of two separate cases.

TYPES AD-2430/2530/2630/2730, SELECTIVE LEVEL METERS

SPECIFICATIONS, SELECTIVE LEVEL METERS

| | Туре | AD-2430 | AD-2530 | AD-2630 | AD-2730 | |
|--------------------------------------|----------------|---|--|---|--|--|
| Freque | ncy range | 20 Hz to 20 kHz | Selective: 0.2 to 200 kHz Flat: 50 Hz to 200 kHz | Selective: 800 Hz to 2 MHz Flat: 200 Hz to 2 MHz | Selective: 10 kHz to 30 MHz Flat: 1 kHz to 17 MHz | |
| Freque | ncy accuracy | ± (1 x 10 ⁻⁴ +2 Hz), 5-digit | \pm (1 x 10 ⁻⁴ + 20 Hz), 5-digit | ± (1 x 10 ⁻⁴ + 200 Hz), 5-digit | \pm (1 x 10 ⁻⁴ + 2 kHz), 5-digit | |
| Measur | ement range | Selectiv Flat | re measurement: -100 to +30 dBr measurement: -60 to +30 dBm (| m (-115 to +32 dBm including m -75 to +32 dBm including meter | eter range) range) | |
| Freque | ncy response | | ±0.5 dB (typ | ical at 0 dBm) | | |
| Selec- | Passband width | Approx. 10 Hz | Approx. 20 Hz | Approx. 400 Hz | Approx. 3.1 kHz | |
| tivity | Attenuation | ±20 Hz, 55 dB or more | ±60 Hz, 55 dB or more | ±800 Hz, 55 dB or more | ±4kHz, 55 dB or more | |
| Input in | npedance | $600\Omega/$ high, balanced $600\Omega/$ high, unbalanced | $600\Omega/\text{high}$, balanced 0.3 to 150 kHz 150 Ω/high , balanced 4 to 200 kHz 75 Ω/high , balanced 4 to 200 kHz 75 Ω/high , unbalanced 50 Hz to 200 kHz | $600\Omega/\text{high}$, balanced 0.3 to 150 kHz 150 Ω/high , balanced 4 to 650 kHz 75 Ω/high , balanced 4 to 650 kHz 75 Ω/high , balanced 200 Hz to 2 MHz | 150 Ω /high, balanced 4 to 650 kHz 75 Ω /high, balanced 4 to 650 kHz 75 Ω /high, unbalanced 1 kHz to 30 MHz | |
| Indicating meter Power requirements | | -15 to +2 dBm, ± 0.5 dBm spread scale provided (0.02 dBm resolution) | | | | |
| | | 100V AC, 50/60 Hz. Power consumption (manual mode): approx. 10 VA except for AD-2730 (approx. 17 VA) | | | | |
| Dimensions & weight | | Approx. 200H x 425W x 300D mm. Approx. 15 kg | | | | |
| General | | Permit synchronous operation when used in conjunction with Ando's frequency synthesizers. High impedance probe is available as an option (AD-2730 only). | | | | |

SPECIFICATIONS, SYNCHRONOUS GENERATOR OPTIONS*

| Type | AJ-7430 | AJ-7530 | AJ-7630 | AJ-7730 |
|--------------------------------|--|---|---|--|
| Matching selective level meter | AD-2430 | AD-2530 | AD-2630 | AD-2730 |
| Frequency range | 20 Hz to 20 kHz | 0.2 to 200 kHz | 800 Hz to 2 MHz | 6 kHz to 30 MHz |
| Frequency accuracy | ± (1 x 10 ⁻⁴ + 2 Hz) | ± (1 x 10 ⁻⁴ + 20 Hz) | ± (1 x 10 ⁻⁴ + 200 Hz) | ± (1 x 10 ⁻⁴ + 2 kHz) |
| Output impedance | 600Ω unbalanced/balanced | 600Ω balanced 0.3 to 150 kHz 150Ω balanced 4 to 200 kHz 75Ω balanced 4 to 200 kHz 75Ω unbalanced 0.2 to 200 kHz | 600Ω balanced 0.8 to 150 kHz 150Ω balanced 4 to 650 kHz 75Ω balanced 4 to 650 kHz 75Ω unbalanced 800 Hz to 2 MHz | 150Ω balanced 6 to 650 kHz 75Ω balanced 6 to 650 kHz 75Ω unbalanced 6 kHz to 30 MHz |
| Output level | - | -60 to +10 dBm. ±1 dBm indicatin | g meter provided (0.2 dBm resolu | ition) |
| Distortion attenuation | 40 dB or more 40 dB or more (typical at +10 dBm) 35 dB or more 10 MHz to 30 | | | |
| Power requirements | 100V AC, 50/60 Hz. Power consumption: approx. 7 VA | | | |
| Dimensions & weight | Approx. 70H x 425W x 300D mm, approx. 5.5 kg | | | |

^{*} These options serve as an exclusive generator for the AD-2430, 2530, 2630 or 2730 selective level meter.

SELECTIVE LEVEL METER

TYPE AD-2700

 Wide frequency range from 200Hz to 30MHz



The AD-2700 is a selective level meter over a wide frequency range from 200 Hz to 30 MHz, and used for telecommunications equipment production, telecommunications line construction and maintenance testings, etc.

FEATURES

- Wide frequency range from 200 Hz to 30 MHz
- Small and compact
- Stable frequency generation (synthesizer), ±(3 x 10⁻⁵ + 10 Hz)/0° to 45°C
- Highly accurate measurements because a calibrated oscillator is employed.
- Having 20 Hz and 1.74 kHz bandpass filters, pilot levels and idle channel noise levels are measurable.
- Can serve as a flat level meter or a psophometer with optional weighting networks.

SPECIFICATIONS

Frequency range: 200 Hz to 30 MHz (selective)

200 Hz to 18 MHz (flat)

Frequency display:

7-digit, LED, minimum 10 Hz

Frequency accuracy: Measurement range:

 $\pm (3 \times 10^{-5} + 10 \text{ Hz})/0^{\circ} \text{ to } 45^{\circ}\text{C}$ -100 to +32 dBm (BW 1.74 kHz)

-115 to +32 dBm (BW 20 Hz)

-75 to +32 dBm (flat)

Meter scale:

-15 to +2dB (normal)

-0.5 to +0.5 dB (expansion), mini-

mum scale 0.02 dB

Measurement accuracy:

75 Ω , unbalanced:

| Frequency Level range range | 100 kHz | 200 Hz to 18 MHz | 18 to 30 MHz |
|-----------------------------------|-----------------|---------------------|-----------------|
| 0 dBm | ±0.1 dB ±0.2 dB | | ±0.3 dB |
| +20 to +32 dBm | ±0.5 dB | | |
| -80 to +20 dBm | ±0.3 dB ±0.4 dB | | |
| -100 to -80 dBm | ±0.5 dB | | |
| -115 to -100 dBm | ±1.5 dB | | |

100 kHz calibration accuracy (20 Hz bandwidth), low noise function (at 23 $^{\circ}$ C ±5 $^{\circ}$ C).

 $75/150/600\Omega$,

balanced:

Add the compensation value of ± 0.2 dB to the accuracy value of unbalanced impedance.

Input impedance:

| Impedance | Frequency band | Return loss | Connector |
|-----------------------------|----------------------|---|-----------|
| 75Ω and high, unbalanced | 200 Hz to 30 MHz | 30 dB or more (200 Hz to 18 MHz) 20 dB or more (18 to 30 MHz) | BNC |
| 75/150Ω and high, balanced | 4 to 650 kHz | - 30 dB or more | I-214 |
| 600Ω and high, balanced | 200 Hz to 150 kHz | 30 dB of more | , |

Selectivity:

| | 3 dB bandwidth Attenuation | | | |
|---|----------------------------|---|--|--|
| 1 | Approx. 20 Hz | 55 dB or more at f _o ±150 Hz | | |
| | | 55 dB or more at f _o ±2 kHz | | |

Internal distortion

attenuation:

55 dB or more (at LOW DIST

function)

Temperature:

 0° to 45° C

Power requirements:

100V AC 50/60 Hz

Dimensions:

Approx. $130(H) \times 350(W) \times$

400(D)mm

Weight:

Approx. 10 kg

Options:

Telephone weighting network

(P.53)

Program circuit weighting network

(P.53)

Front panel cover

SELECTIVE LEVEL METER

TYPE AD-2750B



- Has digital displays and automatic tuning capabilities.
- Covers a wide frequency range from 200Hz to 30MHz.
- Capable of performing highly accurate measurement owing to the automatic level calibration capability.
- The built-in microprocessor unit enables this level meter to cover a wider range of applications.
- The GP-IB capability affords the flexibility for system use.



The AD-2750B is a microprocessor-based automatic selective level meter ideal for time-saving measurements and a complete system use. It is useful for tests in the manufacture of communications equipment and the construction and maintenance of transmission lines.

USES

- FDM system measurements: line pilot signal level, reference pilot signal level, carrier leakage, crosstalk, channel noise, spectrum analysis, and frequency response measurements.
- Distortion measurements in oscillators, amplifiers, transformers and other instruments.
- Filter attenuation measurements.

FEATURES

- A lot of time required for measurement can be saved when using the frequency memory function (50 frequencies).
- An unknown signal level is automatically tuned in and its frequency and level are displayed digitally.
- The frequency range is as wide as 200 Hz to 30 MHz.
- The local oscillator is of synthesized type.
- The automatic level calibration, and automatic level control capabilities combine to achieve high accuracy in measurement.
- The built-in GP-IB capability (option) facilitates easy system use.
- Flat level measurement over a range of 50 Hz to 30 MHz is possible with the use of a flat level measuring circuit (option).
- Transmission characteristics measurement can be easily made when the AD-2750B is operated in conjunction with the AJ-7750B Synchronous Generator.
- The output data can be visually observed or recorded with the use of a monitor-scope (with GP-IB card option).

TYPE AD-2750B, SELECTIVE LEVEL METER

SPECIFICATIONS

| Frequency range | 200 Hz to 30 MHz | | | | | | |
|---------------------------------|---|--|-----------------|--|----------------------------------|--|--|
| Frequency display | 8-digit LED display in 1 Hz steps | | | | | | |
| Reference frequency stability | $\pm 1 \times 10^{-5}/0 - 45^{\circ}$ C (Option: $\pm 1 \times 10^{-6}$ or $\pm 1 \times 10^{-7}/0 - 45^{\circ}$ C) | | | | | | |
| Level measurement range | | –100 to +30 dBm (Bandwidth: 1.74 kHz, 3.1 kHz) –120 to +30 dBm (Bandwidth: 20 Hz, 200 Hz) | | | | | |
| Level display | LED: 5-digit display i | .ED: 5-digit display in 0.01 dB steps | | | | | |
| Level display mode | 1 | | | | | | |
| | Level range | Frequency range | 200 Hz to | | 18 | MHz to 30 MHz | |
| | 0 dBm | | ±0.2 c | | | ±0.3 dB | |
| Level measurement accuracy | -80 to +20 | | ±0.3 c | | | ±0.4 dB | |
| | -100 to -8 | | ±0.5 c | | | ±0.5 dB | |
| | −110 to −1 | | ±1.5 c | | | ±1.5 dB | |
| | | | | | | width is 20 Hz with the for purposes of correction | |
| | Impedance | Bandwid | th | Return loss | | Connector | |
| | 75 Ω unbalanced | 200 Hz to 30 MHz | | 30 dB or more (200 Hz to 18 MHz) 20 dB or more (18 MHz to 30 MHz) | | BNC | |
| Input impedance | 75Ω unbalanced 135Ω unbalanced 150Ω unbalanced | 4 kHz to 2 MHz | | 30 dB or more, 4 to 650 kHz 18 dB or more 650 kHz to 2 N | ЛНz | I-214 or equal | |
| | 600Ω unbalanced | 200 Hz to 1! | 50 kHz | 30 dB or more | | | |
| | High impedance of the | above each impe | dance | | | | |
| | Bandwidth | Passband w | idth | A | ttenuat | ion | |
| | 20 Hz | 3 dB at appr | ox. 20 Hz | 60 dB or m | nore at | f ₀ ±150 Hz , | |
| Selectivity | 200 Hz | 3 dB at appr | ox. 200 Hz | 60 dB or m | nore at | f ₀ ±1.5 kHz | |
| | 1.74 kHz | 3 dB at appr | ox, 1.74 kHz | 60 dB or more at f ₀ ±2 kHz | | | |
| | 3.1 kHz | 3.1 kHz 3 dB at approx. 3.1 kHz 60 dB | | 60 dB or m | or more at f ₀ ±4 kHz | | |
| Internal distortion attenuation | 60 dB or more with re balanced | eference to: 100 k | (Hz or more; | +20 dBm or less, un | nbalanc | ed; +10 dBm or less, | |
| Image rejection | 80 dB or more | | | | | | |
| Operating temperature | 0 to 45° C | | | | | | |
| Power requirements | 100/120/220/240 V A | AC, 50/60 Hz; 150 |) VA or less (p | ower consumption | exclud | ling options) | |
| Dimensions & weight | Approx. 200 (H) x 42 | 5 (W) x 450 (D) r | nm, approx. 2 | !5 kg | | | |

$\ensuremath{\mathbf{OPTIONS}}$ (Mounted on the AD-2750B mainframe at the factory .)

| No. | Options | | | |
|-----|---|--|--|--|
| 01 | GP-IB card | | | |
| 02 | Reference crystal oscillator circuit 1 x 10 ⁻⁶ /0-45°C | | | |
| 03 | Reference crystal oscillator circuit 1 x 10 ⁻⁷ /0-45°C | | | |
| 04 | Flat level measuring circuit | | | |
| 05 | Telephone weighting network (TEL P53)* | | | |
| 06 | Broadcasting weighting network (PROG P53)* | | | |
| 07 | Broadcasting weighting network (PROG J16)* | | | |
| 09 | Demodulator | | | |

^{*} These options need the flat level measuring circuit option (No. 04).

COMPLEMENTARY EQUIPMENT FOR SYSTEM USE

| Equipment | Type Number | |
|------------------------|---------------------------|--|
| Desktop Computer | AE-8101 (amics 80 series) | |
| Frequency Synthesizers | AJ-2750B/7750B | |
| Attenuators | AL-4550/4551/4750 | |
| Switching Units | AL-5530/5630/5731 | |
| Channel Selectors | AL-5570/5571/5770/5771 | |

SELECTIVE LEVEL METER

TYPE SLM-51

- Frequency range from 1 to 130MHz
- Capable of performing synchronous operation when used together with the GES-100 frequency synthesizer



FEATURES

- Synchronous operation when operated in conjunction with the GES-100 frequency synthesizer.
- Selected frequencies are displayed on a 4-digit mechanical counter.
- Frequency selection can be done in either automatic or manual mode.
- AC/DC outputs are provided.
- A ±0.5 dBm expansion scale is employed.

SPECIFICATIONS

Frequency range: 1 to 130 MHz Frequency accuracy: \pm (1% + 50 kHz)

(5 MHz calibration accuracy)

Measurement range: Level measurement: -90 to +20

dBm

(-105 to +21 dBm including meter

range)

Distortion measurement: -90 to 0

dBm

Frequency response: ±0.5 dB, 3 to 70 MHz

 ± 1 dB, 1 to 130 MHz

for indicating meter reading of 0

dBm

Selectivity:

Passband width: Wide band

and 30 kHz

Narrow band 3 kHz

Wide band 40 dB or more,

±100 kHz

Narrow band 60 dB or more,

±4 kHz

Input impedance:

Attenuation:

75Ω unbalanced

Indicating meter: -15 to +1 dBm

±0.5 dBm expansion scale provided

Power requirements:

100V AC, 50/60 Hz; approx. 52VA

Dimensions:

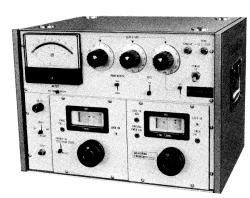
Approx. 250H x 425W x 300D mm

Weight: Ap

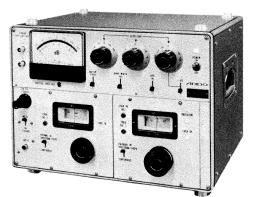
Approx. 21 kg

SELECTIVE LEVEL METERS

TYPES SLM-36SP/36N/42SP







TYPE SLM-42SP (1 - 1000 MHz)

| Туре | | SLM-36SP/SLM-36N | SLM-42SP |
|--|----------------|--|--|
| Frequency range | | 1 to 250 MHz | 1 to 1000 MHz |
| Frequency accuracy (after calibration) | | \pm (2 x 10 ⁻⁵ + 20 kHz) f_1 (coarse range), locked in 5 MHz spectrum steps f_2 (fine range), continuous | \pm 5 x 10 ⁻⁷ /day f_1 (coarse range), locked in 10 MHz spectrum steps; f_2 (fine range), locked in 100 kHz spectrum steps \pm (2 x 10 ⁻⁶ + 20 kHz) f_1 , locked in 10 MHz spectrum steps; f_2 , continuous |
| Measurement range | | -80 to +20 dBm (-90 to +21 dBm with meter range); 10 dB, 1 dB and 0.1 dB dial steps | -80 to +20 dBm (-90 to +21 dBm with meter range); 10 dB, 1 dB and 0.1 dB dial steps |
| Frequency characteristics (after calibration at 0 dBm) | | ±1 dB | ± 1 dB, 1 to 600 MHz (at 0 dBm meter scale) ± 2 dB, 1 to 1000 MHz (at 0 dBm meter scale) |
| Input impedance | | SLM-36SP: 75Ω unbalanced Connector: SP female SLM-36N: 50Ω unbalanced Connector: N female | 75 Ω unbalanced Connector: SP female |
| Selectivity | Passband width | 3 kHz and 30 kHz | 3 kHz and 15 kHz |
| Selectivity | Attenuation | 55 dB or more at ±10 kHz and ±100 kHz | 55 dB or more at ±10 kHz and ±100 kHz |
| Synchrono | us operation | Possible (with Type GET-36 Oscillator) | Possible (with Type GET-42SP Oscillator) |
| Power requ | irements | 100V AC, 50/60Hz; approx. 70 VA | 100V AC, 50/60 Hz; approx. 66 VA |
| Dimensions | s (approx.) | 300(H) x 425(W) x 300(D) mm | 300(H) x 425(W) x 300(D) mm |
| Weight (approx.) | | 29 kg | 33 kg |
| Other description | | AC and DC output terminals are provided. A dB meter is calibrated from -10 to +1 dB. It also provides ±0.3 dB spread scale. Small level differences of down to 0.01 dB can be measured on the expanded meter range. | AC and DC output terminals are provided on the rear panel of the instrument. A dB meter is calibrated from -10 to $+1$ dB. It also provides ± 0.3 dB spread scale. Small level differences of down to 0.01 dB can be measured on the expanded meter range. |

STANDARD LEVEL CALIBRATION SET

TYPE AD-4030



- For accurate measurements or calibration of power in transmission lines and measuring instruments (oscillators, level meters, etc.).
- Plug-in versatility



The AD-4030 Standard Level Calibration Set is designed for the accurate measurement and calibration of the power level (r.m.s.) in transmission circuits and various instruments, such as oscillators and level meters. The set consists of a mainframe and a plug-in unit. Six plug-in units are offered to meet your measurement needs. Digital display in mW and dBm provides easy readout.

FEATURES

- Level Calibration over Wide Range Level calibration can be carried out over the wide range from DC/20 Hz to 1000 MHz through the exchange of the plug-in units.
- High Resolution
 Resolution is as high as 0.01 dB or 0.001 mW.
- Digital display provides easy readout.
- Protection circuit prevents the thermocouple from being damaged by overload input (except for the AD-4930 unit)
- Low profile, high stability, and excellent operability are other features.



The set is designed to be stacked up on the AH-4730D transmission measuring test set as shown in the photo.

TYPE AD-4030, STANDARD LEVEL CALIBRATION SET

| Unit (plug-in) | AD-4530 | AD-4532 | AD-4533 | AD-4630 | AD-4732 | AD-4930* |
|-----------------|-------------------------------|-----------------------|----------------------|-----------------------|---------------|-----------------|
| | DC and 201 | Jz to 2MHz | DC and | DC and | DC and | DC and 20Hz |
| Frequency range | DC and 20Hz to 2MHz | | 20Hz to 500kHz | | 20Hz to 30MHz | to 1000MHz |
| Impedance | 75 Ω balanced | 150 Ω balanced | 600Ω balanced | 110 Ω balanced | | balanced |
| Connector | | For I-214APS | | For T-RIS | For BNC | For SP |
| Return loss | | | 30dB or more | | | 25dB or more |
| Measurement | | 1 to ± | 11dBm or 0.79 to | 12 6m\N | | -1 to +10dBm |
| range | | | | | | or 0.79 to 10mW |
| Sending level | Same | as measured leve | l; sending level ac | curacy, +0.05dB o | r less | |
| | | (After internal Do | C calibration) | | | |
| | | | t +5dBm: | ±0.05dB | | |
| Measurement | | | rom 0 to +10dBm: | | , | |
| accuracy | | AC accuracy: a | t +5dBm: | | to 30MHz) | |
| decardey | | | | | to 1000MHz) | |
| | | t | rom 0 to +10dBm | | to 30MHz) | |
| | | | | ±0.3dB (20Hz | to IUUUIVIHZ) | T |
| Over load pro- | Provided | | | Not provided | | |
| tection circuit | | | | | | |
| Measurement | dBm or mW | | | | | |
| unit | | | 0.01-10 | O 001W | | |
| Resolution | | 0.01dBm or 0.001mW | | | | |
| Display | | | 4-digit decimal, p | olarity; over, gate | .,, | |
| Power | | | 100V AC, 50/60H | Hz; approx. 12VA | | |
| requirements | | | | | | |
| Dimensions | Approx. 100H x 350W x 250D mm | | | | | |
| Weight | | | Appro | ox. 5kg | | |
| Accessories | | One (1 | m long) measurem | ent cable per plug | -in unit | |
| supplied | | | - | | | |
| Option | | | Remote control (| capability (GP-IB) | | |

^{*} Composed of the unit itself and the external sensor with one measurement cable (1m long).



Plug-in units: (from left to right) AD-4533, AD-4732, AD-4930

SPECTRUM ANALYZERS

GENERAL INFORMATION

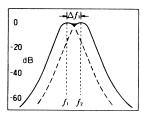
A spectrum analyzer can be considered a tuning frequency swept receiver. However, its peripheral parts differ from those of general receivers. While covering a wide frequency range, the spectrum analyzer provides for direct observation of large dynamic signals on the surface of its CRT. The spectrum analyzer furnishes a lot of information. It is an instrument with a larger number of uses in the frequency domain measurements which favorably compares with an oscilloscope in the time domain measurements.

Ando's spectrum analyzers series listed in this catalog covers the frequency range of 10 Hz to 1700 MHz. It is needless to say that the spectrum analyzer which can cover the widest frequency range possible should be chosen, but there is another important consideration in the selection of spectrum analyzers. That is the necessity or capability of analyzing signals closely spaced in frequency. Generally it is difficult for the spectrum analyzer to have at once wide bandwidth and high resolution. However, these two factors must always be taken into consideration in selecting the spectrum analyzer fit for the purpose.

Resolution

The resolution of the spectrum analyzer is limited by the narrowest of the 3 dB bandwidth of the built-in variable bandpass filters and the passband shape factor. (The variable bandpass filter which is generally located in the intermediate frequency amplifier and referred to as the IF filter.)

In Fig. 1, two signals f_1 and f_2 are equal in amplitude. In this case the spectrum analyzer can detect the presence of two signals even if Δf_1 is very close to 3 dB bandwidth of the IF filter B_3 (Fig. 3).



 $\begin{array}{c|c}
0 & \Delta f_2 \\
-20 & \\
-40 & \\
-60 & f_1 & f_2
\end{array}$

Fig. 1

Fig. 2

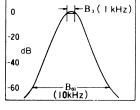


Fig. 3

In Fig. 2, the amplitude of the two signals differs significantly from one signal to the other. (In the case cited the amplitude of one signal is 100 times as big as that of the other.) In this case the small signal is covered by the skirt of the big signal, so that the difference in frequency cannot be resolved unless $\Delta f_2 > \Delta f_1$.

If can be known from Fig. 2 that Δf_2 varies with the skirt characteristics of the filter and the level difference between the two signals. In the spectrum analyzer the ratio of B_{60} (60 dB attenuation width) to B_3 is defined as a shape factor (which indicates the steepness of the attenuation curve). The smaller this value, the higher is the resolution. In Fig. 3 the ratio of B_{60} to B_3 is 10 : 1. In other words, the shape factor is 10.

An optimum filter for the spectrum analyzer is said to be one having Gauss characteristics (filter with the least transient characteristics). However, the theoretical shape factor of Gauss characteristics is $\sqrt{80} = 9$. The filter of this sort cannot be formed with a finite number of elements. A practical way which is often employed is to use N-stage single-tuned circuits. In this case if N is 3, the shape factor is about 20, and if N is 5, the shape factor is about 10.

A bandpass filter will give the steeper characteristic than the tuned circuits, but has the following disadvantages.

- (a) The curve has a flat top. This is not desirable in the instrument which essentially deals with the line spectra.
- (b) The transient response is sharp. (This can be remedied, however.)
- (c) It is difficult to vary the bandwidth.

(In Ando's frequency spectrum analyzers the tuned circuit is employed for the narrow bandwidth.)

The foregoing explanation may suggest that the narrower B_3 is, the higher is the resolution. The fact is, however, that there are practically limitations on resolution for two reasons.

- The spectrum analyzer itself has frequency fluctuations (of short and long term).
- (2) The sweep rate must be slow in inverse proportion to the square of B.

Residual FM

The frequency fluctuation which restricts the use of very narrow bandwidth filters is called "residual FM." It occurs when the sweep rate of the spectrum analyzer is not even when analyzed minutely. Since a wide frequency range is achieved where the frequency varies very widely, a wide frequency range is incompatible with the strict limitation on the frequency change.

It is hard to generalize how much frequency variation is allowed, but it may be said that residual FM should be limited to under "bandwidth x shape factor \div 25".

The typical values of shape factor and residual FM used in Ando's spectrum analyzers are given in Table 1.

| Type Number | Frequency Range | Minimum Band- width | Shape Factor | Residual FM* ¹ |
|----------------|------------------------|---------------------------|-----------------|------------------------------|
| AC-8203A | 10 kHz to 500 MHz | 100 Hz | About 10 | 20 Hz (p-p) |
| AC-8211 | 100 kHz to 1700 MHz | 1 kHz | About 13 | 3 kHz (p-p) |

Table 1. Values of Shape Factor and Residual FM in Ando's Spectrum Analyzers

*1 Residual FM was determined by direct visual observation at the fastest sweep rate using the minimum bandwidth and sweep width when the UNCAL lamp was not lit. Accordingly the values given above do not include slow fluctuation or drift.

Spurious Responses

Another important performance parameter of the spectrum analyzer is spurious response.

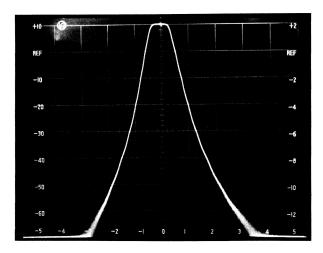
The spurious response arises from the nonlinear distortion of the spectrum analyzer itself and correlates to the input level. The lower the input level, the less marked is the spurious response. The spectrum analyzer noise being constant (bandwidth fixed), the level of signals which the spectrum analyzer can analyze has a certain range, depending on the relative extent of spurious response and noise. This is generally called a dynamic range. The spectrum analyzer of a large dynamic range furnishes more information.

Transmission Measurement

One application area of the frequency spectrum analyzer is the visual measurement of transmission (frequency and amplitude characteristics). In this area the spectrum analyzer of a large dynamic range proves quite instrumental. In the transmission measurement the spectrum analyzer needs a signal generator which operates in synchronization with the sweep. Some types of spectrum analyzers have a tracking generator as a complementary device.

An example of transmission measurement is shown in Photo 1. (This is a case where the transmission of a bandpass filter having 10.7 MHz as the central frequency is

measured. The bright spot at the center indicates the 10.7 MHz frequency marker.)



Vertical axis: 10 dB/DIV Horizontal axis: 0.5 MHz/DIV

Photo 1. Example of Transmission Measurement (Type AC-8203A)

SPECTRUM ANALYZER

TYPE AC-8203A

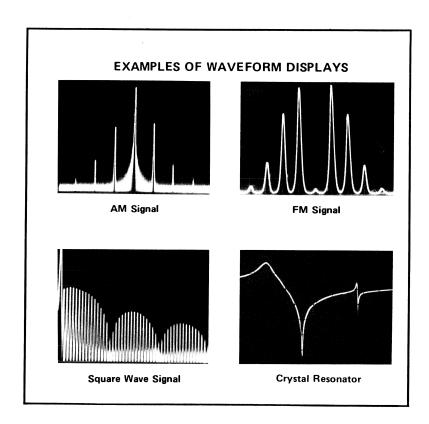
TYPE AC-8203A is a wide band spectrum analyzer which covers the frequency range of 10 kHz to 500 MHz, and used for frequency surveillance and level measurements of various signals, such as multiplexed signal, AM signal, FM signal, PM signal, CW signal, random noise, etc.

Using a tracking generator (option) as a signal source, the frequency response measurements on video amplifiers and filters can be also made with this analyzer.

FEATURES

- Wide frequency range from 10 kHz to 500 MHz.
- Because of the excellent stability, it can easily make the frequency response measurements on crystal filters showing steep traces.
- An optional tracking generator with a frequency counter may be incorporated in the analyzer. Frequency measurement may be made with counter accuracy.
- IF band width selector switch includes the AUTO mode to select the optimum rate of resolution for faster measurement. Furthermore, 60 dB/3 dB IF band width ratio is as small as 10:1. This ensures higher resolution.
- Output terminals for a X-Y recorder are provided.
- Internal graticule CRT for parallax-free measurements.





TYPE AC-8203A, SPECTRUM ANALYZER

SPECIFICATIONS

Frequency range: Level measurement range: -110 to +20 dBm.

10 kHz to 500 MHz.

Level vs. frequency

response:

Within 2 dB deviation (10 kHz to 500 MHz).

Input impedance:

 50Ω . BNC (75 Ω available as

a special order)

Sweep center frequency

range:

0 to 500 MHz (continuously

variable, one range).

Sweep width:

0 to 500 MHz (preset) and 14 sweep widths from 20 MHz/ div to 1 kHz/div in a 1, 2, 5 sequence (per division). Within ±10% accuracy.

Sweep rate:

12 internal sweep rates from

1msec/div to 5 sec/div in a 1,

2. 5 sequence.

Within ±20% accuracy.

CRT scale:

10 dB/div (80 dB), 2 dB/div (16 dB), EXPAND (variable from approx. 0.5 to 1.5 dB/

div).

CRT phosphor screen:

CRT scale accuracy:

P7 long persistence type With reference to REF level:

Within ± 2 dB from -70 to +10 dB (10 dB/div); within $\pm 0.5 \, dB \, from -14 \, to +2 \, dB$

(2 dB/div).

IF band width:

AUTO and 0.1 to 300 kHz in

a 1, 3 sequence.

IF band width selectivity: 60 dB/3 dB band width ratio:

Approx. 13:1 from 10 to 300 kHz; approx. 10:1 from 0.1 to 3 kHz.

Sweep linearity of

horizontal axis:

Within ± 5%

Level marker signal:

50 MHz (± 2%); -30 dBm

 $(\pm 0.5 dB)$.

Output for recorder:

Video output: Approx. 2 Vp-p

Sawtooth wave output: Approx. 10 Vp-p

Tracking generator:

Frequency range:

Output level:

0.2 to 500 MHz. -40 to +10 dBm.

Level vs. frequency

response:

Within 2 dB deviation from 0.2 to 500 MHz. Within 0.5

dB deviation in the range of 50 MHz out of the entire

range.

Output impedance:

 50Ω . BNC (75 Ω available as

a special order)

Display:

Power requirements:

5 digits in 10 kHz resolution. AC 100V, 50/60 Hz; approx.

110 VA. (including tracking

generator)

Dimensions:

Approx. $250(H) \times 425(W) \times$

450 (D) mm.

Weight:

Approx. 33 kg

(including tracking generator).

Options:

Tracking generator, camera (AQ-4501), fixed attenuators,

log-periodic antenna.

SPECTRUM ANALYZER

TYPE AC-8211

Wide frequency range —100kHz to 1700MHz



This 100 kHz to 1700MHz wide frequency range spectrum analyzer is designed for diversified uses such as frequency distribution and spurious measurements of various signals as well as their level measurements, and it can conveniently be used for manufacturing and maintenance of the communication equipment and CATV units.

FEATURES

- Wide Frequency Range
- Ease of Operation

The AUTO range for the resolution bandwidth and sweep time assures effective measurements.

Plug-in Type

This analyzer is composed of a display unit and an RF unit, and the plug-in type RF unit features abundant expandability in the future.

TYPE AC-8211, SPECTRUM ANALYZER

SPECIFICATIONS

I. Frequency

| Measurement range | | 100kHz to 1700MHz | |
|---------------------------------------|-----------------------------------|---|--|
| Dial indication | | Digital indication with START/ CENTER selector switch provided | |
| Indicating acc | uracy | ± 10MHz | |
| | FULL | 0 to 1700MHz (200MHz/DIV) | |
| Sweep width | PER DIV | 100MHz/DIV to 20kHz/DIV in a 1, 2, 5 sequence, ZERO | |
| | Accuracy | ± 10% in PER DIV | |
| Resolution bandwidth character- | Bandwidth (3dB band- width) | AUTO, 1MHz to 1kHz in a 1,3 sequence. Bandwidth is automatically selected according to the sweep width and sweep rate in the AUTO mode. | |
| istics | Selectivity | 1MHz to 1kHz, approx. 15:1 | |

2. Amplitude

| Level vs. frequency characteristics | | Deviation: 2 dB or less | |
|-------------------------------------|-----------------------------------|---|--|
| Display range | 10dB/DIV | -110 to +20dBm/80dB | |
| on CRT | 1dB/DIV | -88 to +20dBm/8dB | |
| screen | LIN | 0 to 16/8DIV | |
| LOG linearity | | ±2dB/80dB, ±0.3dB/8dB | |
| Dynamic | Average noise level | —110 dBm or less Bandwidth: 1kHz, Frequency: 1MHz or more | |
| range | Second and third distortion | -70dB or less at an input level of -30dBm Input frequency: 2MHz or more | |
| Video filter | | ON, OFF; cut-off frequency is approx. 1/30 of the bandwidth | |

3. Input Terminal

| Impedance | | 50Ω Type N V.S.W.R.: 1.5 or less (RF attenuator: 10dB or more) | |
|-------------|----|--|--|
| Maximum | RF | +20dBm | |
| input level | DC | 0V | |

4. Sweep

| Sweep rate | AUTO, 0.02ms/DIV to 5s/DIV in a 1, 2, 5 sequence The sweep rate is automatically selected according to the sweep width and reso- lution bandwidth in the AUTO mode |
|---------------|--|
| Sweep mode | AUTO, MANUAL |
| Sweep trigger | FREE RUN, LINE, VIDEO |

5. Output Terminal

| Calibration signal | 100MHz, ±0.01% or less —30dBm, ±0.5dB or less | |
|--------------------|--|--|
| Recorder output | Video output: approx. 0 to +4V Saw-tooth wave output: approx5 to +5V | |

6. CRT

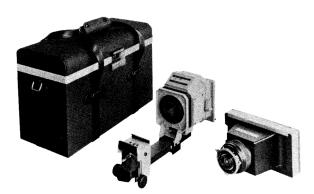
| CRT scale | Internal graticule, 8DIV x 10DIV |
|-----------------|----------------------------------|
| Phosphor screen | P7 long persistence type |

7. General

| Power requirements | 100V AC, 50/60Hz approx. 85VA | |
|-----------------------|--|--|
| Dimensions and weight | Approx. 200 (H) x 350 (W) x 450 (D) mm approx. 22kg | |
| Accessories supplied | Measurement cables | |

8. Options

Camera (AQ-4501), log-periodic antenna, fixed attenuators, amplifier unit (AC-8252), impedance converters, highpass filters.



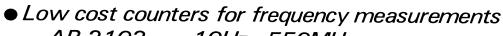
TYPE AQ-4501 CAMERA AND CARRYING CASE



FREQUENCY COUNTERS

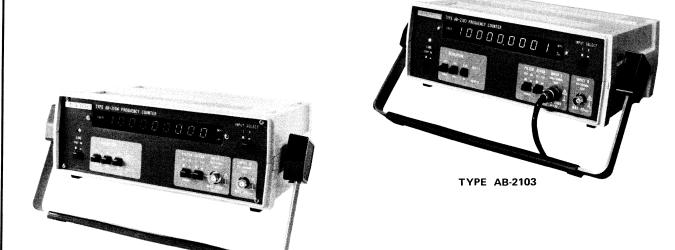
FREQUENCY COUNTERS

TYPES AB-2103/2104



AB-2103····· *10Hz – 550MHz*

AB-2104····· 10Hz - 1000MHz

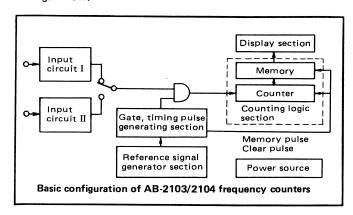


TYPE AB-2104

Frequency counters are basic instruments for a wide range of uses. The latest counter is quite different from the conventional ones because of the improvement in performance and quality of the semiconductor, especially ICs. Ando's small-sized low power consumption frequency counters which are superior in accuracy and measurement stability are introduced here. Type AB-2104 (10Hz—1000MHz) and Type AB-2103 (10Hz—550MHz) can be widely used for research and development of various electronic equipment, adjustment and inspection in production line, service, and maintenance.

Types AB-2103/2104 frequency counters are single function counters only for measurement of frequency. The basic composition consists of an input circuit, reference signal generator section, timing pulse generating section, counting

logic section, display section, and power source, as shown in Fig. below.

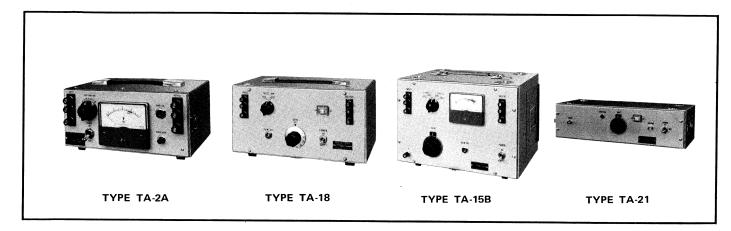


TYPES AB-2103/2104, FREQUENCY COUNTERS

| Туре | | | AB-2103 | AB-2104 | |
|--------------------|-----------|-------------------------|--|--------------------------------|--|
| Frequency range | | range | 10Hz to 550MHz | 10Hz to 1000MHz | |
| | | Range | 10Hz to 60MHz | | |
| Input 1 | _ | Sensitivity | 50mVrms, 10Hz to 30Hz 20mVrms, 30Hz to 30MHz 50mVrms, 30MHz to 60MHz | | |
| | , t | Input attenuator | 1, 1/10 | | |
| | du | Input impedance | $1 { m M}\Omega$ or more, $40 { m pF}$ or less | | |
| | | Resolution | 0.1Hz, 1Hz, 10Hz | | |
| ا ب | | Gate time | 10s, 1s, 0.1s | | |
| ndı | | Measurement unit | kHz and MHz with positioned o | decimal point | |
| = a | | Range | 50MHz to 550MHz | 50MHz to 1000MHz | |
| Signal input | | Sensitivity | 20mVrms, 50MHz to 400MHz 50mVrms, 400MHz to 1000MHz (AB-2103, up to 550MHz) | | |
| | | Maximum input | 500mVrms | 400mVrms | |
| | ıt 2 | Input impedance | 50Ω; VSWR, 1.8 or less | 50Ω ; VSWR, 2.0 or less | |
| | Input | Resolution | 1Hz, 10Hz, 100Hz | | |
| | _ | Gate time | 10s, 1s, 0.1s | | |
| | | Measurement unit | MHz with positioned decimal point | | |
| | | Damage level | 2Vrms | | |
| Ac | curacy | | ±1 count ± time base accuracy | | |
| Dis | splay | | 9 digits; 7 segments LED display, 0-surpress | | |
| | | Temperature (0 to 40°C) | ±1 x 10 ⁻⁷ | ±5 x 10 ⁻⁸ | |
| Š | 5 > | A | 1×10^{-7} /month | 8 x 10 ⁻⁸ /month | |
| Crystal | | Aging rate | Typical after 24 hours warm-up | | |
| Cry | stability | | ±1 × 10 ⁻⁷ | ±5 × 10 ⁻⁸ | |
| | | Warm-up | In 10 minutes (1 hour warm-up reference) | | |
| Power requirements | | uirements | 90-120V AC or 180-240V AC (switch selection at the rear panel) | | |
| Dimensions | | S | Approx. 100(H) x 280(W) x 150(D)mm | | |
| Weight | | | Approx. 3.5kg | | |
| Other description | | cription | The oven oscillator becomes ready for operation after connecting the plug into the power-line receptacle | | |

AMPLIFIERS

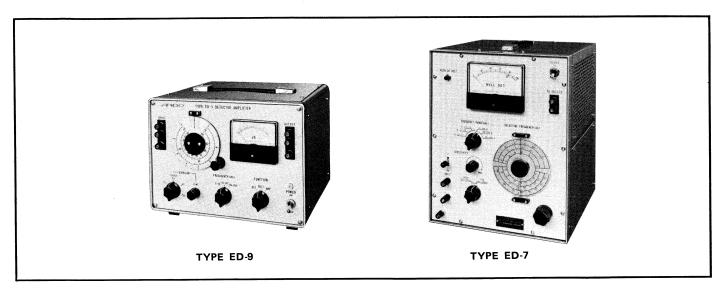
TYPES TA-2A/18/15B/21



| Instrument | TA-2A Amplifier | TA-18 Amplifier | TA-15B Amplifier | TA-21 Amplifier |
|---------------------------|---|---|--|---|
| Frequency range | 1 kHz | 30 Hz to 10 kHz | 3 to 150 kHz | 10 kHz to 50 MHz |
| Gain | 0 to 60 dB in 1 dB steps | 15 to 60 dB in 5 dB steps | 15 to 60 dB in 5 dB steps | 0 to 30 dB in 5 dB steps |
| Frequency response | | ±0.5 dB (1 kHz reference) | Deviation, 1 dB or less | At 0 dB gain ±0.2 dB, 10 kHz to 17 MHz ±0.5 dB, 10 kHz to 30 MHz ±1 dB, 10 kHz to 50 MHz |
| Input impedance | 600Ω balanced | $600\Omega/$ high, balanced | $75\Omega/high$, balanced $600\Omega/high$, balanced | 75 Ω unbalanced |
| Output impedance | 600Ω balanced | 600Ω balanced | 600Ω and 75Ω balanced | 75Ω unbalanced |
| Maximum output | 0 dBm | +15 dBm | +10 dBm | +10 dBm, 10 kHz to 30 MHz +5 dBm, 30 to 50 MHz |
| Distortion | 30 dB or more at 0 dBm | 30 dB or more at 0.2 kHz | 40 dB or more | 45 dB or more at +10 dBm |
| Noise (referred to input) | -90 dBm or less | -105 dBm or less | -90 dBm or less | -80 dBm or less |
| Power requirements | 12V DC (internal) Either internal (12V) or external DC (+12V) | Either 100V AC, 50/60 Hz or -21V DC (external) | Either 100V AC, 50/60 Hz or 24V DC (internal) | Either 100V AC, 50/60 Hz or +36V DC (external) |
| Dimensions (HxWxD) | Approx. 95 x 210 x 165 mm | Approx. 150 x 300 x 200 mm (with front panel cover) | Approx. 200 x 300 x 250 mm (with front panel cover) | Approx. 110 x 400 x 200 mm (with front panel cover) |
| Weight | Approx. 3 kg | Approx. 7 kg | Approx. 10 kg | Approx. 5 kg |

DETECTOR-AMPLIFIERS

TYPES ED-9/ED-7



In the output measurement in communication lines, level meters, selective level meters and standard level calibration sets are generally employed, but in the measurements by the zero method or comparison method detector-amplifiers which have high sensitivity in voltage detection are widely used.

The main application area of the detector-amplifier is the detection of a specific frequency component in minute voltage signal in the measurement of transmission circuit return loss, crosstalk and impedance. Another important use is in the detection of the balance of AC bridges for measuring constants like R, C and L.

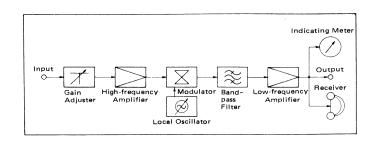
Principle of Operation

The input signal is amplified to a certain level through an attenuator for detector gain adjustment. This signal and local oscillator output signal are modulated and the low-frequency component is filtered by a band pass filter and amplified by a low-frequency amplifier to obtain the

detection output.

From Ando are available two types of detector-amplifier: Type ED-9 that operates over a frequency range of 200 Hz to 150 kHz and Type ED-7 that covers a wider frequency range of 200 Hz to 1.2 MHz.

The selective level meter performs a similar function to the detector-amplifier. Ando also supplies selective level metergenerators which combine the functions of an oscillator and a selective level meter in order to make synchronous measurements.

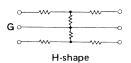


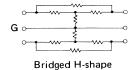
| Instrument | ED | ED-9 Detector-amplifier | | | ctor-amplifier |
|---------------------|--|-------------------------------------|----------------|--|--|
| Function | Meter detection | Headphone detection | Amplification | Meter detection Oscilloscope output | |
| Input frequency | 0.2 to 150 kHz | 3 to 150 kHz | 0.2 to 150 kHz | 0.2 kHz to 1.2 MHz in six ranges | |
| Sensitivity or gain | -80 dB sensitivity | -85 dB sensitivity | 80 dB gain | 95 dB gain (no load) | |
| Output frequency | 1 kHz (headphone detection) 0.2 to 150 kHz (amplification) | | | 0.2 to 20 kHz fo 13 kHz for 20 kH | |
| Input impedance | | 600Ω balanced | | 600Ω balanced for 75Ω balanced for | or 0.2 to 150 kHz or 0.1 to 1.2 MHz |
| Output impedance | | 600Ω balanced | | | High |
| Dimensions | Approx. 20 | Approx. 200(H) x 280(W) x 250(D) mm | | Approx. 320(H) x 250(W) x 260(D) mm | |
| Weight | Approx. 8 kg | | Approx. 11 kg | | |

VARIABLE ATTENUATORS

An attenuator is designed to decrease the magnitude of voltage, current or power without distorting it. The attenuator has a resistance circuit and is used as a practical standard of attenuation in comparative measurements of gains, losses, etc. in filters, amplifiers and various communication circuits. It is used for controlling oscillator (or signal generator) output levels, level meter input levels, etc. as well.

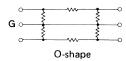
Connecting forms of an attenuator circuit are available in two types, a balanced type whose two sides are symmetrical with respect to ground and an unbalanced type

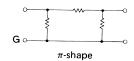




whose two sides are inherently unlike. The balanced type uses a circuit of H-shape, bridged H-shape, or O-shape. The unbalanced type uses a circuit of π -shape. Ando offers a wide variety of variable attenuators in the frequency range from audio to UHF. Ando's attenuators are manufactured in due consideration of the following items:

- 1. Accurate and stable attenuation
- 2. Less phase shift
- Input/output impedances formed with pure resistance
- 4. Wide attenuation range in smaller steps





Connecting form examples

VARIABLE ATTENUATORS, DC-150kHz/700kHz







TYPE AL-255



| r | | T | T | · |
|------------------------|-------------|---|---|--|
| Instrui | ment | AL-205 Decade Attenuator | AL-255 Decade Attenuator | AL-352 Decade Attenuator |
| Frequenc | v range | DC to | 600Ω: DC to 150kHz | |
| 110440110 | | 20.10 | | 75Ω: DC to 700kHz |
| | | | 600Ω balanced | $600/75\Omega$, balanced |
| Characteristic | : impedance | 600Ω unbalanced | $/300$ and 150 Ω unbalanced $/$ * | / 300 and 150 Ω unbalanced * |
| | | | circuits can be formed | circuits can be formed |
| Connecto | or type | I-214 | I-214 | I-214, C2-11GJ |
| Connecti | na form | π -shape | Pridged Hishana Oshana | 600Ω: Bridged H-shape |
| Connectin | | #-snape | Bridged H-shape, O-shape | 75 Ω : Bridged H-shape, O-shape |
| | Range | 0 to 1 | 21 dB | 0 to 91dB |
| | Step | 0.1dB x 10 | 0.1dB x 10, 1dB x 10 | |
| | Step | 10dB x 5, | 10dB x 5, 30dB x 1 | |
| Attenuation | Accuracy | 0 to 50kHz: ±0.2dB, 0 to 90dB ±0.5dB, 90 to 121dB 0 to 150kHz: ±0.5dB, 0 to 90dB ±1dB, 90 to 121dB | ±0.1dB, 0 to 5dB ±0.2dB, 0 to 40dB ±0.5dB, 0 to 121dB | Step accuracy (1kHz, 0 to 91dB): ±0.2dB Frequency response: ±0.3dB |
| Maximum ir | nput level | +27dBm | +30dBm | +30dBm |
| Capacitance unbalance | | | ————— 20 pF or less at 1kHz | |
| Dimensions (H x W x D) | | Approx. 100 x 350 x 150mm (with front cover) | | Approx. 100 x 420 x 220mm (with front cover) |
| Weight | | Approx. 3.5kg | | Approx. 5kg |

 $^{^{\}star}$ The specifications do not apply to the 300 Ω and the 150 Ω unbalanced circuits.

VARIABLE ATTENUATORS

VARIABLE ATTENUATORS, DC-50/250MHz







TYPE AL-401

TYPE AL-502B-B

TYPE AL-511SP

| | Type | AL-401 | AL-5 | 01B- | AL-50 | 2B- 🗀 | AL-511SP | AL-512N |
|-----------------|-----------|--|--|-----------|--|------------------------|------------------------|-----------------------|
| Instrument Name | | Decade Attenuator | VHF Attenuator | | VHF Attenuator | | | |
| Frequency | y range | DC to 50MHz | | DC to 2 | 50MHz | | DC to 2 | 250MHz |
| Characteristic | impedance | 75Ω unbalanced | 75Ω u | nbalanced | 50Ω unl | palanced | 75 Ω unbalanced | 50Ω unbalanced |
| Connecto | r type | BNC | М | BNC | N | BNC | SP | N |
| Connectin | ng form | π-shape | | π-sh | ape | | π-sh | nape |
| Return | loss | 30dB or more, DC to 17MHz 20dB or more, 17 to 50 MHz | | 15dB o | or more | | 30dB c | or more |
| | Range | 0 to 91dB | | 0 to 8 | 31dB | | 0 to | 91dB |
| | Step | 0.1dB x 10, 1dB x 10 10dB x 5, 30dB x 1 | 1, 2, 3, 5, 10, 20, 20, 20dB Eight push buttons | | 0.1dB x 10, 1dB x 10 10dB x 8 | | | |
| Attenuation | Accuracy | Step accuracy (1kHz) ±0.05dB, 0 to 1dB ±0.1dB, 0 to 11 dB ±0.2dB, 0 to 91dB Frequency response ±0.3dB, each step | ±0.5dB, DC to 100MHz ±1.0dB, DC to 250MHz | | | to 100MHz to 250MHz | | |
| Insertion loss | | | 0.5dB or less, DC to 100MHz 1.0dB or less, DC to 250MHz | | 0.3dB or less, DC to 100MHz 0.4dB or less, DC to 250MHz | | | |
| Maximum in | put level | +24dBm | +20dBm | | +200 | dBm | | |
| Dimensions (| | Approx. 80 x 320 x 135mm (with front cover) | Approx. 40 x 140 x 60mm | | Approx. 40 x 140 x 60mm Approx. 100 x 210 x | | (210 x 100mm | |
| Weig | ht | Approx. 3kg | Approx. 0.6kg | | Approx. 4kg | | | |

VARIABLE ATTENUATORS, DC-1000MHz







TYPE AL-611SP

| | Type | A L-604B-N | AL-604B-B | AL-611SP | |
|----------------|------------------------|--|-----------------------------|---|--|
| Instrument | Name | UHF Attenuator | | UHF Attenuator | |
| Frequenc | y range | DC to 1000MHz | | DC to 1000MHz | |
| Characteristic | impedance | 50Ω unbalanced | | 75Ω unbalanced | |
| Connecto | or type | N | BNC | SP | |
| Connecti | ng form | π-sh | ape | π-shape | |
| Return | loss | 15dB or more | | 25dB or more | |
| | Range | 0 to 61dB | | 0 to 81dB | |
| Attenuation | Step | 1, 2, 3, 5, 10, 20, 20dB Seven push buttons | | 0.1dB x 10, 1dB x 10 10dB x 7 | |
| | Accuracy | ±1.0dB | | ±0.2dB, DC to 600MHz ±0.3dB, DC to 1000MHz | |
| Insertio | Insertion loss | | C to 500MHz C to 1000MHz | 1dB or less | |
| Maximum i | Maximum input level | | dBm | +20dBm | |
| Dimensions (| Dimensions (H x W x D) | | 122 x 60mm | Approx. 100x 210 x 100mm | |
| Weig | ght | Approx. 0.6kg | | Approx. 3kg | |

ATTENUATORS (Programmable)

TYPES AL-4550/4551/4750



- Ideal for complete system use
- DC-200kHz/500kHz/30MHz
- Accurate, fast remote setting of any desired signal level
- GP-IB or BCD remote control capability



TYPE AL-4550



TYPE AL-4750



TYPE AL-4551

The programmable attenuators of this series, complementary units of automatic measurement systems, are intended for use in accurate, fast remote setting of signal levels over a frequency range from voice band to HF band.

USES

- The operation of automatic measuring instruments, such as frequency synthesizer and level meter, is greatly facilitated by these programmable attenuators for instance, in applications where comparative measurements of attenuation are to be made.
- Find use as automatic level adjusters for communications systems.
- Find use as automatic level adjusters in production lines of TV, radio and VTR.
- Serve as automatic input level adjusters in the measurement of filter and analog IC characteristics.

FEATURES

- High stability and reproducibility. Attenuation is variable in 1 dB steps.
- Attenuation is indicated digitally.
- Excellent impedance matching.
- Controllable by the GP-IB or BCD.
- Can be operated manually.

TYPES AL-4550/4551/4750, ATTENUATORS

| Туре | | AL-4550 | AL-4551 | AL-4750 | | |
|--------------------|-------------------|---|--|--|--|--|
| Frequency range | | DC to 200 kHz | DC to 500 kHz | DC to 30 MHz | | |
| Impedar | nce | 600 Ω balanced | 600 Ω unbalanced | 75 Ω unbalanced | | |
| Circuit t | ype | O type | π type | | | |
| Connect | or | I-214 | BNC | BNC | | |
| Return I | loss | 30 dB or more | 30 dB or more (DC to 200 kHz) 25 dB or more (DC to 500 kHz) | 30 dB or more (DC to 20 MHz) 25 dB or more (DC to 30 MHz) | | |
| | Range | | 0 to 127 dB | 0 to 95 dB | | |
| | Step | | 1 dB | | | |
| Attenuation | | DC accuracy: Within ±0.015 dB (1, 2, 4, 8 dB) | | | | |
| Insertio | n loss (at 0 dB) | 0.1 dB or less | | $(0.2 + 0.1\sqrt{f}) dB; f = MHz$ | | |
| Maximu | ım input level | +20 dBm | | +17 dBm ′, | | |
| Switchir | ng speed and life | 20 ms or less and 1 000 000-step switchings or more | | | | |
| Setting | | Manual and external control (GP-IB or BCD) | | | | |
| Power requirements | | 100 V AC, 50/60 Hz, 20 VA or less | | | | |
| Dimensions | | Approx. 100 (H) x 200 (W) x 350 (D) mm | | | | |
| Weight | | Approx. 5 kg | | | | |
| Options | | GP-IB connecting cable, BCD connecting cable, connection accessories, measuring cable (coaxial, balanced) | | | | |

VARIABLE FILTERS

A filter is a four-terminal network consisting of R, L and C. The filter allows waves (electric current and voltage) of some specified frequency band (pass band) to pass, and does not allow those of other frequency bands (attenuation bands) to flow.

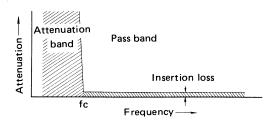
A frequency at the transition between the pass band and the attenuation band is called cut-off frequency (fc).

Filters in this section of the catalog are high pass filters and low pass filters.

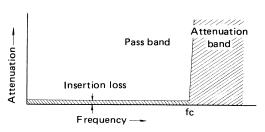
The high pass filters have the pass band from cut-off frequency (not zero) up to infinite frequency. The low pass filter have the pass band from zero frequency up to some cut-off frequency which is not infinite.

Ando's filters are manufactured in due consideration of the following items:

- Smaller loss in the pass band; larger loss in the attenuation band
- 2. The flatness of level in the pass band
- Stable characteristic impedance in the operating frequency range
- 4. Sharp cut-off
- 5. Long-term trouble-free life

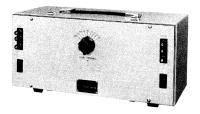


Variable high pass filter



Variable low pass filter

VARIABLE HIGH PASS FILTERS



TYPE HF-11



TYPE HF-12



TYPE HF-13

| Type | HF-11 | HF-12 | HF-13 | | |
|--------------------------|---|--|--|--|--|
| Frequency range | 150 Hz to 12 kHz | 4 to 200 kHz | 10 to 700 kHz | | |
| Cut-off frequency | 0.15-0.25-0.4-0.6-1-1.5-2.5-4 kHz (8 frequencies) | 4-6-9-13-20-30-45-68 kHz (8 frequencies) | 10.7-15-21-30-42-60-84-120- 170-240-340-480 kHz (12 frequencies) | | |
| Characteristic impedance | 600Ω balanced | 600Ω balanced | 75Ω balanced | | |
| Input/output terminals | Type I-214 and C2-11GJ | | | | |
| Attenuation | 45 dB or more: 1/1.4 fc to 1/3 fc 5 dB or less: 1 fc to 12 kHz | 45 dB or more: 1/1.4 fc to 1/3 fc 5 dB or less: 1 fc to 200 kHz | 45 dB or more: 1/1.4 fc to 1/3 fc 5 dB or less: 1 fc to 700 kHz | | |
| Max. input level | +20 dBm | | | | |
| Dimensions (H x W x D)* | Approx. 180 x 390 x 210 mm | Approx. 180 x 390 x 210 mm | Approx. 190 x 390 x 245 mm | | |
| Weight | Approx. 11 kg | Approx. 12 kg | Approx. 12 kg | | |

^{*} including front panel cover.

VARIABLE FILTERS







HF-27 HF-32 HF-31SP Type 50 kHz to 30 MHz 1 to 120 MHz 18 to 3450 MHz Frequency range 70-100-140-200-18-25-36-51-72-2.5-3.5-5-7.5-10-280-400 kHz 102-144-204-288-0.56-0.8-1.2-1.6-2.4 15-21-30-42-62-Cut-off frequency 407-576-814-1150 -3.2-4.8-6.4-9.6--84 MHz (11 frequencies) MHz (13 frequencies) 12.8 MHz (16 frequencies) 75Ω unbalanced Characteristic impedance 75 Ω unbalanced 75Ω unbalanced SP SP Input/output terminals **BNC** 45 dB or more: DC to 1/1,4fc 5 dB or less: 45 dB or more: 1fc to 62 MHz 40 dB or more: 1/1.4fc to 1/3fc Attenuation (fc \leq 10 MHz) 1/1.4fc to 1/3fc 5 dB or less: 5 dB or less: 1fc to 30 MHz 1 fc to 120 MHz (fc \leq 15 to 84 MHz) +15 dBm +20 dBm +15 dBm Max. input level Approx. 200x450x270* Approx. 100x350x250* Approx. 100x350x200 Dimensions (HxWxD) mm Approx. 9 kg Approx. 12 kg Approx. 6 kg Weight

VARIABLE LOW PASS FILTERS







TYPE LF-12



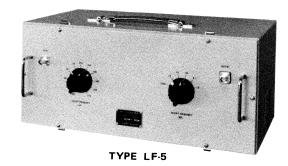
TYPE LF-13

| Туре | LF-11 | LF-12 | LF-13 | | |
|--------------------------|--|---|--|--|--|
| Frequency range | 30 to 250 Hz | 250 Hz to 8.5 kHz | 3 to 100 kHz | | |
| Cut-off frequency | 42-60-85-120-170-250 Hz (6 frequencies) | 0.35-0.5-0.7-1.0-1.5-2.1- 3.0-4.2-6.0-8.5 kHz (10 frequencies) | 4.2-6-8.5-12-17-25-35-50-70- 100 kHz (10 frequencies) | | |
| Characteristic impedance | 600Ω balanced | | | | |
| Input/output terminals | Types I-214 and C2-11GJ | | | | |
| Attenuation | 45 dB or more: 1.4 fc to 3 fc (40 dB or less at fc = 100 Hz or less) 5 dB or less: 30 Hz to 1 fc (8 dB or less at fc = 100 Hz or less) | 45 dB or more: 1.4 fc to 3 fc 5 dB or less: 0.25 kHz to 1 fc | 45 dB or more: 1.4 fc to 3 fc 5 dB or less: 3 kHz to 1 fc | | |
| Max. input level | +20 dBm | | | | |
| Dimensions (H x W x D) | Approx. 180 x 390 x 210 mm (with front cover) | | | | |
| Weight | Approx. 9 kg | Approx. 10 kg | Approx. 10 kg | | |

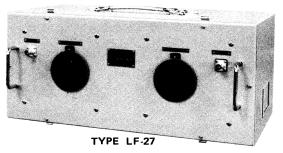
^{*} including front panel cover

VARIABLE FILTERS





| Type | LF-14 | · LF-5 |
|--------------------------|--|---|
| Frequency range | 10 to 700 kHz | 50 kHz to 6 MHz |
| Cut-off frequency | 15-21-30-42-60-84-120-170-240-340- 480-680 kHz (12 frequencies) | 60-84-120-170-240-340-480-680-970-1370- 1900-2600-3600-4100-6000 kHz (15 frequencies) |
| Characteristic impedance | 75 Ω balanced | 75 Ω unbalanced |
| Input/output terminal | Types I-214 and C2-11GJ | Type BNC |
| Attenuation | 45 dB or more: 1.4 fc to 3 fc 5 dB or less: 10 kHz to 1 fc | 45 dB or more: 1.4 fc to 3 fc 5 dB or less: 50 kHz to 1 fc |
| Max. input level | +20 dBm | +20 dBm |
| Dimensions (H x W x D) | Approx. 190 x 390 x 245 mm (with front cover) | Approx. 200 x 450 x 275 mm (with front cover) |
| Weight | Approx. 12 kg | Approx. 16 kg |



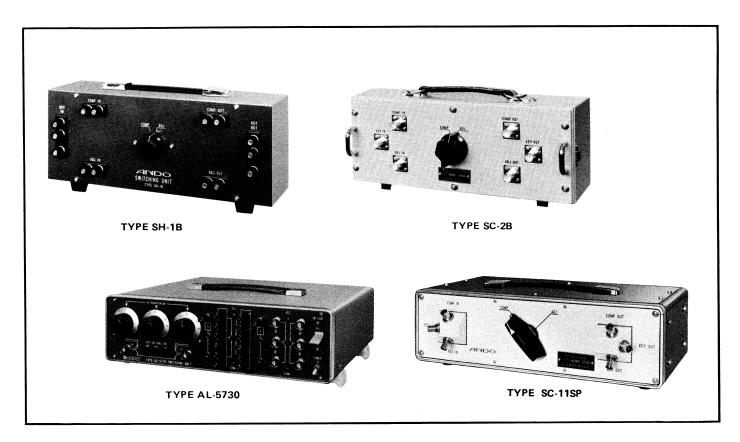


| Туре | LF-27 | LF-32 | LF-31SP |
|--------------------------|---|---|---|
| Frequency range | 200 kHz to 30 MHz | 1 to 120 MHz | DC to 3450 MHz |
| Cut-off frequency | 0.28-0.4-0.56-0.8- 1.2-1.6-2.4-3.2-4.8- 6.4-9.6-12.8-19.2 MHz (13 frequencies) | 3.5-5-7.5-10-15- 21-30-42-62-84- -120 MHz (11 frequencies) | 18-25-36-51-72- 102-144-204-288- 407-576-814-1156 MHz (13 frequencies) |
| Characteristic impedance | 75Ω | 75Ω | 75Ω |
| Input/output terminals | BNC | SP | SP |
| Attenuation | 45 dB or more: 1.4fc to 3fc 5 dB or less: within pass handwidth | 45 dB or more: 1.4fc to 5fc (5fc ≤ 200MHz) 5 dB or less: 1MHz to 1fc | 40 dB or more: 1.4fc to 3fc |
| Max. input level | +15 dBm | +15 dBm | +20 dBm |
| Dimensions (HxWxD) mm | Approx. 200x 450x270* | Approx. 100x350x250* | Approx. 100x350x200 |
| Weight | Approx. 13 kg | Approx. 6.5 kg | Approx. 9 kg |

^{*} including front panel cover

SWITCHING UNITS

TYPES SH-IB/SC-2B/AL-5730/SC-11SP



SPECIFICATIONS

| Туре | SH-1B | SC-2B | AL-5730* | SC-11SP | |
|-----------------------|---|---|---|---|--|
| Frequency range | DC to 150 kHz | DC to 30 MHz | DC to 30 MHz | DC to 1000 MHz | |
| Use | For carrier system | For coaxial system | For coaxial system | For coaxial system | |
| Crosstalk attenuation | Across contact points: more than 60 dB Across circuits: more than 120 dB | Across contact points: more than 45 dB (up to 17MHz); more than 40 dB (up to 30 MHz) Across circuits: more than 85 dB Across contact points: more than 60 dB Across circuit: more than 100 dB; more than 85 dB (more than 100 kHz, balanced) | | Across contact points: more than 60 dB Across circuits: more than 120 dB | |
| Impedance | 600Ω balanced | 75 Ω unbalanced | 600Ω balanced, DC to 150 kHz 150 Ω balanced, DC to 700 kHz 75 Ω balanced, DC to 700 kHz 75 Ω unbalanced, DC to 30 MHz | 75Ω unbalanced | |
| Connectors | I-214 | BNC | I-214 and BNC | SP | |
| Return loss | | More than 30 dB | More than 35 dB | More than 25 dB | |
| Dimensions (HxWxD) | Approx. 110x280x120 mm | Approx. 110x280x120 mm | Approx. 100x350x250 mm | Approx. 100x350x200 mm | |
| Weight | Approx. 2 kg | Approx. 2 kg | Approx. 3.8 kg | Approx. 5.5 kg | |

The AL-5730 has an attenuator section (attenuation 0 to 91 dB in 0.1 dB steps).
The AL-5730 also functions as a component unit of Type AH-4730D Transmission Measuring Test Set (see page 114), when used with Ando's Type AJ-2730 Frequency Synthesizer (see page 20) and Type AD-4730 Level Meter (see page 42).

SWITCHING UNITS

TYPES AL-5530/5630/5731

• Programmable switching units for system use





TYPE AL-5630



TYPE AL-5731

The switching units of this series, being designed as complementary units of automatic measurement systems, switch signals as programmed over the frequency range of voice band to HF band.

USES

 The operation of automatic measurement instruments, such as frequency synthesizer and level meter, is greatly facilitated by these switching units, for instance, in applications where comparative measurements of attenuation are to be made.

 These switching units provide for high-efficiency remote setting of monitoring or control systems.

FEATURES

- Fast switching speed
- Low crosstalk
- Excellent impedance matching
- GP-IB or BCD remote control capability
- Can be operated manually

SPECIFICATIONS

| Type number | AL-5530 | AL-5630 | AL-5731 | | | |
|---|---|--|--|--|--|--|
| Frequency range | DC to 500 kHz | DC to 1 MHz | DC to 30 MHz | | | |
| Impedance | 600 Ω unbalanced | 75/150 Ω balanced (DC to 1 MHz) 600 Ω balanced (DC to 200 kHz) | 75 Ω unbalanced | | | |
| Connector | BNC | I-214 | BNC | | | |
| Return loss Return loss 25 dB or more (DC to 500 kHz) | | 30 dB or more | 30 dB or more (DC to 10 MHz) 25 dB or more (DC to 30 MHz) | | | |
| Crosstalk attenuation | 100 dB or more (DC to 200 kHz) | 100 dB or more across circuits | 100 dB or more (DC to 10 MHz) | | | |
| Crosstaik attenuation | 85 dB or more (200 to 500 kHz) | | | | | |
| Insertion loss | 0.05 dB | or less | 0.1 dB or less | | | |
| Switching method | Manual and external cor | trol (GP-IB and TTL levels) | | | | |
| Switching speed and life | 20 ms or less and 1 000 | 000 switchings or more | | | | |
| Maximum input level | +20 dBm (DC 100 mA c | or less) | | | | |
| Power requirements | 100 V AC, 50/60 Hz, 20 | VA or less | | | | |
| Dimensions | Approx. 100 (H) x 210 (W) x 350 (D) mm | | | | | |
| Weight | Approx. 5 kg | | | | | |
| Options | GP-IB cable, BCD cable, connection accessories, measuring cable (coaxial, balanced) | | | | | |

CHANNEL SELECTORS

TYPES AL-5570/5571/5770/5771



- Designed for automatic measurement system use
- DC-200kHz/30MHz
- Can switch signals of up to 100 channels
- GP-IB remote control



TYPE AL-5571



TYPE AL-5570



TYPE AL-5771



TYPE AL-5770

The channel selectors of this series, being designed as complementary units of automatic measurement systems, provide accurate, fast switching of multi-channel signals over a range of DC to 30 MHz, thus significantly reducing downtime in measurement.

USES

- The operation of automatic measurement instruments, such as frequency synthesizer and level meter, is greatly facilitated by these channel selectors, for instance, in applications where multi-channel signlas are to be scanned with a minimum of down-time in switching.
- These channel selectors find use in the maintenance of FDM communications systems, in monitoring various base band signals (e.g., pilot signals, channel levels, noise) and in switching signals in production lines.
- If used together with a desktop computer, these channel selectors provide for statistical processing of data from various sources.

FEATURES

- Low crosstalk (85 dB or more)
- Stable and reliable
- Expandable up to 100 channels (One master channel selector accepts 10 slaves.)
- One master channel selector can control slaves with different impedances.

TYPES AL-5570/5571/5770/5771, CHANNEL SELECTORS

SPECIFICATIONS

| Type number | AL-5570 | AL-5571 | AL-5770 | AL-5771 | | | |
|-------------------------------|--|--|--|---|--|--|--|
| Frequency range | DC to 200 kHz | | DC to 30 MHz | | | | |
| Impedance | 600 Ω balanced (Unnecessary channel with 600 Ω resistors.) | are terminated 75 Ω unbalanced | | | | | |
| Connector | I-214 | | BNC | | | | |
| Return loss | 30 dB or more | | Selected channel 30 dB or more (DC to 10 MHz) 25 dB or more (10 to 30 MHz) | | | | |
| Crosstalk attenuation | 85 dB or more | 85 dB or more 85 dB or more | | | | | |
| Insertion loss | 0.1 dB or less | | | 15 dB or less (DC to 10 MHz) 3 dB or less (10 to 30 MHz) | | | |
| Number of channels selectable | 10 maximum | 10 maximum | | | | | |
| Switching method | | ual and external control rolled by AL-5570/-577 | | | | | |
| Switching speed and life | 20 ms or less and 1 00 | 0 000 switching or more | 9 | | | | |
| Maximum input level | +20 dBm (DC 100 mA | A or less) | | | | | |
| Power requirements | 100 V AC, 50/60 Hz; | approx. 20 VA or less | | | | | |
| Dimensions (H x W x D) | Approx. 150 x 425 x 350 mm | Approx. 100 x 425 x 350 mm | Approx. 150 x 425 x 350 mm | Approx. 100 x 425 x 350 mm | | | |
| Weight | Approx. 8.5 kg | Approx. 6.5 kg | Approx. 9.5 kg | Approx. 7.5 kg | | | |
| Accessories supplied | | One connecting One concable cable | | One connecting cable | | | |
| Options | GP-IB cable, measurin | g cable (coaxial, balance | d) | | | | |



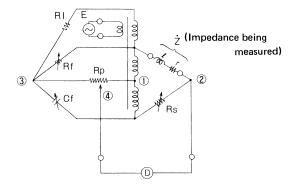
IMPEDANCE/RETURN LOSS MEASURING SETS

GENERAL INFORMATION

IMPEDANCE MEASUREMENT

The impedance bridge provides for direct reading of the absolute value of impedance and phase angle of communication equipment and transmission lines.

The impedance bridge is a combination of Toulon's phase circuit and a suitable type of compensation circuit. One branch of the bridge reads the absolute value of impedance and the phase compensation circuit reads the phase angle.



Principle of Operation (Example of Measurement of Inductive Impedance)

This bridge is balanced when $|\dot{Z}|$ = Rs (the absolute value

of impedance equals Rs).

Rp: Voltage divider having a phase angle scale

Cf, Rf: Phase circuits that correspond to the measuring fre-

quencies

Rs:

RI: Phase compensation resistor

When such an adjustment is made in this bridge that Rs equals $|\dot{Z}|$ a voltage that corresponds to the phase angle of \dot{Z} occurs across 1 and 2. This voltage has the phase difference with the power supply (E) by 90°.

RI, Rf, Rp and Cf are phase circuits and voltage dividers which are used to generate a voltage at 4 which is in inverse phase with and in equal amplitude to the voltage across 1 and 2.

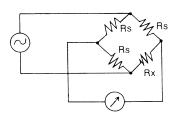
The impedance measurement by this bridge is started by selecting the phase circuits (Rf and Cf), followed by the adjustment of Rp and Rs to minimize the output of detector D. When the voltage across ① and ② is offset by that across ① and ④. the bridge comes into balanced state so that the absolute value of impedance can be read from Rs and the phase angle from Rp.

RETURN LOSS MEASUREMENT

The return loss measuring set is used in the measurement of input and output impedances of transmission circuits and equipment.

Return loss measurement is made through the use of a combination of an oscillator and a level meter. Return loss is expressed by the reciprocal of reflection that occurs when the impedance being measured differs from the reference impedance.

The principle of operation consists in the detection of unbalance by the bridge made up of three Rs branches assigned to reference impedance and one Rf branch assigned to impedance to be tested.



Let return loss be α , and it can be calculated as follows:

$$\alpha = 20 \log \frac{|Rs + Rx|}{|Rs - Rx|} dB$$

DIRECT READING IMPEDANCE BRIDGES

TYPES DRZ-1/2M/3/4

These are direct reading impedance bridges. Each bridge is a combination of a CR phase bridge and an impedance bridge device for conveniently measuring an absolute impedance value and phase angle.

FEATURES

- Easy to use; small and compact.
- Since dials are graduated in a uniform scale, direct readings of measured values can be easily made.
- Usable for both balanced and unbalanced circuits.



TYPE DRZ-1 (0.2-5kHz)



TYPE DRZ-2M (0.2-100kHz)



TYPE DRZ-3 (3-150kHz)



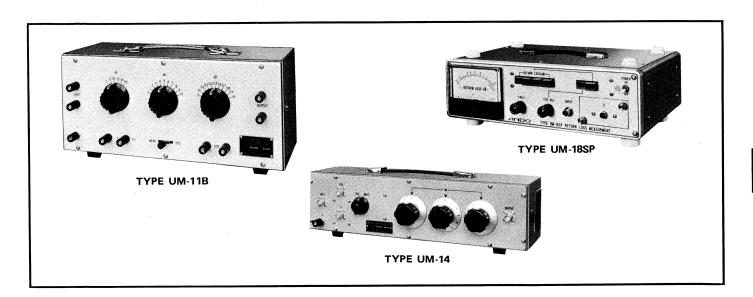
TYPE DRZ-4 (10-500kHz)

SPECIFICATIONS

| | | | r | | | | | | |
|-----------------|--|---|--|--|--|--|--|--|--|
| Туре | DRZ-1 | DRZ-2M | DRZ-3 | DRZ-4 | | | | | |
| Frequency range | 200 Hz to 5 kHz | 200 Hz to 100 kHz 3 to 150 kHz | | 10 to 500 kHz | | | | | |
| Measuring range | Z: 10 t | Z: 10 to 10000Ω ; $\angle \phi$: 0 to $\pm 90^{\circ}$ Z: 10 to 1000Ω ; $\angle \phi$: 0 to | | | | | | | |
| Resolution | | Z: 0.1Ω; | | | | | | | |
| Accuracy* | (At 50 to 3000Ω balanced circuit) Z: $\pm (1\% + 0.1\Omega)$ $\angle \phi$: $\pm 0.5^{\circ}$ | (0.2 to 70kHz; at 50 to 3000 Ω balanced circuit) Z: \pm (1% + 0.2 Ω) $\angle \phi$: \pm [A·f·z**(%) + 0.5°] | (At 50 to 3000 Ω) balanced circuit) Z: \pm (1% + 0.1 Ω) $\angle \phi$: \pm [A·f·z** (%) + 0.5°] | (At 10 to 1000 Ω balanced circuit) Z: \pm (2% + 1 Ω) \angle ϕ : \pm 2° | | | | | |
| Dimensions | • • | 30 (H) x 440 (W) x 180 (D) mr t panel cover) | n | Approx. 300 (H) x 340 (W) x 250 (D) mm | | | | | |
| Weight | Approx. 8.6 kg | Approx. 8.6 kg | Approx. 7 kg | Approx. 8.6 kg | | | | | |
| Remarks | (2)**: Where A is the measur (3) : The follow Type T | (1)* : Accuracy is reduced in the case of unbalanced circuit (i.e., error will increase by three-times). (2)**: Where A is the proportional constant (2 x 10⁻²), f is the measuring frequency (kHz) and Z is the measured impedance (kΩ). | | | | | | | |

RETURN LOSS MEASURING SETS

TYPES UM-11B/14/18SP



SPECIFICATIONS

| Type number | UM-11B | UM-14 | UM-18SP |
|-----------------------------------|--|---|---|
| Frequency range 30 Hz to 150 kHz | | 50 kHz to 17 MHz | 1 to 1000 MHz |
| Line impedance | 100 to 1000 Ω , balanced or unbalanced | 37.5 to 150 Ω , unbalanced | 75 Ω unbálanced |
| Measuring range | 0 to 60 dB in 0.1 dB steps | 0 to 51 dB in 0.2 dB steps | 0 to 40 dB (0.5 dB resolution) |
| Measuring accuracy | (with reference to 600 Ω) \pm 0.5 dB from 15 to 35 dB \pm 1 dB from 10 to 50 dB \pm 1.5 dB from 0 to 60 dB | (with reference to 75 Ω) ± 0.5 dB from 15 to 30 dB (300 kHz to 12.5 MHz) ± 1 dB from 10 to 40 dB (50 kHz to 17 MHz) | (at measuring signal level of 0 dBm) ±1.5 dB from 15 to 30 dB ±4.5 dB from 10 to 40 dB |
| Maximum input level | +20 dBm | +15 dBm | +5 dBm |
| Power requirements | | | 100 V AC, 50/60 Hz; approx. 4 VA |
| Dimensions (H x W x D) | Approx. 160 x 360 x 180 mm | Approx. 106 x 400 x 160 mm | Approx. 100 x 350 x 200 mm |
| Weight | Approx. 12 kg | Approx. 3.5 kg | Approx. 5 kg |
| Companion instruments recommended | TCO-48 Oscillator Detector having balanced high input impedance characteristics (20 kΩ or more) | AJ-2730 Frequency Synthesizer AD-4730 Level Meter | GET-42SP Oscillator |



L, C, R COMPONENTS

INDUCTORS, CAPACITORS AND RESISTORS

STANDARD SELF INDUCTORS

| Туре | Inductance | Allowable current | Accuracy (at 1kHz) | Dimensions & weight |
|--------|------------|-------------------|-----------------------|------------------------|
| RS-102 | 0.1 mH | 4000 mA | ± 0.25% | |
| RS-104 | 1 mH | 2000 mA | ± 0.1% | Approx. 200x200x200 mm |
| RS-106 | 10 mH | 650 mA | ± 0.1% | Approx. 7 kg |
| RS-108 | 100 mH | 240 mA | ± 0.1% | 7 |
| RS-110 | 1 H | 100 mA | ± 0.1% | |



TYPE RS-110

STANDARD VARIABLE INDUCTORS

| | Self induct | ance | Mutual | | | |
|------|----------------|-----------------------|----------------|-------------------------------|--|--|
| Туре | Inductance | Accuracy (at 1kHz) | inductance | Remarks | | |
| B-1 | 0.1 to 0,65 mH | ± 5% | ± 0 to 0.14 mH | Mutual inductance can be | | |
| B-2 | 0.6 to 4.0 mH | ± 3% | ± 0 to 0.8 mH | found through the use of the | | |
| B-3 | 1.5 to 10 mH | ± 2% | ± 0 to 2 mH | attached calibration chart. | | |
| B-4 | 8 to 50 mH | ± 1% | ± 0 to 10 mH | Dimensions: Approx. 103 x 240 | | |
| B-5 | 15 to 100 mH | ± 0.5% | ± 0 to 20 mH | x 240 mm | | |
| B-6 | 80 to 420 mH | ± 0.5% | ± 0 to 90 mH | Weight: Approx. 4.5 kg | | |
| B-7 | 150 to 1000 mH | ± 0.5% | ± 0 to 200 mH | | | |
| B-8 | 900 to 6000 mH | ± 0.5% | ± 0 to 1200 mH | | | |



TYPE B-1

DECADE INDUCTOR (Self Inductor)

| Туре | Inductance range | Dials | Min. step | Accuracy (at 1 kHz) | Dimensions & weight |
|---------|------------------|----------------|-----------|------------------------|---|
| AM-3301 | 0 to 1110 mH | 3 decade dials | 1 mH | ±(1% +0.025mH) | Approx. 100x280x155mm Approx. 2.7 kg |



TYPE DSC-1

DECADE CAPACITOR

| Туре | Capacitance range | Dials | Min. step | Rating voltage | Dimensions & weight |
|-------|-------------------|--|-----------|----------------|---|
| DSC-1 | 200pF to 11.111μF | 4 decade and 1 continuously variable dials | 10pF | 150V DC | Approx. 150x425x200 mm. Approx. 5.8 kg |



TYPE AP-2

DECADE RESISTORS

| Туре | Resistance range (Max.) | No. of dials | Min. step | Frequency (Max.) | Accuracy at max. resistance (at DC) | Dimensions (Approx.) | Weight (Approx.) |
|-------|-------------------------|-----------------|--------------|---------------------|-------------------------------------|----------------------|---------------------|
| AP-1 | 1111Ω | 4 | 0.1Ω | 100kHz | ±0.15% | 190x185x135mm | 3 kg |
| AP-2 | 11110Ω | 4 | 1 Ω | 50kHz | ±0.1% | 130x190x110mm | 3 kg |
| AP-3 | 11111.1Ω | 6 | 0.1Ω | 30kHz | ±0.1% | 240x350x150mm | 5 kg |
| AP-4 | 111111Ω | 6 | 0.1Ω | 30kHz | ±0.1% | 280x315x180mm | 5.5kg |
| 500-S | 11111Ω | 5 | 0.1Ω | 500kHz | ±1% | 160x235x200 mm | 5kg |



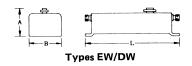
TYPE AP-4

SLIDE RHEOSTATS

Type EW Slide Rheostat (single core)

| Allow- able current (A) | Max. resist- ance (Ω) | Product ordering code | Allow- able current (A) | Max. resist- ance (Ω) | Product ordering code | Allow- able current (A) | Max. resist- ance (Ω) | Product ordering code |
|----------------------------------|--------------------------------|--------------------------|----------------------------------|--------------------------------|--------------------------|----------------------------------|--------------------------------|--------------------------|
| 0.2 | 3000 | 01195-03100* | 1.5 | 54 | 01195-04100* | 5.0 | 4.8 | 01195-05100* |
| " | 5000 | 01195-03200 | " | 90 | 01195-04200 | " | 8.0 | 01195-05200 |
| 0.4 | 750 | 01195-03300* | 2.0 | 30 | 01195-04300* | 6.0 | 3.3 | 01195-05300* |
| ,, | 1250 | 01195-03400 | ,, | 50 | 01195-04400 | ,, | 5.5 | 01195-05400 |
| 0.6 | 330 | 01195-03500* | 2.5 | 19.2 | 01195-04500* | 8.0 | 1.875 | 01195-05500* |
| ,, | 550 | 01195-03600 | " | 32 | 01195-04600 | " | 3.13 | 01195-05600 |
| 0.8 | 187.5 | 01195-03700* | 3.0 | 13.3 | 01195-04700* | 10.0 | 1.22 | 01195-05700* |
| " | 312.5 | 01195-03800 | " | 22.2 | 01195-04800 | " | 2.0 | 01195-05800 |
| 1.2 | 84 | 01195-03900* | 4.0 | 7.5 | 01195-04900* | 13.0 | 0.7 | 01195-05900* |
| " | 140 | 01195-04000 | ,, | 12.5 | 01195-05000 | " | 1.2 | 01195-06000 |

Dimensions





Type GEW Slide Rheostat (single core)

| Allow- able current (A) | Max. resist- ance (Ω) | Product ordering code | Allow- able current (A) | $\begin{array}{c} Max. \\ resist- \\ ance \\ (\Omega) \end{array}$ | Product ordering code | Allow- able current (A) | $\begin{array}{c} Max. \\ resist- \\ ance \\ (\Omega) \end{array}$ | Product ordering code |
|----------------------------------|--------------------------------|--------------------------|----------------------------------|--|-----------------------|----------------------------------|--|--------------------------|
| 0.4 | 3125 | 01195-07700 | 1.5 | 222 | 01195-08200 | 5.0 | 20 | 01195-08700 |
| 0.6 | 1390 | 01195-07800 | 2.0 | 125 | 01195-08300 | 6.0 | 14 | 01195-08800 |
| 0.8 | 750 | 01195-07900 | 2.5 | 80 | 01195-08400 | 8.0 | 7.5 | 01195-08900 |
| 1.0 | 500 | 01195-08000 | 3.0 | 56 | 01195-08500 | 10.0 | 5.0 | 01195-09000 |
| 1.2 | 350 | 01195-08100 | 4.0 | 31.3 | 01195-08600 | 13.0 | 3.0 | 01195-09100 |

| | A (mm) | B (mm) | L (mm) |
|----------|-----------|-----------|-----------|
| Type EW | 130 | 85 | 362* |
| Type Lvv | 100 | 03 | 517 |
| Type GEW | 216 | 162 | 745 |
| Type DW | 13 | 20 | 362* |
| Type DW | 13 | | 517 |
| Type GDW | 225 | 230 | 745 |

Type DW Slide Rheostat (double core)

| Allow- able | Max. resist- | | Allow- able | Max. resist- | | Allow- able | Max. resist- | |
|------------------|---|--------------|--|-----------------|---------------|--------------------------------------|------------------|---------------|
| current (A) | ance (Ω) | Product | current (A) | ance (Ω) | Product | current (A) | ance (Ω) | Product |
| connec Lower: | Upper: Series ordering code connection Lower: Parallel connection | | ordering code Upper: Series connection Lower: Parallel connection | | ordering code | Upper: connec Lower: connec | tion Parallel | ordering code |
| 0.2 0.4 | 6000 1500 | 01195-00100* | 1.5 3.0 | 108 27 | 01195-01100* | 5.0 10.0 | 9.6 2.4 | 01195-02100* |
| " | 10000 2500 | 01195-00200 | ,, | 180 45 | 01195-01200 | " | 16.0 4.0 | 01195-02200 |
| 0.4 0.8 | 1500 375 | 01195-00300* | 2.0 4.0 | 60 15 | 01195-01300* | 6.0 12.0 | 6.6 1.65 | 01195-02300* |
| " | 25 00 625 | 01195-00400 | " | 100 25 | 01195-01400 | " | 11.0 2.75 | 01195-02400 |
| 0.6 1.2 | 660 165 | 01195-00500* | 2.5 5.0 | 38.4 9.6 | 01195-01500* | 8 16 | 3.75 0.94 | 01195-02500* |
| " | 1100 275 | 01195-00600 | " | 64 16 | 01195-01600 | " | 6.25 1.55 | 01195-02600 |
| 0.8 1.6 | 375 93.6 | 01195-00700* | 3.0 6.0 | 26.6 6.7 | 01195-01700* | 10 20 | 2.4 0.6 | 01195-02700* |
| " | 625 156 | 01195-00800 | " | 44 11 | 01195-01800 | " | 4.8 1.2 | 01195-02800 |
| 1.2 2.4 | 168 42 | 01195-00900* | 4.0 8.0 | 15 3.75 | 01195-01900* | 13 26 | 1.44 0.36 | 01195-02900* |
| ., | 280 70 | 01195-01000 | " | 25 6.25 | 01195-02000 | " | 2.4 0.6 | 01195-03000 |





Type GDW Slide Rheostat (double core)

| Type CD | i Silde iti | neostat (double c | 0107 | | | | | | |
|----------------------------------|------------------------------|-------------------|--|--|---------------|--|----------------------------|---------------|--|
| Allow- able current (A) | Max. resist- ance (Ω) | Product | Allow- able current (A) | $\begin{array}{c} Max. \\ resist- \\ ance \\ (\Omega) \end{array}$ | Product | Allow- able current (A) | Max. resistance (Ω) | Product | |
| Upper: connection connection | tion Parallel | ordering code | Upper: Series connection Lower: Parallel connection | | ordering code | Upper: Series connection Lower: Parallel connection | | ordering code | |
| 0.4 | 6252 | 01195-06100 | 2.0 | 250 | 01195-06700 | 8.0 | 15.0 | 01195-07300 | |
| 8.0 | 1563 | | 4.0 | 62.5 | 000 | 16.0 | 3.75 | | |
| 0.6 | 2780 | 01195-06200 | 2.5 | 160 | 01195-06800 | 10.0 | 10.0 | 01195-07400 | |
| 1.2 | 695 | 01193-00200 | 5.0 | 40 | 01195-00800 | 20.0 | 2.5 | 01193-07400 | |
| 0.8 | 1500 | 01195-06300 | 3.0 | 112 | 01195-06900 | 13.0 | 6.0 | 01195-07500 | |
| 1.6 | 375 | 01195-06300 | 6.0 | 28 | 01195-06900 | 26.0 | 1.5 | 01195-07500 | |
| 1.0 | 1000 | 01105 00100 | 4.0 | 62.5 | 04405 07000 | 25.0 | 1.6 | 01105 07000 | |
| 2.0 | 250 | 01195-06400 | 8.0 | 15.6 | 01195-07000 | 50.0 | 0.4 | 01195-07600 | |
| 1.2 | 700 | 24405 20500 | 5.0 | 40 | | | | | |
| 2.4 | 175 | 01195-06500 | 10.0 | 10 | 01195-07100 | l | | | |
| 1.5 | 444 | | 6.0 | 28 | | | | | |
| 3.0 | 111 | 01195-06600 | 12.0 | 7 | 01195-07200 | | | | |





GENERAL INFORMATION

L, C & R MEASURING SETS

| Instrument | Model | Freq./voltage | | apacitance use | | Measurement range | Other description | Page |
|----------------------|--------|-----------------|---|----------------|----------|---------------------------------|--|------|
| Inductance Bridge | AE-27B | 300Hz to 500kHz | • | 0 | <u> </u> | L: 1μH to 300mH, R: 10mΩ to 1kΩ | Companion instruments: TCO-16 Oscillator ED-7 Detector-amplifier | 81 |

| OHM Meter | RM-1B | DC | • | R: 0 to 1000kΩ | | |
|-----------------------------|----------|-----------------|---|--|---|----|
| Wheatstone Bridge | WP-6C | DC | • | R: 0.01Ω to 1MΩ | Fault location is performed by Murray and Varley loop method. | 82 |
| Insulation | HR-4G | 500V DC | • | R: $1M\Omega$ to $1 \times 10^6 M\Omega$ | | 00 |
| Resistance Measuring Set | VMG-13B | 100 to 500V DC | • | R: $0.1M\Omega$ to $2 \times 10^7 M\Omega$ | | 83 |
| Highmegohm Meter | VMG-1000 | 100 to 1000V DC | • | R: 0.05×10^2 to 2×10^{10} M Ω | | 84 |

| LCR Meter | AG-4301 | 100Hz & 1kHz/ 120Hz & 1.02kHz | • | • | • | L: $0.1\mu H$ to 9999.9H, C: $0.1 pF$ to 9999.9 μF R: $1 m\Omega$ to 9.9999M Ω | Q and D measurements can be performed. Digital display. | 86 |
|---------------------|------------------|----------------------------------|---|---|---|--|--|----|
| | LCR-4A | DC, 1kHz | • • L: 1μ H to 100H, C: $1p$ F to 100μ F, R: $1m\Omega$ to $10M\Omega$ Capable of performing measure- | | | 88 | | |
| Universal Bridge | LCR-6 | 1kHz | • | • | • | L: $5\mu H$ to 200H, C: $5pF$ to $200\mu F$, R: $50m\Omega$ to $2M\Omega$ | ments over a wide frequency range using an external oscillator. | 89 |
| | LCR-10B 1.592kHz | | • | • | • | L: 1mH to 10000H, C: 1pF to 10μF, G: 0.1S to 0.01μS | Expansion range (with multiplier): 1μΗ to 1mH, 10 to 10000μF, 0.1S to 100S | 90 |
| LCR Bridge | HBS-5M | R: DC to 30kHz L, C: 1kHz | • | • | • | L: 1mH to 10H, C: 0.001 to 10μF R: 1 to 10000Ω | Companion instruments: TCO-48 Oscillator ED-9 Detector-amplifier | 91 |

DIELECTRIC LOSS MEASURING SETS

| Instrument | Model | Frequency | Measurement range | Other description | Page |
|--|---------------------|--------------|---|---|------|
| Dielectric Loss Measuring Set | TRS-1E 30Hz to 5MHz | | Tanδ:1x10 ⁻⁴ to 1x10 ⁻¹ , Capacitance: 10 to 150pF Conductance: 3x10 ⁻¹² to 1.5x10 ⁻⁴ S | Suitable for polyvinyl chloride measurement | 96 |
| | TRS-4E | 0.1 to 10Hz | Tan δ : 1x10 ⁻³ to 1x10 ⁻¹ , Capacitance: 10 to 1000pF Conductance: 3x10 ⁻¹³ to 1x10 ⁻⁷ S | Ultra low-frequency measurement | 97 |
| | TRS-10T | 30Hz to 3MHz | Tanδ: 1x10 ⁻⁵ to 1x10 ⁻¹ , Capacitance: 1 to 200pF Conductance: 3x10 ⁻¹³ to 1.5x10 ⁻⁴ S | Suitable for polyethylene measurement. Wide range | 95 |
| Automatic Dielectric Loss Test System | TR-1100 | 50Hz to 1MHz | Tanδ: 1x10 ⁻⁵ to 1x10 ⁻¹ . Capacitance: 1 to 185pF Conductance: f (1x10 ⁻¹² to 1.85x10 ⁻⁸)S, f: kHz | Automatic Measurement Wide range | 94 |

MEASURING SETS FOR TELECOMMUNICATIONS CABLES

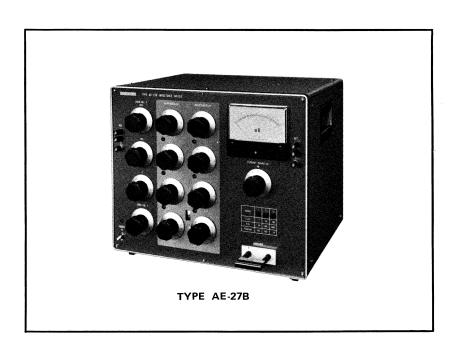
| Instrument | Model | Frequency | Measurement range | Other description | Page | |
|---------------------------|---------|------------------|---|--|------|--|
| Electrostatic Cou- | CUB-6T | 1 kHz | ±1200pF | Built-in oscillator and detector, Rechargeable battery. | 99 | |
| pling Measuring Set | AN-12 | 1 kHz | ±3200pF | Built-in oscillator and detector. Battery operated. | 99 | |
| Leakance Bridge | GB-12 | 1 kHz | C: 10pF to 1µF, G: 0.001 to 100µS | Companion instruments: TCO-48 Oscilltor, TA-18 Amplifier | 100 | |
| High Voltage Test Set | VMG-101 | DC | 1000 to 5000V DC | Measuring the dielectric strength and corona discharge voltage of coaxial cables. | 101 | |
| | POL-11 | 2000 Hz | C: 200pF to 0.2 μ F, R: 100 Ω to 1M Ω | Locating the short contact and break in rack wirings of telephone exchange and intra-office cables. | 102 | |
| Line Fault Locator | WD-18 | DC | 0 to 1111 Ω (in core conductor resistance equivalent.) | Detecting a communication cable fault due to insulation deterioration. | 103 | |
| AD-6202 | | Up to 9.99km | Determining the distance and the type of fault such as disconnection, opening, multi-connection, ground, etc. | 104 | | |
| Pair Identifier | AQ-5101 | | | Two types are available according to uses, Making pair identification of balanced type communications cables. | 105 | |
| Cable Final Test Set | AH-7101 | | Cables measured: 0.4, 0.5, 0.65, 0.9mm local cables and loading cables. | Measuring the insulation resistance, conductor resistance, near-end crosstalk attenuation and characteristic impedance frequency response. | 106 | |
| | SCK-15 | <u> </u> | Cable diameter: 0.4mm Cable distance: 7.5km | | | |
| Artificial Tele- | SCK-16 | | Cable diameter: 0.5mm Cable distance: 7.5km | | | |
| phone Cable | SCK-17 | - | Cable diameter: 0.65mm Cable distance: 20km | Having electrical characteristics equivalent to actual telephone cables. | 108 | |
| SCK-18 | | | Cable diameter: 0.9mm Cable distance: 47km | | | |
| Transmission Simulator | TSE-1 | 0.3 to 3.4kHz | | Simulating various transmission characteristics on telephone lines. | 109 | |

INDUCTANCE BRIDGE

TYPE AE-27B

This inductance bridge is a direct reading Maxwell bridge (four-arm AC bridge in which inductance is measured as the product of two non-reactive resistors) designed to measure inductance (L) and resistance (R) of various coils. In addition to L and R, I (current) flowing across a test sample can be measured.

The AE-27B features a wide measurement frequency range, a time constant adjuster used to calibrate resistance at higher frequency, a trouble-free transistorized indicating meter, and a LR measurement range expansion (optional).



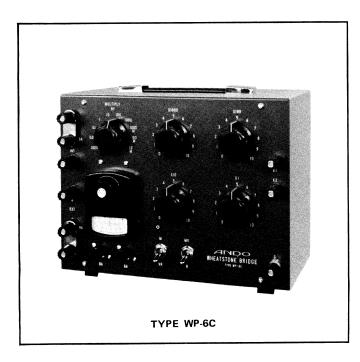
SPECIFICATIONS

| D | | | 3 ranges | | | | | |
|-------------------|----------|--|--|--|--|--|--|--|
| Range | | Range 1 | Range 2 | Range 3 | | | | |
| Measurement fr | equency | 0.3 to 500 kHz | 0.3 to 100 kHz | 0.3 to 10 kHz | | | | |
| L | | 1μH to 3mH (f•Lx < 300)* | 10μH to 30mH (f•Lx < 500)* | 100μH to 300mH (f•Lx < 1000)* | | | | |
| Measurement range | R | 10m Ω to 10 Ω | 100m Ω to 100 Ω | 1Ω to 1kΩ | | | | |
| | ı | | 30μA to 10mA in 5 ranges | | | | | |
| | L | 0.01μH | 0.1μΗ | 1μΗ | | | | |
| Resolution | R | Ω m Ω | 1mΩ | 10mΩ | | | | |
| | I . | 2μA, 0.1mA full scale | | | | | | |
| | L | ± (0.2% + 2 × 10 ⁻⁵ •f ² L×% + 0.2μH) * | ± (0.2% + 2 x 10 ⁻⁵ • f ² • Lx% + 2μH)* | ± (0.2% + 2 x 10 ⁻⁵ · f ² · Lx% + 20μH)* | | | | |
| Accuracy | R | ± (3% + 5 x 10 ⁻⁵ •f•Q% + 5 x 10 ⁻² •Q% + 2.5mΩ)* | ± (3% + 5 x 10 ⁻⁵ •f•Q% + 5 x 10 ⁻² •Q% + 25mΩ)* | ± (3% + 5 x 10 ⁻⁴ ·f·Q% + 5 x 10 ⁻² ·Q% + 250mΩ)* | | | | |
| | 1 | ± 2.5% of full scale | | | | | | |
| Input level | | +26 dBm max. | | | | | | |
| Input impedance | e | | 600Ω approx. | | | | | |
| Power requirem | ents | | 100V AC, 50/60Hz | | | | | |
| Dimensions (H | x W x D) | | Approx. 350 x 425 x 300mm | | | | | |
| Weight | | Approx. 16 kg | | | | | | |
| Accessories sup | plied | Tow connecting cables (1m long each), one plug. | | | | | | |
| Instruments ava | iilable | | Type TCO-16 Oscillator, Type ED 7 Detector-amplifier, Type LRB-1 LR Expansion Box (the LR expansion box increases measurement range inductance up to 3H and resistance up to $10k\Omega$) | | | | | |

^{*} Where f is measurement frequency (kHz), Lx is inductance (mH) of a sample, and Q is quality factor of a sample

WHEATSTONE BRIDGE

TYPE WP-6C



TYPE WP-6C

The WP-6C Wheatstone Bridge is used to measure DC resistance of cables and capable of locating fault of cables. The DC resistance is measured by the wheatstone bridge method, the fault location being performed by Murray and Varley loop methods.

SPECIFICATIONS

Measurement range: 0.01Ω to $1M\Omega$.

Ratio arms: 0.001-0.01-0.1-1-10-100-1000. Measurement arm: 1 to 11110 Ω (1 Ω steps).

Accuracy: $\pm 0.3\%$ (10 Ω to 10k Ω).

Power requirements: Internal (two 1.5V dry cells) or

external.

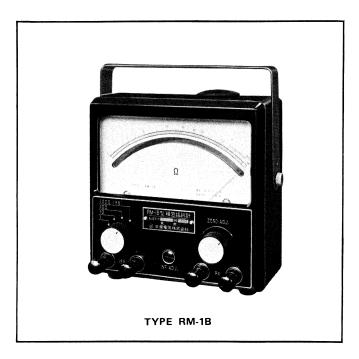
Dimensions: Approx. $200(H) \times 260(W) \times 140(D)$ mm.

Weight: Approx. 3.2kg.

Accessories supplied: Two dry cells.

OHM METER

TYPE RM-1B



TYPE RM-1B

The RM-1B is a portable ohm meter designed for easy and direct readings of resistances from 0 to 1000k Ω .

SPECIFICATIONS

Measurement range: 0 to $1000k\Omega$ in four ranges. x1, x10, x100 ranges — internal dry cells. x1000 range — external power supply.

Measurement error:

| Meter scale | Erro | r (Ω) |
|-------------|----------|-----------|
| (Ω) | x1 range | x10 range |
| 0 - 10 | 10.5 | ±2 |
| 10 - 30 | ±0.5 | ±5 |
| 30 - 50 | ±0.6 | ±6 |
| 50 - 100 | ±2 | ±20 |
| 100 – 200 | ±5 | ±50 |
| 200 - 500 | ±30 | ±300 |
| 500 -1000 | ±50 | ±500 |

x100 range errors: Ten times as large as each error of the x10 range.

 $x1000\ range\ errors:$ One hundred times as large as each error of the $x10\ range.$

Dimensions: Approx. 170(H) x 170(W) x 76(D) mm.

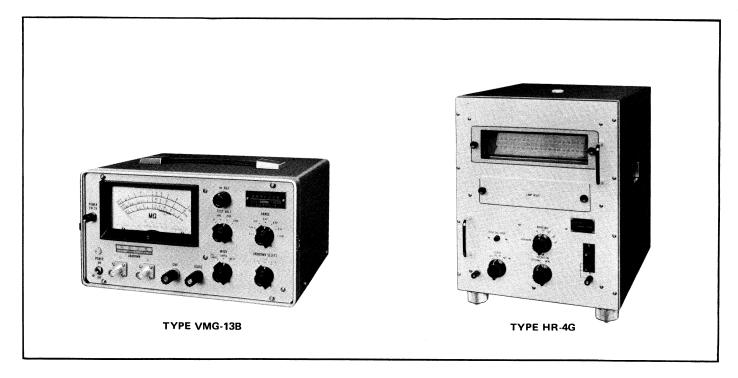
Weight: Approx. 2.1kg.

Accessories supplied: Two (1m long) cables, two (0.5 m

long) cables.

INSULATION RESISTANCE MEASURING SETS

TYPE VMG-13B/HR-4G



TYPE VMG-13B

The VMG-13B Insulation Resistance Measuring Set measures the DC resistance of cables, insulating materials, etc. at the test voltage 100V, 250V or 500V. The set is housed in a portable carrying case.

SPECIFICATIONS

Test voltage, measurement range & accuracy:

| Test voltage (DC) | Measurement range $(M\Omega)$ | Meter scale | Accuracy |
|----------------------|--|-------------|----------|
| 500V (±5%) | $0.5-5 \times 10^6$ $(0.5-2 \times 10^7)^*$ | 0.5–5.0 | ±10% |
| 250V (±5%) | $0.25-2.5 \times 10^6$ $(0.25-1 \times 10^7)^*$ | 0.25–2.5 | ±10% |
| 100V (±5%) | 0.1-1 x 10 ⁶ (0.1-4 x 10 ⁶)* | 0.1-1.0 | ±10% |

^{*} The range in each parenthesis includes the indicating meter scale range. For these ranges, accuracy is not specified.

Range: x1, x10, $x10^2$, $x10^3$, $x10^4$, $x10^5$, $x10^6$ (seven

Short-circuit current: 10mA or less.

Insulation resistance (across AC input terminal and case):

50M Ω or more at 500V DC.

Power requirements: 100V AC, 50/60Hz, approx. 15VA. Dimensions: Approx. 150(H) x 280(W) x 280(D) mm

(with front panel cover).

Weight: Approx. 6kg (with front panel cover).

Accessories supplied: One measuring cable (4m long),

TYPE HR-4G

The HR-4G Insulation Resistance Measuring Set is used to measure high insulation resistance of cables, capacitors, insulating materials, etc. It performs the measurement according to direct deflection method, employing a highsensitive, vibration-proof galvanometer.

SPECIFICATIONS

Measurement voltage: 500V DC (internal two dry cells).

Measurement range: 1 to 1 x 10^6 M Ω .

Accuracy: ±10%.

Standard resistor for calibration: $100M\Omega$ (mounted inside). Power requirements: 100V AC, 50/60Hz or 6V DC (ex-

Dimensions: Approx. 440(H) x 360(W) x 400(D) mm.

Weight: Approx. 25kg.

Accessories:

Supplied: Two dry cells.

Optional: Trolley.

HIGHMEGOHM METER

TYPE VMG-1000

- 5 megohms—2× 10 10 megohms insulation resistance measurement
- 5×10⁻⁸ µA−20µA minute current measurement



The VMG-1000, a portable insulation resistance measuring set, permits accurate and rapid resistance measurements ranging from 5M Ω to 2 x 10¹⁰M Ω by using 100V, 250V, 500V, and 1000V as test voltages. It can also measure minute currents as low as 5 x 10⁻⁸ μ A.

The VMG-1000 can perform measurements on the following materials and components: (1) high insulation materials such as high-molecular substances, fiber, porcelain, etc., (2) electrical insulation materials such as synthetic resins, rubber, etc., and (3) electrical components such as printed circuit boards, transformers, switches, capacitors, etc.

FEATURES

- While performing leakage current measurements for samples, each sample can be measured with the same charge time because a timer is employed.
- In addition to resistance measurements, rapid and efficient GO/NO-GO tests are possible because a comparator is employed.
- A recorder output terminal is provided.
- A test voltage remote control terminal is provided for safety during operations.
- Both floating and grounded samples can be measured.
- The following electrode set is optionally available:
 The SE-1000 Electrode Set for volume and surface resistivity measurements of sheet insulation materials.

TYPE VMG-1000, HIGHMEGOHM METER

SPECIFICATIONS, VMG-1000

RESISTANCE MEASUREMENT

Range: $5M\Omega$ to 2 x $10^{10}M\Omega$ in 8 ranges (For test voltage, measurement range and meter scale, see table below).

Accuracy: Between one-third and three-quarters the full scale deflection (7 to $15\mu A$ on current scale). $\pm 4.5\%$ for 10^2 to $10^7 M\Omega$ ranges, $\pm 8\%$ for $10^8 M\Omega$ range, $\pm 10\%$ for $10^9 M\Omega$ range.

CURRENT MEASUREMENT

Range: $5 \times 10^{-8} \mu A$ to $20 \mu A$ in 8 ranges.

Accuracy: Full scale accuracy. $\pm 2\%$ for 1 to $10^{-4}\,\mu\text{A}$ ranges, $\pm 3\%$ for $10^{-5}\,\mu\text{A}$ range, $\pm 6\%$ for $10^{-6}\,\mu\text{A}$ range, $\pm 8\%$ for

 $10^{-7}\mu$ A range.

Input impedance: 10^4 to $10^{11}\Omega$, depending on range.

GENERAL

Recorder output: 100mVDC at full scale (into more than

100k Ω load).

Remote control: Test voltage ON-OFF control terminal

provided.

Input circuit: Input terminal FLOAT-GND switch pro-

vided.

Power requirements: 100V AC, 50/60Hz; approx. 8VA. Dimensions: Approx. 200(H) x 280(W) x 200(D) mm.

Weight: Approx. 6.3kg

Accessories supplied: Two measuring cables.

| Test voltage | 100V | 250V | 500V | 1000V |
|----------------------|--|---|---|--|
| Measurement range | 0.05×10^2 to 2×10^9 M Ω | 0.125×10^{2} to 5×10^{9} M Ω | $0.25 \times 10^{2} \text{ to}$ $10 \times 10^{9} \text{ M}\Omega$ | 0.5×10^2 to 20×10^9 M Ω |
| Meter scale | 0.05 to 2 | 0.125 to 5 | 0.25 to 10 | 0.5 to 20 |

SPECIFICATIONS, SE-1000 ELECTRODE SET (OPTION)

Inner electrode: 50mm diameter.

Guard electrode: 70mm inside diameter, 80mm outside

diameter.

Maximum test voltage: DC 1000V.

Sample size: 80×80 mm (130×130 mm. max.). Dimensions: Approx. $140(H) \times 200(W) \times 200(D)$ mm.

Weight: Approx. 5.3kg.

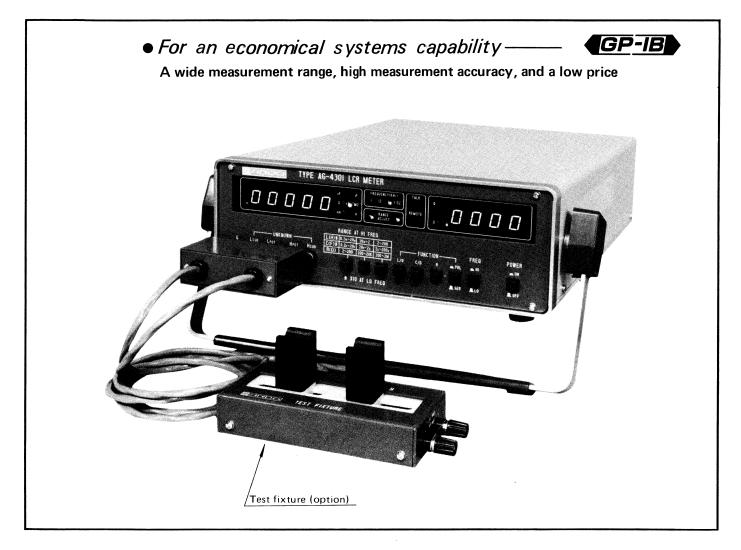
The SE-1000 is specially designed to measure volume and surface resistivity of sheet insulation materials. It is housed in a metal case to eliminate error caused by electrostatic and electromagnetic induction. It is also provided with a safety device.



TYPE SE-1000, ELECTRODE SET OPTION

LCR METER

TYPE AG-4301



Ando's new AG-4301 digital LCR meter was designed for measuring various circuit components (inductance, capacitance, resistance, etc.) quickly with high accuracy. Unlike conventional bridges which require tedious manual balancing, this digital LCR meter adopts a new method which features ease of operation, excellent stability, and a wide measuring range.

GP-IB and BCD interface options are available for the user that requires a system capability. These interfaces also facilitate the mass selection and acceptance inspection of components in production lines.

FEATURES

- No balancing operation required.
- Two measurement frequencies are selectable.

Frequencies 1kHz and 100Hz or 1.02kHz and 120Hz are easily selectable for characteristic measurements of component parts and circuits.

• Wide measurement range

Since L, C, R, D and Q can be measured over a wide range, this LCR meter meets many of today's requirements for components measurements in the lab., on the production line and in the acceptance inspection area.

• Error-free operation

Since an exclusive jig and test leads are prepared for measuring parts, measurements can be accomplished accurately by the five-terminal method.

• Functions as a system component (option)

GP-IB and BCD interface options offer the improved efficiency of systems automation in which data processing of various characteristics is required.

• Small and light weight

TYPE AG-4301, LCR METER

SPECIFICATIONS

Measurement frequency: 1 kHz and 100 Hz ±0.01% at

50 Hz power line frequency. 1.02 kHz and $120 \text{ Hz} \pm 0.01\%$ at

60 Hz power line frequency.

Measurement mode: Series equivalent circuit and

parallel equivalent circuit

(manual selection).

Measurement parameter: L and Q (L/Q), C and D (C/D),

and R (manual selection).

Measurement range: L: 0.1 μ H to 9999.9 H, 3 ranges,

manual selection.

C: 0.1 pF to 9999.9 μ F, 3 ranges,

manual selection.

R: 1 m Ω to 9.9999 M Ω , 3 ranges,

manual selection.

Q: 0 to 999.9.

D: 0 to 9.999.

Measurement accuracy: Accuracies specified below apply

to the measurement ranges listed

in the follwoing table.

L measurement:

 \pm (0.2% of rdg. + 2 digits)

 $\times (1 + 1/Q).$

C measurement:

 \pm (0.2% of rdg. + 2 digits)

x (1 + D).

R measurement:

± (0.2% of rdg. + 2 digits).*1

Q measurement:

 \pm [0.4 (1 + Q)% of rdg. + 0.01].

D measurement:

 \pm [0.4 (1 + D)% of rdg. + 0.001].

Applicable measurement ranges for the above all accuracies

| Measurement | Measurement | Applicable measurement range | | | | |
|-------------|-----------------|------------------------------|--------------------|--------------------|--|--|
| parameter | frequency | Range 1 | Range 2 | Range 3 | | |
| | 1kHz or 1.02kHz | 0.2000 to 19.999mH | .02000 to 1.9999H | 2.000 to 199.99H | | |
| L | 100Hz or 120Hz | 2.000 to 199.99mH | 0.2000 to 19.999H | 20.00 to 1999.9H | | |
| C*2 | 1kHz or 1.02kHz | 2.000 to 199.99µF | .02000 to 1.9999µF | 0.2000 to 19.999nF | | |
| | 100Hz or 120Hz | 20.00 to 1999.9μF | 0.2000 to 19.999µF | 2.000 to 199.99nF | | |
| R | 1kHz or 1 02kHz | 2.000 to 199.99Ω | 0.2000 to 19.999kΩ | .02000 to 1.9999MΩ | | |
| Q | 100Hz or 120Hz | 00.02 to 999.9 | | | | |
| D | 10007 01 12007 | .0020 to 9.999 | | | | |

- *1: When Q or 1/D is 0.01 or less.
- *2: When measurement terminal offset capacitance (1.5 pF or less) is subtracted.

Display: L, C and R: 5 digits.

D and Q: 4 digits.

Measurement time: 0.5 sec. max.

Measurement voltage: 0.3 Vrms max.

Operating temperature: 0 to 40°C.

Measurement accuracies apply over

 $23 \pm 5^{\circ}$ C.

Operating relative

humidity: 85% or less.

Measurement accuracies apply from

40% to 85%.

Power requirements:

100V AC, 50/60Hz: approx. 40 VA.

Dimensions:

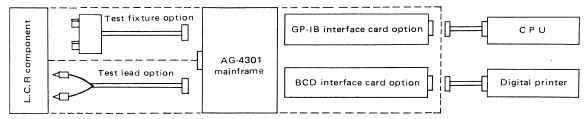
Approx. $100(H) \times 280(W) \times 370(D)$

mm.

Weight: Approx. 5 kg.

Options: Test fixture, test lead, GP-IB inter-

face card, BCD interface card. Note: both GP-IB and BCD interface cards can not be mounted on the AG-4301 at the same time.



Note: Measurements can also be taken by directly connecting L, C and R components to the terminals on the front panel without using the text fixture and test lead (the five-terminal method).

UNIVERSAL BRIDGE

TYPE LCR-4A

For precision measurements of:

L: 1_μHto 100H C: 1pF to 100_μF

R: $1m\Omega$ to $10M\Omega$ (DC, AC)

Q:0.1 to 1000 Tan δ: 0.001 to 1

Type LCR-4A is a general-purpose universal bridge used for direct-reading measurements of inductance (L), capacitance (C), resistance (R), dissipation factor (D) and storage factor (Q).

The set consists of a bridge, a 1 kHz oscillator, a detector, etc.

An internal 1 kHz oscillator drives the bridge, or an external source (not supplied) can be used for measurements in 100 Hz to 10 kHz.

An internal detector may be used with both the internal and external oscillators. The set can be used for not only AC resistance measurement but also DC resistance measurement.

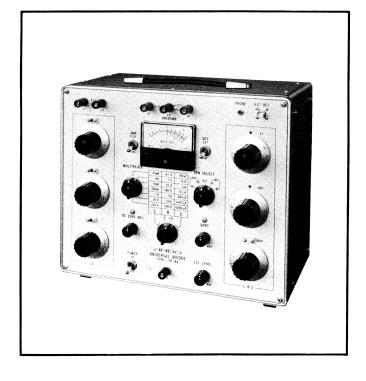
SPECIFICATIONS

Frequency range: DC and 1 kHz (internal oscillator).

100Hz to 10kHz (external oscillator). Type TCO-48 Oscillator is recommended as an external source.

Measurement range

& accuracy: See table below.



Power requirements: 100V AC, 50/60 Hz; approx. 15 VA. Approx. 300H x 355W x 200D mm.

Weight: Approx. 9 kg.

calculation value.

Accessories supplied: One ear-phone, two test cables.

| Item | | Measurement | | Accuracy* | News |
|------|---|---------------|---|--|--|
| 11 | tem range Dial scale Accuracy | | - Note | | |
| | | | 10 H or more ± 10% | | |
| | L | 1μH to 100H | 100μH to 10H | ± (1% + one small division of LRC dial scale) | These specifications apply when Q is ≥ 1 . |
| | | | 100μH or less | ± 2μH | |
| | | | 10 μF or more | ± 2% | |
| С | | 1 pF to 100μF | 100pF to 10μF | ± (0.5% + one small division of LRC dial scale) | After the internal capacitances of the test cable and the bridge are properly adjusted. |
| | | | 100pF or less | ± 2 pF | |
| | | | 1Ω to 10 kΩ | ± (0.15% + one small division of LRC dial scale) | |
| _ | DC | 1 0 1 10115 | 0.1Ω | ± (0.35% + one small division of LRC dial scale) | After the internal resistances of the test cable and the bridge are properly adjusted. |
| R | | - 1mΩ to 10MΩ | 1Ω to 100 k Ω | ± (0.5% + one small division of LRC dial scale) | When a test sample reactance is as small as the internal reactance of the bridge. |
| | AC | | 1Ω or less & 100 k Ω or more | ± (1% + one small division of LRC dial scale) | 2. For 1Ω or less: After the internal resistances of the test cable and the bridge are properly adjusted. |
| | D 0.001 to 1 0.01μF or more ± (5% + 0.0025) | | When measured by connecting a resistance in series to a non-loss sample of $0.01\mu F$ or $0.02\mu F$. | | |
| Q | | 0.1 to 1000 | | ± (5% + one small division of dial scale) | When Q is less than 20, the series connection of a resistance to a sample is necessary. In this case, Q of the sample is referred to the measured value by a Maxwell bridge. When Q is 20 or more, the dial scale must be proper calibrated with DC resistance value, and checked with DC resistance. |

^{*} Accuracy applies when the bridge is driven by the internal 1 kHz oscillator (except for DC resistance measurement).

UNIVERSAL BRIDGE

For fast measurements of:

L: $5\mu H$ to 200H

C: 5pF to $200\mu F$ R: $50 m\Omega$ to $2M\Omega$

Tan δ: 0.2 to 200%

Type LCR-6 is a general-purpose universal bridge used for direct-reading measurements of inductance, capacitance, resistance and tan δ .

The set consists of an ac bridge, an oscillator, a detector, etc. It can be driven by either the internal oscillator or an external oscillator. The internal detector may be used with both the internal and external bridge drive.

If an electronic voltmeter is used together with this bridge, electric current flowing across the inductance can be measured.



SPECIFICATIONS

Measurement range and accuracy:

| | Range | Accuracy * |
|-------|-----------------------------|--|
| L | 5μH to 200H | ±(2% + 3μH), 10 to 200μH ±0.5%, 200μH to 2H ±2%, 2 to 200H |
| С | 5pF to 200μF | ±(1.5% + 3pF), 10 to 200pF ±0.5%, 200pF to 2μF ±2%, 2 to 200μF |
| R | 50m Ω to 2M Ω | \pm (10% + 5mΩ), 0.1 to 2Ω \pm 1.5%, 2 to 20Ω \pm 0.5%, 20Ω to 100kΩ \pm 1.5%, 100kΩ to 2MΩ |
| Tan δ | 0.2 to 200% | For L: $\pm (8\% + loss factor 2 \times 10^{-3}),$ $100 to 200\mu H$ $\pm (5\% + loss factor 2 \times 10^{-3}),$ $200\mu H$ to $2H$ $\pm (8\% + loss factor 2 \times 10^{-3}).$ 2 to 200H For C: $\pm (8\% + loss factor 2 \times 10^{-3}),$ 100 to 200pF $\pm (5\% + loss factor 2 \times 10^{-3}),$ $200pF to 2\mu F$ $\pm (8\% + loss factor 2 \times 10^{-3}),$ $2 to 200\mu F$ |

Accuracy applies when the bridge is driven by the internal 1 kHz oscillator.

Minimum scale

divisions: R: 0.001Ω .

L: $0.1\mu H$.

C: 0.1pF.

Internal oscillator: $1kHz \pm 2\%$, approx. 7V max. output

into 1 k Ω load.

External oscillator: 50Hz to 10kHz (ANDO Type TCO-

(not supplied) 48 Oscillator is recommended

when an external oscillator is used).

Internal detector: 50Hz to 10kHz; can be tuned to

1 kHz.

DC bias: Capacitors can be biased to 15V;

bias current can be applied to

inductors up to 10mA.

Power requirements: 100V AC, 50/60Hz; approx. 4.5VA.

Dimensions: Approx. 250(H) x 320(W) x 200(D)

mm.

Weight: Approx. 5.3 kg.

Accessories supplied: One ear-phone.

UNIVERSAL BRIDGE

TYPE LCR-10B

For wide measurements of:

L: $1\mu H$ to 10000H

C: 1pF to $10000 \mu F$

R: $10m\Omega$ to $100M\Omega$

G: 0.01µS to 100S $(100\mu\Omega \text{ to } 10\text{m}\Omega)$

Accurate and precise measurements of inductance, capacitance, resistance, etc. are easily made with Type LCR-10B Universal Bridge.

Measuring frequency covers 50 Hz to 10 kHz and basic measuring accuracy is ±0.2%. The extended measuring range can be obtained by making use of Type MY-1 Multiplier furnished as an accessory (for only internal 1.592 kHz).

The set incorporates a 1.592 kHz oscillator, a 1.592 kHz bandpass filter and a detector.

It employs three-terminal measurement method, which use transformer-ratio-arm bridge to exclude earth admittance.

R measurement can be made in terms of conductance.



SPECIFICATIONS

Measurement range and accuracy:

| | T | T | T |
|---|---|---|---|
| | Item | Basic | When used with Type MY-1 Multiplier |
| | Range | 1mH to 10000H | 1μH to 1mH |
| L | Accuracy | ±0.2%, 1mH to 900H ±5%, 900 to 10000H | ±5% |
| | Range | 1pF to 10μF | 10 to 10000μF |
| С | Accuracy | ±0.2%, 10pF to 10μF ±5%, 1 to 10pF | ±5% |
| | Range | 0.01 μ S to 0.1S (100Μ Ω to 10 Ω) | 0.1S to 100S (10 Ω to 10m Ω) |
| G | Accuracy $ \begin{array}{l} \pm (0.2\% \ +50 m \Omega \\ \text{resistance}), \ 0.1 \mu S \\ \text{to} \ 0.1S \\ \pm 5\%, \ 0.01 \mu S \ \text{to} \ 0.1 \mu S \end{array} $ | | ±5% |

Note 1. Accuracy applies when the bridge is driven by the internal 1.592 kHz oscillator.

Note 2. Specified as "L =
$$\frac{1}{\omega^2 C}$$
"

1.592kHz $\pm 1\%$ ($\omega = 10^4$). Internal oscillator:

External oscillator: 50Hz to 10kHz (ANDO Type TCO-(not supplied) 48 Oscillator is recommended if an

external oscillator is required)

Internal detector: 50Hz to 10kHz; can be tuned to

1.592kHz.

DC bias: Possible.

Power requirements: 100V AC, 50/60Hz; approx. 20VA. Dimensions: Approx. $300(H) \times 425(W) \times 300(D)$

mm.

Weight: Approx. 15 kg. Accessories furnished: Type MY-1 Multiplier

(this multiplier operates only at internal 1.592 kHz) Two connecting cables.

One power cable.

Two UNKNOWN terminal adapters.

LCR BRIDGE

TYPE HBS-5M

The HBS-5M is used to measure resistance (from DC to 30kHz), inductance (at 1kHz) and capacitance (at 1kHz). Since the resistance elements of each dial use well-processed non-inductive winding, the bridge is stable to influences from outside temperature and humidity. Measured value can be obtained by means of the following equations:

Resistance measurement (DC):

$$R_X = \frac{R_B}{R_A} \cdot R_C$$

Self-inductance measurement:

$$L_X = \frac{R_B}{R_A} \cdot L_S$$

$$R_X = \frac{R_B}{R_A} \cdot (R_S - R_C) \dots$$
 when the key is set at the "X" position.

$$R_X = \frac{R_B}{R_A} \cdot (R_S + R_C)$$
 when the key is set at the "STD" position.

where, L_S = reference inductance L_X = unknown inductance

Rs = AC resistance of reference inductor

 R_X = AC resistance of unknown inductor

Capacitance measurement:

$$C_X = \frac{R_A}{R_B} \cdot C_S$$

where, C_S = reference capacitance C_X = unknown capacitance



SPECIFICATIONS

Frequency range:

R measurement: DC to 30kHz L & C measurements: 1kHz

Measurement range: R

R: 1 to 10000Ω L: 1mH to 10H

C: 0.001 to $10\mu F$

Accuracy:

R: \pm (1% + 0.2 Ω) from 50 to 5000 Ω

L: \pm (1% + 0.4mH) from 1mH to 5H C: \pm (1% + 50pF) from 0.001 to 5 μ F

Dimensions:

Approx. 250(H) x 400(W) x 155(D)

mm

Weight:

Approx. 5 kg

Accessories supplied:

One receiver (headphone)

Instruments available:

Ando Type TCO-48 Oscillator and

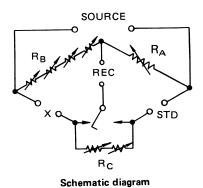
Type ED-9 Detector-amplifier are

recommended.

Other description:

This set has a shielded transformer

in the input and output circuit.



DIELECTRIC LOSS MEASURING SETS

Dielectric Loss Measuring Sets

The dielectric loss measuring (DLM) set finds wide use in various applications in many branches of science and industry. The most typical uses of them are:

- (1) Research for improvement of electric insulators and their characteristic tests;
- (2) Determination of the viscosity and elasticity of high polymer materials and of their chemical structures from their dielectric dispersion and absorption;
- (3) Determination of moisture content and deterioration of coating, etc.

In recent years the DLM sets have also found use in the fields of biopolymers and foods.

The following advantages of dielectric loss measurement readily explain why DLM sets are in such widespread use.

- The DLM set is capable of measuring the dielectric constant and dielectric loss tangent, the most important parameters of electric properties of insulators.
- The molecular structure, density, and viscosity of high polymer materials can be determined from their dielectric constant and dielectric loss factor.
- Non-destructive measurements can be made.
- The reproducibility of measurements is very high.
- The measuring frequency and temperature can be varied as desired.
- Dielectric loss measurement requires less time than other methods of measurement.

Dielectric Loss Measurement

The DLM set is capable of measuring the dielectric constant, dielectric loss factor, and dielectric loss tangent of various dielectrics. These terms will be explained first.

In Fig. 1 it is assumed that the dielectric between the two electrodes is removed in a vacuum. In this state, the electrostatic capacitance is governed by the shape, dimensions, and arrangement of the electrodes. It is generally referred to as geometrical electrostatic capacitance and expressed as "Co". When AC voltage \dot{V} of frequency "f" is applied to Co, a charging current from one electrode to the other is as follows.

$$i_0 = j\omega \text{ CoV} (\omega = 2\pi f)$$

Fig. 2 shows the vector of this current. When the dielectric is put between electrodes, there is an absolute value increase and phase variation in the current (i). This is referred to as follows.

The ratio $\dot{\epsilon}$ of \dot{C} to Co is referred to as the complex

dielectric constant.

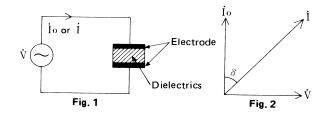
$$\dot{\epsilon} = \dot{C}/Co = \epsilon' - i\epsilon''$$

Its real part ϵ' is called the dielectric constant and its imaginary part, the dielectric loss factor. Expressing the phase angle of ϵ by $\tan\delta$, we obtain

Tan
$$\delta = \epsilon''/\epsilon'$$

 ${\sf Tan}\delta$ is called the dielectric loss tangent.

This phenomenon results from a change in the ion arrangement in dielectrics, and provides a means of elucidating the molecular structure, density, and visco-elasticity of various materials.



When $\tan\delta$ of polar high molecular materials is measured at a fixed temperature, these materials generally show a dielectric absorption maximum at particular frequencies. As this phenomenon is attributable to the molecular structure of each material, the values of $\tan\delta$ provide a means of clarifying the molecular structure, viscosity, and elasticity of polar high polymer materials. When $\tan\delta$ of a mixture of two or more different materials is measured, the dielectric absorption maximum appears at a frequency specific for each material. This phenomenon also provides a means of analyzing materials. In the case of nonpolar materials, on the other hand, there is a linear relationship between the dielectric constant and density. This relationship also provides a way of determining the density of nonpolar materials from their dielectric constant.

(1) Since $\tan\delta$ of a material varies in proportion to the magnitude and number of dipole per c.c. of the material, its $\tan\delta$ increases when a change in its chemical structure or other changes, such as oxidation and absorption of a polar molecule like water, take place in the substance (Fig. 3). In other words, material deterioration can be known from measurements of $\tan\delta$. For instance, the deterioration of high polymer materials and the moisture content of foods and cement can be known from measurements of their $\tan\delta$.

DIELECTRIC LOSS MEASURING SETS

- (2) When tanδ of polar materials is measured at a fixed temperature while varying frequency "fm," each material shows a maximum tanδ at a specific frequency (Fig. 4). This frequency "fm" changes quantitatively in inverse proportion to the viscosity of the material. In other words, the specific frequency "fm" of each material provides information about its hardening property. For instance, the degree of cure of thermosetting resin and the degree of deterioration of paint can be known from the measurements of "fm".
- (3) Theoretically speaking, $tan\delta$ is not measured in non-

polar materials, but appears in nonpolar materials containing impurities. This means that the purity of materials can be determined from measurements of $\tan\delta$. Furthermore, it is known that there is a linear relationship between dielectric constant ϵ' and density in nonpolar materials like polyethylene. Therefore, the measurement of dielectric constant provides information about the density-related physical properties of nonpolar materials. Utilizing the principles mentioned above, the measurement of $\tan\delta$ can be employed in wide industrial applications.

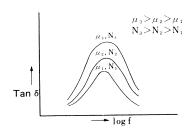


Fig. 3 Tan δ increases in proportion to the magnitude (μ) and number (N) of dipole moments.

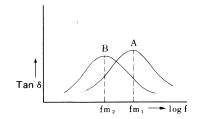


Fig. 4
As "fm" is in inverse proportion
to material viscosity, it is evident
from the figure that material A is
softer than material B.

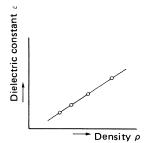


Fig. 5
Relationship between dielectric constant and density.

AUTOMATIC DIELECTRIC LOSS TEST SYSTEMTYPE TR-1100

This apparatus automatically measures the electrostatic capacity and conductance of various dielectrics over the frequency range from 50 Hz (or 60 Hz) to 1 MHz with the temperature characteristic range from -70 to $+199^{\circ}$ C.

CONFIGURATION

TR-1100 Automatic Dielectric Loss Measuring Set (mainframe; consists of a bridge, an oscillator, a detector, a control circuit and a power supply).

TO-10 Thermostatic Oven (adjustable temperature range from -70 to +199°C).

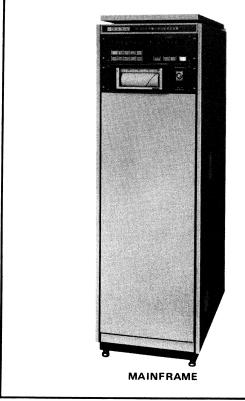
SE-70 Electrode Set.

FEATURES

- The time required by the conventional manual apparatus is reduced to about 1/50 by this automatic measuring set.
- The substitution method that employs a transformer bridge gives highly accurate, reproducible results.
- Any unskilled person can operate this apparatus and easily read the digital indicator (5 digits).
- BCD output are provided.
- This apparatus can form a system with a minicomputer so that not only the measuring frequency and temperature can be automatically changed but the dielectric characteristics data can be processed by the minicomputer.

• Automatic testings

• Tan δ measurement — 1×10^{-5} to 1×10^{-1}



TR-1100 MAINFRAME SPECIFICATIONS

Frequencies: 50 (or 60), 110, 330 Hz, 1, 3, 10,

30, 100, 300 kHz.

1 MHz (ten frequencies).

Measurement range:

Tan δ : 1 x 10⁻⁵ to 1 x 10⁻¹

(capacitance, 15 pF or more; frequency, 330 Hz or more)

Capacitance: 1 to 185 pF.

Conductance: f (frequency in kHz) \cdot (1x10⁻¹² to

 1.85×10^{-8})S.

Display: 5 digits decimal, 19999 max.

Resolution:

Capacitance: 0.01 pF.

Conductance: f (frequency in kHz)· $(1x10^{-12})$ S.

Accuracy:

Tan δ : $\pm (10\% + 3 \times 10^{-5})$, 1 to 100 kHz.

 $\pm (10\% + 2 \times 10^{-4})$, 110 Hz or less. $\pm (10\% + 1 \times 10^{-4})$, 330 Hz, 300 kHz

 $\pm (10\% + 2 \times 10^{-4})$, 1 MHz.

Capacitance: $\pm (0.5\% + 0.02 \text{ pF}).$

Conductance: $\pm [5\% + f \cdot (frequency in kHz) \cdot$

 $2 \times 10^{-12} \, \text{S}$], 1 to 100 kHz. $\pm (5\% + 1.8 \times 10^{-12} \, \text{S})$, 110 Hz or

less.

 $\pm (5\% + 1.2 \times 10^{-12} \text{ S})$, 330 Hz. $\pm (5\% + 1.2 \times 10^{-9} \text{ S})$, 300 kHz. $\pm (5\% + 6 \times 10^{-9} \text{ S})$, 1 MHz.

BCD output: 1-2-4-8 code (for both capacitance

and conductance).

Operating temperature: $+23^{\circ}C \pm 5^{\circ}C$.

Power requirements: 100V AC, 50/60 Hz.

Dimensions: Approx. 1800H x 540W x 710D mm.

Weight: Approx. 170 kg.

DIELECTRIC LOSS MEASURING SET

TYPE TRS-1E

- 30 Hz to 5 MHz

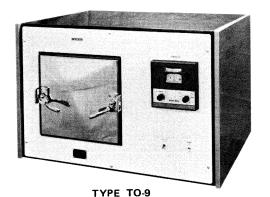
 (30 Hz to 1 MHz when an electrode set is used)
- Tan δ measurement -1×10^{-1} to 1×10^{-4}



TYPE BDA-9



TYPE TR-1C



TYPE WBG-9

STANDARD CONFIGURATION

TR-1C Dielectric Loss Measuring Set (mainframe)
WBG-9 Oscillator
BDA-9 Null Detector
TO-9 Thermostatic Oven
SE-70 Electrode Set (for solid sample measurement)

FEATURES

- The conductance of the sample can be directly read from the apparatus.
- The apparatus can measure the dielectric loss over the wide frequency range (30 Hz to 5 MHz). (The measuring frequency is from 30 Hz to 1 MHz, when the electrode set is used.)
- A wide variety of options (see page 98).
 Electrode sets for solid, liquid and powder sample measurements.

TR-1C MAINFRAME SPECIFICATIONS

Frequency range:

30 Hz to 5 MHz.

Measurement range:

Tan δ :

 1×10^{-1} to 1×10^{-4} .

(capacitance, 50 pF or more; fre-

quency, 110 Hz or more).

Capacitance:

10 to 150 pF.

Conductance:

 3×10^{-12} to 1.5×10^{-4} S.

Minimum division:

Capacitance:

0.1 pF.

Conductance:

 $3 \times 10^{-12} \, \text{S}$, 330 Hz

Measurement accuracy:

Tan δ:

 $\pm (10\% + 1 \times 10^{-4}).$

Capacitance:

±**5**%.

Conductance:

 $\pm (3\% + 3 \times 10^{-12} \text{ S}).$

Dimensions:

Approx. 300H x 450W x 300D mm.

Weight:

Approx. 10 kg.

DIELECTRIC LOSS MEASURING SET

TYPE TRS-10T

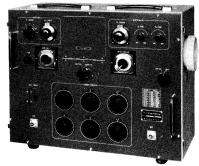
- Wide frequency range—30 Hz to 3 MHz
- Tan δ measurement 1×10⁻¹ to 1×10⁻⁵



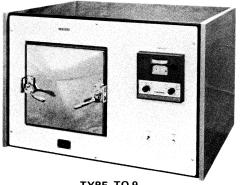
TYPE BDA-9



TYPE WBG-9



TYPE TR-10C



TYPE TO-9

STANDARD CONFIGURATION

TR-10C Dielectric Loss Measuring Set (mainframe)

WBG-9 Oscillator

BDA-9 Null Detector

TO-9 Thermostatic Oven (adjustable temperature from

 $-70 \text{ to } +200^{\circ}\text{C}$

SE-70 Electrode Set (for solid sample measurements)

FEATURES

- This apparatus can accurately measure the electrostatic capacity and conductance of polyethylene film having very low value of tan δ down to 10^{-4} .
- The electrostatic capacity and conductance of the sample can be directly read from the apparatus.
- The apparatus can measure the dielectric loss over the wide frequency range.
- The error due to earth admittance at high frequency is eliminated by the use of a Wagner earth circuit.
- A wide variety of options (see page 98) Electrode sets for solid, liquid and powder sample measurements.

TR-10C MAINFRAME SPECIFICATIONS

Frequency range: 30 Hz to 3 MHz.

Measurement range:

 1×10^{-1} to 1×10^{-5} . Tan δ :

(capacitance, 50 pF or more; fre-

quency, 110 Hz or more).

Capacitance: 1 to 200 pF.

 3×10^{-13} to 1.5×10^{-4} S. Conductance:

Minimum division:

0.01 pF. Capacitance:

Conductance: $3 \times 10^{-13} \, \text{S}$, 330 Hz or less

Accuracy:

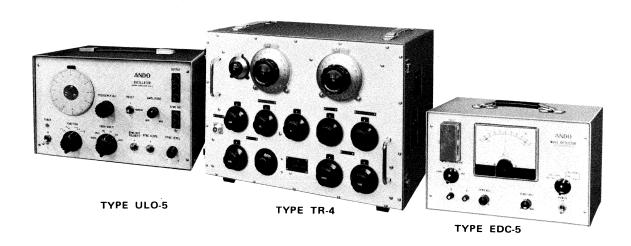
 $\pm (10\% + 2 \times 10^{-5}).$ Tan δ : Capacitance: ±3%, 15 to 200 pF. $\pm (3\% + 3 \times 10^{-13} \text{ S}).$ Conductance:

Dimensions: Approx. 420H x 530W x 300D mm.

Weight: Approx. 15 kg.

DIELECTRIC LOSS MEASURING SET TYPE TRS-4E

- Ultra low frequency—0.1 to 10 Hz
- Tan δ measurement 1 \times 10⁻¹ to 1 \times 10⁻³



STANDARD CONFIGURATION

TR-4 Ultra Low-Frequency Dielectric Loss Measuring Set ULO-5 Ultra Low-Frequency Oscillator

EDC-5 Null Detector

TO-9 Thermostatic Oven

SE-70 Electrode Set (for solid sample measurement)

FEATURES

- The dielectric loss can be measured over the extremely low frequency range (0.1 to 10 Hz).
- The conductance of a sample can be directly read from the apparatus.
- The error due to earth admittance is eliminated by the use of a Wagner earth circuit.

TR-4 MAINFRAME SPECIFICATIONS

Frequency range:

Measurement range:

Tan δ :

0.1 to 10 Hz.

 1×10^{-1} to 1×10^{-3}

(capacitance, 50 pF or more; fre-

quency, 1 Hz or more)

Capacitance:

10 to 1000 pF. 3×10^{-13} to 1×10^{-7} S.

Conductance: Minimum division:

Capacitance: Conductance:

Measurement accuracy:

 $1 \times 10^{-13} \text{ S}.$

Tan δ :

 $\pm (10\% + 1 \times 10^{-3}).$

Capacitance:

 $\pm (2\% + 1 pF)$

Conductance:

 \pm (5% + 3 x 10⁻¹³ S).

Dimensions:

Approx. 330H x 470W x 350D mm.

Weight:

Approx. 16 kg.

AUXILIARY APPARATUSFOR DIELECTRIC LOSS MEASURING SETS











TYPE SE-70

TYPE LE-21

TYPE TO-10

TYPE ADP-203

TYPE YS-1

ELECTRODE SETS

| Туре | Use | Frequency range | Temperature range | Diameter of electrode | Capaci- tance | Electrode gap | Matching oven | Dimensions & weight | |
|--------|-----------------|-----------------|-------------------|-----------------------|------------------|------------------|------------------------|---|--|
| SE- 43 | Powder sample | | -70 to +200° C | | | | | TO-9/-10 | Approx. 130x122x144mm Approx. 2.5kg |
| SE-70 | Solid sample | 30Hz to | -70 to +199° C | 19 to 53.7¢mm | | | 10-9/-10 | Approx. 140x125x125mm Approx. 2kg | |
| LE-21 | Liquid | | 0 to +100° C | | | Approx. 2pF | | TO-9/-10, by using | Approx. 40ϕ x 30 mm Approx. 0.2 kg |
| LE-22 | sample | | | | Approx. 17pF | 1.5mm | the adapter ADP-203 | Approx. 40ϕ x75mm Approx. 0.5kg | |

THERMOSTATIC OVENS

| Туре | Temper- ature range | Temper- ature accuracy | Temperature setting time | Inside dimen sions | Matching main- frames | Temperature controller | Cooling | Power require- ments | Dimensions & weight |
|-------|---------------------------|------------------------------|---|--------------------------|-----------------------------|---------------------------|-------------------|-------------------------|--|
| TO-9 | -70 to +200° C | ±1°C, (under 100°C) | Approx. 40 minutes (room temp. to +200° C) Approx. 10 minutes (room temp. to -70° C) | Approx. | TR-1C/ -4/-10C | Self- | Liquid | 100V AC. | Approx. 470x710x450mm Approx. 60kg |
| TO-10 | -70 to +199° C | ±2° C, (over 100° C) | Approx. 40 minutes (room temp. to +199° C) Approx. 10 minutes (room temp. to -70° C) | 145x160 x145mm | | contained | carbon dioxide | 50/60Hz | Approx. 470x710x450mm Approx. 65kg |

ELECTRODE SET ADAPTER

| Туре | Use | Matching electrode | Matching oven | Temperature range | Dimensions & weight |
|-------|--|--------------------|---------------|-------------------|--------------------------------------|
| ADP-2 | Used when mounting an electrode for liquid (LE-21/-22) on a thermostatic oven. | LE-21/-22 | TO-9/-10 | 0 to 100° C | Approx. 140x120x120mm Approx. 1kg |

OSILLATORS & DETECTORS

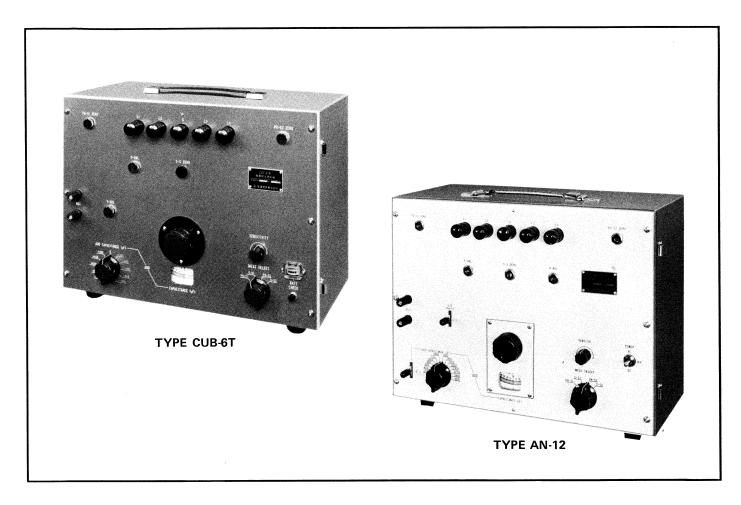
| Туре | Matching mainframe | Description | Power re- quirements | Dimensions & weight |
|------------------------|-----------------------|--|-------------------------|---|
| WBG-9 Oscillator | TP-10/-100 | Freq. range: 30, 50, 60, 110, 330Hz, 1, 3, 10, 30, 100, 300kHz, 1, 3, 5MHz Accuracy: ±(0.5% + 1Hz) Max. output: 20V ± 10% (terminated into 200Ω) TR-1C/-10C Output adjustment: More than 20dB | | Approx. 200x350x300mm Approx. 11kg |
| BDA-9 Null Detector | TR-10/-100 | Performs synchronous detection when used in conjunction with WBG-9 Sensitivity: -90 dBm (terminated into 75Ω) Input impedance: More than $1M\Omega$, less than 30 pF (at 1mV level or less) | | Approx. 200x350x300mm Approx. 8.5kg |
| ULO-5 Oscillator | TR-4 | Freq. range: 0.0008Hz to 1.2kHz in six bands, continuously variable Accuracy: Within $\pm (3\% + \text{'FRQ MULTI'} \times 0.1\text{Hz})$ Max. output: More than 30Vp-p (terminated into 5 k Ω) | 50/60Hz | Approx. 200x310x210mm Approx. 8.5kg |
| EDC-5 Null Detector | 117-4 | Freq. range: DC to 1.2kHz Gain: 10 graduations of output meter range at 1mV input Detection: detecting minimum meter deflection point | | Approx. 200x310x225mm Approx. 8.5kg |

GC BOX

| Type | Frequency range | Capacitance | Conductance | Dimensios & weight | Description |
|------|-----------------|--------------|----------------------------------|---|--|
| YS-1 | 30Hz to 30kHz | 11000pF max. | 10000μS max. (in 100μS steps) | Approx. 300x240x250mm Approx. 7.5kg | The ranges of capacitance and conductance measurement can be expanded when this GC Box is used in conjunction with TR-1C/-10C. |

ELECTROSTATIC COUPLING MEASURING SETS

TYPES CUB-6T/AN-12



These instruments are AC bridges capable of measuring electrostatic coupling both between two pairs of side lines (S-S1, S-S2), and between a phantom circuit and each pair of side lines (PH-S1, PH-S2), in communication cables. The AN-12 may be used as an unbalance capacity measur-

ing set.

Each instrument has the internal oscillator and detector, and is housed in a single case for carrying convenience, and can be operated from either AC or internal DC.

SPECIFICATIONS

| Туре | CUB-6T | AN-12 | | |
|---|--|---|--|--|
| Measuring frequency | 1kHz | | | |
| Measuring range | ±1200pF | ±3200pF | | |
| Resolution | 2pF | | | |
| Accuracy | ±(1% +2pF) | | | |
| Power requirements | Line: AC 100V, 50/60Hz Internal: DC 18V | | | |
| Dimensions | Approx. 300(H) x 400(W) | x 225(D) mm (with panel cover) | | |
| Weight | Approx. 9kg | Approx. 10kg | | |
| Accessories supplied Measuring cable, headphone, Ni-Cd rechargeable battery | | Measuring cable, headphone, 12 dry cells (1.5V x 12) | | |
| Remarks | | The L-E/L-L selector switch should be set to the L-E position when using the AN-12 as an unbalanced capacity measuring set. | | |

LEAKANCE BRIDGE

TYPE GB-12



The GB-12 Leakance Bridge is used to examine the damping constant of communication cables. The damping constant is expressed as G/2C, where G is conductance and C is capacitance across conductors in a cable. The GB-12 measures resistance and capacitance at 1 kHz. Conductance can be obtained by means of calculating.

SPECIFICATIONS

Measurement frequency: 1 kHz.

Measurement range: C: 10 pF to 1 μ F.

G: $0.001 \text{ to } 100 \,\mu\text{S}.$

Resolution: C: 1 pF. G: 0.001μ S.

Accuracy: C: $\pm (1\% + 0.5 \text{ pF})$, 10 to 100 pF.

±(0.5% + 5 pF), 100 to

1000 pF.

±0.5%, 1000 pF or more.

±0.5%, 1000 pF or more G: \pm 5%, 0.1 μ S dial.

 \pm (3% + 0.01 μ S), 1 μ S dial. \pm (2% + 0.01 μ S), 10 μ S

dial.

Dimensions: Approx. 350Hx480Wx250D mm.

Weight: Approx. 17 kg.

Instruments available: TCO-48 Oscillator and TA-18 Amplifier are recommended.

{

HIGH VOLTAGE TEST SET

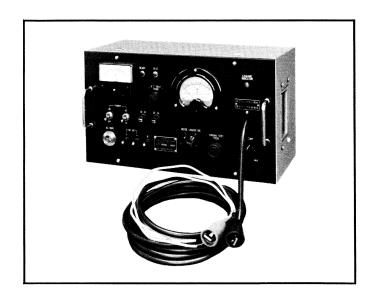
Type VMG-101 High Voltage Test Set is designed to measure the dielectric strenght and corona-discharge voltage in cores of 9.5mm coaxial cables. There are two types of the VMG-101, office use type and line use type. They are identical to each other except for a connecting device of a test cable.

Office use type: Has a test cable with a terminal plug for

connection to a coaxial cable.

Line use type: Has a test cable with insulated clips for

connection to a coaxial cable.



SPECIFICATIONS

Output voltage:

Adjustable range: DC 1 to 5 kV.

Drift: Within ±100V when continuously

measured for 30 minutes at output voltage of 3kV in 10 minutes after the power switch is turned on, provided the power supply

voltage does not vary.

Ripple voltage: 1.5% or less of output voltage.

Output current: 1mA or less when the two wires

of the test cable are shorted at

an output voltage of 5kV.

DC power consumption:

Test cable shorted: 4A or less at input of DC 6V

when measured at output voltage

of 5kV.

Test cable open

(no-load): 1.3A or less at input of DC 6V

when measured at output voltage 3kV with the wires of the test

cable open.

Dielectric strength: There is no abnormality caused

when DC7.5kV is applied across high-voltage circuit wire and cabi-

net for a period of 1 minute.

Insulation resistance:

Across high-voltage cir-

cuit wire and cabinet: $100 M\Omega$ or more when measured

with DC 1000V.

Across +, - polarity of

high-voltage circuit: 50000M Ω or more when meas-

ured with DC 1000V across two wires of the test cable after the corona test pushbotton is

depressed.

Across AC power supply terminals and

cabinet: $5M\Omega$ or more when measured

with DC 500V.

Output voltage meter:

Scale:

0, 1000 to 5000V (minimum

scale: 100V).

Scale accuracy: Within ±100V (for 1000 to

3500V)

Within ±250V (for 3500V or

more)

Continuous operation: There is no defect caused upon

application of an output voltage of 3000V (no-load) for a two-

hour period.

Power requirements: $6^{+0.5V}_{-1.8V}$ DC, approx. 3A; 100V

AC 50/60 Hz.

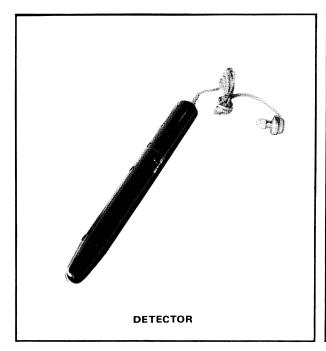
Dimensions: Approx. 250 (H) x 425 (W)

x 270 (D) mm.

Weight: Approx. 14 kg.

FAULT LOCATOR

TYPE POL-11





The POL-11 is a fault locator used to find the short, contact and break in rack wirings of telephone exchanges and intra-office cables.

It consists of an oscillator, which sends a 2 kHz signal to the wirings and cables to be tested, and a pencil-type detector, which is carried along the wirings and cables.

The detector is attached with an earphone for hearing the 2 kHz signal sound. The short and contact in wirings and cables can be sensed from this earphone (when there is a break of the sound, it means there is the short or contact there).

The oscillator can also produce frequencies (500 Hz to 8 kHz, eight frequencies) for detecting the break position in the wirings and cables. It is provided with a speaker on the front panel to make signal tones of these frequencies. The break position can be estimated from the levels of the tones.

SPECIFICATIONS

Oscillator

Function mode:

SEND, TONE, CX1, CX10, RX1, RX100 (switch-selectable).

SEND:

Sending frequency:

2 kHz ± 10%.

Output voltage:

2.8 Vp-p or more (10 Ω pure

resistance load).

Modulation:

50 to 70% modulation (100V AC

50 Hz or 60 Hz).

TONE:

Frequencies generated:

Approx. 8, 6.5, 5.6, 4.6, 3.3, 2 1, 0.5 kHz (for break test). The tone changes by connecting terminals with wirings or cables

to be tested.

Capacitance measurements:

CX1: 200pF to $0.02 \mu F$. CX10: 0.002 to 0.2μ F. Accuracy: ±25%.

Resistance measurements:

RX1: 100Ω to $10 k\Omega$. RX100: $10 \text{ k}\Omega$ to $1 \text{ M}\Omega$,

Accuracy: ±10%. 100V AC, 50/60 Hz.

Power requirements: Dimensions:

Approx. 135H x 230W x 145D mm.

Weight: Approx. 3 kg.

Detector

Detection level (at the position separated by approx. 10 cm from the detector tip; 600 Ω pure resistance, +20 dBm sine wave):

-40 dBm or more at 500 Hz

(600 Ω).

-30 dBm or more at 2 kHz

 (600Ω) .

Power requirements: Dimensions:

Internal dry cell (1.5V). 220 x 22 φmm.

Weight:

Approx. 60 g

CABLE FAULT LOCATOR

TYPE WD-18



The WD-18 is a portable cable fault locator which easily detects a communication cable fault due to insulation deterioration. The set employs a wheatstone bridge circuit. The measurement can be made by Varley loop method.

FEATURES

- The bridge, null detector and power supply are housed in one compact, lightweight case.
- The detector using a IC-based DC amplifier is capable of adjusting sensitivity. It has such a high level of sensitivity that zero adjustment can be accomplished easily and accurately.
- This apparatus is designed to operate from both DC and AC power so that it can be used in any place where it is needed.
- This apparatus is designed to accept an external highvoltage power supply so that its detecting sensitivity can be increased when it is influenced by an external interference current or when the earth resistance at the defect is high.

SPECIFICATIONS

Fault measuring distance:

0 to 1111 Ω (in core conductor resistance equivalent).

Resistance error of the cable distance correction dials and fault distance measuring

dials:

 \pm (0.5% + 0.1 Ω).

Power requirements:

Dimensions:

100V AC, 50/60 Hz or selfcontained DC power supply (-90V for bridge and ±24V

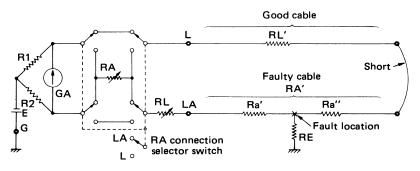
for detector).

External high-voltage power supply terminals are provided. Approx. 250(H) x 350(W) x

240(D) mm including the

cover.

Weight: Approx. 6 kg



Schematic Diagram

CABLE FAULT LOCATOR

TYPE AD-6202

Type AD-6202 Cable Fault Locator is an instrument which utilizes the specific phenomenon called sine-squared pulse echo-back. It is designed to locate such faults as disconnection, opening, multiconnection, and grounding in cables. The pulse propagation time is calculated, and the position of fault or disorder in the cable is indicated by the display of the apparatus in terms of the distance from the apparatus to the fault in the cable.



SPECIFICATIONS

Cable under Test: Plastic cable, paper insulated cable,

coaxial cable.

Sending pulse:

Waveform: Sine-squared wave.

Peak value: 30 V or more (into 120Ω load)

Pulse width: 200ns, 500ns, 1μ s, 5μ s

Measurement item: Distance (Propagation speed: 180,

190, 200, 210m/ μ s), time

Distance or time: 0 to 9.99 km or 0 to 99.9 μ s.

Measurement accuracy: Readout on CRT screen:

Within ±3%

Digital readout: Within ±(2%+5m

or 0.05μs)

Return loss: 0 to 40 dB adjustable with a

reflection level control.

Crosstalk location:

Possible

Comparative measure-

ment: Possible (with manual switch

operation).

Balanced network: Provided (external balanced net-

work applicable by a switch).

Withstand voltage

across terminals: 50V DC or more when measured

across the terminals on the front

panel.

Sweep width expansion: Up to 5-fold expansion (except

0 to 500m range).

Insulation Resistance: More than $5M\Omega$ across the DC

input terminal and the case with

a 100V megger.

CRT Display: Dimensions: 8x10 div. (6.35mm/

1 div.)

Power requirements: 100V, 115/120V, 220V, 230/

240V AC, 50/60 Hz; approx.

33VA

Built-in Ni-Cd battery (option);

approx. 19VA

Dimensions: Approx. 150(H) x 210(W) x

485(D)mm

Weight: Approx. 11kg (including the cover

and the Ni-Cd battery).

PAIR IDENTIFIER

TYPE AQ-5101

The AQ-5101 Pair Identifier is designed for making pair identification of balanced type communications cables about idle lines, working lines and PCM lines. It examines a break of the cables due to cable deterioration or a connection of the cables by conductor numbers. It can also identify a tip-ring on data communications circuits without affecting the circuit transmission in operation.

The following three models are available:

Type AQ-5101 Pair Identifier (Office)

Type AQ-5101 Pair Identifier (Line A)

Type AQ-5101 Pair Identifier (Line B)

Type AQ-5101 Pair Identifier (Probe)

Identifiers, Line A and Line B, consist of a mainframe and a search probe.



AQ-5101 Pair Identifier (Office)

Working circuit identification:

| | Cen | ter frequency | 3450 ±2 Hz | |
|---|------------------------|--------------------------|----------------|--------------|
| Search line input | Min. | input sensitivity | -75 ±4 dBm | |
| characteristics | | nmon mode ction ratio | 50 dB or more | |
| Busy line minimum | inpu | it sensitivity | -70 dB or less | |
| | 4 | Frequency | 300 ±30 Hz | |
| Busy line output | ' | Outupt level | –10 ±3 dBm | |
| characteristics | | Frequency | | 1000 ±100 Hz |
| | 2 | Output level | -30 ±3 dBm | |
| Idle condition detect- ing characteristics | Termination resistance | | 1kΩ ±100Ω | |

Idle line identification:

| Search line output | Frequency | 270 ±27 Hz |
|----------------------------------|--------------|--------------|
| characteristics | Output level | -10 ±3 dBm |
| Busy line output characteristics | Frequency | 1000 ±100 Hz |
| | Output level | -30 ±3 dBm |
| Comparator resolution | 10% or less | |

Talking circuit gain:

25 dB or more.

AQ-5101 Pair Identifier (Line A)

Working circuit identification:

Oscillation frequency:

3450 ±2 Hz

Probe terminal output level: 1. -50 dBm or more,

-47 dBm or less.

2. -60 dBm or more, -57 dBm or less

Talking terminal output

level:

-47 ±2 dBm

Idle line and PCM line identification:

Gain at 1005 Hz center

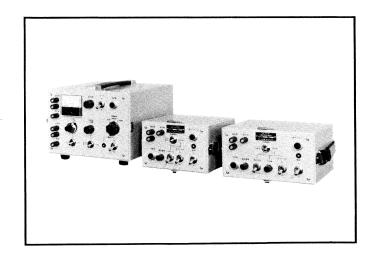
frequency:

50 ±2 dB

3 dB bandwidth from

1005 Hz center frequency:

105 Hz or less



Talking circuit gain:

25 dB or more

AQ-5101 Pair Identifier (Line B)

Working circuit identification:

Probe terminal output level: -50 dBm or more,

-47 dBm or less.

Idle line and PCM line identification:

Gain at 1005 Hz center

frequency:

50 ±2 Hz

3 dB bandwidth from

1005 Hz center frequency: Talking circuit gain:

105 Hz or less.

25 dBm or more.

Probe

Signal transmission level:

1. -50 dBm or more,

-47 dBm or less.

2. -60 dBm or more,

-57 dBm or less.

General

Power requirements:

100V AC, 50/60 Hz or

external DC (+9 to +13V DC and -9 to -13V DC).

Dimensions and weight:

AQ-5101 (Office):

Approx. 150(H) x 210(W)

x 255(D) mm, approx.

5.5 kg

AQ-5101 (Line A):

Approx. $100(H) \times 150(W)$

x 195(D) mm, approx.

3 kg

AQ-5101 (Line B):

Approx. $100(H) \times 180(W)$

x 195(D) mm, approx.

3.5 kg

Accessories supplied:

Handset cable, search ca-

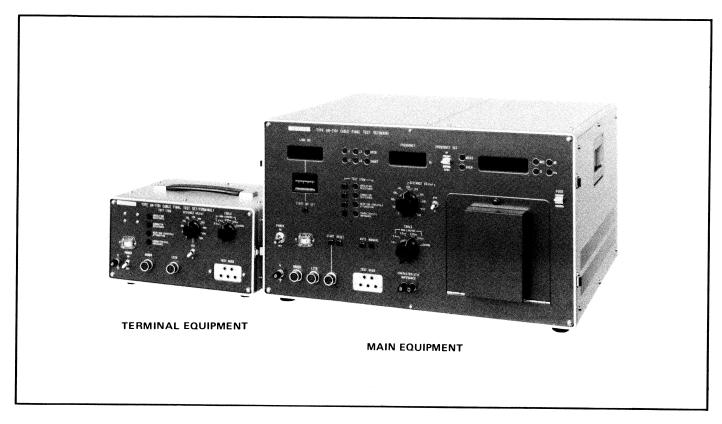
ble, fuses, bag for cable.

Option:

Headset for line test.

CABLE FINAL TEST SET

TYPE AH-7101

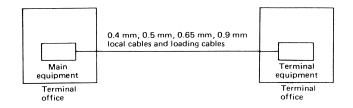


The cable final test set measures the insulation resistance, conductor resistance, near-end crosstalk attenuation and characteristic impedance frequency response between terminal offices of trunk cables as installed. The cables which can be measured include 0.4 mm, 0.5 mm, 0.65 mm, 0.9 mm local cables and loading cables (for type B100).

The cable final test set is composed of a main equipment and a terminal equipment. While keeping liaison between terminal offices with the main equipment placed in one terminal office and the terminal equipment in the other, this set can be used to measure the following items.

Measurement items:

- (1) Insulation resistance
- (2) Conductor resistance
- (3) Near-end crosstalk attenuation
- (4) Characteristic impedance frequency response



FUNCTIONS

- (1) Automatic measurement of the insulation resistance, conductor resistance and near-end crosstalk attenuation per quad, and automatic measurement of the characteristic impedance frequency response can be made.
- (2) Test items and test start line Nos. can be set arbitrarily, and when the measurement of one test item is completed, switching to the next line No. is automatically accomplished.
- (3) Either automatic measurement or manual measurement can be specified.
- (4) For the near-end crosstalk attenuation measurement, the terminating resistance can be set appropriately for the cable to be measured.
- (5) Start or reset can be done arbitrarily.
- (6) The cable No. under test and measuring frequency can be digital-displayed in a 4-digit form, and the measured value in a 5-digit form.
- (7) The cable No. under test, measured value and frequency (in the characteristic impedance measurement only) are printed by a built-in printer. When the equipment is in the automatic measurement mode.
- (8) For the main equipment, calibration of the insulation resistance, conductor resistance, near-end crosstalk attenuation, and characteristic impedance (absolute value and phase angle) can be done.

TYPE AH-7101, CABLE FINAL TEST SET

SPECIFICATIONS

Insulation resistance measurement

| Item | Specifications | Remarks |
|----------------------|--------------------|--|
| Measurement voltage | DC 100V ± 10% | |
| Measurement range | 1 to 50 M Ω | Resolution 1 M Ω |
| Measurement accuracy | ±10% | As tested with the specimen of 55 M Ω resistance shunted by a capacity of 2 $\mu\text{F},$ and 45 M Ω resistance |

Conductor resistance measurement

| Item | Specifications | Remarks |
|----------------------|----------------|-----------------------|
| Measurement current | DC 1 mA ± 10 % | |
| Measurement range | 0 to 10000Ω | Resolution 1 Ω |
| Measurement accuracy | ± (0.3% + 2Ω) | |

Near-end crosstalk attenuation measurement

| Item | | Specifications | Remarks |
|------------------------|--|----------------|--|
| Measurement frequency | 1 kHz ± 5% | | |
| Measurement level | ±3 dBm | | 1600 Ω resistance termination |
| Output impedance | 50Ω or less | | |
| | Calibration | 600Ω ± 5% | Main equipment only |
| | 0.4 mm non-loading | 941Ω ± 5% | |
| | 0.5 mm non-loading | 752Ω ± 5% | |
| Termination resistance | 0.65 mm non-loading | 579Ω ±5% | Main equipment Terminal equipment |
| | 0.9 mm non-loading | 419Ω ± 5% | |
| | Loading | 1547Ω ± 5% | |
| Measurement range | 40 to 85 dB | | Resolution 1 dB |
| Measurement accuracy | ±1 dB (40 to 69 dB) ±2 dB (70 to 85 dB) | | With the impedance compensation circuit not in use |

Characteristic impedance measurement

| Item | | Specifications | Remarks |
|-----------------------|-----------------------|---|--|
| Measurement frequency | 250 to 4000 Hz in 250 | Hz steps (16 frequencies) | |
| Frequency accuracy | ± 5% | | |
| Measurement current | | plute value 100 to 1000 Ω asolute value 1000 to 10000 Ω | |
| Measurement range | Absolute value | 100 to 10000Ω | Resolution 0.1 Ω (from 100 to 1000 Ω) Resolution 1 Ω (from 1000 to 10000 Ω) |
| | Phase angle | -90 to + 90 deg. | Resolution 0.1 deg. |
| | Absolute value | From frequency range 250 to 4000 Hz \pm (1% + 1 digit) (from 100 to 3000 Ω) \pm (2% + 1 digit) (from 3000 to 10000 Ω) | With the impedance compensation circuinot in use |
| Measurement accuracy | Phase angle | From frequency range 250 to 4000 Hz \pm 1 deg. (from absolute value 100 to 3000 Ω) \pm 2.5 deg. (from absolute value 3000 to 10000 Ω) | |

General

| iorai | | | |
|---|-------------------------------------|--|--|
| Power requirements | 100V, 110V, 210V, 220V AC, 50/60 Hz | | |
| Dimensions & weight | Main equipment | Approx. 300 (H) x 520 (W) x 500 (D) mm. Approx. 35 kg | |
| Dimensions & weight (including front panel cover) | Terminal equipment | Approx. 150 (H) x 280 (W) x 235 (D) mm. Approx. 6 kg | |

ARTIFICIAL TELEPHONE CABLES

TYPES SCK-15/16/17/18

These artificial cables are designed to have the electric characteristics of quad type lead sheathed city cables that contain wires 0.4, 0.5, 0.65, or 0.9 mm in diameter. The cable-to-cable and the cable-to-ground capacitances are separately provided for dial impulse transmission measurements.



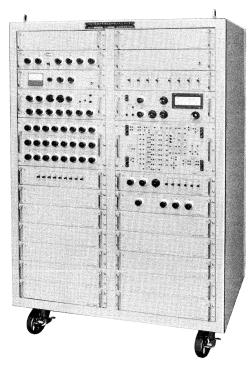
| Type | SCK-15 | SCK-16 | SCK-17 | SCK-18 |
|---------------------------------|-----------------------|---------------------|-----------------------|-------------------------|
| Artificial extreme cable length | 7.5 km (0.4 mm) | 7.5 km (0.5 mm) | 20 km (0.65 mm) | 47 km (0.9 mm) |
| Composition | 0.5 + 1 + 2 + 4 km | 0.5 + 1 + 2 + 4 km | 1 + 2 + 2 + 5 + 10 km | 2 + 5 + 10 + 10 + 20 km |
| Accuracy | Resistance: Within ±0 | 0.2% Capacitance: W | /ithin ±2% at 1 kHz | |
| Dimensions (H x W x D) | Approx. 220 x 300 x | 250 mm | Approx. 220 x 350 x 2 | 50 mm |
| Weight | Approx. 8 kg | Approx. 8 kg | Approx. 10 kg | Approx. 12 kg |

VOICE BAND TRANSMISSION SIMULATOR

TYPE TSE-1

 Simulates various transmission characteristics on telephone lines

• 0.3 to 3.4 kHz



The TSE-1 is a full-scale simulator of the characteristics of transmission circuits (especially telephone circuit network). It can easily test the phase characteristics of transmission circuits and also provides for separate testing of amplitude characteristics and group delay frequency characteristics in the case of the carrier communication link. This equipment therefore provides for analytical tests which cannot be performed in practical (real) circuits.

FEATURES

- Various characteristics of practical (real) circuits can be easily simulated in a laboratory.
- All simulation functions are independent of one another and all inputs and outputs are concentrated on the front panel for ease of operation.

FUNCTIONS

- 1. Attenuation characteristics simulation circuits
 - 0.4 mm non-loading cable (4 km x 2)
 - Carrier links (1 to 7)
 - Variable characteristics (primary characteristics, stepwise)
 - Hump characteristics
 - (pitch and amplitude variable)
- 2. Group delay frequency characteristics simulation circuits
 - Loading cable (15 km x 2)
 - Carrier links (1 to 7)
 - Variable characteristics
 - (primary characteristics, stepwise)
 - Hump characteristics
 - (simultaneously variable with the attenuation characteristics)
- 3. Listener's echo of 0 to 12 ms
- 4. Phase hit of 0 to 180°
- 5. Sine wave phase jitter within ±45°
- 6. Frequency deviation within ±20 Hz
- 7. Level hit setting (stepwise)
- 8. Level variation of -20 to +5 dB (continuously variable)
- 9. White noise generation
- 10. 2nd and 3rd higher harmonics setting

GENERAL

Frequency range:
Input/output impedance:
Maximum working level:

Dimensions and weight:

0.3 to 3.4 kHz 600Ω balanced +10 dBm

Power requirements: +10 dBm 100V AC, 50/60Hz

Approx. 1660(H) x 1100(W) x 700(D) mm. Approx. 400 kg



MEASURING SETS FOR FDM COMMUNICATIONS & TRANSMISSION CHARACTERISTICS

GENERAL INFORMATION

INSTRUMENTS SELECTION CHART

| Instruments | Model | Frequency range | Voice band | G band | SG band | MG band | SMG band | Pag | |
|-----------------------------------|--------------------|-----------------------------------|---|--|------------|--------------|-------------|--------------|--|
| Oscillator | TCO-47 | 10Hz to 2MHz | • | • | • | • | | | |
| | TCO-48 | 10Hz to 2MHz | • | • | • | • | | 27 | |
| Frequency | AJ-2600 | 10Hz to 2MHz | • | • | • | • | | 16 | |
| Synthesizer | AJ-2700 | 2kHz to 30MHz | | • | • | • | • | 18 | |
| | AJ-2730 | 10Hz to 30MHz | • | • | • | • | • | 20 | |
| | AJ-2731 | 10Hz to 30MHz | • | • | • | • | • | 22 | |
| | AJ-2750B | 1mHz to 30MHz | • | • | • | • | • | 24 | |
| Level | TLM-35B | 200Hz to 2MHz | • | • | • | • | | | |
| Meter | TLM-36B | 10Hz to 20kHz | • | | | 1 | | 44 | |
| | AD-4730 | 10Hz to 30MHz | • | • | • | • | • | 42 | |
| Selective Level | AD-2430 | 20Hz to 20kHz | • | | | | | - | |
| Meter | AD-2530 | 200Hz to 200kHz | • | • | | | | | |
| | AD-2630 | 800Hz to 2MHz | | • | • | • | | 45 | |
| | AD-2730 | 10kHz to 30MHz | *************************************** | • | • | • | • | 7 | |
| | AD-2750B | 200Hz to 30MHz | • | • | • | • | • | 48 | |
| | AD-2700 | 200Hz to 30MHz | • | • | • | • | • | 47 | |
| Standard Level Calibration Set | AD-4030 | DC, 20Hz to 1000MHz | • | • | • | • | • | 52 | |
| Amplifier | TA-2A | 1kHz | • | MARIE AND STATE OF THE STATE OF | | | | - | |
| | TA-18 | 30Hz to 10kHz | • | | | - | | - | |
| | TA-15B | 3kHz to 150kHz | | • | | | | 62 | |
| | TA-21 | 10kHz to 50MHz | | | | • | • | - | |
| Attenuator | AL-205 | DC to 150kHz | • | • | | | | 64 | |
| | AL-255 | DC to 150kHz | • | • | | | | | |
| | AL-352 | DC to 700kHz | • | • | | | | _ 04 | |
| | AL-401 | DC to 50MHz | | • | • | • | • | 65 | |
| | AL-4550 | DC to 200kHz | • | | | | | - 00 | |
| | AL-4551 | DC to 500kHz | • | • | - | | | 66 | |
| | AL-4750 | DC to 30MHz | | | • | • | • | - 00 | |
| Impedance | DRZ-1 | 200Hz to 5kHz | • | | + | | | + | |
| Measuring Set | DRZ-2M | 200Hz to 100kHz | • | • | + | | | - | |
| mouse, mg Det | DRZ-3 | 3kHz to 150kHz | | • | | | | 76 | |
| - | DRZ-4 | 10kHz to 500kHz | | • | • | | | - | |
| Return Loss | UM-11B | 30Hz to 150kHz | • | • | | | | + | |
| Measuring Set | UM-14 | 50kHz to 17MHz | | • | • | • | • | 77 | |
| Transmission | TT-3 | 300Hz to 3.4kHz | • | | | | | | |
| Measuring Set | TT-9 | 200Hz to 3.4kHz | • | | | | | 11 | |
| Micasuring Set | PMS-6C | 100Hz to 2MHz | • | • | | | | _ | |
| | AH-4730D | | • | | • | | | 11 | |
| | TT-170/171/172 | 10Hz to 30MHz | | | • | • | • | 11- | |
| 1 | TT-180/181/182 | 40Hz to 15kHz | • | | | | | 11 | |
| | VST-251B/252B/253B | 60kHz to 550kHz | | • | • | | | | |
| | VST-24 | 300Hz to 150kHz | • | • | | | | 120 | |
| | VST-24 VST-20B | 50kHz to 7MHz 300Hz to 2.1MHz | • | • | • | • | | 12 | |
| Transmission | TV-33 | | | | • | • | | - | |
| Characteristics Curve Tracer | TV-37 | 200Hz to 50kHz 60kHz to 560kHz | • | • | • | | | 123 | |
| Psophometer - | AD-9430 | 30Hz to 16kHz | • | | - | | | + | |
| Cophomoter | NM-36 | 30Hz to 31.5kHz | • | | | | | 126 | |
| Weighting Network | NW-1 | | | | | | | 125 | |
| | 1 A A A _ 1 | 1kHz to 150kHz | • | • | | | | 128 | |
| Crosstalk Measuring Set | PX-1 | 1kHz to 150kHz | • | • | | | | 129 | |

TRANSMISSION MEASURING SETS

TYPES TT-3/9





Type TT-3 and Type TT-9 Transmission Measuring Sets are portable test sets used for measuring levels in frequency ranges from 0.3kHz to 3.4kHz and 0.2kHz to 10kHz respectively.

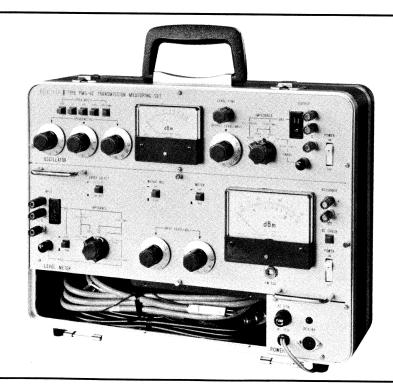
Each set is composed of an oscillator section and a level meter section, and can be operated from either AC or DC.

| | Туре | TT-3 | ТТ-9 |
|-----------------------|------------------------------|--|--|
| 1 | Frequency range and accuracy | 0.3kHz±4%, 1kHz±3%, 1.5kHz±2%, 2.5kHz±2% | 0.2 to 10kHz, ± (0.4% + 2Hz) |
| scillato section | Output level | -15 to +10dBm | -40 to +4dBm |
| Oscillator section | Output impedance | 600Ω balanced | 600Ω balanced |
| J | Distortion | 25dB or more | 30dB or more |
| Ĕ | Frequency range | 0.3 to 3.4kHz | 0.2 to 10kHz |
| section | Measurement range | -50 to +20dBm | -60 to +10dBm |
| | Frequency response | ±0.5dB (at 0.3 to 3.4kHz and 1kHz reference) | ±0.5dB (after calibration at 1kHz) |
| Level meter | Level indication stability | ±0.5dB (17 to 20V DC, 20±15°C) | ±0.5dB (17 to 23V DC, 20±15°C) |
| Le | Input impedance | $600\Omega/\text{high, balanced}$ | $600\Omega/$ high, balanced |
| Pow | er requirements | 100V AC, 50/60Hz or 22.5V DC (external) | 100V AC, 50/60Hz or 22.5V DC (external) |
| Dim | ensions (H x W x D) | Approx. 170 x 300 x 170mm | Approx. 150 x 280 x 250mm |
| Weig | jht . | Approx. 6.4kg | Approx. 7.5kg |
| Acce | essories supplied | One carrying case | |
| Acce | essories available | Optional dry cell case | Optional dry cell case |

TRANSMISSION MEASURING SET

TYPE PMS-6C

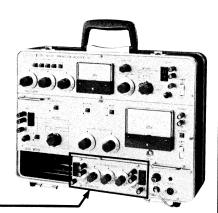
- 100 Hz to 2 MHz
- Small and compact
- Housed in a portable carrying case
- Operated from both AC and DC (option)





 The accessory case is available for storing the optional attenuator, battery charger, rechargeable battery pack, dry cell case, and cables.

The optional attenuator (Type AL-2670A) can be housed in the lower part of the case.



The PMS-6C is a portable test set designed for transmission characteristics measurement on carrier communication systems including FDM system. The set measures level, gain, loss and noise in the frequency range of 100 Hz to 2 MHz. It consists of an oscillator and a level meter.

FEATURES

- Easy to operate because measurement is made by means of the direct deflection method.
- Housed in a portable metal (aluminum) case.
- The level meter unit can be removed from the combining case, and therefore it can serve as a single set.
 The unit features an expanded meter range, a recorder output and a weighting network.

GENERAL SPECIFICATIONS

Frequency range: 100 Hz to 2 MHz

Measurment range:

Level: -69 to +30 dBm (with meter range)

Gain: 0 to 50 dB Loss: 0 to 75 dB

Impedance: $600\Omega/\text{high}$, balanced (0.1 to 200 kHz)

150 Ω /high, balanced (3 kHz to 1 MHz) 75 Ω /high, balanced (3 kHz to 1 MHz) 75 Ω unbalanced (0.1 kHz to 2 MHz)

TYPE PMS-6C, TRANSMISSION MEASURING SET

SPECIFICATIONS

OSCILLATOR UNIT

| Frequency range and accuracy | 0.1kHz to 2MHz, ±(2% + 5Hz) 0.2 to 200kHz, ±(1% + 2Hz) | | | | | |
|---|---|--------------------------|--------------------------|-------------------------|--|--|
| Output impedance | $600\Omega\pm20\%$ (balanced), 0.1 to 200kHz 150 $\Omega\pm20\%$ (balanced), 3kHz to 1MHz 75 $\Omega\pm20\%$ (balanced), 3kHz to 1MHz 75 $\Omega\pm20\%$ (unbalanced), 0.1kHz to 2MHz | | | | | |
| Output level | -30 to +15 dBm in ! | 5 dB steps (meter scale, | -5 to +1 dBm) | | | |
| | 600 Ω balanced | 150 Ω balanced | 75Ω balanced | 75Ω unbalanced | | |
| Frequency response (10 kHz, +15 dBm | ±1 dB 0.1 to 200kHz | ±1 dB 3kHz to 1MHz | ±1 dB 3kHz to 1MHz | ±1 dB 0.1kHz to 2MHz | | |
| reference) | ±0.5 dB 0.2 to 120kHz | | | | | |
| Distortion | 30 dB or more, both | for 2nd and 3rd harmo | nics (referred to 0.2 to | 650kHz and +15 dBm) | | |

LEVEL METER UNIT

| Measurement range | -69 to +30 dBm (covers -59 to +20 dBm by using two dials; covers -10 to +2 dBm with meter; +30 dBm level can be measured only when terminated into 600Ω). ±1.5 dBm expanded meter range provided. | | | | | | |
|---------------------------|--|--|---|------------------------|--|--|--|
| | 600 Ω balanced | 150 Ω balanced | 75 Ω balanced | 75 Ω unbalanced | | | |
| Frequency range | 0.1 to 200kHz | 3kHz to 1MHz | 3kHz to1MHz | 0.1kHz to 2MHz | | | |
| | $10k\Omega$ or more, 0.2 to $120kHz$ $8k\Omega$ or more, 0.1 to $200kHz$ | 2 k Ω or more | 1k Ω or more | | | | |
| Input impedance | $600\Omega \pm 1\%$ pure resistance may be bridged | 150Ω ± 1% pure resistance may be bridged | 75Ω ± 1% pure resistance may be bridged | 75Ω ± 20% | | | |
| Frequency | ±2 dB, 0.1 to 200 kHz | ±1dB | ±1dB | ±2 dB, 0.1 kHz to 2MHz | | | |
| response (10kHz, 0 dBm | ±1 dB, 0.2 to 200 kHz | 3kHz to 1MHz | 3kHz to 1MHz | ±1 dB, 0.1 kHz to 1MHz | | | |
| reference) | ±0.5 dB, 0.2 to 120 kHz | ±0.5 dB 10 to 650kHz | ±0.5 dB 10 to 650kHz | ±0.5 dB, 0.2 to 650kHz | | | |
| Weighting network | Telephone (CCITT psophome | Telephone (CCITT psophometric; 100Hz to 5kHz) | | | | | |

GENERAL

Calibration: Oscillator output level can be cali-

brated by the use of the level meter unit which is interlocked with the

oscillator unit.

Power requirements: AC: 100V ± 10%, 50/60Hz; approx.

8VA

DC: ±14V, a rechargeable battery pack and a dry cell case are available

as optional accessories.

Dimensions: Approx. 300H x 410W x 120Dmm

(including panel cover).

Weight: Approx. 7.5 kg.

Accessories supplied: Two cables, 2m long each (both ends

terminated with M1PS connectors). Two cables, 2m long each (one end terminated with SP connector, the other end with BNC connector).

Accessories available: Accessory case (used to accommodate accessories; dimensions, approx.

 $300H \times 410W \times 100Dmm$).

AL-2670A variable attenuator: 600Ω (balanced) and 75Ω (unbalanced), 61dB max. in 0.1dB steps, three dials. Fixed attenuators: 75Ω , 10dB (or 20dB), 5W.

Battery charger.

Rechargeable battery pack: $\pm 14V$; continuous operating time, four

hours.

Dry cell case.

Measurement cables, 2m long each (terminated on both ends with I-214APS or BNC connectors; terminated on one end with a I-214APS connector and on the other end with

a M1PS connector).

TRANSMISSION MEASURING TEST SET

TYPE AH-4730D

- Wide frequency range 10Hz to 30MHz
- Portable and easy-to-use



AH-7430D

From top in the photo: AD-4730 Level Meter AJ-2730 Frequency Synthesizer AL-5730 Switching Unit

The AH-4730D is a transmission measuring set having a wide frequency range from 10Hz to 30MHz.

It can efficiently measure gains and losses in transmission lines, carrier systems and various electronic circuits with high accuracy and precision.

The set consists of:

Type AJ-2730 Frequency Synthesizer

Type AD-4730 Level Meter

Type AL-5730 Switching Unit

The switching unit includes an attenuator section (attenuation range from 0 to 91dB in 0.1dB steps).

FEATURES

• Ranges widely from 10Hz to 30MHz.

Basic range: 10Hz to 20MHz.

Extension range: 20 to 30MHz (a terminal in the rear of the frequency synthesizer facilitates measurements up to 30MHz).

- Because the frequency synthesizer is utilized, highly accurate frequencies can be obtained (synthesizer frequency accuracy, $\pm 5 \times 10^{-5}$).
- The level meter employs an automatic expander system (The dB meter deflection is automatically changed from normal mode to expansion when measured levels are within 0dB ±1dB. Therefore, small level differences can be easily measured).
- The level meter can serve as an amplifier. It also has DC output for recording purpose.
- Switching for determining gains and losses is easy to perform.
- Small in size, light in weight; compact design with ease of operation.

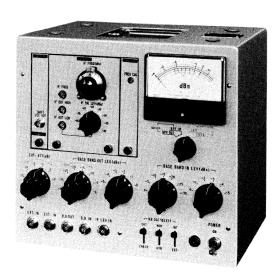
TYPE AH-4730D, TRANSMISSION MEASURING TEST SET

| Frequency range and impedance | 0.3 to 150 kHz, 600Ω balanced (connector used: I-214) 10 to 650 kHz, 150Ω balanced (connector used: I-214) 10 to 650 kHz, 75Ω balanced (connector used: I-214) 10 Hz to 30 MHz, 75Ω unbalanced (connector used: BNC) Note: The output frequency of the AJ-2730 synthesizer: Basic range (front panel terminal): 10 Hz to 20 MHz. Extension range (rear panel terminal): 20 to 30 MHz. | | | | |
|---|---|---|-------------------|-------------------------|---|
| | Impedance | | 600/15 balance | | 75 Ω unbalanced |
| Measurement accuracy (10 Hz to 20 MHz) | Input-side substituti measurement | ion | | ±0.15 dB, ±0.3 dB, 0 | 0 to 30 dB to 75 dB |
| | Output-side substitution measurement | | | | ±0.15 dB, 0 to 30 dB ±0.3 dB, 0 to 75 dB |
| 0 | 10 Hz to 20 MHz | | Z | 20 to 30 MHz | |
| Output level | -50 to +15 dBm in 1 dB steps | | Δ | approx. —2 dBm | |
| Level measurement | Input A (10 Hz to 20 MHz) | -70 to +22 dBm (including meter range) -60 to +20 dBm (using attenuator dials) | | | |
| range | Input B | | | | |
| Attenuation | 0 to 91 dB | in 0.1 | dB steps (switch | ning unit attenua | ator section, three dials) |
| Power requirements | 100V AC, | 50/60 | Hz; approx. 50 \ | VΑ | |
| Dimensions & weight (in a stack) | Approx. 330H x 350W x 250D mm; approx. 16 kg | | | | |
| Accessories supplied | Measuring cables terminated on both ends with BNC connectors: 1.5 m long (two), 0.5 m long (four), 0.2 m long (one) Measuring cables terminated on both ends with I-214 connectors: 1.5 m long (two), 0.5 m long (two), 0.1 m long (one) U-links (three pieces) | | | | |

TEST SETS

TYPES PMS-15A/15B

 For detective relay system transmitter-receiver tests



TYPE PMS-15B

The Test Set, Types PMS-15A and PMS-15B, is designed for routine maintenance and adjustment of a detective relay system transmitter-receiver for radio communications. Important measurements such as base band levels, IF output levels, IF frequency and frequency modulation degree* are easily made.

Type PMS-15A is provided with a shift oscillator unit for

a loop-around test of a transmitter-receiver, while Type PMS-15B is not equipped with the shift oscillator.

Other units installed in the each test set are a base band level meter, a base band oscillator, an IF level meter, an IF oscillator, a two-signal synthetic circuit, etc.

*The frequency modulation degree can be checked by the indication of the dB meter on the front panel.

SPECIFICATIONS MAIN UNIT

BASE BAND OSCILLATOR

Frequency: 200 kHz or 500 kHz (as specified).

Frequency accuracy:

Within $\pm 5 \times 10^{-3}$ -40 to 0 dBm.

Output level: Output impedance: 75 Ω unbalanced.

BASE BAND LEVEL METER

Frequency range:

1 kHz to 3.2 MHz.

Measurement range:

characteristics:

-35 to 0 dBm.

Frequency

Deviation, within 0.5 dB with reference to input level of 0 dBm.

Input impedance:

75 Ω unbalanced.

IF LEVEL METER Frequency:

70 MHz ± 5 MHz.

Measurement range:

-5 dBm ± 3 dBm (when using an

external coaxial fixed pad:

+1 dBm ±3 dBm).

Frequency

Within ±0.5 dB, referred to 70 MHz. characteristics: Input impedance:

75 Ω at 70 MHz, VSWR less than 1.2.

HYBRID ATTENUATOR CIRCUIT

Attenuation:

6 to 41 dB (6 dB coupling attenuation

included).

Input/output

impedance:

75 Ω unbalanced.

IF FREQUENCY UNIT

Frequency: Frequency accuracy: 70 MHz ±5 MHz.

Input sensitivity:

Within ± 200 kHz. Less than -20 dBm with reference to

indication of -5 dBm on the meter.

Output level of

oscillator:

"HIGH" terminal: + 4 dBm (fixed). "LOW" terminal: -60 to -20 dBm

 $(5 dB \times 8)$.

Input/output

impedance:

75 Ω at 70 MHz, VSWR less than 1.2.

SHIFT OSCILLATOR UNIT (for Type PMS-15A)

Frequency:

Any one of 120, 130, 160, 161,

252.04 MHz (as specified).

Frequency accuracy: Output level:

Within ± 1 x 10⁻¹ More than + 4 dBm.

Output impedance: Approx. 75 Ω .

GENERAL

Power requirements:

100V AC, 50/60 Hz.

Dimensions:

Approx. 275 (H) x 300 (W) x

200 (D) mm.

Weight:

Type PMS-15A: Approx. 10.5 kg.

Type PMS-15B: Approx. 10 kg.

TRANSMISSION MEASURING SETS

TT-170/180 SERIES

- Ideal for transmission measurements on FDM systems
- Versatile
- Small & compact
- Easy-to-use

The TT-170/180 series is a transmission characteristics measuring equipment best suited for use in the alignment and maintenance of frequency division multiplex (FDM) system terminal equipment.

It is composed of Type TT-170 series set for carrier system channel translating equipment and Type TT-180 series set for carrier system group, supergroup translating equipment in combination, and permits measuring of the transmission characteristics of the FDM system terminal equipment of up to 960 CH.



TT-170 Series

The TT-170 series includes the following three models: TT-170, TT-171, and TT-172.

These three models are classified mainly according to the characteristics of the weighted noise measurement network for program band.

FEATURES (TT-170 Series)

- Performs accurate transmission measurements on telephone band.
- Generates frequencies recommended by CCITT.
- OSC CAL function makes internal level calibration easy.
- Measures small level difference down to 0.1 dB.
- Provides white noise output for group band (60 to 108 kHz). Therefore, 12 CH pseudo-random signals can be obtained by giving this output to the receiving unit (R.IN) of a channel translating equipment (CH.TR).
- Attains weighted noise level measurements on telephone and program bands that comply with CCITT recommendation.
- Measures crosstalk up to 90 dB at 800 Hz (ground communication system) and 1kHz (satellite communication system).

TT-180 Series

The TT-180 series is available in three different models, TT-180, TT-181 and TT-182.

These three models are classified mainly in accordance with the difference in the pilot signal generation.

FEATURES (TT-180 Series)

- Accomplishes accurate transmission measurements on both group and supergroup bands.
- Generates frequencies at 4 kHz intervals for group band, and those at 48 kHz intervals for supergroup band.
- OSC CAL function makes internal level calibration easy.
- Measures small level difference down to 0.1 dB.
- Capable of sending and selecting group, supergroup and line pilots.
- Makes noise level measurements (unweighted) in operating circuits (70 kHz for group band; 534 kHz for supergroup band).
- Measures crosstalk up to 110 dB at 70.8 kHz (group band) and 534.8 kHz (supergroup band).
- Measures flat levels from CH carrier to FDM 960 CH system SG carrier.

TT-170 SERIES, TRANSMISSION MEASURING SETS

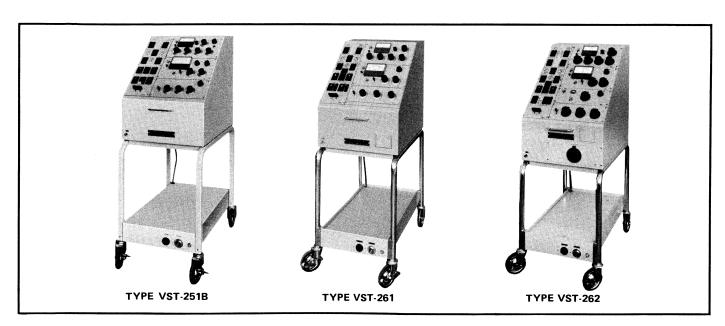
| Тур | e | | | TT-170 | TT-171 | TT-172 | | | |
|----------------------------------|-------------------|--|----------------------|--|---|--|--|--|--|
| | | | Telephone band | 0.2/0.3/0.4/0.6 | 6/0.8/1.0/2.4/3.0/3.4/3.6 kHz. | 10 frequencies | | | |
| | Output | | Programme band | 0.05/0.1/0.2/0.8/6.0/8.5 /10 kHz 7 frequencies | 0.04/0.05/0.1/0.125/0.2/0.8 11 free | /6.0/8.5/10.0/14.0/15.0 kHz. juencies | | | |
| 5 | frequencie | s | Accuracy | ±0.2% | | | | | |
| ctic | | | Stability | Accuracy is met at the ten | nperature 0° to +45°C with lin | e voltage variation of ±10% | | | |
| or se | Output impedance | | 600 Ω b | palanced. Return loss, 20 dB o | r more. | | | | |
| lato | Max. output level | | | +10 dBm | | | | | |
| Oscillator section | Output lev | el | Adjustable range | | —30 to +10 dBm in 5 dB steps. Fine control provided (continuously adjustable 5 dB or more). | | | | |
| | | | Frequency response | , | ±0.2 dB (typical at 1 kHz) | | | | |
| | | | Stability | ±0.3 dB at the tempera | ature 0° to +45°C with line vo | Itage variation of ±10% | | | |
| | Distortion | | | 35 dB or more (typical at +10 dBm) | | | | | |
| 5 | Continuou | s spectrum | range | 60 to 108 kHz | | | | | |
| Frequency response ±1 dB | | | | | | | | | |
| ise r se | Max. outp | output level -10 dBm or more (60 to 108 kHz, band limit) | | | | | | | |
| White noise generator section | Output lev | el range | | —50 to —10 dBm in 5 dB steps. Fine control provided (continuously adjustable 5 dB or more). | | | | | |
| g ≰ | Output im | pedance | | | $75\Omega/150\Omega$ (135 Ω) balanced | | | | |
| | | Frequency | range | 0.05 to 15 kHz | 0.03 to 15 kHz | | | | |
| | | Measurem | ent range | -60 to +10 dBm (-70 to +12 dBm including meter range) | | | | | |
| | Flat | Frequency response | | ±0.3 dB, 0.05 to 15 kHz (typical at 1 kHz) | ±0.3 dB, 0.05 to 15 kHz (typical at 1 kHz) ±0.5 dB, 0.03 to 15 kHz (typical at 1 kHz) | | | | |
| | | Frequency range | | Telephone: 0.05 to 5 kHz (P53). Programme: 0.06 to 10 kHz (P53); 0.0315 to 31.5 kHz (J16) | | | | | |
| _ | | Measurem | ent range | -60 to +10 dl | Bm (-70 to +12 dBm includin | g meter range) | | | |
| tio | Weight | Frequency | , Telephone | Compati | ble with CCITT recommendat | ion P53 | | | |
| sec | | response | Programme | CCITT P53 | CCITT P53/J16 | CCITT J16 | | | |
| Level meter section | | Frequency | / range | | 0.8 to 1 kHz | | | | |
| Ε | Crosstalk | Measurement range —80 to -10 dBm (-90 to -8 dBm including meter range) | | | g meter range) | | | | |
| eve | | Band pass | filter | 1 dB or less, 0.8 to 1 k | Hz. 40 dB or more, 0.03 to 0.3 | 3 kHz and 4 to 15 kHz. | | | |
| _ | 1 1 : 1:- | | Dial step | | 10 dB x 6, 1 dB x 10 | | | | |
| | Level indic | ation | Meter scale | Normal: -10 to +2 dBm. | . Expansion: ± 1.5 dBm (the sr | nallest division 0.1 dBm) | | | |
| | Level mea | surement | Dial step accuracy | ±0.2 dB, relativ | ve error for 0 dBm (at 1 kHz fl | at measurement) | | | |
| | accuracy | | Meter scale accuracy | ±0.3 dB, — | 5 to +2 dBm. ± 0.5 dBm, -10 | to —5 dBm. | | | |
| | Level indi | cation stabil | ity | ±0.5 dB at the tempera | ature 0° to +45 $^\circ$ C with line vo | Itage variation of ±10% | | | |
| | Input imp | edance | | $600\Omega/{ m high}$ | n, balanced. Return loss: 20 d | B or more. | | | |
| Pow | er requireme | nts | | Selectable: 100/110/115/117/120/127/200/220/230/240V AC, 50/60 Hz. | | | | | |
| Pow | er consumpt | ion | | | Approx. 15 VA. | | | | |
| Dim | ensions & we | eight | | Approx. 200(H) x 425(W) x 350(D) mm, approx. 12 kg. | | | | | |
| Acce | essories supp | lied | | Two (2m long) measuring cables (one terminated on both ends with M-1PS connectors, the other terminated on both ends with I-214 APS connectors). Three fuses. | | | | | |
| Opt | ions | | | Portable carrying case constitution (can accomodate two sets of | ructed of alminum with paddir the instruments and accessori | ng for protection during trans ies). | | | |

TT-180 SERIES, TRANSMISSION MEASURING SETS

| | | | | T | Ţ | | | |
|--------------------------|-------------------------------|-------------------|--|--|--|-------------------------------------|--|--|
| Typ | oe | | | TT-180 60 6/64/68/72/76/80/84/8 | TT-181 88/92/96/100/103 7/104/104 6 | TT-182 | | |
| | Output | | Group band | 60.6/64/68/72/76/80/84/88/92/96/100/103.7/104/104.6/107.7 kHz and 70.8 kHz (70.8 kHz for crosstalk measurement). 16 frequencies. | | | | |
| _ | | | Supergroup band | 312.3/360/408/456/504/551.4 kHz and 534.8 kHz (534.8 kHz for crosstalk measurement). 7 frequencies. | | | | |
| ion | Output frequency accuracy | | ±25 Hz | | | | | |
| Oscillation section | Output frequency stability | | Accuracy is met at the temperature 0° to +45°C with ±10% line voltage variation. | | | | | |
| | Output Group band | | 75/135/150 | 2, balanced. Return loss, 20 dB | or more. | | | |
| | impedances | | Supergroup band | 75Ω unb | palanced. Return loss, 20 dB or r | more. | | |
| | Output | | Max. output level | | 0 dBm | | | |
| 0 | | | Adjustable range | -50 to 0 dBm. Fine con | trol provided (continuously adju | ustable 5 dB or more). | | |
| | level | | Frequency response | ±0.2 dB | | | | |
| | | | Stability | ± 0.3 dB at the temperature 0° to +45°C with $\pm 10\%$ line voltage variation. | | | | |
| | Distortion | | | | dB or more (typical at 0 dBm) | | | |
| | _ | | Group pilot | 84.08 kHz | 84.08 kHz and 104.08 kHz | 104.08 kHz | | |
| _ | Output frequencie | • | Supergroup pilot | 411.92 kHz | 411.92 kHz and 547.92 kHz | 547.92 kHz | | |
| Pilot oscillator section | rrequencie | 5 | Line pilot | 60 kHz or 308 kHz (as specified) | 60 kHz and 308 kHz | 60 kHz or 308 kHz (as specified) | | |
| or St | Frequency | accuracy | | | ±3 Hz | | | |
| latc | Frequency | stability | | | perature 0° to $+45^\circ$ C with $\pm 10^\circ$ | % line voltage variation. | | |
| scil | Output | | Group pilot | | 9 dBm ±5 dB (internal setting) | | | |
| o t o | level | | Supergroup pilot | l . | 40 dBm ±5 dB (internal setting) | | | |
| eli l | | | Line pilot | | 5 dB or —40 dBm ±5 dB (interna | | | |
| _ | Output | | Group band | | Ω balanced. Return loss, 20 dB | | | |
| | impedance | es | Supergroup band | 75 Ω unb | palanced. Return loss, 20 dB or | more. | | |
| | Distortion | | i | 35 dB or more | | | | |
| | | Freq. | Group | 4 to 120 kHz (group band, 60 to 108 kHz; CH carrier, 12 to 20 kHz; PG carrier, 84 to 120 kHz) | | | | |
| | Flat | range | Supergroup & line | 12 to 4340 kHz (supergroup band, 312 to 552 kHz; G carrier, 420 to 612 kHz; SG carrier, 612 to 4340 kHz) | | | | |
| | Flat | Measurement range | | -60 to +20 dB | m (-70 to +22 dBm including r | neter range) | | |
| | | Freq. Group | | ± 0.3 dB (typical at 84 kHz) | | | | |
| | | response | Supergroup & line | ± 0.3 dB (typical at 456 kHz) | | | | |
| | | Measurem | nent range | | m (-70 to +22 dBm including r | neter range) | | |
| _ | D | Filter | Group pilot | Pass band: ± 0.2 dB at $f_0\pm 7$ Hz. Attenuation band: 40 dB or more at $f_0<-380$ Hz, $>+70$ Hz. | | Hz, >+70 Hz. | | |
| Level meter section | Pilot | | Supergroup pilot | Attenuation ba | Pass band: ± 0.2 dB at f ₀ ± 7 Hz. nd: 40 dB or more at f ₀ < -70 H | lz, >+380 Hz. | | |
| er Se | | | Line pilot | | Same as above | | | |
| nete | | F | Group | 1 CH (unweighted) a | at double sideband with 70 kHz | center frequency | | |
| <u>-</u> | Noise | Freq. | Supergroup | 1 CH (unweighted) a | t double sideband with 534 kHz | center frequency | | |
| -e | | Measurem | nent range | -100 to -20 dBm (-110 to -18 dBm including meter range) | | | | |
| _ | | Freq. | Group | | 70.8 kHz | | | |
| | Crosstalk | 1164. | Supergroup | 534.8 kHz | | | | |
| | | Measurem | nent range | −100 to −20 dB | sm (-110 to -18 dBm including | g meter range) | | |
| | Level | | Dial step | 10 dB x 7, 1 dB x 10 | | | | |
| | indication | | Meter scale | Normal: -10 to +2 dBm. Expansion: ±1.5 dBm (the smallest division 0.1 dBm) | | | | |
| | | | Dial step accuracy | | error for 0 dB (at 456 kHz flat | | | |
| | accuracy Meter scale accuracy | | ±0.3 dB, -5 to +2 dBm. ±0.5 dB, -10 to -5 dBm | | | | | |
| | Level indication stability | | | e 0° to 45°C with ±10% line vol | | | | |
| | | | Group band | | high, balanced. Return loss, 20 | | | |
| | impedance | es | Supergroup band | I | unbalanced. Return loss, 20 dB | | | |
| Pov | wer requireme | ents | | Selectable: AC 100/110/115/117/120/127/200/220/230/240 V, 50/60 Hz; Approx. 40 VA | | | | |
| Din | Dimensions & weight | | | Approx. 200(H) x 425(W) x 350(D) mm. Approx. 15 kg | | | | |
| Acc | Accessories supplied | | | Four (2m long) cables, one probe, two adapters, three fuses. | | | | |
| | Options | | | Portable carrying case (can accomodate two sets of the instruments and accessories) | | | | |

TRANSMISSION MEASURING TEST SETS

TYPES VST-261/262/251B/252B/253B



Types VST-251B, VST-252B, VST-253B are for installation in terminal stations and master repeater stations for the maintenance of basic groups of coaxial and micro supermultiplex systems, etc. These VST-251B, 252B, 253B differ in pilot monitor frequencies from one another.

Type VST-261 is intended for the maintenance of program relaying system and toll dialing switching system.

Type VST-262 is intended for the maintenance of carrier

wave telegraph lines and equipment.

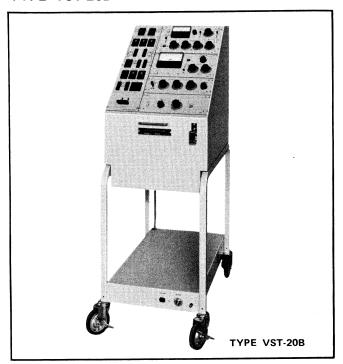
| Туре | | VST-261 | VST-262 | VST-251B, -252B, -253B |
|------------------------------------|-----------------|---------------------------------|----------------|--|
| | Frequency range | 30 Hz | to 10 kHz | 0.3 to 150 kHz |
| | Measuring range | -60 to +25 dBm | -90 to +25 dBm | -60 to +20 dBm |
| Level measurement | Accuracy | | | Within ±0.3 dB, 0.3 to 30 kHz Within ±0.5 dB, 5 to 150 kHz |
| | Input impedance | 600Ω (balanced) and high | | 600Ω (balanced) and high, 0.3 to 30 kHz 75 Ω (balanced) and high, 5 to 150 kHz |
| | Frequency range | 30 Hz to 10 kHz | 0.2 to 10 kHz | 0.3 to 130 kHz |
| | Measuring range | 0 to 65 dB | 0 to 80 dB | 0 to 75 dB |
| Gain & loss measurement | Accuracy | Within ±0.3 dB | | Within ±0.3 dB, 0.3 to 30 kHz Within ±0.5 dB, 5 to 130 kHz |
| | Line impedance | 600Ω (balanced) | | 600Ω (balanced), 0.3 to 30 kHz 75 Ω (balanced), 5 to 130 kHz |
| | Frequency range | | | 0.3 to 130 kHz |
| | Measuring range | | | 0 to 75 dB |
| Crosstalk measurement | Accuracy | | | Within ±0.3 dB, 0.3 to 30 kHz Within ±0.5 dB, 5 to 130 kHz |
| | Line impedance | | | 600Ω (balanced), 0.3 to 30 kHz 75 Ω (balanced), 5 to 130 kHz |
| Pilot monitor frequencies selected | | | | VST-251B: 60 kHz, 72 kHz VST-252B: 54 kHz, 60 kHz VST-253B: Flat |
| Power requirements | | 100V AC, 50/60Hz; -21V DC | | 100V AC, 50/60Hz; -21V DC |
| Power consumption | | Approx. 4VA | | Approx. 4VA |
| Dimensions (with a trolley) | | Approx. 1100(H)x400(W)x620(D)mm | | Approx. 1100(H)x400(W)x620(D)mm |
| Weight | | Approx. 60 kg | | Approx. 56 kg |

9

TRANSMISSION MEASURING TEST SETS

TYPES VST-20B (300 Hz to 2.1 MHz)/24 (50 kHz to 7 MHz)

TYPE VST-20B



The VST-20B measures level, gain, loss and crosstalk on carrier systems. It consists of an oscillator, a level meter, an attenuator, and a patching panel which has a built-in weighting network for telephone (psophometric, CCITT P53).

SPECIFICATIONS

Level measurement:

Frequency range: 300 Hz to 2.1 MHz. Measuring range: -60 to +25 dBm.

Measuring accuracy: ±0.3 dB for 0.3 to 60 kHz.

±0.5 dB for 30 kHz to 2.1 MHz.

Input impedance: 600Ω balanced for 0.3 to 150 kHz.

 75Ω balanced for 30 kHz to 2.1 MHz.

Gain and loss measurements:

Frequency range: 300 Hz to 2.1 MHz.

Measuring range: 0 to 80 dB.

Measuring accuracy: ±0.5 dB for 10 kHz and 500 kHz,

and attenuation 80 dB.

Line impedance: 600Ω balanced, 0.3 to 150 kHz.

75 Ω balanced, 30 kHz to 2.1 MHz.

Crosstalk measurement:

Frequency range: 300 Hz to 2.1 MHz.

Measuring range: 0 to 70 dB.

Measuring accuracy: ±0.5 dB for 10 kHz and 500 kHz,

and crosstalk 70 dB.

Line impedance: Same as gain and loss measurements.

Power requirements: 100V AC, 50/60 Hz; approx. 18VA. Dimensions & weight: Approx. 1195(H) x 400(W) x 620(D)

mm (with a trolley); approx. 60 kg.

TYPE VST-24



This equipment is a transmission test trolley suitable for measuring gain, loss and level on coaxial carrier systems. It also has the capability to examine AGC (automtic gain control) performance in the system. It consists of an oscillator, a level meter, an attenuator and a patching panel.

SPECIFICATIONS

Level measurement:

Frequency range: 50 kHz to 7 MHz. Measuring range: -65 to +15 dBm.

Measuring accuracy: ± 0.5 dB.

Input impedance: 75Ω unbalanced.

Gain and loss measurements:

Frequency: 60 to 4092 kHz (18 frequencies):

60, 308, 556, 808, 1056, 1304, 1552, 1800, 2048, 2296, 2544, 2792, 3040, 3288, 3536, 3784,

4092, 420 kHz.

Measuring range: 0 to 70 dB. Measuring accuracy: ± 0.5 dB.

Line impedance: 75Ω unbalanced.

AGC test:

Frequency: 60 kHz, 4092 kHz. Sending level: -30, -20, +5 dBm. Line impedance: 75Ω unbalanced. Power requirements: 100 V AC, 50/60 Hz.

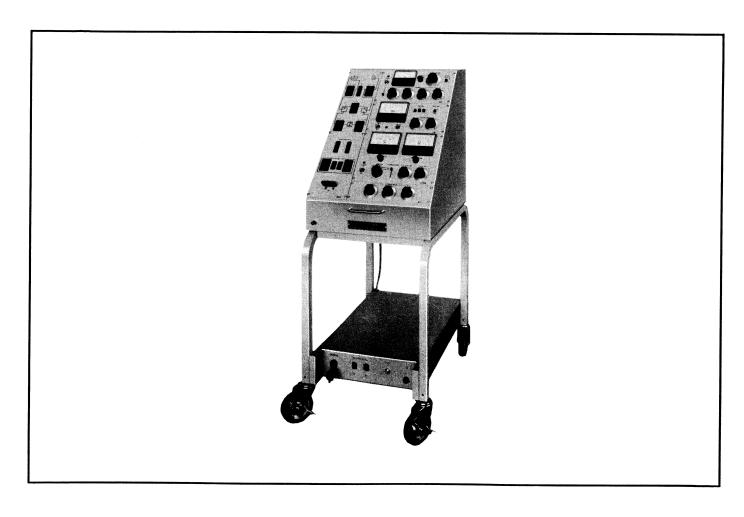
-21V DC; approx. 5VA.

Dimensions: Approx. $1100 (H) \times 400 (W) \times$

620 (D) mm. (with a trolley)

Weight: Approx. 70 kg.

TRANSMISSION MEASURING TEST SET **TYPE AH-4431**



The AH-4431 Transmission Measuring Test Set is intended for use in maintenance and construction of a broadcasting relay system of 15kHz band stereo signals (or monaural signals), and is suitable for measuring the transmission characteristics such as noise characteristics, attenuation distortion characteristics, and interstereo channel characteristics. It is of trolley type and consists of a jack panel, an oscillator panel, a level meter panel, a level-difference/ phase-difference measurement panel and an attenuator panel.

SPECIFICATIONS

Level measurement:

Measuring range:

Frequency range:

Gain measurement:

Measuring range:

Frequency range:

Loss measurement:

Measuring range:

Frequency range:

Input impedance:

0 to 70dB

0 to 70dB

-70 to +20dBm

0.03 to 15kHz at 600Ω

0.03 to 15kHz at 600Ω

0.03 to 15kHz at 600Ω

600 Ω balanced, high impedance

(LM IN jack)

Power requirements:

Dimensions:

100V ±10% AC, 50/60Hz

Approx. $1100(H) \times 400(W) \times$

620(D) mm

Weight:

Approx. 54kg

TRANSMISSION CHARACTERISTICS CURVE TRACERS

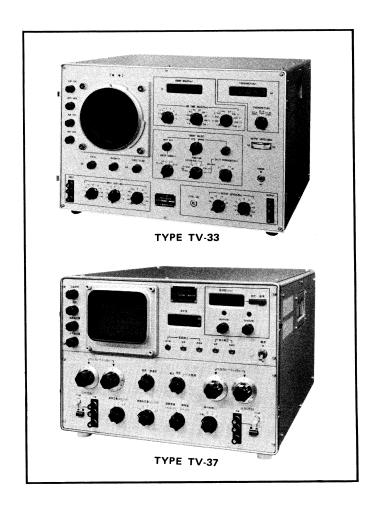
TYPES TV-33/37

The TV-37 measures the group delay and amplitude characteristics of waveforms in transmission lines of group and supergroup bands by tracing them on a CRT display.

The group delay and amplitude characteristics measurements are required in order to examine the effects on the quality of the waveforms produced by the transmission characteristics. The digital memory employed facilitates the trace viewing even at a low speed sweep. This is also convenient for trace recordings by a camera.

The TV-33 measures the group delay and amplitude characteristics of waveforms in data transmission lines.

Like the TV-37, the TV-33 gives a direct viewing measurement by using a CRT display. The set features a far-end measurement (by using an optional converter), absolute measurements of group delay time and input level, digital readout of output frequency, and a recorder output. A trace recording may be possible by using a camera.



| Type | TV-33 | TV-37 |
|---|--|---|
| Frequency range | 0.2 to 4 kHz (600Ω) 0.5 to 10 kHz (110Ω) 2.5 to 50 kHz (110Ω) | 60 to 110 kHz (75 Ω balanced) 310 to 560 kHz (75 Ω unbalanced) |
| Input/output impedance | 600Ω and 110Ω balanced | 75 Ω balanced 75 Ω unbalanced |
| Output level | 0.2 to 4 kHz (600Ω) 60 to 110 kHz (75Ω balanced) 0.5 to 10 kHz (110Ω) 310 to 560 kHz (75Ω unbalanced) 600Ω and 110Ω balanced 75Ω balanced -30 to +5 dBm in 1 dB steps -30 to 0 dBm in 1 dB steps -45 to +5 dBm in 0.1 dB steps -30 to 0 dBm in 1 dB steps 0.5, 2.5 dB/div. CRT: 0.5, 1, 2 dB/div. 0.05, 0.1 msec./div. Digital readout: ±2 to 8 dB/full-day conditions. 14.3, 28.6, 71.4, 357 Hz 416.66 Hz 0.3, 1.5, 3.4 kHz (0.2 to 4 kHz) 416.66 Hz 0.5 to 1.25 sec., 1.25 to 50 kHz) 5, 10, 20 sec. Auto & manual Auto & manual | -30 to 0 dBm in 1 dB steps |
| Input level | -45 to +5 dBm in 0.1 dB steps | -30 to 0 dBm in 1 dB steps |
| Amplitude characteristics measurement | 0.5, 2.5 dB/div. | CRT: 0.5, 1, 2 dB/div. Digital readout: ±2 to 8 dB/full-scale |
| Group delay characteristics measurement | 0.05, 0.1 msec./div. | CRT: 0.5, 1, 5, 10, 20 μsec./div. Digital readout: ±2 to 80 μsec./full-sca |
| Group delay modulation frequency | 14.3, 28.6, 71.4, 357 Hz | 416.66 Hz |
| Marker frequency | 0.6, 2.4, 9.6 kHz (0.5 to 10 kHz) | |
| Sweep rate | | 5, 10, 20 sec. |
| Sweep mode | Auto & manual | Auto & manual |
| Power requirements | 100 V AC, 50/60 Hz; approx. 160 VA | 100 V AC, 50/60 Hz; approx. 98 VA |
| Dimensions (H x W x D) | | |
| Weight | Approx. 37 kg | Approx. 28 kg |

PSOPHOMETERS

Noise Measurement

A psophometer (noise measuring set) is used in the measurement of voice band noise level that produced in communication lines and other transmission circuits.

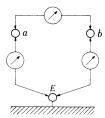
The level of noise that disturbs the human ear varies with the waveform of noise, its duration, receiver characteristics, and other factors.

The CCITT recommends the psophometric criteria for evaluation of speech quality and transmission performance of commercial telephone lines and broadcasting circuits based on the electroacoustic characteristics and the average sensitivity of human ears.

An equalizer which has the frequency response of the weighting network based on the CCITT recommendations is combined with a level meter to form a psophometer.

As the noise measuring set is intended for use in the measurement in voice circuits, the input impedances are 600Ω balanced and HIGH. The level is measured in 1 mW (0 dBm) units and indicated in dBm.

The input circuit incorporates a capacitor which intercepts DC so that the noise level is measured accurately even in the exchange and power supply systems where AC and DC currents are superimposed each other. Accordingly, the level of noise across two balanced lines (a and b in the figure) and across one of balanced lines and ground (across a and E or across b and E) can also be measured.



Noise Measurement across Two Balanced Lines or across One of Balanced Lines and Ground

Usable as a Flat Level Meter

The Ando's psophometers can be served as flat level meters for voice band measurement by front panel switch selection.

The signal levels are indicated in rms values. Recorder output is obtainable.

| Frequency (Hz) | Response (dB) | Tolerance (dB) |
|-------------------|------------------|-------------------|
| 50 | -63.0 | ±2 |
| 100 | -41.0 | ±2 |
| 150 | -29.0 | ±2 |
| 200 | -21.0 | ±2 |
| 300 | -10.6 | ± 1 |
| 400 | -6.3 | ±1 |
| 500 | -3.6 | ±1 |
| 600 | -2.0 | ±1 |
| 800 | 0 | 0 |
| 1000 | +1.0 | ±1 |
| 1200 | 0 | ±1 |
| 1500 | -1.3 | ±1 |
| 2000 | -3.0 | ±1 |
| 2500 | -4.2 | ±1 |
| 3000 | -5.6 | ±1 |
| 3500 | -8.5 | ±2 |
| 4000 | -15.0 | ±3 |
| 5000 | -36.0 | ±3 |

Table 1. Frequency Response of the Weighting Network on a Telephone Circuit (CCITT P53)

| Frequency (Hz) | Response (dB) | Tolerance (dB) |
|-------------------|------------------|-------------------|
| 60 | -32.2 | ±1.5 |
| 100 | -26.1 | ±1.5 |
| 200 | -17.3 | ±1.5 |
| 300 | -12.5 | ±1.5 |
| 400 | -8.8 | ±1.5 |
| 800 | -1.9 | ±1.5 |
| 1000 | 0 | 0 |
| 2000 | +5.3 | ±1.5 |
| 4000 | +8.2 | ±1.5 |
| 5000 | +8.4 | ±1.5 |
| 6000 | +8.2 | ±1.5 |
| 7000 | +7.3 | ±1.5 |
| 8000 | +5.1 | ±1.5 |
| 9000 | -0.3 | ±3.0 |
| 10000 | -9.7 | ±3.0 |
| | | 1 |

Table 2. Frequency Response of the Weighting Network on a Programme Circuit (PROG 1) (CCITT P53)

| Frequency | Response | Tolerance |
|-----------|----------|------------|
| (Hz) | (dB) | (dB) |
| 31.5 | -29.9 | ±2.0 |
| 63 | -23.9 | ±1.4 |
| 100 | -19.8 | ±1.0 |
| 200 | -13.8 | ±0.85 |
| 400 | -7.8 | ±0.7 |
| 800 | -1.9 | £0.55 |
| 1000 | 0 | ±0.5 |
| 2000 | +5.6 | ±0.5 |
| 3150 | +9.0 | ±0.5 |
| 4000 | +10.5 | ±0.5 |
| 5000 | +11.7 | ±0.5 |
| 6300 | +12.2 | 0 |
| 7100 | +12.0 | ±0.2 |
| 8000 | +11.4 | ±0.4 |
| 9000 | +10.1 | ±0.6 |
| 10000 | +8.1 | ±0.8 |
| 12500 | 0 | ±1.2 |
| 14000 | -5.3 | ±1.4 |
| 16000 | -11.7 | ±1.65 |
| 20000 | -22.2 | ±2.0 |
| 31500 | -42.7 | +2.8 -∞ |

Table 3. Frequency Response of the Weighting Network on a Programme Circuit (PROG 2) (CCITT J16)

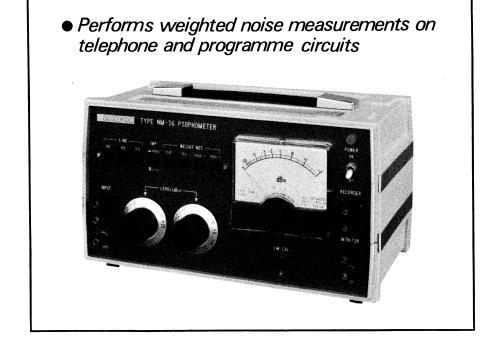
PSOPHOMETER

TYPE NM-36

The NM-36 is a portable noise meter designed for: measuring noises induced or produced in telephone circuits, programme circuits, telephone sets, etc. or measuring those caused by communication equipment.

It can perform weighted noise measurements in accordance with CCITT recommendations: the weighting networks on telephone circuits (P.53) and programme circuits (P.53, J.16).

The measurement is made in terms of rms value. The NM-36 can also serve as a flat level meter.



FEATURES

- Weighting networks that comply with CCITT requirements
- Small in size, light in weight; housed in a portable carrying case
- Recorder and monitoring outputs

SPECIFICATIONS

Frequency range:

Flat level meter: 0.03 to 15 kHz. Telephone circuit: 0.05 to 5 kHz.

Programme circuit (PROG 1): 0.06 to 10 kHz. Programme circuit (PROG 2): 0.0315 to 31.5 kHz. Input impedance: More than 10 k Ω , or 600 Ω ±1%. Measurement range: +27 to -80dBm (with indicating

meter range). Frequency response:

Flat (referred to 1kHz): ± 1 dB (30 Hz to 100 Hz), ± 0.5 dB (100 Hz to 10 kHz), ± 1 dB (10 to 15 kHz). Weighting: As shown in Tables 1, 2, 3. (Page 124)

Measurement accuracy:

Attenuator step accuracy: ± 0.5 dB (relative error for 0dB). Indicating meter scale accuracy: ± 0.5 dB (+2 to -5dBm), ± 1 dB (-5 to -10dBm).

Indicated level stability ($\pm 10\%$ line voltage variation):

 ± 0.5 dB (20°C ± 15 °C), ± 0.7 dB (20°C ± 20 °C). Recorder output: Approx. 50mV, 100k Ω load

(when the meter indication is at 0dBm).

Monitoring output: More than -10dBm, 600Ω load (when the meter indication is at 0dBm).

Power requirements (selectable by using the rear panel slide switch): 100–120V/200–240V AC, 50/60 Hz Dimensions: Approx. 150(H) x 280(W) x 155(D) mm.

Weight: Approx. 4 kg.

PSOPHOMETER

TYPE AD-9430

 Specially designed for use in psophometric noise measurements of telephone and programme circuits



Type AD-9430 Psophometer is designed for use in measurements of voice band noise which is induced or produced in telephone and other circuits as well as in various kinds of equipment. Its weighting networks comply with the CCITT recommendation (P53) concerning the psophometer characteristics telephone circuit noise measurement. It is capable of making accurate measurements of levels of noise which is produced in communications circuits. Not only noise but also signal levels can be measured with high efficiency when the AD-9430 is operated in conjunction with its complementary plug-in units offered as options, such as programme circuits (CCITT P53, J16), channel filters (0.3 to 3.4 kHz), band pass filters, and so on.

FEATURES

- Incorporates CCITT weighting networks for telephone circuits.
- The measurement range is as wide as −90 to +22 dBm.
- An easy-to-read large dBm meter is employed.
- As the meter response time is adjustable, it is possible to average noise levels.
- Recorder and monitoring outputs are provided.
- The AD-9430 is designed flat-packed so that it is stable and easy to use.
- The AD-9430 is so designed as to be stacked up on the AH-4730D Transmission Measuring Set (see photo).
- Multi-purpose measurements (such as noise, signal and crosstalk)
 can be made by the use of optional plug-in units.



AD-9430 Psophometer in combination with AH-4730D Transmission Measuring Set

TYPE AD-9430, PSOPHOMETER

SPECIFICATIONS

| Frequency range | Flat level (FLAT): 0.03 to 16 kHz Telephone circuit (TEL): 0.05 to 5 kHz |
|----------------------|---|
| Input impedance | 600 Ω and HIGH (more than 10 k Ω) |
| Measurement range | -90 to +22 dBm (including meter scale) -80 to +20 dBm (on a dial indication basis) |
| Frequency response | Flat (800 Hz reference): Within ±0.5 dB, 50 Hz to 21.5 kHz, Within +0.5 to -3 dB, 30 Hz to 16 kHz Weighting: Conforms to CCITT recommendation P53 for telephone circuits (TEL). |
| Measurement accuracy | Attenuator step accuracy: Within ±0.2 dB (relative to 0 dB) Meter reading accuracy: Within ±0.2 dB, -2 to +2 dBm Within ±0.5 dB, -6 to -2 dBm Within ±1 dB, -10 to -6 dBm |
| Indication stability | Within ± 0.5 dB at line voltage $\pm 10\%$ and ambient temperature of $20^{\circ}C\pm 15^{\circ}C$ Within ± 0.7 dB at line voltage $\pm 10\%$ and ambient temperature of $20^{\circ}C\pm 20^{\circ}C$ |
| Recorder output | Approx. 1 V into 100 k Ω (at 0 dBm meter indication) |
| Monitoring output | With -10 dBm ± 1 dB into 600 Ω (at 0 dBm meter indication) |
| Power requirements | 100 V AC, 50/60 Hz; approx. 4.5 VA |
| Dimensions | Approx. 100 (H) x 350 (W) x 250 (D) mm |
| Weight | Approx. 5 kg |
| Accessories supplied | One 2 m long cable |

PLUG-IN UNITS (Options)

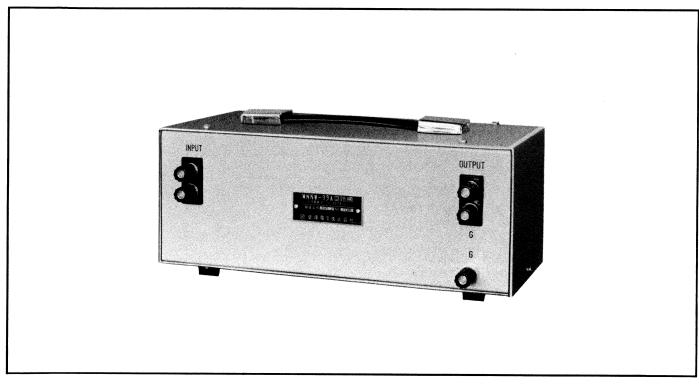
| Model | Name of Unit | Specifications | |
|------------|---|--|--|
| PROG (P53) | Weighting Network for Programme Circuits | Conforms to CCITT recommendation P53. | |
| PROG (J16) | Weighting Network for High-quality Programme Circuits | Conforms to CCITT recommendation J16. | |
| VF-BPF | Voice Frequency Bandpass Filter | Pass band frequency response Less than 1 dB (0.4 to 2.5 kHz) Less than 3 dB (0.3 to 3.4 kHz) Attenuation band frequency response More than 45 dB (50 to 100 Hz) More than 40 dB (5 to 16 kHz) Pass band frequency response Less than 3 dB (800 Hz ±55 Hz) Attenuation band frequency response More than 40 dB (50 to 400 Hz, 1.6 to 10 kHz) | |
| 800Hz-BPF | 800 Hz Bandpass Filter | | |
| 1 kHz-BPF | 1 kHz Bandpass Filter | Pass band frequency response Less than 3 dB (1 kHz ±70 Hz) Attenuation band frequency response More than 40 dB (50 to 500 Hz , 2 to 10 kHz) | |



PLUG-IN UNIT (1 kHz bandpass filter)

TELEPHONE LINE WEIGHTING NETWORK

TYPE NW-1



The NW-1 is a network with the weighting characteristics for telephone line noise measurements and can determine noise in a telephone line by using as a pre-circuit of a flat level meter.

SPECIFICATIONS

Frequency range: 50Hz to 5000Hz

Weighting characteristics

& tolerance: For a telephone circuit in accordance

with CCITT recommendation (P. 53).

Constant loss: 5dB

| | Loss (dB) | Tolerance (dB) |
|------|-----------|----------------|
| 50 | 68.0 | ±4 |
| 100 | 46.0 | ±2 |
| 150 | 34.0 | ±2 |
| 200 | 26.0 | ±2 |
| 300 | 15.6 | ±1 |
| 400 | 11.3 | ±1 |
| 500 | 8.6 | ±1 |
| 600 | 7.0 | ±1 |
| 800 | 5.0 | ±1 |
| 1000 | 4.0 | ±1 |
| 1200 | 5.0 | ±1 |
| 1500 | 6.3 | ±1 |
| 2000 | 8.0 | ±1 |
| 2500 | 9.2 | ± 1 |
| 3000 | 10.6 | ±2 |
| 3500 | 13.5 | ±3 |
| 4000 | 20.0 | ±3 |
| 5000 | 41.0 | ±3 |

Input impedance:

 600Ω balanced

Max. input level:

0dBm

Dimensions:

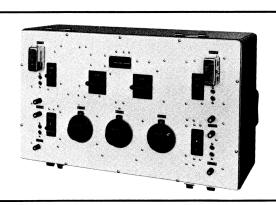
Approx. $95(H) \times 250(W) \times 100(D)$ mm

Weight:

Approx. 3.3kg

CROSSTALK MEASURING SET

TYPE PX-1



Transmission may crosscouple from one channel (inducing channel) to the other (induced channel) due to currentinduced magnetic coupling of circuits or voltage-induced electrostatic coupling of circuits. This transmission crosscoupling may increase to such an extent that the messages of the induced channel are confused. This disturbance is called crosstalk.

When a voltage and a current which are induced in the inducing channel crosscouple to the induced channel, they are transmitted to both the sending and receiving ends. The voltage induced on the sending end is called near-end crosstalk and that induced on the receiving end is called far-end crosstalk.

SPECIFICATIONS

Frequency range:

1 kHz to 150 kHz.

Measurements performed: Near-end and far-end crosstalk

measurements.

Measurement range:

Line impedance:

0 to 150 dB in 0.1 dB steps.

120, 150, 200, 300, 600Ω

balanced.

Measurement accuracy:

From 0 to 100 dB crosstalk:

±1 dB, 1 kHz to 50 kHz.

±2 dB, 1 kHz to 150 kHz.

From 0 to 150 dB crosstalk:

±2 dB, 1 kHz to 50 kHz.

±3 dB, 1 kHz to 150 kHz.

Maximum input level:

Input impedance

for signal source:

Output impedance

for detector: Dimensions:

 600Ω balanced.

1 W (input side)

 600Ω balanced.

Approx. $350(H) \times 590(W) \times$

250(D) mm (with front panel

cover).

Weight:

Approx. 12 kg.

Companion instruments

recommended:

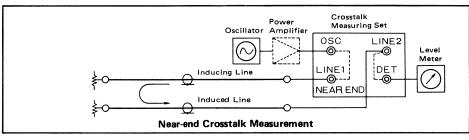
TCO-48 Oscillator, ED-9

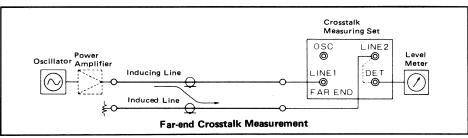
Detector-amplifier, TA-15B

Amplifier,

(A matching transformer must be used for measuring a circuit with any impedance other than 600Ω . Terminal

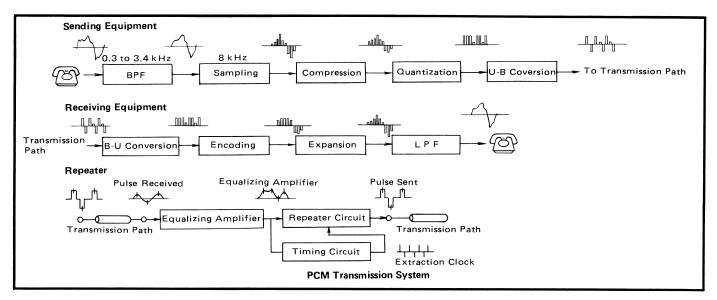
resistance for this purpose are required.)





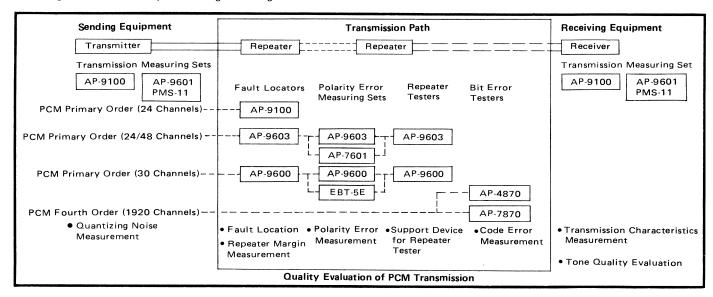
PCM TRANSMISSION MEASURING SETS

GENERAL INFORMATION



Pulse code modulation (PCM) is a form of time-division multiplexing (TDM). PCM transmission system transmits voice, picture and data signals which are converted to pulse codes. On a sending section, signals go through the processes of sampling, multiplexing, compression, quantizing, and encoding to be converted to pulse codes, and on a receiving section, these processes go through in reverse

order to be demodulated to the original signals. In a transmission channel, bipolar pulse codes are used and repeated by repeaters inserted in a transmission path at certain spans. In multiplexing with PCM, two systems are typical: PCM-24 and PCM-30. The PCM-24 system has 24 channels, while the PCM-30 system has 30 channels.



Various noises are produced in the PCM transmission; quantizing noise, repeater thermal noise, crosstalk, power supply noise, and code interference. These noises combine to code, polarity and other errors. Accordingly it is necessary to check and make transmission measurements on

the end equipment and repeaters at line installation and maintenance. Ando's PCM transmission measuring sets which are suitable for such checks and measurements are listed here.

GENERAL INFORMATION

Quality Evaluation of the Multiplex Equipment

A-1 Quality Evaluation of the Sending Equipment

Noises which are peculiar to the PCM system and differ from those of the FDM system are produced at the PCM system multiplex equipment. These noises must be reduced below a certain level.

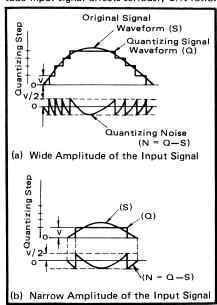
- Sampling Noise
 - The sampling noise is an 8 kHz frequency component at a low level, and it is eliminated by the low-pass filter at the receiver.
- Quantizing Noise
 - The noise which is produced at processes of quantizing and encoding.
- Idle Channel Noise
 - On an idle channel, small noise received at the input and crosstalk from other channels.

Measurement of Quantizing Noise

Quantizing noise is measured in two ways: in one way a sine wave signal is used as the test signal and in the other a pseudo-random signal is used.

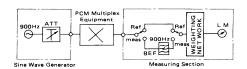
Quantizing is a process of converting a continuously changing voice amplitude to a discontinuous staircase waveform. Since the quantized signal is an approximation to the original signal, they differ from each other. This difference between the original signal and the quantized signal is called quantizing noise.

To be coded, a continuous signal must be quantized into discrete steps of amplitude and the discrete steps are rounded. As a result, the step differences give rise to quantizing noise. In this case, a low amplitude input signal affects seriously S/N ratio.



Use of the Sine Wave

A sine wave signal is applied to the transmitter of the PCM multiplex equipment and noise is measured at the receiver. The receiving end may be a standard receiving equipment or the receiver of the PCM multiplex equipment.



- In order to prevent beats, a frequency which is not an integral fraction of the sampling frequency (8 kHz) should be selected as the frequency of the input sine wave.
- As the greater part of noises at the receiver are accounted for quantizing noise, only eliminating the signal by a filter (BEF), all the remaining frequency components are measured as noise.

A-2 Quality Evaluation at the Receiving Equipment

At the receiving equipment it is checked whether the received

PCM signal is demodulated exactly to the original signal.

To make this check the measuring instruments used in the FDM system are required.



The signal for use in the measurement is coded by the transmitter of the sending multiplex equipment. To make accurate measurements, it is necessary to use a standard sending multiplex equipment.

Quality Evaluation of the Digital Transmission Line

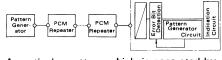
B-1 Code Error Measurement

In digital transmissions like PCM and data transmissions, even a single bit error in the code will appear as an erroneous message. Accordingly, the digital error rate is the most strict and appropriate measure for the reliability of the transmission line. The code error rate is calculated by the equation indicated below. In the PCM primary order, code error rates below 10⁻⁶ are considered desirable.

Code error rate =

Number of erroneous bits received

Total number of bits sent



Error Bit Measuring Se

A particular pattern which is generated by the pattern generator is applied to the repeaters and received by the error bit measuring set. The error bit measuring set generates the same pattern as the pattern generator does and checks the one pattern against the other bit by bit in order to detect digital error.

B-2 Polarity Error Measurement

The polarity error measurement is made in order to detect an irregularity in polarity reversing. The method of polarity error measurement utilizes the phenomenon that the polarity of the code is reversed if it contains an error. Since this method is an approximation, errors are unavoidable. However, an adequate accuracy can be expected if the errors are not concentrated but dispersed. Since the measuring circuit is simple to construct and the measuring instrument can be made compact in design, this method of polarity error measurement is suitable for the maintenance of repeaters in manholes and on poles.

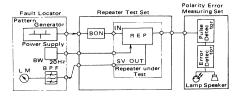


GENERAL INFORMATION

• Quality Evaluation at the Repeater

C-1 Margin Test

A repeater under test is inserted in the repeater test set and the low frequency component level and polarity error are measured in order to evaluate the quality at the repeater.

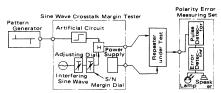


 The pulse density is varied by the pattern generator of the fault locator and the low frequency component level of the supervised output (SV OUT) and polarity errors are measured in order to

- evaluate the performance of the repeater.
- BON is an artificial circuit which is equivalent in attenuation to the line length of one repeater span.

C-2 Sine Wave Crosstalk Margin Measurement

A repeater under test is connected to the sine wave crosstalk margin tester. A particular pattern is applied to the repeater and its output is checked for polarity errors by means of a polarity error measuring set.

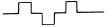


- The pattern signal and the interfering sine wave (800 kHz) are synthesized and adjusted to an equal level by the equalizing preamplifier.
- The S/N margin dial is turned, while observing the polarity error measuring set after artificial circuit loss setting and initial level setting, the insertion error disappears or does not occur any longer. The S/N margin dial reading taken at this point indicates the S/N margin (sine wave crosstalk margin).

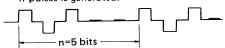
D Fault Location

For locating a repeater at fault, a signal containing a low frequency component in the bipolar pulse row is transmitted from the supervising terminal equipment in order to increase mutual code interference on purpose, and the faulty repeater is located according to the decrease in the low frequency component level. This so-called trio pulse method is in wide use in repeater fault location.

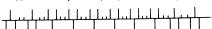
(1) The term trio pulse refers to a row of basic pulses consisting of one pair of double-current pulses and one singlecurrent pulse, as shown below.



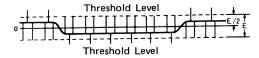
(2) The pattern which repeats itself at every n pulses is generated.



(3) Some parts of *n*-bit signals are switched to reverse polarity by a low frequency.



(4) When each pulse is averaged, the DC rms level varies with numbers of positive and negative pulses as shown below with the thick line, providing a low frequency component.



D-1 Fault Location

The fault locator sends a trio pulse to the repeaters through the transmission line. Each repeater has a filter with different pass band frequency, and the low frequency component is returned to the fault locator through the filter. Any repeater at fault can be located as the decrease of the low frequency component level returned to the fault locator.

D-2 Repeater Margin Test

The repeater margin test is made the same as the fault location by adding a low frequency component and changing two pulse density. The measured value is referred to the table. The margin is specified from the pulse density and low frequency component relative level shown in the table. In this case, the allowable deviation of low frequency component relative level and the measured value is within ±1 dB.

| Margin | Pulse Density (bits) | Low Fre- quency Component Relative Level (dB) |
|--------|----------------------------|---|
| 0 | 11 | 0 |
| 1 | 10 | 0.8 |
| 2 | 9 | 1.11 |
| 3 | 8 | 2.8 |
| 4 | 7 | 3.9 |
| 5 | 6 | 5.3 |
| 6 | 5 | 6.9 |
| 7 | 4 | 8.8 |

PCM LINE TEST SET

TYPE AP-9600

The AP-9600 PCM Line Test Set is used for PCM transmission line maintenance measurements and repeater pre-installation tests.

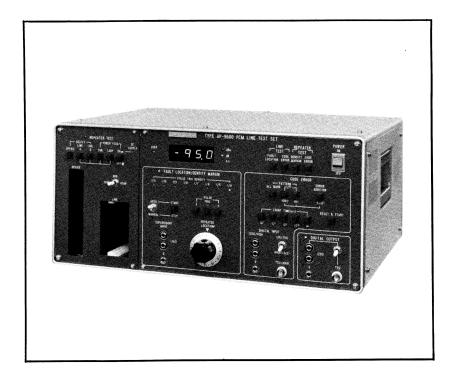
The AP-9600 accommodates a transmitter section and a receiver section in one cabinet. It also contains a BON (building-out network) for repeater pre-installation tests.

The major measurement items are as follows:

- 1. Span line performance tests:
 - a. Fault locating
 - b. Density margin
 - c. Code violation
- 2. Repeater pre-installation tests:
 - a. Density margin
 - b. Code violation

Note: As an upper version model of the AP-9600, the AP-9605 is offered. The AP-9605 has the following capabilities in addition to the performance characteristics of the AP-9600.

- 1. DC fault location (±50V supply volt-
- 2. Voltage/current measurement (250V/ 99.9mA)



SPECIFICATIONS

Supervisory signal:

Waveform: Pulse trio, \pm , + and -. 1/11 to 1/4. Pulse trio density: 24 frequencies.

Supervising frequency: Signal output:

> 2048 kHz ± 100 ppm. Repetition frequency:

Pattern: Pseudo random pattern (32767

bits) and all marks.

AMI, HDB3. Format:

Error injection: Inject an error every one second. Level: 3 V₀-p/120 Ω (CCITT pulse mask). 2.37 V₀-p/75 Ω (CCITT pulse mask).

Supervisory signal input:

-95 to +5 dBm. Level range: Impedance: 1600 Ω , balanced. Passband width: 20 Hz or less.

PCM signal input:

2.4 to 3.6 $\mbox{V}_{\mbox{\scriptsize 0-p}}/\mbox{\scriptsize 120}~\Omega,$ high Input level range:

 $(>2 k\Omega)$.

1.0 to 2.6 V₀-p/75 Ω , high

 $(>2 k\Omega)$. Current source for repeater: 48 ± 2 mA.

40 dB attenuated BON at 1024 Building-out network:

kHz (see Table).

30 dB attenuated BON at 1024

kHz (see Table).

Code violation measurement:

Gate time: 10^7 , 10^8 , 10^9 , 10^{10} bits and ∞ .

Indication: 4 digits, LED display.

230V AC, 50/60Hz; approx. Power requirements:

60VA. Dimensions: Approx. 200(H) x 425(W) x

350(D) mm.

Weight: Approx. 14.5 kg. Accessories supplied: Five cables, three fuses.

| | Loss (dB) | | | |
|-----------------|-----------|------|----------------|--|
| Frequency (kHz) | 30dB | 40dB | Tolerance (dB) | |
| 20 | 4.5 | 6.0 | ±1.5 | |
| 40 | 5.4 | 7.2 | ±1.5 | |
| 60 | 6.3 | 8.4 | ±1.5 | |
| 80 | 7.3 | 9.7 | ±1.5 | |
| 100 | 8.1 | 10.8 | ±1.5 | |
| 150 | 9.9 | 13.2 | ±1.5 | |
| 200 | 11.6 | 15.5 | ±1.5 | |
| 300 | 14.6 | 19.5 | ±1.5 | |
| 400 | 17.3 | 23.0 | ±1.5 | |
| 500 | 19.7 | 26.2 | ±1.5 | |
| 600 | 21.9 | 29.2 | ±1.5 | |
| 800 | 25.8 | 34.4 | ±1.5 | |
| 1024 | 30.0 | 40.0 | ±0.4 | |
| 1500 | 37.6 | 50.1 | ±2 | |
| 2000 | 44.6 | 59.4 | ±2 | |

Characteristics of the Building-out Network

PCM-24 MEASURING TEST SET

TYPE AP-9100

- Best suited for maintenance and test of terminal equipment and repeated line in PCM-24 system
- Combines various testing capabilities into one instrument



This instrument is exclusively designed for maintenance of the terminal equipment and repeated line of the PCM-24 system, and it can execute various tests listed below. If your application requires rack mount type, Ando offers the AP-9100-A which is designed to be mounted on a terminal equipment frame.

TEST FUNCTIONS

Terminal office tests

- (1) Net loss level characteristics measurement
- (2) Quantizing noise level measurement
- (3) Noise level measurement during absence of call
- (4) Psophometic noise level measurement

Repeated line tests

- (1) Repeater fault locating
- (2) Interference margin tests

The AP-9100 combines all these testing capabilities into one instrument.

FEATURES

- Location of troubles in max. 24 repeaters is possible.
- Measurements of major noise levels, such as quantizing noise level, noise level during absence of call, and psophometric noise level, are possible in PCM communications.
- This instrument is also available as a pulse pattern generator for polarity error measurement.
- This instrument is also available as a flat level measuring instrument in voice frequency bands.
- The measuring indicator lamps provided for respective functions facilitate the operation.

TYPE AP-9100, PCM-24 MEASURING TEST SET

SPECIFICATIONS

1. Transmitting Section

1-1 900Hz output

Frequency: $900Hz \pm 0.2\%$.

Output level: -5, -8, -38, -48dBm

(push-button selection).

Output impedance: 600Ω balanced.

Harmonic distortion: 50dB or more (with reference to

-5dBm output).

1-2 Pulse output

Clock frequency: 1.544MHz ±500Hz.

Pattern: Fault locating signal (pulse-trio):

polarity, \pm , +, -; density, 1/6, 1/8,

1/11.

Pseudo-random signal:

Cycle, 2047 bits

Waveform: Non-linear equalized bipolar square

wave (half-width, 0.324 $\pm 0.033 \mu s$;

terminated into 110 Ω).

Output voltage: $3V_{0-P}$ (terminated into 110Ω).

2. Receiving Section

2-1 Flat level measurement

Frequency range: 300 to 3400Hz.

Measurement range: Residual loss • idle channel noise:

-60 to +10dBm

Quantizing noise: -80 to -10dBm

Step accuracy:

Within 0.3dB.

Frequency response: ±0.3dB (with reference to 900Hz,

0dBm).

Input impedance: 6

 600Ω balanced; return loss 26dB or

more.

Level calibration:

±0.2dB (with reference to 900Hz,

0dBm).

2-2 Fault location

Frequency range: 1005 to 3016Hz (24 frequencies).

Level measurement

range: -95 to -35 dBm.

Input impedance: 1600Ω balanced; return loss.

15dB or more.

2-3 Built-in filters (for noise measurements)

For psophometic

noise measurement: Telephone, CCITT P.53.

Quantizing noise

measurement: 900Hz band-elimination filter.

3. General

Power requirements: 100V AC ±10%, 50/60Hz; approx.

30VA.

Dimensions: Approx. $200(H) \times 410(W) \times$

220(D) mm.

Weight: Approx. 15kg.

Accessories supplied: Two measurement cables, 3 m

long each (terminated on both ends with M-1PS connectors). One power cable, 5 m long.



PCM LINE TEST SET

TYPE AP-9603

The AP-9603 PCM Line Test Set is used for PCM transmission line maintenance measurements and repeater pre-installation tests.

The AP-9603 accommodates a transmitter section and a receiver section in one cabinet. It also contains a BON (building-out network) for repeater pre-installation tests.

The major measurement items are as follows:

- 1. Span line performance tests:
 - a. Fault locating
 - b. Density margin
 - c. Code violation
- 2. Repeater pre-installation tests:
 - a. Density margin
 - b. Code violation



SPECIFICATIONS

Supervisory signal:

Waveform:

Pulse trio, \pm , + and -.

Pulse trio density:

1/11 to 1/4.

Supervising frequency:

24 frequencies.

Signal output:

Repetition frequency:

1544 kHz ±30 ppm,

3152 kHz±30 ppm

Pattern: Pseudo random pattern (32767 bits)

and all marks.

Format:

AMI

Error injection:

Inject five errors in 10⁷ bits

Level:

 $3V_{0-p}/100\Omega$ or 105Ω

Supervisory signal input:

Level range:

-95 to +5 dBm.

Impedance:

1600 Ω , balanced.

Passband width:

20 Hz or less.

PCM signal input:

Input level range:

2.4 to 3.6 $V_{0-p}/100\Omega$ or 105Ω, high

 $(>2 k\Omega)$.

Current source of repeater: 48, 60, 100 mA.

Pullation and made and and AO 20 and AO

Building-out network:

10, 32 and 42 dB attenuated BON at

772 kHz (see Table).

Code violation measurement:

Gate time:

 10^7 , 10^8 , 10^9 , 10^{10} bits and ∞ .

Indication:

4 digits, LED display.

Power requirements: 100V, 110V/115V/120V, 220V,

230V/240V AC, 50/60 Hz; approx.

55 V A

Dimensions:

Approx. $200(H) \times 425(W) \times 350(D)$

mm.

Weight:

Approx. 16.5 kg.

Accessories:

Three cables

| Frequency | | Tolerance | | |
|-----------|------|-----------|------|-------|
| (kHz) | 10dB | 32dB | 42dB | (dB) |
| 10 | 1.0 | 3.2 | 4.1 | ±1.5 |
| 50 | 2.3 | 7.2 | 9.5 | ±1.0 |
| 100 | 3.2 | 10.4 | 13.6 | ±1.0 |
| 200 | 4.7 | 15.1 | 19.8 | ±1.0 |
| 300 | 5.9 | 18.8 | 24.7 | ±1.0 |
| 400 | 6.9 | 22.0 | 28.9 | ±1.0 |
| 600 | 8.7 | 27.7 | 36.4 | ±1.0 |
| 772 | 10.0 | 32.0 | 42.0 | ±0.4 |
| 1000 | 11.6 | 37.2 | 48.8 | ± 1.0 |
| 1576 | 15.2 | 48.7 | 64.0 | ± 1.0 |
| 2000 | 17.6 | 56.3 | 73.9 | ±2.0 |
| 3000 | 22.7 | 72.5 | _ | ±2.0 |

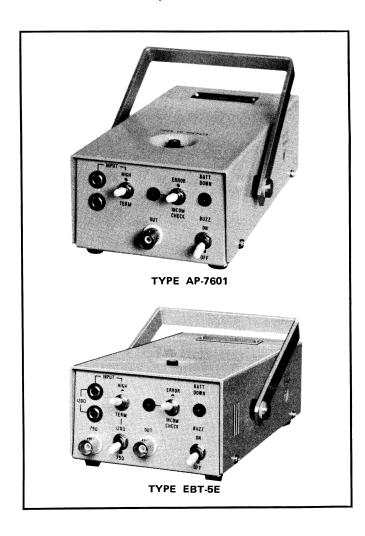
Characteristics of the Building-out Network

BIPOLAR ERROR DETECTORS

TYPE AP-7601 (1.544/3.152 MHz), TYPE EBT-5E (2.048 MHz)

The bipolar error detectors Types AP-7601 and EBT-5E are used to detect the bipolar errors contained in the bipolar pulse train when the pulse is transmitted through PCM system repeated line. The lamp lights and the buzzer gives a sound when such erros are detected.

The instruments also find their applications in the performance test of a repeater itself. Their compact and lightweight construction permits easy testing in a manhole or on the pole.



| Type | | AP-7601 | EBT-5E |
|-----------------------|------------|---|---|
| Repetition frequency | | 1.5 to 3.2 MHz | 2.048 MHz |
| Input pulse | Code | AMI | HDB3 |
| | Level | 2.4 to 3.6 V _{0-p} (105 Ω) | 2.4 to 3.6 V_{0-p} (120 Ω) 1.9 to 2.8 V_{0-p} (75 Ω) |
| Input impedance | Terminated | 105 Ω , balanced | 75 Ω , 120 Ω , balanced |
| | Parallel | 2 k Ω or more | 2 k Ω or more |
| Error indication | | Lamp (LED), buzzer | |
| Input check | | LED lights to indicate that input signal is present. | |
| Battery voltage check | | LED lights to indicate that voltage decreases. | |
| Error output | | An output of 1 V _{0-p} is generated when error occurs. | |
| Power requrements | | Built-in battery (SUM3 x 6) or AC adapter (option) | |
| Dimensions | | Approx. 60(H) x 100(W) x 200(D) mm | |
| Weight | | Approx. 950 g | |

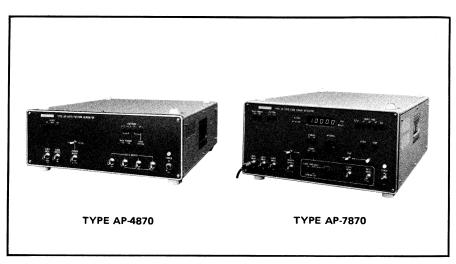
PCM-140M CODE ERROR MEASURING SETS

TYPE AP-4870 PATTERN GENERATOR TYPE AP-7870 CODE ERROR DETECTOR

The PCM-140M Code Error Measuring Set is composed of Type AP-4870 Pattern Generator and Type AP-7870 Code Error Detector, and is used for tests of the high speed digital transmission system up to 150 Mbits.

FEATURES

- Delay pattern output
- Quasi-error insertion
- External clock operation from 1 to 150 Mbits
- Synchronous output for waveform observation
- Far-end and near-end measurements
- Pulse counts capability



MHz (CML),

In case of (2) need the clock input.

Code error measurement:

Measuring pattern: Pseudo

Pseudo random pattern (2⁶-1,

 2^{15} -1).

Measuring time: 10^4 , 10^6 , 10^8 , 10^{10} bits and

manual.

Pattern synchronization: Auto/manual (resynchronize

when occurring the code error of 10^{-2} or more under the

auto count),

Indication of

measured result: Storage/non-storage, 5-digit dec-

imal.

Release time of

measurement: The time from end to start

of measurement is variable approximately from 0.5 to 2 sec.

Alarm indication: Input off, synchronization loss,

overflow.

Pulse count:

Measuring time: Same as code error measure-

ment.

Indication of

measured result: Same as code error measure-

ment.

Release time of

measurement: Same as code error measure-

ment.

Synchronous pattern

output:

75 Ω , 0/-0.5V (trigger for wave-

form observation).

Power requirements: 100V AC 50/60 Hz, approx.

100VA.

Dimensions & weight: Approx, 200(H) x 425(W) x

450(D) mm, approx. 12 kg.

SPECIFICATIONS

Type AP-4870 Pattern Generator

Clock:

Internal clock:

139.264 MHz ±15 ppm.

External clock:

1 to 150 MHz (0 dBm/75 Ω).

Pattern:

Pseudo random:

2⁶-1 bits and 2¹⁵-1 bits.

Fixed:

All "1" and all "0" at 139.264

MHz and CMI output.

Error injection:

Inject one error in 10⁴ bits for

pseudo random pattern.

Output:

Clock:

 75Ω CML

Data:

(1) One output compatible with CCITT recommendation G751 (75Ω CMI).

(2) Three NRZ data outputs by external clock (75 Ω

CML).

Delayed pattern output:

In case of (2), three bits delay and six bits delay out-

puts are provided.

Synchronous pattern

output:

75 Ω 0/-0.5V (trigger for wave-

form observation).

Power requirements:

100V AC 50/60 Hz, approx.

64VA.

Dimensions:

Approx. 150(H) x 425(W) x

450(D) mm.

Weight:

Approx. 9 kg.

Type AP-7870 Code Error Detector

Measuring input pulse:

Repetition frequency:

(1) 139.264 MHz ±15 ppm

(CMI).

(2) NRZ data of 1 to 150

PCM CHANNEL TEST SET

TYPE AP-9601

The AP-9601 PCM Channel Test Set is used for PCM multiplex terminal equipment maintenance measurements (CCITT recommendation G712).

The AP-9601 accommodates a transmitter section and a receiving section in one cabinet.

The major measurement items are as follows:

- a. Variation of gain with input
- b. Attenuation/frequency distortion
- c. Quantizing distortion
- d. Idle channel noise
- e. Interchannel crosstalk



SPECIFICATIONS

Transmitter section:

Sine wave frequency:

300, 820, 3000, 3400 Hz.

Accuracy:

±0.5%.

Harmonic distortion:

More than 30 dB at +10 dBm

output.

More than 50 dB at 820 Hz. -60 to +10 dBm0 in 1 dB

Send level:

steps.

Send relative level:

-16.5 to +2 dBr in 0.5 dB

steps.

Output impedance:

600, 900 Ω switchable,

balanced.

Receiver section:

Input impedance:

600, 900 Ω switchable,

balanced.

Frequency range:

300 to 3400 Hz.

Input level range:

Variation of gain with input level (with a sine wave signal): -60 to +10 dBm0.

Attenuation/frequency

distortion:

-60 to +10 dBm0.

Quantizing distortion: -60 to +10 dBm0.

Idle channel noise:

-70 to -10 dBm0 (down to

-80 dBm0 including meter

range).

Interchannel crosstalk: -70 to -10 dBm0 (down to

-80 dBm0 including meter

range).

Receiver relative level:

-15.5 to +7 dBr in 0.5 dB

steps.

Receive level:

-60 to +10 dBm0.

Weighting network:

This weighting network is used when quantizing distortion and idle channel noise are measured. The charac-

teristics of the weighting network is shown in Table.

Power requirements:

100V AC, 50/60 Hz; approx. 12.5V A.

Dimensions:

Approx. $150(H) \times 425(W) \times$

350(D) mm.

Weight:

Approx. 9.5 kg.

Accessories supplied:

Three cables, three fuses.

| Frequency (Hz) | Weight value (dB) | Tolerance (dB) |
|----------------|-------------------|----------------|
| 300 | -10.0 | ±1 |
| 400 | - 6.3 | ±1 |
| 500 | - 3.6 | ±1 |
| 600 | - 2.0 | ±1 |
| 800 | 0 | 0 |
| 1000 | + 1.0 | ±1 |
| 1200 | 0 | ±1 |
| 1500 | - 1.3 | ±1 |
| 2000 | - 3.0 | ±1 |
| 2500 | - 4.2 | ±1 |
| 3000 | - 5.6 | ±1 |
| 3500 | - 8.5 | ±2 |

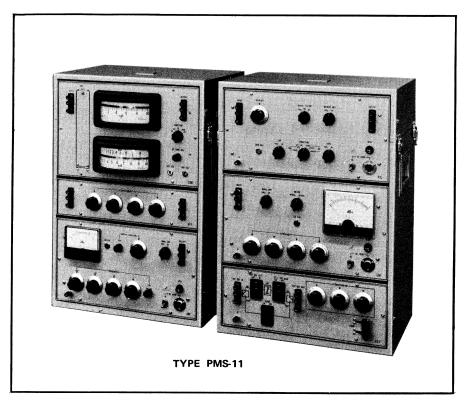
Telephone Circuit Psophometer Weighting Coefficient

TRANSMISSION MEASURING SETS

TYPES AP-9701/PMS-11

The AP-9701 and PMS-11 PCM transmission measuring instruments are capable of making various transmission characteristics measurements, such as quantizing noise in short-distance PCM transmission paths, idle channel noise, harmonic distortion, residual loss level characteristics, residual loss frequency response, overload characteristics, crosstalk, etc.

The measuring frequency (except residual loss level characteristics measurement) is 810Hz for the AP-9701 and 800Hz the PMS-11.



SPECIFICATIONS

Oscillator Section:

50 to 8000 Hz variable in 1 Hz Frequency range:

steps.

Output impedance: 600 Ω balanced.

Output level: 0 to +15 dBm (adjustable in 1 dB

steps with fine control)

2nd and 3rd

harmonic distortion

attenuation: 30 dB or more

Dimensions Approx. 220 (H) x 400(W)

x 280 (D) mm

Level Calibrator Section:

DC to 8 kHz. Frequency range: Impedance:

600 Ω balanced. Input level: Approx. +14 dBm.

Sending level: +5 dBm (accuracy: within

±0.1 dB).

4.5V (batteries) Power requirements:

Dimensions: Approx. 250 (H) x 400 (W)

x 280 (D) mm.

Attenuator Section 1:

DC to 8 kHz. Frequency range:

Attenuation range:

0 to 91 dB in 0.1 dB steps.

Input/output

impedance: 600 Ω balanced.

Dimensions: Approx. 100 (H) x 400 (W)

x 280 (D) mm.

Attenuator Section 2:

DC to 8 kHz. Frequency range:

Attenuation range:

0 to 71 dB in 0.1 dB steps.

Input/output

impedance: 600 Ω balanced.

Dimensions: Approx. 150 (H) x 400 (W)

x 280 (D) mm.

Filter Section:

Gain: -10 to +20 dB in 5 dB steps.

Input/output

impedance: 600 Ω balanced.

Types of filters:

| AP-9701 | PMS-11 | | |
|-------------------------|-------------------------|--|--|
| 810Hz BPF, 810Hz BEF, | 900Hz BPF, 900Hz BEF, | | |
| Weighting network, | Weighting network, | | |
| 1620Hz BPF, 2430Hz BPF, | 1800Hz BPF, 2700Hz BPF, | | |
| 8000Hz BPF, 3400Hz LPF, | 8000Hz BPF, 3400Hz LPF, | | |
| 300Hz HPF | 300Hz HPF | | |

Dimensions: Approx. 200 (H) x 400 (W)

x 280 (D) mm.

Level Meter Section:

Frequency range: 50 to 8000 Hz.

Measurement range: -60 to +15 dBm (-70 to +15

dBm including meter range).

Input impedance: 600 Ω balanced.

Meter scale: -10 to 0 dBm (minimum scale

0.01 dB).

Dimensions: Approx. 200 (H) x 400 (W)

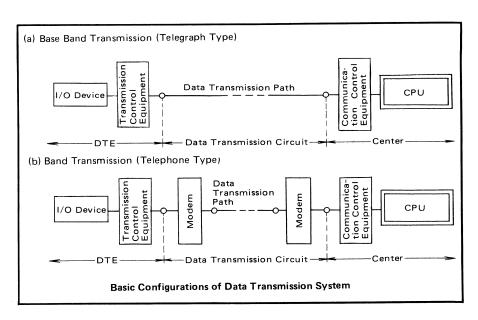
x 280 (D) mm.

11

DATA TRANSMISSION MEASURING SETS

GENERAL INFORMATION

The data transmission system is basically divisible into two types, as shown right. The system (a) above includes systems which use direct current transmission over the entire path from the DTE to the CPU and those which use analog signal transmission in part of the transmission path. Systems of type (b), on the other hand, adopt analog signal transmission through the use of a modem at each terminal. Data transmission measuring sets are designed for evaluating the quality of data transmission or testing the performance of modems and terminal equipment or perform both of these functions.



A Evaluation of the Quality of Data Transmission

The factors affecting the deterioration data transmission quality are level and frequency variations, attenuation distortion, phase distortion, noise, and hits. In the evaluation of the quality of analog signal transmission, oscillators, level meters, phase (group delay) measuring sets and other various transmission measuring sets are employed. From the standpoint of direct current binary code, on the other hand, those deterioration factors cause the direct current binary code to give rise to code distortion. This eventually leads to data errors. Accordingly, DC binary code generators, code distortion measuring sets and error rate measuring sets are used as instruments in the evaluation of the quality of data transmission. Special instruments, such as impact noise counter and hits are also used in transmission measurement.

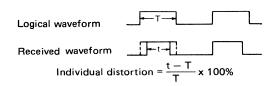
A-1 Code Distortion Measurement

- (1) Individual Distortion
- The term individual distortion refers to the distortion of the code itself; should a given significant instant (point of transition of direct currents "1" and "0") deviate from the ideal instant, the ratio of such deviation to the unit interval is referred to as

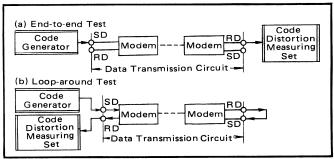
(a) End-to-end Test Code (2W) Distortion Code Generator ■Data Transmission Circuit -(b) Loop-around Test (2W) Code Generator (2W) Code Distortion Measuring Data Transmission Circuit Set

(I) Base Band Transmission Measurement Configuration

individual distortion.



● The distortion between two neighboring significant instants is measured. Clock pulses are generated, using the rise (or fall) significant instant of the received code as the reference to obtain a time scale (reference time axis) which assigns the value 100% to one bit length. If the rise (or fall) significant instant of the received code is prolonged to an interval longer than 0% on the time scale, it is referred to as "+" distortion, and if the rise (or fall) significant instant of the received code is compressed to an interval shorter than 0% on the time scale, it is referred to as "−" distortion. The distortion of the received code is measured over the range of −50 to +50%.

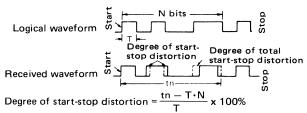


(II) Band Transmission Measurement Configuration

GENERAL INFORMATION

(2) Total Start-stop Distortion

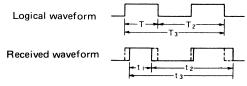
The term start-stop distortion refers to the logical difference between the significant instant of each bit and that of the start element immediately before it, and the largest of all start-stop distortions is referred to as the degree of total (maximum) start-stop distortion. The degree of total start-stop distortion is obtained by measuring maximum values irregular distortion including regular distortion.



• Clock pulses are generated, using the rise significant instant of the start bit of the received code of start-stop system comprising one character as the reference to obtain a time scale which assigns the value 100% to one bit length. If each significant interval immediately before the stop bit is prolonged to an interval longer than 0% on the time scale, it is referred to as "+" distortion, and if each significant interval immediately before the stop bit is compressed to an interval shorter than 0% on the time scale, it is referred to as "-" distortion. The distortion of the received code is measured for each significant interval over the range of -50 to +50%.

(3) Isochronous Distortion

 The term isochronous distortion refers to the ratio of the maximum difference between given logic and actual significant intervals to the unit time. Isochronous distortion has nothing to do with the plus-or-minus sign of the code, and two significant instants where isochronous distortion occurs need not be continuous.

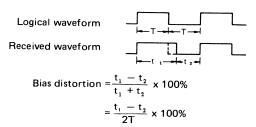


$$\begin{split} \delta_1 &= \left| \frac{T-t_1}{T} \right| \times 100\% \\ \delta_2 &= \left| \frac{T_2-t_2}{T} \right| \times 100\% & \delta_3 < \delta_1 < \delta_2 \dots < \delta max \\ \delta_{max} &= \text{degree of isochronous} \\ \delta_3 &= \left| \frac{T_3-t_3}{T} \right| \times 100\% \end{split}$$

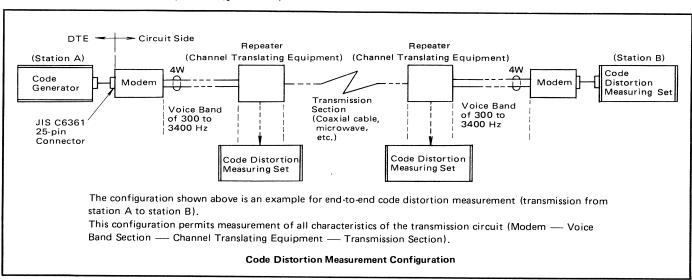
• To measure distortion between two given significant intervals, it is necessary to monitor the received code for its phase difference from the time scale at all times and compensate it for a phase difference if any. In this state the maximum values of plus and minus distortion are obtained, and the sum of absolute values of such distortion is the degree of isochronous distortion. Accordingly, isochronous distortion has nothing to do with the plus-or-minus sign of the code so that it is measured over the range of 0 to 100%.

(4) Bias Distortion

 The term bias distortion refers to a mean value of the ratio of the time length difference between space and mark codes to the logic time interval.

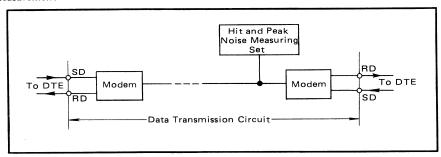


 The direction of current flow is changed by mark and space codes in a zero center indicating meter and the distortion ratio of mark to space code is indicated on the meter scale. If codes other than [1:1] are used, the mark-to-space code ratio of current flowing to the meter is changed so as to achieve a state equivalent to the [1:1] code.

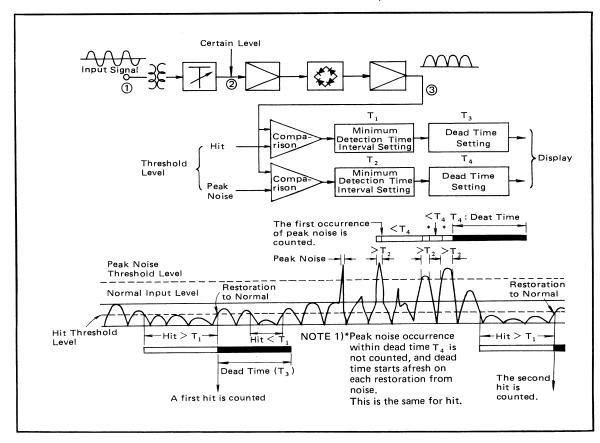


GENERAL INFORMATION

A-2 Hit and Peak Noise Measurement



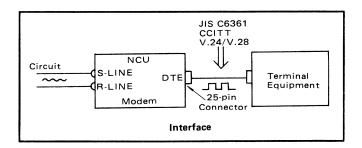
- Peak noise and hits which may occur in the data transmission path at work are measured in this configuration of data transmission measuring sets. Should a hit occur in the transmission path at work, it causes part of data being transmitted to be lost. The greater part of code errors are due to hits. The measurement of hits therefore provides a very effective means to find the cause of distortion and code errors.
- The hit and peak noise measuring set has the following circuitry. The input signals are full-wave rectified so that measurements can be made irrespective of the polarity of the input signal. As shown below, when the peak value of normal input signals continue below a certain threshold level for time T₁ or longer, it is counted as one hit. When peak noise continues above a certain threshold level for time T₂ or longer, it is counted as one occurrence of peak noise.

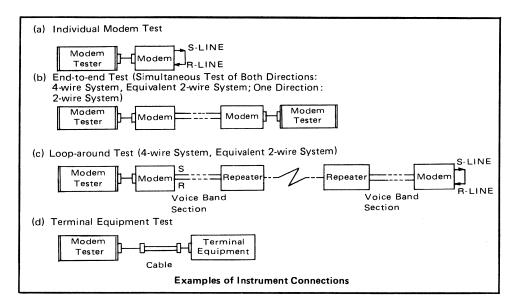


GENERAL INFORMATION

B Modem Tester

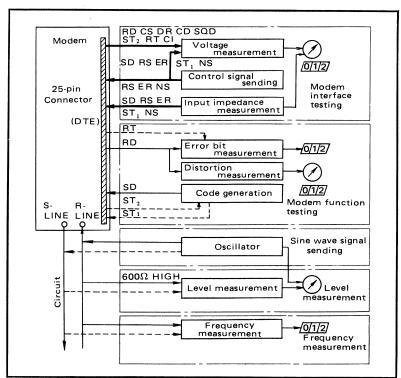
The modem tester is used in testing the modem and data transmission circuit. It provides very effective means to locate the faults and adjust the modem. Modems generally have such interface as shown right. The modem tester checks each modem interface for compliance with the electrical standard and makes the measurements of code distortion, error bits, etc., directly in individua modems or through circuits.





Test Functions

Ando offers a variety of modem testers which perform various combinations of the following functions.



CODE GENERATOR

TYPE PW-105B



The PW-105B Code Generator is designed for use in the measurement and adjustment of telegraph and data transmission circuits, carrier telegraph equipment and terminal equipment as a test code (reference code) source. The code generator is used in conjunction with a code distortion measuring set or an error rate measuring set.

FEATURES

- Capable of setting distortion to a code.
- Capable of generating the SQ9 code (CCITT R.51)
- Finds use in both the single-current and double-current circuits.

SPECIFICATIONS

Data signalling rates: 50, 75, 100, 150, 200 bit/s Synchronous mode: Start-stop system (5-unit code) Test codes: 1:1, 2:2, 1:6, 6:1, SQ9, +, - Code distortion: $\pm 0.5\%$

Output voltage

and current: 10 to 40 mA into 0.5 to 3 k Ω load;

both single-current and doublecurrent circuits can be switched

120Vp-p max. output

Distortion setting: Amount of distortion: $\pm (0 \text{ to } 50)\%$

in 1% increments

Distortion is set at the transition

point of a start bit

Setting accuracy: $\pm 0.5\%$ Power requirements: 100V AC, 50/60 Hz; approx. 50 VA

Dimensions: Approx. 200(H) x 280(W) x

400(D) mm

Weight: Approx. 10 kg

START-STOP DISTORTION MEASURING SET

TYPE TGK-13F



The TGK-13F Start-stop Code Distortion Measuring Set is designed for use in the measurement or observation of the distortion of codes transmitted from a code generator or terminal equipment through a data transmission circuit. It is not only of value in the evaluation of the quality of the data transmission circuit but is effective in the test and adjustment of terminal equipment.

FEATURES

- Can find use in both balanced and unbalanced circuits.
- Can indicate the X-pattern of the rise and fall of codes on a CRT display.

SPECIFICATIONS

Data signalling rates: 50, 75, 100, 150, 200 bit/s

External, 50 to 200 bit/s

Measurement range: Total distortion: 0 to $\pm 47\%$

Element distortion: 0 to ±47%

Measurement

accuracy: ±0.5%

Indication: Input voltage

and current: Balanced circuit: ±(10±3) mA

CRT display

±(20±3) mA

Unbalanced circuit:

Double current: ±6 to ±50V

∓6 to ∓50V

Single current: +6 to +100V

-6 to -50V

Code unit:

Unbalanced circuit

Dimensions:

slice voltage: 5, 10, 20, 30 V

Power requirements: 100V AC, 50/60 Hz; approx. 50VA

Approx. $300(H) \times 250(W) \times$

435(D) mm

5-, 6-, and 8-unit

(with front panel cover)

Weight: Approx. 14 kg

IMPULSIVE NOISE/LEVEL HIT MEASURING SET

TYPE ASA-23



The ASA-23 Impulsive Noise/Level Hit Measuring Set is designed for use in the measurement of the number of level hit and impulsive noise occurring in data transmission lines, and give the digital indication of the number of the hit or peak noise that drops below or exceeds the preset specified

The impulsive noise can be measured in accordance with V.55 of CCITT recommendations.

SPECIFICATIONS

Frequency range:

Input level:

Input impedance: 600Ω and HIGH -50 to 0 dBm in 1 dB steps

Detection level

and time length:

1. Hit:

0.3 to 3.4 kHz

-50 to 0 dBm in 1 dB steps 0.9 to 1.1 ms and 0.4 to 0.6 ms

2. Impulsive noise:

-50 to 0 dBm in 1 dB steps

30 to 50µs

Indication and

external output:

Indication: 4-digit decimal display

with an overflow lamp. External output (3.5 k Ω load): Normal, +(8±1)V; during detection, -(8±1)V.

Timer:

5, 10, 15, 30 min. and manual.

Power requirements:

100V AC, 50/60 Hz

Dimensions:

Approx. 150(H) x 425(W) x

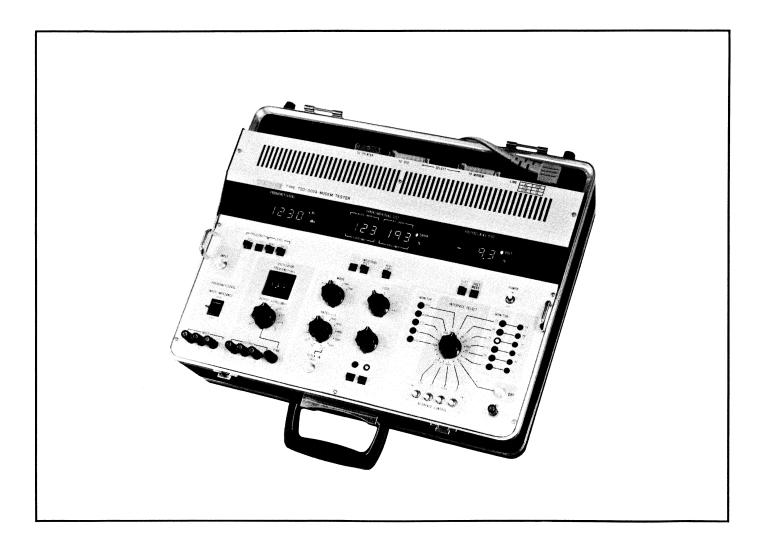
400(D) mm (with front panel cover)

Weight:

Approx. 13.5 kg

MODEM TESTER

TYPE TSD-502A



The TSD-502A is a 50-9600 bits/s portable modem tester with performance characteristics that make it ideally suited for testing voice band data transmission equipment.

It accommodates a digital level meter, a frequency counter, a synthesized oscillator, a digital volt-meter in an attaché case.

The AN-4102 Digital Printer is available as an option. Measurements provided by the TSD-502A are:

- a. DC voltage measurement
- b. Bit error measurement
- c. Block error measurement
- d. Bias distortion measurement
- e. Individual distortion measurement
- f. Level measurement
- g. Frequency measurement

FEATURES

- Portable modem tester incorporating all necessary func-
- CCITT V.24/V.28 interface
- TTL interface
- Digital display
- Printer interface

1

TYPE TSD-502A, MODEM TESTER

SPECIFICATIONS

Bit Error/Block Error Measurement Section

Test pattern: 511-bit pseudo-random sequence

(CCITT V.52), one bit error

included

Data signalling rate: 50, 100, 200, 300, 600, 1200,

2400, 3600, 4800, 9600 bits/s;

50 to 9600 bits/s (external)

Synchronization: Synchronous, asynchronous, start-

stop

Number of measure-

ment bits: 10³ to 10⁸ in 10¹ steps and con-

tinuous

Display: 3-digit decimal display

Individual Distortion Measurement Section

Test code: Any codes except A and Z codes

Measurement range: 0 to +50%, 0 to -50%

Display: 2-digit decimal display

Bias Distortion Measurement Section

Test codes: 1:1, 1:4, 4:1, (mark: space)

Measurement range: 0 to +50%, 0 to -50%

Display: 2-digit decimal display with

polarity annunciation

Oscillator (synthesized oscillator)

Frequency range: 100 to 9999 Hz in 10 Hz steps

Frequency accuracy: ±0.05%

Output lelvel: -40 to 0 dBm in 5 dB steps (±2.5

dB fine control provided)

Distortion: 3% or less

Output impedance: $600\Omega \pm 10\%$, balanced

Digital Level Meter

Input impedances: $600\Omega \pm 10\%/HIGH$, balanced

Level range: -60 to +10 dBm in 0.1 dB steps

Measurement

accuracy: ±1 dB

Display: 3-digit decimal display

Frequency Counter

Input (\sim): 600 Ω ±10%/HIGH, balanced;

-45 to +10 dBm

Input (\square): 3 to 7 k Ω , -25 to +25V Measurement range: 100 to 9999 Hz in 1 Hz steps

Measurement

accuracy: ±1 Hz ±1 digit

Display: 4-digit decimal display

Digital Voltmeter (DC)

Measurement range: 0 to ±99.9V in 0.1V steps

Measurement

accuracy: $\pm (1\% \text{ of indicated value } +0.2\text{V})$

Display: 3-digit decimal display with

polarity annunciation

Interface

• CCITT V.24/V.28 interface

TTL interface

Printer Interface

Interface for automatic recording of bit and block errors

For details refer to the AN-4102 digital printer

Modem Interface Monitoring Lamps

Monitors main interface signals

Modem signals: RC, (TC), TC, RD, TD, DSR, DCD

CTS, RI, SQD

DTE signals: RC, TC, (TC), TD, RD, DTR, RTS

Modem Interface Control Switches

ON and OFF of the main Modem/DTE control signals

Modem control signals: DTR, RTS, DSRS DTE control signals: DSR, CTS, DCD

General Specifications

Power requirements: 100V AC ±10%, 50/60 Hz.

Power consumption: Approx. 50 VA.

Operating

environment: Temperature 5 to 35°C.

Humidity 30 to 85% RH.

Dimensions: Approx. $130(H) \times 450(W) \times 360$

(D) mm (with front panel cover).

Weight: Approx. 12 kg.

Accessories supplied: One power cable, one set of con-

necting cables, one set of fuses.

TYPE TSD-502A, MODEM TESTER

OPTION

TYPE AN-4102 DIGITAL PRINTER

Type AN-4102 Digital Printer automatically records the bit and block errors as measured as well as time, when operated in conjunction with Type TSD-502A Modem Tester.

FUNCTION

- Prints data and time at a pre-chosen time interval.
- Capable of printing a lost of synchronization, reestablishing synchronization and resuming normal measurement.
- Can print overflow.

SPECIFICATIONS

Printed character: 4 digits for indication of time, 4

> digits for block errors, 6 digits for bit errors, and symbols per

line.

500 ⁺²⁰⁰₋₁₄₀ ms/line. Printing rate:

Print interval: 1 to 99 min.

(selectable in 1 minute steps)

Time indication: 00:00 to 23:59.

Manual printing: Prints data at any desired time.

Operating environment: Temperature, 5 to 35°C.

Humidity, 30 to 85% RH. 100V AC ±10%, 50/60Hz.

Power requirements: Power consumption: Approx. 20 VA.

Dimensions: Approx. 100(H) x 170(W) x

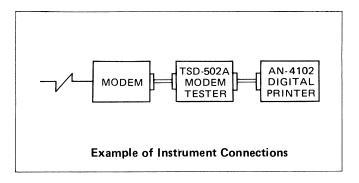
300(D) mm.

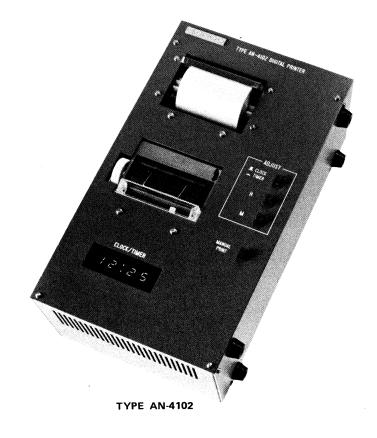
Weight: Approx. 4 kg.

Accessories supplied: One power cable, one connecting

cable, one set of fuses, one roll of

paper.





| | 10:26 10:36 Time | 0002 0001 Block errors | 000500 ? (Lost of synenro-) 000002 (Normal print) Bit Symbols errors |
|--|----------------------------------|---------------------------------|--|
| Contraction of the latest and the la | 10:36 | 0001 Block | Bit Symbols |
| | 10:10 10:20 10:23 10:24 | 0000 0001 0002 0001 | 000000 (Normal print) 000003 (Normal print) 001000 > (Overflow) 000005 = (Manual) |

TELEGRAPH TEST SET

TYPE AE-1501

- General-purpose, multi-function telegraph test set
- Small and compact, easy-to-carry



The AE-1501 is a general-purpose, multi-function telegraph test set used for tests of telegraph circuits, voice frequency telegraph channels, and terminal equipment. The set incorporates a code generator, a distorton meter, a test tone oscillator, a digital level meter and a frequency counter into an easy-to-carry portable attaché case.

FUNCTIONS

- Isochronous distortion measurement
- Start-stop distortion measurement
- Bias distortion measurement
- Test code generation
- Input/output interface capabilities
- Digital level meter
- Digital frequency synthesizer
- Frequency counter

TYPE AE-1501, TELEGRAPH TEST SET

SPECIFICATIONS

■ Telegraph circuit measurements

Data signalling rate: 50, 75, 100, 150, 200 bauds;

any rate from 50 to 200 bauds

with an external clock.

Test code: Mark, space, 1:1, 2:2, 1:6,

6: 1, SQ9 (CCITT R.51), SQ9

(INV).

Stop element length: 1, 1.5, 2 bit.

Input/output current:

Metallic return: \pm (10 to 25) mA, 0.5 to 2.5 k Ω .

Earth return: \pm (10 to 25) mA, 0.5 to 2.5 k Ω . + (10 to 50) mA, 0.5 to 2.5 k Ω .

– (10 to 50) mA, 0.5 to 2.5 k Ω .

Isochronous distortion measurement:

Measurement range: 0 to $\pm 49.5\%$.

Measurement code: Any code except for stop bit

(1.5 bit).

Display: 3-digit decimal, digital readout.

Start-stop distortion measurement:

Measurement range: 0 to $\pm 49.5\%$.

Measurement code: Optional 5-unit code (with start

and stop bits, 1 bit or more each).

Display: 3-digit decimal, digital readout.

Bias distortion measurement:

Measurement range: 0 to ±30%.

Measurement code: 1:1, 2:2, 1:6, 6:1.

Display: Meter indication.

Input threshold voltage: 5, 10, 20, 30V. Input resistance: 1 k Ω and high.

diastics

Oscillator (synthesized oscillator)

Frequency range: 0.3 to 9.99 kHz in 10 Hz steps.

Frequencies are set by using digital thumb wheel switch.

Output waveform: Sine wave. Output level: -40 to +10 dBm. Output impedance: 600Ω balanced.

■ Digital level meter

 $\begin{array}{lll} \mbox{Frequency range:} & 0.3 \mbox{ to } 10 \mbox{ kHz.} \\ \mbox{Measurement range:} & -60 \mbox{ to } +10 \mbox{ dBm.} \\ \mbox{Input impedance:} & 600 \mbox{ } \Omega \mbox{ balanced.} \\ \end{array}$

Display: 3-digit decimal.

Frequency counter

Frequency range: 0.3 to 10 kHz. Input level range: -45 to +10 dBm. Input impedance: 600Ω balanced. Display: 5-digit decimal.

■ General

Power requirements: 100 V AC, 50/60 Hz; approx.

80 VA.

Dimensions: Approx. 130(H) x 450(W) x

360(D) mm.

Weight: Approx. 11 kg.

Accessories supplied: Two fuses, four connecting

cables (1 m long each), one power

cable.

DATA COMMUNICATION ANALYZER

TYPE AE-5102

- Troubleshooting
 Analyzer for Data

 Communication
 Network Systems
- Monitoring—for troubleshooting of on-line systems
- Simulation—as a substitute for data communication system components



Problems occurring in the data communication systems are roughly divisible into hardware trouble (e.g., faults in the transmission path) and software trouble (e.g., protocol errors).

Hardware problems are remedied with the aid of bit error measuring sets, distortion measuring sets, level hit measuring sets, voltmeters, level meters and frequency measuring sets; one of the typical instruments for overall measurements is a modem tester. Another type of Ando instruments, the data communication analyzer is a troubleshooting instrument which has monitoring function for checking data transmission procedure and data, and for testing individual components of the data communication system.

FEATURES

On-line Monitoring Capability

As the AE-5102 monitors the protocol and data flow while the network system is operating on line, it permits easy checking of the data transmission procedure.

• Flexible Triggering Function

The AE-5102 can generate triggers under various conditions, such as protocol error, parity error, block check error, specific control field in HDLC (High Level Data Link Control) or by external signals. As it permits the selection of an appropriate trigger according to the type of trouble, quick diagnosis can be made.

Simulation Capability

The AE-5102 can directly send and receive signals with individual components of the data communication system. It is ideal for checking the system performance

after restoration from trouble or installation of a new data communication system. Further, this data communication analyzer provides for effective debugging of various protocols as a tool for peripheral testing and adjustment as well as for product development.

Sending and Receiving Capability of Any Desired Data

The AE-5102 is capable of sending and receiving 5- to 8-unit data in the manual or automatic mode and is also capable of automatic addition and checking of parity and block check codes (LRC, CRC).

Adaptability to Various Data Transmission Control Procedures

As the AE-5102 is adaptable to various data transmission control procedures, such as the HDLC procedure of half and full duplex communication, character-oriented synchronous method represented by the BSC and JIS C6362 and start-stop synchronous method (basic mode and transparent mode). This data communication analyzer is therefore applicable to new systems as well as existing systems.

No Complicated Programming

No special language is used for the simulation programs. Any simulation program can be easily prepared merely by entering communication messages in the memory. No special programming knowledge is required, yet simulation preparations can be made fast.

- Sending Message Editing Capability
- Recording and Display of Trouble Occurrence Time
- Digital Magnetic Cassette Tape Recorder Provided
- Ease of Operation

TYPE AE-5102, DATA COMMUNICATION ANALYZER

SPECIFICATIONS

Code system and units:

Any code of 5, 6, 7 or 8 units

(odd, even and no parity bits are

selectable.)

Data codes:

ASCII, EBCDIC, HEX, JIS

(Japanese Industrial Standard)

Method of

synchronization:

Start-stop system (stop bits are

1, 1.5 and 2.)

Synchronous system (any synchronization code is selectable.) HDLC (frame synchronization)

Communication method:

Data signalling rates:

Half duplex and full duplex Internal clock: 50, 75, 100.

110, 134.5, 150, 200, 300. 600, 1200, 2400, 4800,

9600 bits/s

External clock:

Any rate below

9600 bits/s

Interface:

Conforming to the CCITT re-

commendations V.24/V.28

(standard)

Conforming to the CCITT recommendations X.20/V.10

(option)

Conforming to the CCITT recommendations X.21/V.11

(option)

Memory capacity:

Monitoring memory:

4k characters
Simulation memory:

2k characters

Error check:

Parity check: Odd, even and

no bits are selectable.

Block check: LRC, CRC

Monitoring capabilities:

Trap: Monitoring results

before, after or before and after the trigger event are stored in the monitor buffer

memory.

Trigger conditions:

Character sequence (4 characters maximum)

Error triggers (VP, LRC, CRC) External signal (TTL or ±8V)

Repetitive monitoring:

When the monitor buffer memory is full, its contents are transferred onto cassette magnetic tape. After com-

pletion of data transfer the monitoring operation is automatically resumed, and the cycle repeats itself.

Similation capabilities: Data transmission:

Capable of sending up to 16 message blocks (2k characters maximum) in the manual or automatic response mode.

Delay response:

Selectable over a range of 0 to 99900 ms (in 100 ms steps) after the fulfilment of sending

conditions.

Sending conditions:

Receiving character sequence/

idle code detection

Data receiving:

Data received are stored with the sending data in the monitor buffer memory and indicated

on the CRT display.

Display: 6 inches square CRT (40

characters x 16 lines)
Keyboard: ASCII 59 keys
Cassette tape: JIS (Japanese Industrial Standard) C6280 in-

formation dumping tape 100V AC, 50/60 Hz; approx.

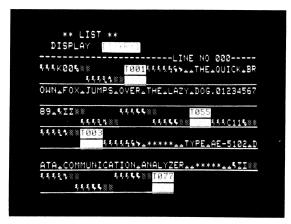
Power requirements: 100V AC, 9

Dimensions: Approx. 200(H) x 350(W) x

Weight:

450(D) mm (including cover)

Approx. 17 kg



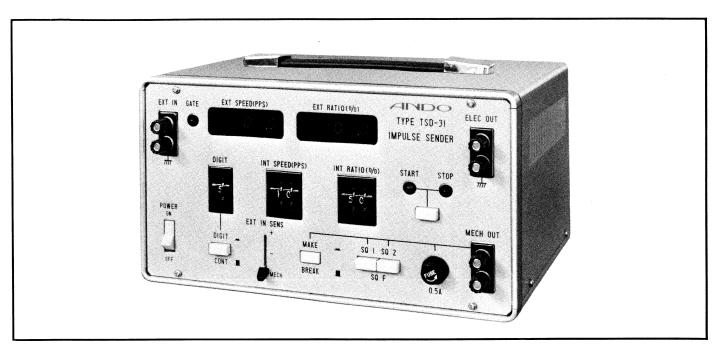
On-line Monitoring Display (Full Duplex)



TELEPHONE & EXCHANGE MEASURING SETS

IMPULSE SENDER

TYPE TSD-31



The TSD-31 is a portable measuring instrument used in the performance tests on telephone sets, telephone exchanges and telephone circuits

The instrument has the following two functions:

- 1. Sending of impulse
- 2. Speed and make ratio measurements of external impulses

Owing to these functions, the instrument may be used separately as a test signal source or waveform tester.

With this instrument, it is also possible to examine the impulse transmission accuracy of telephone exchanges or circuits by sending impulses at the desired speed and make ratio and measuring the waveform of the signal looped back through the telephone exchange or circuit.

When two sets of this instruments are used, the end-to-end test can be done.

FEATURES

- The built-in crystal oscillator insures accurate impulse sendings.
- The digital thumb wheel switches employed permit easy settings of the speed and make ratio of impulses sent out
- As to external impulses, the instrument can measure make ratio and speed as well.
- The instrument permits the measurement in an electrical input signal of 0 to -48V or 0 to +48V and also in a

signal of -12V bias voltage from transistor relay circuit.

- The instrument permits the measurement in an input signal with chattering time of approximately up to 3ms.
- Easy-to-read, digital displays.
- The spark quenching circuit is provided to protect the relay contact against possible damage.

SPECIFICATIONS

Sent out impulses

Impulses: 1 to 10 or continuous.

Sending speeds: 1 to 39 pps in 1 pps steps. Sending accuracy: Within $\pm 0.2\%$ for 1 to 30 pps.

Make ratio range: 1 to 99% in 1% steps.

External impulse measurement

Speed measurement range: 1 to 39 pps.

Speed measurement accuracy: Within ± 0.1 pps for 1 to 30 pps.

Make ratio measurement range: 1 to 99%.

Make ratio measurement accuracy: Within $\pm 0.1\%$ for 5 to 95%.

Display: 3-digit numerical read-out.

General

Power requirements: 100V AC, 50/60Hz.

Dimensions: Approx. 150(H) x 280(W) x 200(D) mm.

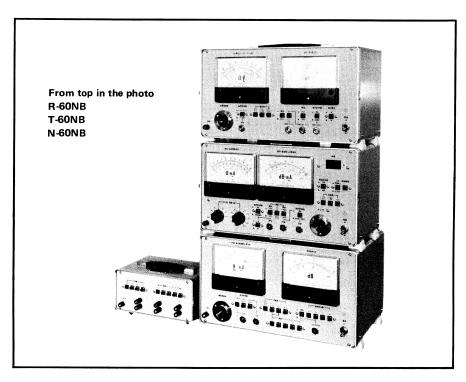
Weight: Approx. 5.7kg.

Accessories supplied: Connecting cable (2m long), fuses.

MEASURING SETS FOR TELEPHONE SET

TYPE T-60NB SENSITIVITY MEASURING SET TYPE R-60NB SENSITIVITY MEASURING SET TYPE N-60NB SIDE-TONE ATTENUATION MEASURING SET

These measuring sets have been developed by modifying conventional measuring sets for Type 600 Telephone Set so as to permit measuring new telephone set (Type 601). Three models are available and designed to measure sensitivity, dynamic resistance and impedance of telephone sets at 1000Hz as well as side-tone attenuation of telephone networks.



| Instruments | Uses | Description |
|--|---|---|
| TYPE T-60NB SENSITIVITY MEASURING SET | Measurements of sensitivity and dynamic resistance at 1kHz on T-60, T-60L, T-62 and T-62L telephone transmitters. | Sensitivity measurement range: -65 to -44 dB. Dynamic resistance measurement range: 10 to 80Ω for T-60 (35Ω reference), 60 to 120Ω for T-60L and T-62L (80Ω reference), 30 to 90Ω for T-62 (55Ω reference). Power requirements: $100V$ AC, $50/60$ Hz. Dimensions: Approx. 200 (H) x 350 (W) x 235 (D) mm. |
| TYPE R-60NB SENSITIVITY MEASURING SET | Measurements of sensitivity and impedance at 1kHz on R-60, R-60L, R-62 and R-62L telephone receivers. | Sensitivity measurement range: $60 \text{ to } 80 \text{ dB}$. Impedance measurement range: $110 \text{ to } 210\Omega$ for R-60 (160Ω reference), $150 \text{ to } 250\Omega$ for R-60L and R-62L (200Ω reference), $220 \text{ to } 420\Omega$ for R-62 (320Ω reference). Power requirements: 100VAC , $50/60\text{Hz}$. Dimensions: Mainframe, approx. $200 \text{ (H)} \times 350 \text{ (W)} \times 235 \text{ (D)}$ mm; preamplifier, approx. $50 \text{ (H)} \times 200 \text{ (W)} \times 120 \text{ (D)}$ mm. |
| TYPE N-60NB SIDE-TONE ATTENUATION MEASURING SET | Measurements of side-tone attenuation at 1kHz on N-60, N-60L, N-62, N-63, and N-63L telephone networks. | Attenuation measurement range: 10 to 55 dB Power requirements: 100V AC, 50/60Hz. Dimensions: Approx. 200 (H) x 350 (W) x 285 (D) mm. |

STEREOPHONIC FM BROADCAST MEASURING SETS, FM LINER DETECTORS & UHF POWER METERS

VHF SIGNAL GENERATOR

TYPE GE-502

- Frequency range from 455kHz to 129.999MHz
- FM/AM modulation capability
- Remote control operation of frequencies and output levels
- Suitable for both laboratory and production testings of FM/AM receivers



The GE-502 VHF Signal Generator, a synthesized FM-AM signal generator used to measure the modulation characteristics of FM-AM receivers, covers a frequency range from 455 kHz to 129.999 MHz with output levels from -20 to +129 dB μ .

The GE-502 can provide complete stereo FM signals when used together with ANDO's HSG-508 Stereo Signal Generator, therefore it can be used for adjusting and testing IFs and VHF bands of FM stereo receivers. For details, see page 32.

STEREO SIGNAL GENERATOR

TYPE HSG-508

For designing, adjustment, testing, and maintenance of stereo receivers and transmitters.

- It is easy to operate.
- It can be operated through remote control.



The HSG-508 is a stereo signal generator for FM stereo broadcasting. It is used in combination with an FM signal generator (Ando's model recommended: Type GE-502 VHF Signal Generator) to measure the characteristics of stereo receivers, such as stereo separation, distortion, S/N ratio, and so forth. The HSG-508 with a balanced L-R input impedance of 600Ω can also be used as a stereo modulator for FM stereo broadcasting equipment.

EXCELLENT PERFORMANCE AND STABILITY

As the HSG-508 is designed to give long periods of high and stable performance in measurement of stereo separation, distortion, S/N ratio, and other characteristics of FM stereo receivers and transmitters, it needs little maintenance.

EASE OF OPERATION

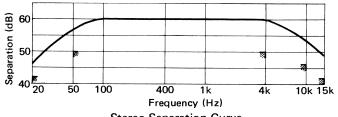
Large pushbuttons of momentary action are provided for signal selection so that the HSG-508 is ready to make accurate measurements at the mere touch of the switch. The rate of modulation can be set to 100%, 30% or 0% at the flick of a pushbutton.

OPERATION THROUGH REMOTE CONTROL

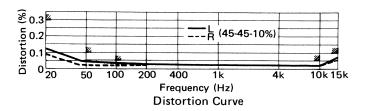
Signal generation and modulation for each channel can be remotely controlled by the use of such a sequencer as an external switch or a foot

BUILT-IN LOW DISTORTION OSCILLATOR

A built-in low distortion oscillator which operates at 400Hz, 1kHz and 10kHz affords great convenience.



Stereo Separation Curve



Note: k shows the HSG-508 specification. and — --show measured data.

K

TYPE HSG-508, STEREO SIGNAL GENERATOR

SPECIFICATIONS

1. Input:

Input signals:

EXT OSC and L, R 20Hz to 15kHz

Frequency range:
Input impedance:

EXT OSC 600Ω unbalanced L, R 600Ω balanced

Input level:

EXT OSC +4dBm

L, R -3dBm

2. Output:

Output signals:

Composite signal (Mono, L, R, MAIN, SUB) pilot signal

75 Ω unbalanced

Output level:

2Vp-p or more (at a terminal impedance of 75Ω)

Frequency response:

Stereo separation:

Output impedance:

(1kHz reference)

Within ±0.3dB from 50Hz to 10kHz
Within ±0.5dB from 20Hz to 15kHz.
50dB or more from 50Hz to 4kHz

46dB or more from 4 to 10kHz 42dB or more from 20Hz to 15kHz. (Mono, L and R output signals)

Distortion:

0.05% or less from 100Hz to 10kHz 0.1% or less from 50Hz to 15kHz. 0.3% or less from 20 to 50Hz

S/N ratio:

80dB or more (measured at de-emphasis 50µs ON on stereo demodulator)

Pre-emphasis:

OFF, 50μs, 75μs

Output attenuator:

Variable from 0 to 20dB

Subcarrier suppression:

-50dB or less at an output of 2Vp-p

3. Internal Modulation Frequency Oscillator:

Frequencies:

400Hz, 1kHz, 10kHz

4. 19kHz output:

Frequency:

19kHz ±1.5Hz

Output level:

1Vp-p or more (at a load of $10k\Omega$ or more)

5. SCA Input:

Frequency range: Input impedance:

59 to 75kHz Approx. $1k\Omega$

1Vp-p

6. General:

Power requirements:

AC100V, 50/60Hz; approx. 30VA

Dimensions:

Input level:

Approx. 150 (H) x 425 (W) x 300 (D) mm

Weight:

Approx. 8.5kg

Accessories supplied:

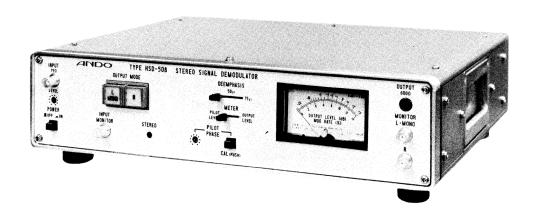
Input connecting cable x 3
Output connecting cable x 2

STEREO SIGNAL DEMODULATOR

TYPE HSD-508

For maintenance and calibration of stereo signal generators and for designing, adjustment, and testing of FM stereo receivers and transmitters.

— With a Built-in Pilot Phase Calibration Circuit—



The HSD-508 is a stereo signal demodulator for testing and calibrating of stereo FM transmitters, modulators, and FM signal generators. As it has a built-in pilot phase calibration circuit, it is capable of calibrating the pilot signal phase without the aid of a standard stereo signal generator.

It needs little maintenance, for it is designed to give long periods of high and stable performance in measurement of stereo separation, distortion, S/N ratio, and other characteristics of FM stereo receivers and transmitters. When combined with the RDA-203, Ando's FM linear detector, the HSD-508 can also be used in designing and adjusting the high-frequency and IF circuits of FM receivers and transmitters.

EXCELLENT PERFORMANCE AND STABILITY

Stereo separation
Distortion
S/N ratio

50dB or more (50Hz to 4kHz)
0.05% or less (100Hz to 10 kHz)
Stereo, 83dB or more
Mono, 86dB or more

BUILT-IN PILOT PHASE CALIBRATION CIRCUIT

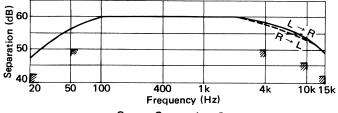
The built-in pilot signal phase calibration circuit makes accurate adjustments of the pilot signal phase without the aid of a standard stereo signal generator.

EASE OF OPERATION

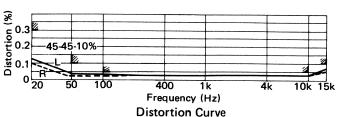
Large pushbuttons of momentary action are provided for signal selection so that the HSD-508 is ready to make accurate measurements at the flick of the switch.

L-R MONITOR OUTPUTS

L-R monitor outputs are provided.



Stereo Separation Curve



NOTE: shows the HSD-508 specification.
— and --- show measured data.

13

TYPE HSD-508, STEREO SIGNAL DEMODULATOR

SPECIFICATIONS

1. Input:

Input signals:

Mono and stereo

Frequency range:

Mono: Stereo: 20Hz to 15kHz 20Hz to 53kHz

20112

Input impedance:

75 Ω unbalanced

Input level:

1Vp-p

2. Output:

| | Measuring output | Monitor output |
|--------------------|--|--|
| Output signals | Mono Stereo signal demodulation output (L, R) | Mono Stereo signal demodulation output (L, R) |
| Frequency range | 20Hz to 15kHz | 20Hz to 15kHz |
| Output impedance | 600Ω unbalanced | 600Ω unbalanced |
| Output level | +4dBm | Approx. 2Vp-p (at 1kHz) |
| Frequency response | (1kHz reference) Within ±0.3dB from 50Hz to 10kHz Within ±0.5dB from 20Hz to 15kHz | |
| Separation | 50dB or more from 50Hz to 4kHz 46dB or more from 4 to 10kHz 42dB or more from 20Hz to 15kHz | |
| Distoration | (Input signal: Mono or 45-45-10%) 0.05% or less from 100Hz to 10kHz 0.1% or less from 50Hz to 15kHz 0.3% or less from 20 to 50Hz | 0.5% or less from 100Hz to 10kHz |
| S/N ratio | Stereo: 83dB or more (at de-emphasis 50μs or 75μs ON) Mono: 86dB or more (at de-emphasis 50μs or 75μs ON) | 80dB or more (at 1kHz with de-emphasis 50μS or 75μS ON) |
| De-emphasis | OFF, 50μs, 75μs | 50μs, 75μs |

3. General:

Power requirements:

AC 100V, 50/60Hz; approx. 20VA

Dimensions:

Approx. $100(H) \times 425(W) \times 300(D)$ mm

Weight:

Approx. 7kg

Accessories supplied:

Input connecting cable x 1

Output connecting cable x 4

FM LINEAR DETECTORS

TYPES RDA-203/204/206

RDA-203: 7 to 1000MHz.

Residual AM measurement capability.

RDA-204: 7 to 1000MHz. RDA-206: 7 to 520MHz.



The RDA-203/204/206 are standard FM modulation meters which are used in the determination of modulation characteristics of FM multiplex transmitters (FM stereo transmitters, mobile radio transmitters, etc.) and TV aural transmitters. They are universal FM modulation meters which find use in wide applications including collection and analysis of technical data for designing and prototype manufacture of multiplex transmitters and signal generators, as well as calibration and testing of such appliances. The RDA-204 is same as the RDA-203 except residual AM measurement capability.





TYPE RDA-204

TYPE RDA-206

FEATURES

1. Low distortion

The distortion of the demodulation circuit is as low as 0.1% in the frequency range of from 50 Hz to 60 kHz.

2. Stable S/N ratio measurement

The local oscillator employs a variable inductance circuit so that the influence of external vibrations is minimized.

- 3. Excellent L/R separation
 - The RDA series is excellent in L/R separation of FM stereo signals because of good phase characteristics.
- 4. High output level

The output level is as high as +10 dBm, when a full scale reading is given on the modulation indicator.

- 5. Interface with an external local oscillator
 - Since the RDA series is so designed as to have an interface with an external local oscillator, the precision of its S/N ratio measurement can be greatly increased by the use of a quartz oscillator or the like and it can also make rapid measurements of multichannel wireless installations.
- Residual AM measurement (RDA-203 only)
 The RDA-203 is capable of measuring the residual AM level necessary to test FM broadcasting transmitters.

TYPES RDA-203/204/206, FM LINEAR DETECTORS

| Туре | | | RDA-203 | | | RDA-204 | | | RDA-206 | |
|--|-----------------|---|--|----------------------------------|--|--|----------------|---------------------|---|--|
| Input frequency range | | | | | 7 to 1000MH | z in 7 ranges | | 7 to 52 | 20MHz in 5 ranges | |
| Input impedance | | | 50 Ω unbalanced | | | | 50 | Ω unbalanced | | |
| Input level (terminated) | | | | | • | , 7 to 520MHz 520 to 1000MHz | | 10 | 00 to 126 dBμ | |
| | Deviation r | ange | | | | / 5 / 10 / 20 / 50 / 1 | | Z | | |
| Σ | Indication | | Peak indication; $-P$, $+P$, $\frac{P-P}{2}$ | | | | | | | |
| | Accuracy | | | ±3 | % of full scale | (demodulation frequ | iency, 30Hz | to 200 | kHz) | |
| <u>a</u> | Deviation range | | | -70 to -50 / -4 | 0 / -30 dB | | | | | |
| Residual AM | Indication | | | Peak indic | ation | | | | | |
| œ <u></u> | Accuracy | | | ±5% of ful | l scale | | | | | |
| Dem | nodulation | FM | | | | 10Hz to 200kHz | | | | |
| freq | uency | Residual AM | | 30Hz to 5 | 0kHz | | | | | |
| Ban | d limit filter | | | HPF: 1 | THRU / 0.05 / | 0.3 / 3.8kHz LPF | : 3.6 / 17 / | 135 / 30 | 00kHz | |
| De-e | emphasis | | | | | $50\mu s$, $75\mu s$ and OF | F | | | |
| Out | put impedan | ce | | | 6009 | Ω balanced / 75 Ω un | balanced | | | |
| Out | put level | | | | +1 | 0 dBm ±0.5 dB (full | scale) | | - | |
| Fred | quency respo | nse | 600Ω balanced: ± 0.2 dB, 30Hz to 15kHz (1kHz reference) 75 Ω unbalanced: ± 0.2 dB, 10Hz to 200kHz (1kHz reference) | | | | | | | |
| Dist | ortion | | 0.1% or less, 50Hz to 60kHz; 0.3% or less, 10Hz to 200kHz (±100kHz deviation, +10 dBm output) | | | | | | | |
| L/R | separation | | 46 dB or more, 100Hz to 10kHz; 40 dB or more, 50Hz to 15kHz | | | | | | | |
| | | | | Input frequency (MHz) | | | | | | |
| | | | | Use | Deviation | Demodulation band width | 7 to 23 | 30 | 230 to 520 for RDA-206 230 to 1000 for RDA-203/204 | |
| | | | 1 | ultiplexed radio ommunication | ±100kHz | 10Hz to 135kHz | 70dB or r | more | 65dB or more | |
| Sign | | | ing | FM monophonic | ±75kHz | 10Hz to 135kHz (50/75µs de- emphasis ON) | 75dB or r | nore | 70dB or more | |
| Jigi | nal-to-noise r | atio | Broadcasting | FM stereophonic | | 10Hz to 135kHz | 68dB or r | nore | 63dB or more | |
| | | Bro | TV aural | ±25kHz | 10Hz to 17kHz (75μs de- emphasis ON) | 65dB or n | nore | 60dB or more | | |
| | | | | | | 10Hz to 17kHz | 63dB or more 5 | | 58dB or more | |
| | | Mobile radio ±3.5kHz | | 300Hz to 3.6kHz | 55dB or n | nore | 50dB or more | | | |
| | | (RDA-203 only) Residual AM (Modulation depth: 30Hz to 135kHz 50dB or more 4-30dB) | | | | 40dB or more | | | | |
| Pow | er requireme | ents | | or external | | 00V, 50/60Hz; appro V, approx. 300mA; | | /, appro | x. 600mA. | |
| Dimensions & weight Approx. 150(H) x 425(W) x 300(D) mm; approx. 15kg | | | | | | | | | | |
| Accessories supplied Three cables, three terminals (for DC), one fuse. | | | | | | r DC) one t | fuee | | | |

MEASURING SYSTEM FOR STEREOPHONIC FM BROADCASTING

TYPE HSE-502

The HSE-502 is a composite measuring system suitable for measuring the stereo characteristics on tuners, transmitters, and relay transmitters for FM broadcasting.

The system consists of (from top in the photo):

HSD-508 Stereo Signal Demodulator (see page 160)

RDA-203 FM Linear Detector (see page 162)

HSG-508 Stereo Signal Generator (see page 158)

GE-502 VHF Signal Generator (see page 32)

Condensed specifications are as follows.

Carrier wave frequency: 76 to 108 MHz and IF.

Frequency response: ±0.3 dB (100 Hz to 10 kHz);

 ± 0.5 dB (30 Hz to 15 kHz).

S/N: 68 dB (measured data, 72 dB).

Harmonic distortion: 0.1% (100 Hz to 10 kHz). L/R separation: 46 dB (100 Hz to 10 kHz).



MEASUREMENTS

| | Management | | Measurin | Complementary | | |
|--------------|---|----------|----------|---------------|---------|--------------------------------------|
| | Measuring items | GE-502 | HSG-508 | HSD-508 | RDA-203 | instruments required * |
| | Maximum frequency deviation | - | Yes | - | Yes | Modulation index meter, oscilloscope |
| | Modulation frequency characteristics | _ | Yes | Yes | Yes | Level meter |
| | Modulation distortion | <u>-</u> | Yes | Yes | Yes | Distortion meter |
| | S/N | _ | Yes | Yes | Yes | Level meter |
| For | L/R separation degree | _ | Yes | Yes | Yes | Level meter |
| transmitter | Level difference between L and R signals | _ | Yes | Yes | Yes | Level meter |
| | Phase of pilot signal | _ | Yes | _ | Yes | Oscilloscope |
| | Stereo subcarrier suppression ratio | _ | Yes | _ | Yes | Oscilloscope |
| | Main carrier-frequency deviation caused by pilot signal | _ | Yes | _ | Yes | Oscilloscope |
| | Polarity of L, R and pilot signals | _ | Yes | | Yes | Oscilloscope |
| | D / U characteristics | Yes * * | Yes | Yes | Yes | Oscilloscope, Level mete |
| For relay | Modulation frequency characteristics | Yes | Yes | Yes | Yes | Level meter |
| transmitter- | Modulation distortion | Yes | Yes | Yes | Yes | Distortion meter |
| receiver | S/N | Yes | Yes | Yes | Yes | Level meter |
| | L / R separation degree | Yes | Yes | Yes | Yes | Level meter |
| | S/N | Yes | Yes | | _ | Level meter |
| | Effective selectivity | Yes * * | | _ | · – | Level meter |
| For receiver | Image interference ratio | Yes | - | | _ | Level meter |
| roi receiver | Demodulated frequency characteristics | Yes | Yes | - | _ | Level meter |
| | Distortion | Yes | Yes | _ | _ | Distortion meter |
| | L / R separation degree | Yes | Yes | _ | _ | Level meter |

^{* :} In every measurement, an oscillator having the frequency coverage of over 20Hz to 15kHz is necessary as an signal source.

^{* *:} Two sets of GE-502 are required.

TERMINATION LOAD POWER METERS

TYPES DPC-10/11/12/14



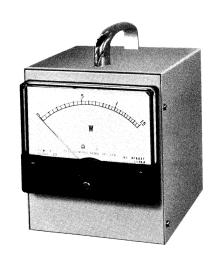
Measurement range

DPC-10····· 15W

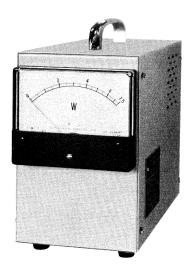
DPC-11.....30W

DPC-12····· *1.5W*

DPC-14····· 7.5W







TYPE DPC-14

| Туре | DPC-10 | DPC-11 | DPC-12 | DPC-14 | |
|-----------------------|----------------------------|----------------------------|----------------------------|----------------------------|--|
| Frequency range | · | DC to 5 | 500 MHz | | |
| Measurement power | 15W (one range) | 30W (one range) | 1.5W (one range) | 7.5W (one range) | |
| Accuracy | Within ±10% of full scale | | | | |
| Impedance | 50Ω unbalanced | | | | |
| VSWR | 1.2 or less | | | | |
| Input terminal | N type, female | | | | |
| Dimensions (HxWxD) mm | Approx. 165 x 105 x 160 | Approx. 165 x 105 x 160 | Approx. 125 x 105 x 125 | Approx. 165 x 105 x 160 | |
| Weight | Approx. 1.6 kg | Approx. 1.8 kg | Approx. 1.3 kg | Approx. 1.6 kg | |

OPTICAL COMMUNICATIONS MEASURING SETS

GENERAL INFORMATION

OPTICAL FIBER COMMUNICATION SYSTEM

Since the optical fiber communication system features a number of advantages as compared with conventional metal cable communication system, its technique has been attracting a good deal of attention all over the world in recent years. This communication system transmits data through "(electro-optical converter) + (optical fiber cable) + (optical-electro converter)" instead of conventional metal cable as illustrated below (Fig. 1), and it allows long-distance non-repeated transmission and large-capacity transmission owing to the invention of laser and low-loss design of fiber.

ANDO has been manufacturing and selling optical power meters, while taking notice of the future prospect of this optical communication since 1973, and has recently developed measuring instruments to allow tests of various measuring items within the measurable range illustrated below, such as characteristics of fiber in the wavelength region, transmission characteristics in baseband, and others, as a comprehensive instruments maker in the optical fiber communication system so as to meet increasing demands in recent years.

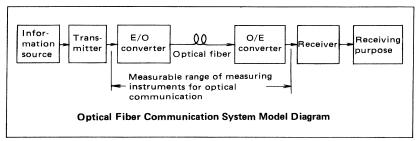


Fig. 1

WAVELENGTH RANGE IN OPTICAL FIBER COMMUNICATION SYSTEM

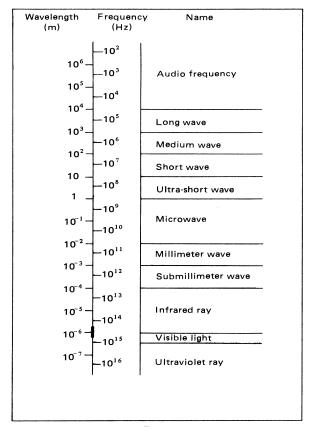


Fig. 2

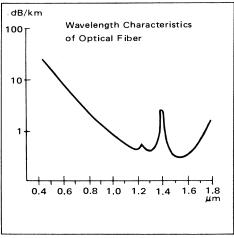


Fig. 3

The kinds and nominations of electromagnetic waves are shown in Fig. 2. The optical fiber shows a low loss from the near-infrared (0.76 to $1.3\mu m$) range to the far-infrared (more than $1.3\mu m$) range. Fig. 3 shows an example of the wavelength characteristics of the optical fiber. A noticeable loss around $1.4\mu m$ is caused by the OH-radical absorption, and it scarcely remains when the OH radical is eliminated. Thus, the optical fiber is shiftable to a longer wavelength range.

ANDO has a large assortment of product groups covering an extensive wavelength range from the visible light to the far-infrared ray.

GENERAL INFORMATION

TYPICAL MEASURING SYSTEMS OF OPTICAL FIBER COMMUNICATIONS

LOSS MEASUREMENT

For accurate loss measurement, enhance stability of the light source, and use the optical power meter on the receiving side. For further precision measurement, use the dummy fiber, mode scrambler, and mode cutter to eliminate the clad mode, etc. Chop the light source, and use the AQ-1113 on the receiving side for noticeable loss measurement. (Fig. 4)

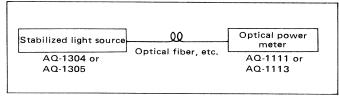


Fig. 4

LOSS WAVELENGTH CHARACTERISTICS MEASUREMENT

In order to facilitate far-end measurement, the white light source and monochromator are divided to directly input the white light source output to fiber, and the wavelengths are selected by the monochromator on the receiving side as shown in Fig. 5

In order to spread the dynamic range, the light source is chopped and the chopped signal is AC-amplified to increase sensitivity on the receiving side in any case.

In order to perform accurate measurements by using these instruments, the measuring system must be calibrated using a short-length fiber. Then, connect the fiber to be measured, and measure it. The difference from the previous reference signal is obtained as a fiber loss.

Since this measurement requires complicated operation and considerable time, automatic measurement using CPU control is recommendable. Since the AQ-1301, AQ-1210, AQ-1113, etc. are controllable by GP-IB, an automatic measurement system can easily be established by connecting a suitable controller. ANDO's desktop computers amics 80 (models AE-8101, 8102, 8103) are recommendable as these controllers. Fig. 5 shows an example of measurements using the amics 80 system.

Fig. 6 shows an example for wavelength characteristic curve.

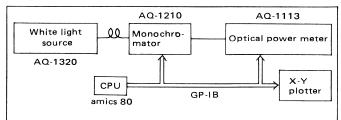


Fig. 5

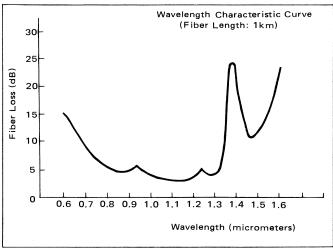


Fig. 6

LIGHT SOURCE MEASUREMENT

The light source power can easily be measured by using the optical power meter. ANDO's optical power meter is provided with an adapter convenient for various measurements such as connector connection, output light of bare fiber, spatial propagation light, etc. (Fig. 7)

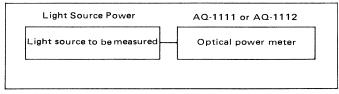


Fig. 7

OPTICAL POWER METER

TYPE AQ-1111



For optical and laser power measurements

- Three different display modes selectable: W, dBm, dB
- GP-IB capability (option) for an automatic measurement system use



The AQ-1111 is a portable, general-purpose optical power meter used for measuring optical and laser power. It is composed of a mainframe and a sensor (sensors). Two models of sensors are selectable according to wavelength: a silicon photo diode sensor for short wavelength (600 to 1100nm) and a germanium photo diode sensor for long wavelength (1000 to 1700nm). Options include a GP-IB card, a bare fiber adapter, a connector adapter, and a DC battery unit for an exclusive use. The GP-IB card facilitates a complete automatic measurement. The bare fiber adapter and connector adapter permit easy measurements of optical power transmitted through a optical fiber cable, and thus, efficient measurements are assured. The DC battery unit is a convenient tool for outdoor use.

USES

- Minute level measurements of optical and laser power.
- Automatic measurement system use.

FEATURES

- Three different display modes are selectable: watt (W), absolute level (dBm), and relative level (dB).
- The relative level to the reference value can be measured.
- Average processings of measurements are selectable in three ranges: 1, 10, and 100 times.
- AUTO OFFSET button is provided.
- GP-IB remote control capability for an automatic measurement system use.
- Can be operated from either AC or external DC. A DC battery is available as an option for outdoor use — one of user convenience.
- Small in size and light in weight.

TYPE AQ-1111, OPTICAL POWER METER

| Diiiiiii | -70 dBm to +10 dBm/0.1nW to 10mW (Si sensor) |
|--|---|
| Power level measuring range | -50 dBm to +5 dBm/10nW to 3mW (Ge sensor) |
| Wavelength range | 600nm to 1100nm (Si sensor), 1000 nm to 1700nm (Ge sensor) |
| Resolution | 0.01dB or 0.1 to 1% |
| Accuracy | Within ±5% (Si sensor: at 0.85μm, Ge sensor: at 1.3μm) |
| Sensor | Silicon photo diode (wavelength: 600nm to 1100nm) Germanium photo diode (wavelength: 1000nm to 1700nm) |
| Display | 4-digit digital display |
| Functions | Range: Auto-ranging (range-hold function is also provided) Display: dBm, dB (relative measurement to reference measuring value) and W Wavelength sensitivity calibration: External setting, one point; internal setting, two points Auto zero set: Automatic zero setting Status: "OVER" and "UNDER" display to set range Averaging processing: Settable in three ranges of 1, 10 and 100 times |
| Output | Analog output: 0 to approx. 2V (in each range) Impedance: Lower than 1k Ω |
| Typical characteristics of sensors | When using silicon photo diode sensor: Fig. 1 on page 176. When using germanium photo diode sensor: Fig. 2 on page 176. |
| Power requirements | 100V AC, 50/60Hz or external battery (option, rechargeable) |
| Dimensions and weight | Approx. 75(H) x 210(W) x 200(D) mm, approx. 2.8kg. |
| Options GP-IB card, connector adapter, bare fiber adapter, AP-2602 battery (recharge | |



With AD-2602 battery option

STANDARD OPTICAL POWER METER

TYPE AQ-1112



For optical and laser power calibration

- 0.01dB fine resolution
- ± 2% high accuracy



The AQ-1112 is a dependable, high-precision standard optical power meter designed for optical and laser power calibration. It consists of a mainframe and a sensor unit. Since a thermopile mount featuring reduced wavelength dependency is employed as the sensor, this instrument can be used over a wide wavelength range. An automatic measurement is possible with GP-IB interface card (option) combined.

USES

- Light source output calibration
- Usable as a secondary standard for various optical power meters.

FEATURES

- ±2% high accuracy
- 0.01dB fine readout resolution
- Applicable over a wide wavelength range from 600 to 1700nm (reduced wavelength dependency)
- AUTO OFFSET button is provided.
- Three different display modes are selectable: watt (W), absolute level (dBm), and relative level (dB).
- The relative level to the reference value can be measured.
- Average processings of measurements are selectable in three ranges: 1, 10 and 100 times.
- GP-IB remote control capability for an automatic measurement system use.
- Can be operated from either AC or external DC. A DC battery is available as an option.

TYPE AQ-1112, STANDARD OPTICAL POWER METER

| Power level measuring range | $-20~\mathrm{dBm}$ to $+10~\mathrm{dBm}/10\mu\mathrm{W}$ to $10\mathrm{mW}$ | | |
|-----------------------------------|---|--|--|
| Wavelength range | 600nm to 1700nm | | |
| Resolution | 0.01dB or 0.1 to 1% | | |
| Accuracy | Within ±2% (25°C ±10deg, at 0 dBm) | | |
| Sensor | Thermopile (wavelength: 600nm to 1700nm) | | |
| Display | 4-digit digital display | | |
| Functions | Range: Auto-ranging (range-hold function is also provided) Display: dBm, dB (relative measurement to reference measuring value) and W Auto zero set: Automatic zero setting Status: "OVER" and "UNDER" display to set range Averaging processing: Settable in three ranges of 1, 10 and 100 times | | |
| Output | Analog output: 0 to approx. 2V (in each range) Impedance: Lower than 1k Ω | | |
| Typical characteristics of sensor | See Figure 5 on page 176 | | |
| Power requirements | 100V AC, 50/60Hz or external battery (option, rechargeable) | | |
| Dimensions and weight | Approx. 75(H) x 210(W) x 200(D) mm, approx. 2.8kg (mainframe) | | |
| Options | GP-IB card, connector adapter, bare fiber adapter, AP-2602 battery (rechargeable) | | |

CHOPPED LIGHT POWER METER

TYPE AQ-1113

GP-IB

For high-sensitive chopped light power measurements

- GP-IB capability (option) for an automatic measurement system use
- No offset is required



The AQ-1113 Chopped Light Power Meter can make an extremely small power measurement by measuring the chopped light which was chopped at 270Hz.

The standard configuration includes a mainframe and a sensor. Two models of sensors are selectable according to wavelength: a silicon photo diode sensor for short wavelength (600 to 1100nm) and a germanium photo diode sensor for long wavelength (1000 to 1700nm). The extremely small power measurement (high-sensitive measurement) can be also made without an optical chopper option when the AQ-1304 (or the AQ-1317) LED Ligh Source or the AQ-1318 (or the AQ-1305) LD Light Source is used together with the AQ-1113.

Many options are available: a GP-IB card, a bare fiber adapter, a connecter adapter, and a DC battery unit for an exclusive use. The GP-IB card facilitates a complete automatic measurement. The bare fiber adapter and connector adapter permit easy measurements of optical light power transmitted through a optical fiber cable, and thus, efficient measurements are assured. The DC battery unit is a convenient tool for outdoor use.

USES

- Suitable for extremely small power measurements
- Automatic measurement system use

FEATURES

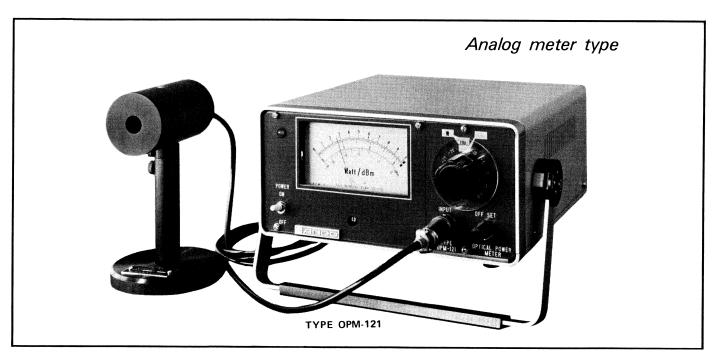
- High-sensitive measurement because chopped light measuring method is employed.
- AUTO OFFSET button is provided.
- High-sensitive measurement of continuous wave (CW) light can be made with an optical chopper option combined.
- Three different display modes are selectable: watt (W), absolute level (dBm), and relative level (dB).
- The relative level to the reference value can be measured.
- Average processings of measurements are selectable in three ranges: 1, 10, and 100 times.
- GP-IB remote control capability for an automatic measurement system use.
- Can be operated from either AC or external DC. A DC battery is available as an option for outdoor use.

TYPE AQ-1113, CHOPPED LIGHT POWER METER

| | 0 17 (0 05 1 1) 07011 50% 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | | |
|---|---|--|--|--|--|
| Power level measuring range | -80 dBm to 0 dBm (0.85μm band), 270Hz 50% duty square wave modulated light -70 dBm to 0 dBm (1.3μm band), 270 Hz 50% duty square wave modulated light | | | | |
| Wavelength range | 600nm to 1100nm (Si sensor), 1000nm to 1700nm (Ge sensor) | | | | |
| Resolution | 0.01dB or 0.1 to 1% | | | | |
| Accuracy Within ±5% (Si sensor: at 0.85μm, Ge sensor: at 1.3μm) | | | | | |
| Sensor | Silicon photo diode (wavelength: 600nm to 1100nm) Germanium photo diode (wavelength: 1000nm to 1700nm) | | | | |
| Display | 4-digit digital display | | | | |
| Functions | Range: Auto-ranging (range-hold function is also provided) Display: dBm, dB and W Wavelength sensitivity calibration: External setting one point, internal setting two points Status: "OVER" and "UNDER" display to set range Averaging processing: Settable in three ranges of 1, 10 and 100 times Relative level measurement (dB) | | | | |
| Output | Analog output: 0 to approx. 2V (in each range) Impedance: Lower than 1k $\!\Omega$ | | | | |
| Typical characteristics of sensors | When using silicon photo diode sensor: Fig. 1 on page 176. When using germanium photo diode sensor: Fig. 2 on page 176. | | | | |
| Power requirements | 100V AC, 50/60Hz or external batteries (option, rechargeable) | | | | |
| Dimensions and weight | Approx. 75(H) x 210(W) x 200(D) mm, approx. 2.8 kg | | | | |
| Options | GP-IB card, connector adapter, bare fiber adapter, AP-2602 battery (rechargeable), optical chopper | | | | |

OPTICAL POWER METERS

TYPES OPM-120/121/122/123/124B



| Type | OPM-120 | OPM-121 | OPM-122 | OPM-123 | OPM-124B | | |
|-------------------------|---|---|---|--|--|--|--|
| Use | • For extremely low level measurements | For low level measurements (ex- cellent in wave- length sensitivity) | For power level standard (DC calibration capa- bility provided) | For midium level measurements For power level standard | For high level measurements For power level standard | | |
| Measurement range | 1nW to 3mW (-60 to +5dBm) Small level down to 0.1nW detectable 12 ranges | 10nW to 10mW (-50 to +10dBm) 12 ranges | 100µW to 10mW (—10 to +10dBm) 4 ranges | 10mW to 1W (+10 to +30dBm) 4 ranges | 100mW to 10W (+20 to +40dBm) 4 ranges | | |
| Wavelength range | 450 to 1100nm (wavelength charac- teristics are not corrected; max. sen- sitivity at 850nm) | 380 to 1150nm (flat at 450 to 950 nm) | 350nm to 10.6μm | 350nm to 10.6μm | 350mm to 10.6µn | | |
| Resolution | | 3 to 5 | % or 0.2 to 0.5dB of rea | ading | | | |
| Accuracy | ±5% at 632.8nm | ±5% at 632.8nm | ±5% (0.1 to 0.5 mW) ±2% (0.5 to 10 mW) at 632.8 nm | ±5% at 514.5nm | ±5% at 514.5nm | | |
| Sensors | Silicon pho | oto diode | Thermopile | | | | |
| Active area | 44 mm 2 (7.5mm ϕ) | 1 cm 2 (11.3mm ϕ) | 12.6 mm 2 (4mm ϕ) | 50.3 mm² (8mmφ) | 3.14cm² (20mmφ) | | |
| Output | Appro | ox. 10V at max. defle | ction on each meter rar | er range; output impedance, 1kΩ or less | | | |
| Typical characteristics | See Figures on page 176 | | | | | | |
| of sensors | Fig. 4 | Fig. 3 | Fig. 5 | Fig. 5 | Fig. 5 | | |
| Power requirements | | 100V | AC, 50/60Hz; approx. | 10VA | | | |
| Dimensions and weight | 1. Range setting: Manual 2. Meter indication: Watts and decibels 3. Wavelength sensitivity can be corrected. External setting: one position. Internal settings: three positions of A, B, C — the position A is calibrated at each wavelength described in the accuracy of the above column. The characteristics of the positions B and C are almost the same as that of the position A. 4. Off-set is possible. | | | | | | |
| Other functions | | | | | | | |
| Accessories | | | | | | | |

OPTICAL POWER TESTERS

TYPES AQ-1130/1170

Built-in battery operated





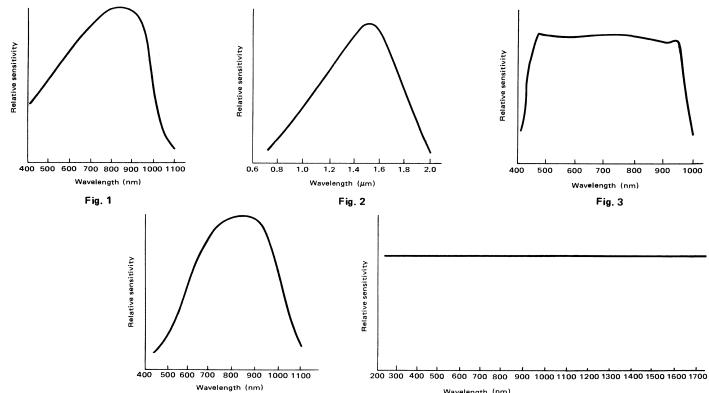


TYPE AQ-1170

| Туре | AQ-1130 | AQ-1170 | | | |
|-----------------------------------|---|--|--|--|--|
| Use | For low level measurements, pocket-size | | | | |
| Measurement range | 100 nW to 3 mW (-40 to +5 dBm) 10 ranges | 100 nW to 10 mW (-40 to +10 dBm) 11 ranges | | | |
| Wavelength range | 450 to 110 (wavelength characteristics are not con | | | | |
| Resolution | 2 to 10% or 0.5 c | dB of reading | | | |
| Accuracy | ±10% at 632.8 nm | ±5% at 632.8 nm | | | |
| Sensor | Silicon photo di | ode (option) | | | |
| Active area | Type A: 44 mm 2 (7.5 mm ϕ), T | ype B: 254 mm 2 (18 mm ϕ) | | | |
| Indication | Watts and dBn | n on meter | | | |
| Typical characteristics of sensor | See Fig. 4 on | page 176 | | | |
| Power requirements | Batteries (UM-5x4) (6V) | Batteries (UM-3x4) (6V) | | | |
| Dimensions | Approx. 125(H) x 75(W) x 31(D) mm | Approx. 160(H) x 115(W) x 72(D) mm | | | |
| Weight | Approx. 0.5 kg | Approx. 1.5 kg | | | |
| Other functions | Battery check available AQ-1170: Wavelength sensitivity can be corrected with SELECT swi — three positions A, B, C Position A: calibrated at 632.8 nm Position B: calibrated at approx. 850 nm Position C: the same as position A | | | | |
| Options | Type A sensor, Type B sensor | | | | |

OPTICAL POWER METERS/TESTERS





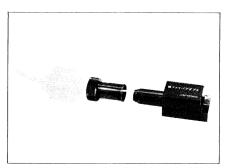
OPTICAL POWER METER OPTIONS







CONNECTOR-ADAPTER



BARE FIBER-ADAPTER



Fig. 4

TYPE A SENSOR



Wavelength (nm)

Fig. 5

TYPE B SENSOR

E/O, O/E CONVERTERS

Optical Fiber Base Band Transmission Measurement

The most basic tests for evaluation of optical fibers are:

- (a) Optical fiber wavelength loss characteristics measurement
- (b) Base band transmission characteristics measurement The former test is performed so as to determine the attenuation of the power of light propagated through an optical cable relative to the wavelength of light. The latter test is performed in order to determine the effect of the difference in group velocity in light propagation through an optical cable; this difference in group velocity of light is a limitation on the envelope band of intensity modulated waves of propagated light.

The E/O and O/E converters described in this catalog are for use in base band transmission measurements. The base band transmission measurements are made by two methods:

- (a) Pulse method
- (b) Frequency sweep method

The pulse method is employed in the observation of the waveform of pulses received after propagation of an intensity modulated wave envelope in sharp pulses through an optical cable. In this case the transmission characteristics

are evaluated by measuring the pulse waveform or Fourier's conversion of pulse waveform distortion.

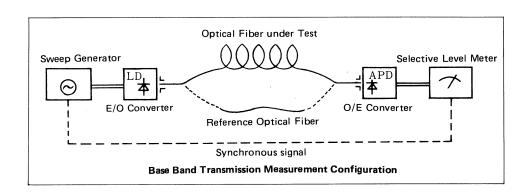
The frequency sweep method, on the other hand, consists of frequency sweeping of light modulated to a sine wave. This method has the advantages of an excellent S/N ratio and freedom from the nonlinear influence of light-emitting elements and photocells.

E/O and O/E Converters

The E/O and O/E converters described in this catalog are used with oscillators, level meters or other measuring instruments when making base band transmission measurements by the frequency sweep method. They convert electrical signals to optical ones and vice versa.

In the AQ-1310 E/O Converter the LED is used as the light source for relative slow modulation of light waves and in the AQ-1311 E/O Converter semiconductor laser is used as the light source for fast modulation of light waves.

On the other hand, the avalanche photodiode is used in the AQ-1401 O/E Converter as a high sensitivity photocell for observation of ultra-low power optical signal waveforms, and the PIN photodiode is used in the AQ-1411 O/E Converter for observation of optical signal waveforms.



E/O CONVERTERS

TYPES AQ-1310/1311

The AQ-1310/1311 E/O Converters are base band modulation electro-optical converters to convert an electric signal into an optical signal. The AQ-1310 E/O Converter employs an LED (light-emitting diode) as the light source and its modulation frequency band is 100kHz to 110MHz.

The AQ-1311 E/O Converter employs an LD (laser diode) as the light source, and its modulation frequency band is 1MHz to 1000MHz. Thus, it permits the base band modulation over a wide range. These converters allow efficient measurements of the base band characteristics of the optical fiber and other optical devices in the optical communication, etc. with ANDO's AQ-1401/1411 O/E Converters combined.

Since these converters are compact, they can easily be combined with measuring instruments in the base band.



| Type | AQ-1310 | AQ-1311 | | |
|---------------------------|--|--|--|--|
| Use | Base band characteristics measurement of optical devices | | | |
| Optical output wavelength | Approx | . 850nm | | |
| Optical output level | Approx. –20dBm or more (input for GI fiber) | Approx10dBm or more (input for GI fiber) | | |
| Base band | 100kHz to 110MHz | 1 to 1000MHz | | |
| Base band deviation | Approx. 3dB (with AQ-1411 combined) | Approx. 6dB (with AQ-1411 combined) | | |
| Base band input level | 0 dBm or less | | | |
| Base band input impedance | 75 Ω ι | unbalanced | | |
| Input connector | | SP | | |
| Output connector | | 03 | | |
| Power requirements | 100V AC, 50/6 | OHz; approx. 20VA | | |
| Dimensions | Approx. 75(H) x | 140(W) x 150(D) mm | | |
| Weight | App | prox. 2kg | | |
| Accessories supplied | One fuse | | | |

O/E CONVERTERS

TYPES AQ-1401/1411

The AQ-1401/1411 O/E Converters are base band demodulation optical-electro converters to convert an optical signal into an electric signal.

The AQ-1401 O/E Converter employs Si-APD (silicon avalanche photo-diode) as the light receiver, and its demodulation frequency band is 1MHz to 1000MHz.

The AQ-1411 O/E Converter employs Si-PIN photo-diode and its demodulation frequency band is 1MHz to 1000MHz. It is mainly used for waveform observation.

These converters allow efficient measurements of the base band characteristics of the optical fiber and other optical devices in the optical communication, etc., with ANDO's AQ-1310/1311 E/O Converters combined.

Since these converters are compact, they can easily be combined with measuring instruments in the base band.



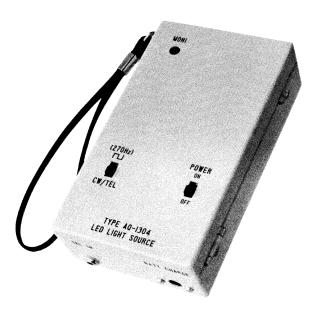
SPECIFICATIONS

| Туре | AQ-1401 | AQ-1411 | | | | |
|----------------------------|--|-------------------------------------|--|--|--|--|
| Use | Base band characteristics measurement of optical devices | | | | | |
| Optical input wavelength | Approx | . 850nm | | | | |
| Optical input level | Approx20dBm or less | Approx10dBm or less | | | | |
| Base band | 1 to 1000MHz | 1 to 1000MHz | | | | |
| Base band deviation | Approx. 6dB (with AQ-1311 combined) | Approx. 6dB (with AQ-1311 combined) | | | | |
| Base band output impedance | 75Ω unbalanced | 50 Ω unbalanced | | | | |
| Output connector | SP | BNC | | | | |
| Input connector | | 03 | | | | |
| Power requirements | 100V AC, 50/60Hz; ap | | | | | |
| Dimensions | Approx. 75(H) x 140(W) x 150(D) mm | | | | | |
| Weight | Approx. 2kg | | | | | |
| Accessories supplied | One fuse | | | | | |

LED, LD LIGHT SOURCES

TYPE AQ-1304 LED LIGHT SOURCE TYPE AQ-1305 LD LIGHT SOURCE

- For measurements of optical fiber cable loss and connection loss
- For order-wire telephone by use of optical fiber cable







TYPE AQ-1305 LD LIGHT SOURCE

These light sources are used in the measurement of loss in optical fiber cables. They produce CW or chopped (square wave modulated) light, and permit 270Hz, 50%-duty square wave modulation and also are capable of intensity modulation (IM) with external voice band signal for the order wire telephone.

FEATURES

- Compact and handy (AQ-1304)
- CW or chopped (square wave modulated) light output
- IM capability with external voice band signal
- High output level stability
- AC or DC power supply (built-in rechargeable battery) operation (AQ-1304)

MODELS

For $0.85\mu m$ Band:

Type AQ-1304 LED Light Source with AC adapter (rechargeable)

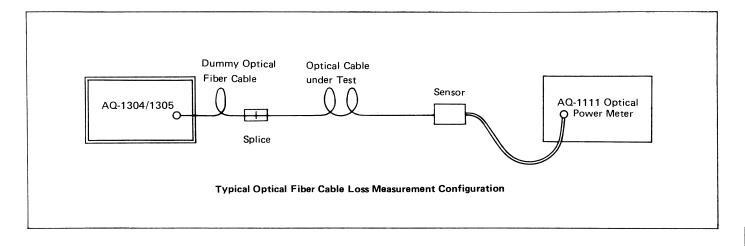
For 1.3 μ m Band:

Type AQ-1305 LD Light Source

TYPES AQ-1304/1305, LED/LD LIGHT SOURCES

SPECIFICATIONS

| Type | AQ-1304 | AQ-1305 | | | | | |
|----------------------|---|---|--|--|--|--|--|
| Use | Measurements of optical power loss | Measurements of optical power loss and connection loss in optical fiber | | | | | |
| Wavelength | Approx. 0.85μm (LED) (CW or square wave modulation) | Approx. 1.3μm(LD) (CW or square wave modulation) | | | | | |
| Output level | Approx. –20 dBm or more | Approx10 dBm or more | | | | | |
| Modulation | IM (intensity modulation) wi | IM (intensity modulation) with external voice band signal | | | | | |
| Power requirements | 100V AC, 50/60Hz or built-in nickel-cadmium battery (rechargeable by the AC adapter supplied) | 100VAC, 50/60Hz | | | | | |
| Dimensions | Approx. 37 (H) x 80 (W) x 140 (D) mm | Approx. 75 (H) x 140 (W) x 150 (D) mm | | | | | |
| Weight | Approx. 1 kg | Approx. 2 kg | | | | | |
| Accessories supplied | One AC adapter | | | | | | |
| Option | Order-wire telephone circuit tester | | | | | | |



OPTICAL LOSS CHARACTERISTICS MEASURING SETS

TYPES AQ-1011/1012



- For wavelength characteristics measurements of optical devices
- GP-IB control capability



TYPE AQ-1211/TYPE AQ-1210

TYPE AQ-1320

TYPE AQ-1113

An optical loss characteristics measuring set is used to measure wavelength-optical loss characteristics on optical devices including fiber cables.

The measuring set consists of a light source (a halogen lamp that produces white light), a monochromator, a chopped light power meter and a connector-adapter. Two models of the AQ-1011 and the AQ-1012 are available in accordance with the monochromator employed. Both the monochromator and the power meter have GP-IB remote control capability for automatic measurement system use. Ando's amics 80 desktop computer is recommended as a controller to form a complete automatic measurement system.

CONFIGURATION

Type AQ-1320 Light Source (with a chopper)

Type AQ-1211 or Type AQ-1210 Programmable Monochromator (with a sensor)*

Type AQ-1113 Chopped Light Power Meter Connector-Adapter

* The AQ-1011 measuring set employs the AQ-1211, while the AQ-1012 uses the AQ-1210.

FEATURES

- Precision wavelength-optical loss characteristics measurements
- Terminated fiber cables and pig-tail fiber cables can be measured.
- Far-end measurement can be made.

TYPES AQ-1011/1012, OPTICAL LOSS CHARACTERISTICS MEASURING SETS

SPECIFICATIONS

Wavelength range: Type AQ-1011 (with the AQ-1211

monochromator):

0.6 to 1.0µm (Si sensor),

1.0 to 1.5 μ m (Ge sensor).

Type AQ-1012 (with the AQ-1210

monochromator):

1.0 to 1.8 μ m (Ge sensor)

Wavelength

resolution: Adjustable from 1 to 20nm.

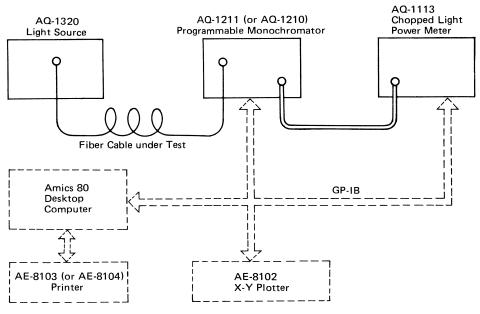
Measurement

accuracy: ±0.5dB

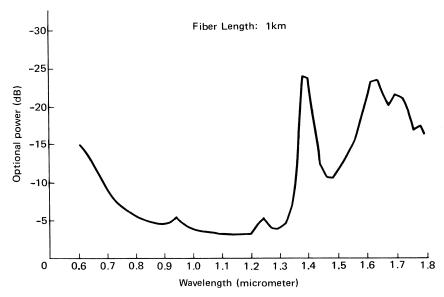
Dynamic measuring

range: 20dB or more (with $50/125\mu m$

GI fiber).



An Example of Automatic Measurement System Configuration



An Example of Measured Data

LOGIC ANALYZER

TYPE AE-4201

Logic Analyzer

It is extremely difficult to observed and analyze the operation of the entire microprocessor-based digital circuitry with conventional oscilloscopes.

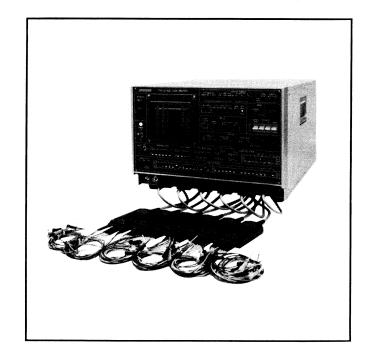
A logic analyzer was developed to provide a means of observing the digital circuit operation in equipment having bus signals like microprocessors. When it is connected to a bus signal, it permits easy observation of the progress of program execution in the microprocessor. The logic analyzer is a measuring instrument that is indispensable to achieving a high degree of efficiency in debugging equipment incorporating a microprocessor.

The logic analyzer is roughly divisible into a timing and a state analyzer.

The timing analyzer displays the multi-channel input signals stored in the memory on the CRT in the form of waveforms, such as time charts, and is suitable for analyzing operations for as a number of instruction cycles. It is often used in checking hardware.

By contrast, the state analyzer displays the multi-channel input signals stored in the memory on the CRT in the form of binary (0, 1) or hexadecimal (0 to F) alphanumerics. It is capable of detailed logic analysis when the microprocessor bus signals are definite. Accordingly, it is quite useful when not only the hardware but also the programs are to be evaluated and tested, as in system debugging.

The AE-4201 Logic Analyzer belongs to the latter analyzer and offers various features, including large memory capacity.

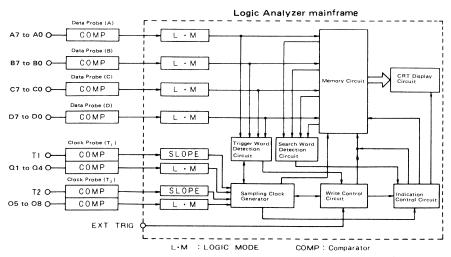


AE-4201 Logic Analyzer

To make best use of a microprocessor, system debugging is of vital importance; in system debugging, programs are executed in the microprocessor-based system, and comprehensive operation tests of the system with hardware, including peripherals, are performed.

Apparatus incorporating a microprocessor has bus signals, such as address bus, data bus, and control bus, and these bus signals vary in a complicated way as the program is executed. In system debugging, it is necessary to monitor bus signals in real-time. Further, it is also necessary to trigger individual operations in the program by particular instructions and observe the sequence of operations that lead to the operations in order to obtain an accurate understanding of each operation.

The AE-4201 Logic Analyzer is a highly flexible instrument that adapts itself to a wide range of test conditions and offers many outstanding advantages.



TYPE AE-4201, LOGIC ANALYZER

Operation of AE-4201

The block diagram of the AE-4201 Logic Analyzer is shown Fig. 1.

Data entered as input signals are digitalized by the comparator in the data probe, and logic definition is made in the analyzer. The digitalized input signals are then sent on to the memory circuit and trigger word detection circuit. The latter circuit compares the input signal against the trigger word on the basis of the sampling clock pulses derived from the clock and qualifier. When the input signal coincides with the trigger word, the trigger word detection signal goes to the write control circuit so as to control the operation of writing into the memory according to the trigger mode.

The data stored in the memory are sent to the CRT display circuit by the read control signal and displayed according to the specified format. The data stored in the memory are also sent to the search word detection circuit at the same time to be compared against the search word. If they coincide with each other, the search word detection signal goes to the display control circuit. The display control circuit causes the data in agreement with the search word to be displayed in reversed characters or performs control functions, such as automatic retrieval and indication of data on the first line of the CRT.

Features of AE-4201

■ 32-channel Data Inputs

Input signals of up to 32 channels, such as the address bus, data bus, and other peripheral signals, can be connected to the AE-4201 logic analyzer, and word trigger detection, memory, and analysis can be performed simultaneously.

■ Memory Capacity of 1024 Bits per Channel

Each of 32 channels has a memory capacity of 1024 bits. This large memory capacity combined with the unique display capability permits easy analysis of a prolonged program flow. As a considerable amount of detailed information on state can be stored by a single operation, this logic analyzer lends itself to analysis of abnormal operations that may only realy occur.

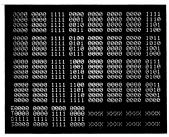


Photo 1 Binary Notation (BINARY)

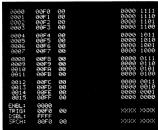


Photo 2 Hexadecimal Notation (HEX 1)

■ Two Separated Clock Inputs and Qualifier Inputs

This logic analyzer has 2 separated clock inputs and 8 qualifier inputs so that various combinations of 2 clocks and 8 qualifiers are possible when storing data in memory. Qualifier inputs are used to select the necessary clock for desired sampling timing and to provide for the store of significant data only.

■ Control Words

The control word switches are used to select the trigger word, search word, and so forth. Thirty-two control word switches, which correspond to the 32 channels, are provided in this logic analyzer.

■ Trigger Function

(1) 32 Bits Trigger Word

A trigger word of up to 32 bits can be set by the control word switches corresponding to each of the 32 data input channels.

(2) TRIG START and TRIG STOP Modes

Two modes are provided for starting and stopping memory writing by triggers. When the TRIG START mode is selected, data of up to 1024 samples after triggering are stored; when the TRIG STOP mode is selected, the writing operation is stopped while the memory contents are updated, thus allowing data of up to 1024 samples to be stored before

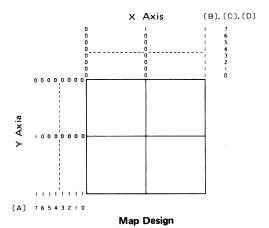




Photo 3 Map

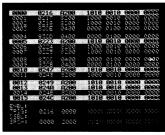


Photo 4 Reversed Characters (Hexadecimal Notation HEX2)

TYPE AE-4201, LOGIC ANALYZER

triggering. These functions permit observation of the states that existed both before and after triggering.

Further, this logic analyzer also has a delayed trigger function. This function permits observation of the states before and after trigger detection by moving the triggering points as well as the state beyond that.

■ Data Trace Function

This logic analyzer is capable of data trace function; storing only the data that coincides with the trigger word in memory. This function is of value in knowing the contents that the microprocessor has access to at a particular address or at a particular I/O port.

Unique Display Functions

The AE-4201 Logic Analyzer performs unique display functions by making use of its large multi-channel memory capacity to advantage.

(1) Table Display Mode

The table display indicates the stored data in binary or hexadecimal notation so as to permit easy understanding of the signal flow and easy comparison of signals with the program list. 16 words of data stored in the memory can be displayed as a table.

This table display has three modes; BINARY, HEX 1 and HEX 2. In BINARY mode, all data of the 32 channels are indicated in binary (Photo 1). In HEX 1 mode, the data of blocks A to C are indicated in hexadecimal and the data of block D in binary. This mode is convenient when observing the program flow or analyzing the operation of the peripheral circuits. In HEX 2 mode, all data of blocks A to D are indicated hexadecimally notation and, at the same time, the data of blocks C to D are indicated in binary. This mode is convenient when analyzing the address information on the basis of status signals (Photo 4).

(2) Map Display Mode

Data are converted into coordinates to be displayed as dots on the CRT (Photo 3). The Y-axis position is determined by the 8 bits of block A, and the X-axis position, by the 8 bits of block B, C, or D.

In the map display mode, it is possible to know the address distribution of the system under test (SUT) and the outline of the program operation by assigning the upper 8 bits to the Y axis and the lower 8 bits to the X axis.

The AE-4201 also features an enlarged display capability of up to 4 magnifications to facilitate map analysis.

■ Search Function

In the mode of table display, the stored data in coincidence with the search word are automatically retrieved and indicated on the first line of the table. This function makes it possible to easily retrieve the necessary data from the memory of up to 1024 samples.

Further, the data so retrieved can be indicated in reversed characters for purposes of distinction from other data (Photo 4).

SPECIFICATIONS

Input conditions:

Number of channels: Data inputs: 32 channels; de-

vided into four data blocks, A(A7-A0), B(B7-B0),

C(C7-C0), D(D7-D0).

Clock inputs: 2 channels (T1,

T2).

Clock qualifier inputs: 4 channels for T1, 4 channels for T2.

Threshold level:

TTL or VAR (-7.5 to +7.5V)

Input voltage:

±15V.

Input resistance:

40k Ω or more (DC).

Logic mode:

"High" equals logic 1 or "Low" equals logic 1 for each data

block and clock qualifier.

Clock slope:

+ or — slope.

Max. clock frequency:

5MHz; minimum repetition rate,

200ns.

Trigger:

Trigger source:

Up to 32 bits word trigger or

external trigger.

Trigger mode:

TRIG START, TRIG STOP,

or TRACE

Delayed trigger:

Up to 9999 counts by clock,

in TRIG START or TRIG

STOP mode

Memory capacity: Table display:

1024 bits per channel

Display mode:

BINARY, HEX 1, or HEX 2

Possible

Map display:

Display mode:

16W (16-word), FULL (up to

1024 words) or MONITOR

Data arrangement:

Search operation:

X axis data: data block B, C,

or D

Y axis data: data block A

Power requirements:

100V AC, 50/60Hz;

Dimensions:

approx. 170VA. Approx. 280H x 425W x 500D

mm.

Weight:

Approx. 29kg.



MICROPROCESSOR SYSTEM ANALYZERS

AE-4100 SERIES MICROPROCESSOR SYSTEM ANALYZERS

- Best suited for development, product inspection, and maintenance of hardware and software of various microprocessor applied units.
- When the AE-4100 series is connected to a microprocessor applied unit: its unique bus line switching system permits displaying abundant debug functions without any particular consideration taken for hardware and software of the tested unit; it serves as the operation panel of the microprocessor to read and write into and from all registers, memories, and I/O ports inside the processor and also to freely control the processor travel.



Microprocessor System Analyzer

Microprocessors are used in various types of apparatus and systems in all branches of science and industry. Efficient debugging and troubleshooting in research and development, manufacturing inspection, and maintenance of these types of apparatus and systems are of vital importance. The major difference between the systems incorporating microprocessors and conventional systems is whether the main logic functions are performed by wired logic or by program. The former systems, therefore, require testers whose hardware and software differ from those of the conventional ones.

One such new tester is the logic analyzer. The logic analyzer as described in the preceding pages (page 184), furnishes

detailed hardware-oriented information.

By contrast, the microprocessor system analyzer furnishes comprehensive information on the whole system viewed from the inside of the microprocessor. The microprocessor system analyzer is connected to the system under test (SUT) and the SUT is operated in various ways by the panel function keys. The results of the SUT operation are digitally indicated for the purpose of evaluating the state of the SUT. The operation is simple, yet efficient tests can be performed.

Ando's microprocessor system analyzers should be selected according to the kinds of microprocessor chips used in the SUTs.

AE-4100 SERIES, MICROPROCESSOR SYSTEM ANALYZERS

FUNCTIONS

Simple Connection

The basic connection of the microprocessor system analyzer to the SUT can be accomplished by connecting the IC pin plug to the microprocessor IC socket of the SUT

Operated by SUT "CLOCK", "RESET"

This microprocessor system analyzer is operated by the SUT "CLOCK" and "RESET", so that it can be operated at the moment the hardware debugging is started.

Memory, I/O, and Register Read/write Capabilities

Capabilities of read/write between the panel and the SUT RAM/ROM are provided. (The analyzer can read from the SUT ROM but cannot write into it.) It can also check the contents written into the SUT RAM. Further, it can read in from and write out to the SUT I/O port. The analyzer is also capable of reading from and writing to all the registers that can be accessed by the micro-CPU software.

■ Check of SUT

The analyzer can check the contents of the SUT ROM/RAM, cassette tape, and paper tape with the aid of the built-in cassette MT or an I/O interface (option).

■ Can Execute the Instruction at Any Address

The program can be executed at any desired address written in the program counter.

Can stop at any address

The analyzer can stop the execution of the program at any designated address. Further, the analyzer can resume the execution of the program after read/write of memory or register has been interrupted.

■ Check on the Routes at Fault

The analyzer can also check the program, such as an error handling routine, which is not executed unless trouble occurs. This check is done by enabling the address stop function or the memory and register read/write functions.

Program Execution Control

Program execution is controlled in two modes: RUN and STEP. The program is started from the address set on the program counter. In the STEP mode, the program stops after execution of one instruction. In the RUN mode, the program starts from the address set on the program counter, executing instructions in real-time in succession. Program execution is stopped manually by the STOP switch or automatically by the address stop function.

Trigger Output

The analyzer generates an external measuring instrument starting trigger signal when the memory is accessed at the designated address. This function can be utilized in various applications, such as waveform observation with the oscilloscope, bus signal latching by the logic state analyzer, analysis of bus and other complicated signals by the logic timing analyzer, and measurement of the program execution time by the universal counter.

Program Loading

Small programs like the hardware test programs can be loaded through the keyboard. Object programs containing considerable information can be loaded from the built-in cassette MT or from the PTR or TTY paper tape reader through the use of the I/O interface (option). It is possible to collate the program transferred to the analyzer memory with the contents of the cassette MT or paper tape. By the use of the I/O interface card (option), information can be transferred from the paper tape to the cassette MT, so that a cassette MT file can be compiled from the paper tape that contains information output from a cross-system.

Memory Dumping

When debugging, both memory dumping and the restoration of the programs that existed before the turn-off of power are problems. Ando's microprocessor system analyzers are designed so that through use of the I/O interface card (option) the memory contents can be output in list form or dumped on an object tape. In the analyzer with the built-in cassette MT, its memory contents can be filed on the cassette MT in object form.

User Mode RAM

When the user mode RAM (option) is added to the analyzer, one RAM providing 8k byte storage can be set at any location of the SUT memory address space of 64k bytes. In system research and development, this RAM can be used as the ROM, and, in mass system production, it can be used to store the test program or to store the revised portion of the program stored in the ROM. In system maintenance, the maintenance program can be stored in this RAM. This user mode RAM finds use in many more applications.

Repeat Function

The function designated by key is automatically repeated at preset time intervals. The time intervals range from about 1 ms to 65 s and are variable in 1 ms steps. The repeat function permits the following operations.

Memory Reset

The repeat function is added to "WRITE + 1."

Memory Check

By adding the repeat function to "READ + 1", the memory contents are read and indicated once at a preset time.

AE-4100 SERIES, MICROPROCESSOR SYSTEM ANALYZERS

- Execution of Each Instruction
 By adding the repeat function to "STEP" the instruction is executed at a preset time, and the PC, ACC, and flag contents are indicated.
- Waveform Observation with the Oscilloscope
 By adding the repeat function to "READ or
 WRITE", the waveform is repeated so that the
 memory or I/O READ/WRITE waveform can be
 easily observed with the oscilloscope.

■ Data Write and Read

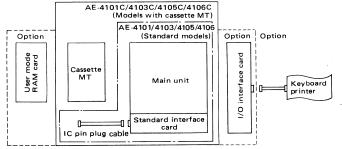
Data are input through the hexadecimal keyboard built in the panel of the microprocessor system analyzer. Output data are indicated by an 8-digit display in hexadecimal notation.

Options

All options that are attached to the microprocessor system analyzers are operated from the 8-digit display and 32-key keyboard built in the panel of the microprocessor system analyzer.

SPECIFICATIONS

| Standard models | AE-4101 | AE-4103 | AE-4105 | AE-4106 | | | |
|---------------------------|---|---|--|--|--|--|--|
| Models with cassette MT | AE-4101C | AE-4103C | AE-4105C | AE-4106C | | | |
| Processor to be connected | 8080A (INTEL) or equivalent TMS 8080, AM 9080 µPD 8080, M 58710 HSM 3901, etc. | Z80-CPU (ZILOG) or equivalent (MK 3880 (MOSTEK)) µPD 780, LH 0080, etc. | 8085A (INTEL) or equivalent (µPD 8085A, M 58712, etc. | 8085A (INTEL) or equivalent | | | |
| Interface pins | Same as in 8080A (INTEL) | Same as in Z80-CPU (ZILOG) | Same as in 8085A (INTEL) | Same as in 8085A (INTEL) | | | |
| Clock rate | | 0 to 3MHz | | 0.5 to 5MHz | | | |
| Sink current | Clock: high level: 1.5mA or less low level: 100µA or less | Clock: SN 74S00, 1 input Data bus: SN 7400 2 inputs or less | Clock: Oscillating circuit contained in the probe | Clock: high level: 500µA or less low level: 4mA or less RQ/GT: high level: (HOLD) 400µA or less low level: 2mA or less | | | |
| | | | | | | | |
| Display | | Address 4 digits, hexadecimal Data 4 digits, hexadecimal | | | | | |
| Data/address input | By hexadecimal keyboard | | | | | | |
| Trigger output | BNC connector, TTL level negative logic. LED lights for approx. 0.5 sec, each time a trigger is output | | | | | | |
| Power requirements | 100 - 120V, 200 - 240V, AC, 50/60Hz; approx. 70VA | | | | | | |
| Dimensions and weight | Approx. 130(H) x 450(W) x 360(D)mm, approx. 7kg | | | | | | |



Note 1. The options marked with * are incorporated in the analyzer proper.

Note 2. The user mode RAM card and IC clip cable do not match all models of microprocessor system analyzer. For details contact Ando.

Note 3. For the interface conditions on PTP, PTR, or keyboard printer contact Ando.

Options

I/O Interface Card

The I/O interface card provides for printing the contents of the memory (ROM, RAM) of the equipment under

test. If PTR and PTP are provided, the I/O interface card makes it possible to perform other functions, such as memory loading, storage dumping and verification through use of paper tape.

(The keyboard printer that can be connected to the AE-4100 series has interface restrictions. For details write to ANDO ELECTRIC.)

User Mode RAM Card

This 8k byte RAM can be incorporated into this microprocessor system analyzer for use as a memory of the equipment under test. Its memory address is that of the equipment under test.

Models with Cassette MT

The cassette MT incorporated in the apparatus can be used as an I/O interface. It is ideal for field tests and maintenance. If the built-in cassette MT is specified, only either I/O interface card or user mode RAM can be incorporated in this apparatus.

17

IC TEST SYSTEMS

GENERAL INFORMATION

IC devices may be described as produced and available in two general types: DIGITAL and LINEAR.

TEST METHODS for ICs are divided into two types, according to the individual device's function (Fig. 1):

- 1. DC-PARAMETRIC and FUNCTIONAL
- 2. AC-PARAMETRIC and FUNCTIONAL

DC-PARAMETRIC TESTS measure the characteristics of an IC-device under **static-DC** conditions. A constant voltage and a constant current power supply are connected to the device under test (DUT) through a relay matrix (Fig. 2). The parameters measured in this type of test include: output voltage, output current, output withstanding voltage, output short-circuit current, input current, and power consumption.

FUNCTIONAL TESTS, performed on relatively sophisticated ICs such as MSI, LSI, and Memory devices, regard the IC as a sort of "black box." Functional characteristics are determined by expressing the input/out-put data in a truth-table.

Test patterns are generated by the automatic test system (ATE) in accordance with the **truth-table**. The output pulses of the **pattern generator** are applied by a driver circuit to the input terminals of the DUT at a specific input level. The output of the DUT is compared by a **comparator** to the reference level and to the expected output-waveform of the pattern generator. This provides an accurate means for determining and evaluating the performance of the DUT (Fig. 3).

DC-functional tests are performed at relatively slow speeds, while dynamic-functional tests are performed at higher speeds and take the dynamic characteristics of the DUTs into consideration. Memory devices require tests of read/write functions and for mutual interference of individual memory cells within the DUT. Test-patterns, such as "walking," "galloping," and so forth, for this test are generated in various ways. They can be generated in

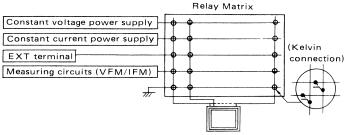


Fig. 2 DC-parametric Test Setup

accordance with certain rules and, therefore, are the usually derived from hardware (e.g., memory exerciser).

AC-PARAMETRIC TESTS of digital ICs, commonly referred to as "dynamic parametric tests," serve the important purpose of determining the dynamic characteristics of the DUT. These dynamic characteristics include propagation delay time (t_{pd}) , rise time (t_r) , fall time (t_f) , and so forth. An example of an AC-parametric test setup is shown below (Fig. 4).

Dynamic-parametric tests are performed either by the "sampling method" or by the "single shot method." The sampling method requires the repetitive application of pulses of one waveform to the DUT; however, this is difficult to use with LSI devices which require longer test patterns. Therefore, the sampling method is used in the measurement of the dynamic characteristics of SSI and MSI devices. The single-short method, on the other hand, permits single-pulse measurements which makes it effective for LSI.

AC-parameter tests of linear ICs measure AC or dynamic characteristics such as gain, distortion, and noise. Linear ICs are manufactured in great variety and accurate tests require rather sophisticated peripherals. General practice is to use automatic test systems specifically designed for linear ICs.

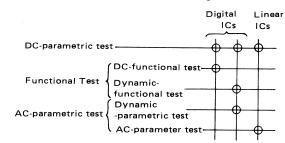


Fig. 1 Test Methods for ICs

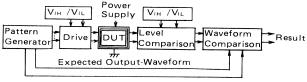


Fig. 3 Functional Test Setup

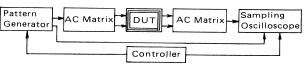


Fig. 4 AC-parametric Test Setup (Dynamic Parametric Test)

GENERAL INFORMATION

DIC-8000 SERIES AUTOMATIC TEST SYSTEMS FOR INTEGRATED CIRCUITS

(I) History of IC Test Systems

The technologies of the design of ICs, materials, and of test methods have been making continuously dramatic progress since the manufacture of IC-devices in commercial quantities became practicable approximately 20 years ago.

In the beginning of the history of IC development, such devices were used primarily in computers where compactness, high speed, high reliability and superior performance — when compared with earlier devices such as vacuum tubes — were most essential. It is popular knowledge that ICs of all types have been finding rapidly increasing applications in virtually all product areas — including consumer, industrial, and military equipment.

Test systems for integrated circuits have evolved from the first generation which used hard-wired logic testers. The second generation employed CPU-based testers. The third generation of automatic test systems, developed in the late 1970's, now includes a host central processing unit (CPU) and a number of "slave" stations in a hierarchal/distributed system.

The 1980's offer promises of new levels of sophistication in automatic test systems — which we may begin to refer to as the "fourth generation." Typical areas of application for highly sophisticated fourth-generation ATE will include processing units that are truly central, receiving, processing, storing, and retrieving data in realtime from a multitude of remotely located automatic test systems. Thus, application software, test and thruput data, maintenance and vital production information will be exchanged and provided as an integral part of a dynamic management information system that is vital to the operation of productive facilities. ANDO has participated in and contributed to the advancement and development of automatic test systems during its several generations of growth.

(II) Requirements of the IC Test System

ANDO is responsible for the development of numerous test systems, in line with the progress of the IC industry. Now, ANDO is the first ATE-manufacturer to develop the fourth generation of test systems incorporating the HIERAR-CHAL/DISTRIBUTED system-concept. The concept's benefits are briefly described below.

■ Expansion

ICs have been making such rapid and dramatic technological breakthroughs and progress that it is exceptionally difficult to foresee what the future holds in store. This historic set of dynamics presents serious dangers and risks of obsolescence for IC test systems ... unless precautions are

taken by the ATE manufacturer to ensure that his product will be able to keep abreast of, or ahead of, the times. It therefore becomes a primary design-imperative to include an expansion capability in a sophisticated ATE. As VLSI progresses, it is inevitable that new test-methods will be mandatory and that existing hardware and software capabilities will have to be expanded.

■ Data/Information Control

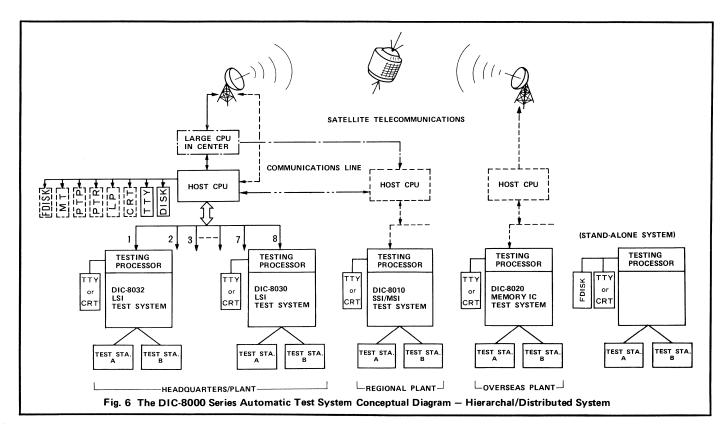
History reveals that the IC industry has been geographically centered within the vicinity of large cities. However, in recent years, the IC industry has become a key-supplier to numerous other industries, electronic and non-electronic. As user-demand and IC-manufacturer response increased, plants and production facilities became widely distributed throughout the country and abroad. As plants and production facilities have become geographically dispersed and decentralized, communications have become more complex and difficult; realtime communications often have become impracticable and information that is vital to the effective control of overall operations and decision-making is often outdated by the time it reaches management. It is in this capacity, making available, controlling, and communicating data in realtime, that the concept of the hierarchal/distributed system makes its true contribution to the growth of the industry and the productivity of the individual ICmanufacturer.

■ Versatility

Conventional R&D-oriented IC test systems are best suited to the collection of data for evaluation. However, because of inherent considerations that are not related to the need for high thruput, such systems are not ideally suited to production-line applications. It is interesting to note, similarly, that many IC test systems which are intended for the production line are not desirable as test systems for R&D purposes.

As ICs are manufactured in a greater variety of types and LSIs are in increased demand, IC test systems must be capable of supporting production-lot quantities of the different IC-types. Also, it is vital to an effective facility to be able to provide quality-control feedback to preproduction sections concerning data that is developed on the production line as IC devices go through the test process. Ideally, a modern IC-test system has the accuracy of an R&D-oriented system and the speed of a production-line system.

GENERAL INFORMATION



The DIC-8000 series of automatic test systems for ICs has been designed with the present requirements and future needs very much in mind. The new concept of the hierarchal/distributed system has been incorporated in the DIC-8000 hardware and software. The DIC-8000 Series — with emphasis on the DIC-8032 system — represents a new generation of IC test systems.

■ High Thruput

IC test systems which are elaborately designed to meet the needs of the times (and of the future times) are unavoidably costly. This tends to contradict the need to reduce the test-cost of ICs to a minimum as IC price-competition increases. To cope successfully with this apparent anomaly, it is essential for a production-line ATE system to have a high thruput capacity.

High thruput is achieved through the use of several up-to-date techniques, including software especially written for high-speed control, high-speed DC-parameter measuring circuitry, multi-channel design, and the simultaneous testing of plural ICs.

Optimum Up-Time

To achieve a high operating rate, the reliability of the ATE (MTBF), must be increased and the mean time to repair (MTTR), must be reduced. As the trend toward sophistication and complexity increases, it is quite imperative for the designers of the ATE to carefully consider the selection of components, system burn-in, method of heat dissipation, and other MTBF factors.

To reduce MTTR, the IC test system must have self-diag-

nostic capabilities that enable the rapid location and identification of malfunctioning elements. The designers of the ATE system must carefully consider the ease of maintainability of the final system.

■ Ease of Operation

A productive IC test system permits rapid changeovers of test procedures from one type of IC to another to assure the elimination of the ATE as a "bottleneck."

The IC tester is generally operated in conjunction with a prober and an auto-handler. Therefore, "ease of operation" necessarily is concerned with the total system dedicated to automatic testing.

■ Easy-to-Understand Program Language

A properly functioning IC test system performs three major functions: 1) establishes test conditions, 2) designates test flow, and 3) processes data. Conventional programs intended to activate these functions generally have the disadvantage of being difficult to understand. In order to make the programs easy-to-understand, it is necessary to use a simplified language and a variety of programs written specifically for the individual ATE functions.

GENERAL INFORMATION

(III) DIC-8000 Series - General Information

This section of the General Catalog '81/'82 describes the ANDO DIC-8000 series of IC test systems which has been developed in specific consideration of the **present** and **future** needs of the industry.

BASIC HARDWARE

The basic considerations in the development and design of hardware for the DIC-8000 series include: 1) each system in the series must resist obsolescence and provide expansion capabilities, and 2) the use of the distributed-system concept must permit effective interfacing among the hierarchal organization of the host computer and its test stations.

One of the first problems that ANDO had to solve was the obvious impact on performance/cost. A favorable cost-performance ratio is quite difficult to attain when expansion capability to enable testing a great variety of ICs is established as one of the design criteria. In order to satisfactorily solve this problem, the concept of block circuits (modules) was adopted in the design and construction of the ANDO DIC-8000 series. Thus, through the addition of removal of modules, the system is rapidly upgraded, expanded or adjusted to meet the user's test requirements and short-term obsolescence may be eliminated.

The second consideration, an operational hierarchy of a multiple number of separate test-stations in conjunction with a single host computer, was resolved and put into production as the ANDO HIERARCHAL/DISTRIBUTED ATE. This arrangement reduces the total operating time of the host CPU per test station, on a time-sharing basis and, as a result, increases the efficiency of the system taken as a whole. The effect on cost/performance is quite positive and beneficial.

The ANDO DIC-8000 series uses a high-speed data-transmission bus capable of sending 16-bits at a rate that is in the order of 100 kW/sec. Wait-time for each test station is thus reduced. Additional design and circuitry considerations achieve the level of high-speed data processing required for VLSI tests.

In order to assure high reliability of the entire system, component-suppliers have been selected on the basis of their statistically proven field-records of quality and high MTBF during many years of work with ANDO. To further assure high reliability, forced convection and induction are employed in the construction of the ANDO systems to provide high-efficiency heat dissipation. Additional precautions against downtime are obtained through the incorporation of a case-temperature detector, a fan-motor revolution detector, and other techniques to enable rapid detection and response to any operational abnormalities.

SUMMIT - A NEW SOFTWARE CONCEPT

"Simply Understandable Measuring Method for IC Testing"

— SUMMIT — is a software concept developed by ANDO specifically for automatic IC-testing. In developing SUMMIT, the following operational parameters were carefully considered:

- The software must be interchangeable among IC test systems, despite differences in function and scale, that are dedicated to testing SSI/MSI, memory-IC, and LSI/VLSI.
- The software must provide for data-processing and analysis in R&D applications.
- The software must provide for data-processing and analysis for high-efficiency production-line operations in multi-station applications.
- The software must enable the system to resist obsolescence by providing a capability for system expansion.

As evidence that the parameters have been successfully put into practice, the SUMMIT software developed for the DIC-8000 series now offers several important advantages to the user:

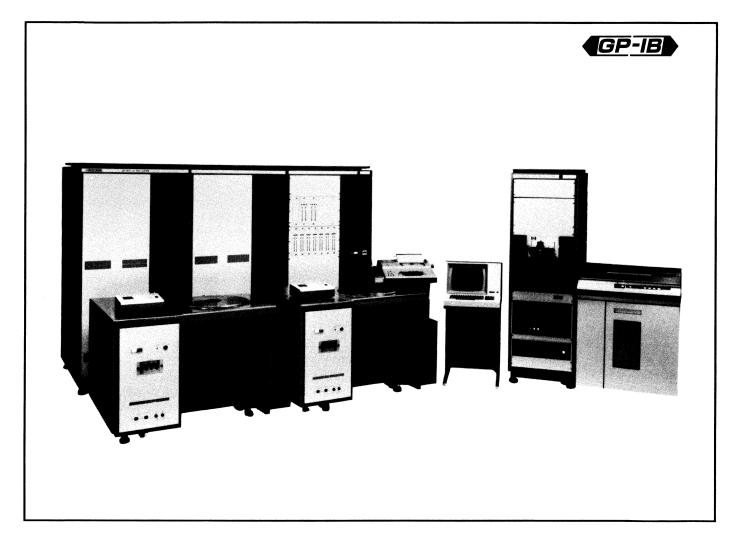
- 1) The program segment, DATA, that describes the test conditions is separate from the sequence-control segment, MAIN, and is written so as to be rapidly and easily read.
- 2) The grammar of the SUMMIT language is simplified to enable easy and, therefore, rapid programming.
- 3) The DEFINE segment of the program permits the use of reserved words by any expressions the user prefers.
- 4) The programs permits modifications, additions, and expansions to be made quite easily as the needs become evident.

AUTO-HANDLERS

Various types of automatic IC-handlers are available from ANDO for use with the DIC-8000 series to assure high speed, high reliability, highly-productive operation of the automatic test system in production-line and incoming inspection applications.

LSI TEST SYSTEM

TYPE DIC-8030



A "family" of test systems, the DIC-8030 is intended for use in testing various types of random-logic LSIs, such as are used in microprocessors, watches, desktop calculators, electronic game machines, cameras, communications equipment, and automobiles. The DIC-8030 is a new generation of LSI test-systems that also considers the possibility of expansion into VLSI. The DIC-8030 tests LSIs to 128 pins, with 65k patterns, at 5/10/20 MHz.

FEATURES

- Random logic LSI devices of up to 128 pins can be tested and measured.
- Pattern rate 20 MHz max.
- Production of complex timing signals.

Timing resolution — 200ps

Timing split — 16 levels

Burst clock possible

Externally synchronizable

• Pattern generating functions enable the testing of com-

plex LSI devices such as single-chip microprocessors.

Pattern memory - 65kW max.

Multi-loop — 16 levels

Match mode - 6 modes

Modulation functions generate many waveforms

Modulation modes - 18 modes

Modulation clocks - 16 phases max.

• High-speed DC parametric test

Four sets of measuring circuits are used to permit simultaneous measurement at several pins.

High-reliability

This system, as a production line test system, is provided with many effective functions such as AUTO-PM (self-diagnosis), alarms for bad runs and bad yield rates, and detection of abnormalities in the system.

Test programming language — SUMMIT — enables programming based on a new concept — easily understandable, flexible enough for future developments.

TYPE DIC-8030, LSI TEST SYSTEM

SPECIFICATIONS

Host System:

1. Host processor:

64kW/16 bits

2. Peripherals:

DISK/CRT/LP/

FLOPPY DISK/PTR*/PTP*/

MT*

Test System:

1. Testing processor:

32kW/16 bits

2. Peripherals:

CRT/FLOPPY DISK*/

SP*

3. Test items:

Functional test

DC parametric test

4. Test station:

128 pins max, 2 stations

5. Pin electronics:

Driver:

Output voltage: -2 to +10V

Amplitude: Slew rate:

12Vp-p max. 3ns/1V, 6ns/5V

I/O switching:

Real time

Comparator:

Input voltage:

-2 to +10V

Input impedance:

100nA, 50pF

6. Device power supplies: 4 units max.

±30V/500mA.

Output:

Current measure-

ment:

Possible

7. Reference voltage

supplies:

For VIH/VIL, 4 pairs max.

For Voh/Vol, 2 pairs max.

8. DC parametric test

units:

4 units max.

Measuring range:

±100V, ±400mA

Measuring resolu-

tion:

1mV, 100pA

Control mode:

Multi-control system of 4 units

max.

9. Timing generator:

Clock: Strobe: 16 phases max. 3 phases max.

Internal clock rate: 500MHz

Programming reso-

lution:

Period 2ns

Delay/width 200ps

Programming

period:

100ns to 10ms

External synchroni-

zation:

Possible

Burst clock:

Possible (one phase only)

Split level:

16 levels

10. Pattern generator:

Pattern rate:

5MHz/10MHz/20MHz

(LINK mode)

Pattern memory: Mask memory: I/O memory:

Control mode:

128ch x 65kW max. 128ch x 4kW max. 128ch x 256W max.

JUMP/SUBROUTINE/ LOOP/CONTINUOUS/PAUSE

2¹⁶ counts max. Loop counts:

Multi-loop:

16 levels

Match mode:

6 modes

11. Waveform modulation (Pins independent of each other):

Driver waveform:

Mode:

RZ/NRZ/EX-OR/THRU/

LEVEL/INV/NEG

Clock:

7 phases max. (Multi-clock pos-

sible)

Expectant waveform:

Mode:

RZ/NRZ/INV

Clock:

2 phases max. 128ch x 128W max.

12. Fail data memory: Copy mode:

Possible

16 bits

13. Arithmetic logic unit*: Option to generate patterns ef-

fective for testing memory IC

Number of bit:

Main operation

mode:

SCAN, R/W MARCHING,

GALLOPING, ADDRESS MULTI, PAGE MODE

14. Power requirements:

200V AC, 3 phases, 50/60Hz

Notes: 1. *Symbol indicates optional items.

2. The above configuration is the maximum one.

LSI TEST SYSTEM

TYPE DIC-8032



A "family" of test systems, the DIC-8032 is intended for use in testing various types of random-logic LSIs, such as are used in microprocessors, watches, desktop calculators, electronic game machines, cameras, communications equipment, and automobiles. The DIC-8032 tests LSIs to 128 pins, with 65k patterns, at 5/10/20 MHz.

FEATURES

Expansion Capability

An expansion capability is an important consideration for the design of the hardware and software of the DIC-8032 LSI ATE.

• Pattern rate - 20 MHz max.

• Controlling Capability

The new concept of the distributed system to control production- and incoming-inspection in individual plant locations, test programs, and a large variety of data.

Versatile All-purpose System

An all-purpose system to support production and R&D

facilities. The capability for collecting evaluation data concerning the inspection and acceptance of incomingand manufactured-products.

• High Performance

A high performance/cost ratio derived from the combination of high-speed control software, high-speed DC-measurement circuitry, and the multi-channel system.

• Ease of Operation

Test circuit boards in the DIC-8032 are quickly replaced to conform to the type of IC to be tested, further reducing downtime. Rapid and easy connections to the auto-handler and prober.

• Easy-to-Understand Program Language

The especially easy program to learn and understand because the test conditions are independent of the sequence of operation and are managed through the central control. Exceptionally flexible software, covering a wide range of applications.

TYPE DIC-8032, LSI TEST SYSTEM

SPECIFICATIONS

Host System:

1. Host processor:

2. Peripherals:

64kW/16 bits DISK/CRT/LP/

FLOPPY DISK/PTR*/

PTP*/MT*

Test System:

1. Testing processor:

32kW/16 bits

2. Peripherals:

CRT/FLOPPY DISK*/

SP*

3. Test items:

Functional test DC parametric test

4. Test station:

128 pins max., 2 stations

5. Pin electronics:

For high-speed:

Driver:

Output voltage: Amplitude:

-2 to +10V 12Vp-p max.

Slew rate:

3ns/1V, 6ns/5V Real time

I/O switching:

Comparator:

Input voltage:

-2 to +10V 100nA, 50pF

Input impedance: For high-amplitude:

Driver:

Output voltage:

-20 to +20V

Amplitude:

30Vp-p max.

Slew rate:

5ns/1V, 10ns/5V, 18ns/10V

I/O switching:

Real time

Comparator:

Input voltage:

-20 to +20V

Input impedance:

10M Ω , 45pF 4 units max.

6. Device power supplies:

±20V/400mA

Output:

Current measurement: Possible

7. Reference voltage supplies: For VIH/VIL.

4 pairs max.

For Voh/Vol, 2 pairs max.

8. DC parametric test units:

4 units max.

Measuring range: Measuring resolution:

±40V, ±400mA 1mV, 100pA

Control mode:

Multi-control system of

4 units max.

9. Timing generator:

Clock: Strobe: 7 phases max. 2 phases max.

Internal clock rate:

100MHz

Programming resolution: Period

10ns

Programming period:

Delay/width 1ns

100ns to 10ms

Split level:

8 levels

10. Pattern generator:

Pattern rate:

5MHz/10MHz/20MHz

(LINK mode)

Pattern memory:

128ch x 32kW max. 128ch x 1kW max.

Mask memory: I/O memory:

128ch x 256W max.

Control mode:

JUMP/SUBROUTINE/

LOOP/CONTINUOUS/

PAUSE

Loop counts:

2¹⁶ counts max.

Multi-loop:

8 levels

Match mode:

2 modes

11. Waveform modulation (Pins independent of each other):

Driver waveform:

Mode:

RZ/NRZ/EX-OR/LEVEL/

INV/NINV/NEG/NNEG

Clock:

7 phases max.

(Multi-clock possible)

Expectant waveform:

Mode:

NRZ/INV/NINV

Clock:

2 phases max.

12. Fail data memory: Copy mode:

128ch x 256W max. Possible

13. Arithmetic logic unit*:

Option to generate patterns effective for

testing memory IC

Number of bit:

16 bits

Main operational mode: R/W SCAN, MARCHING,

GALLOPING, ADDRESS MULTI, PAGE MODE

14. Power requirements:

200V AC, 3 phases,

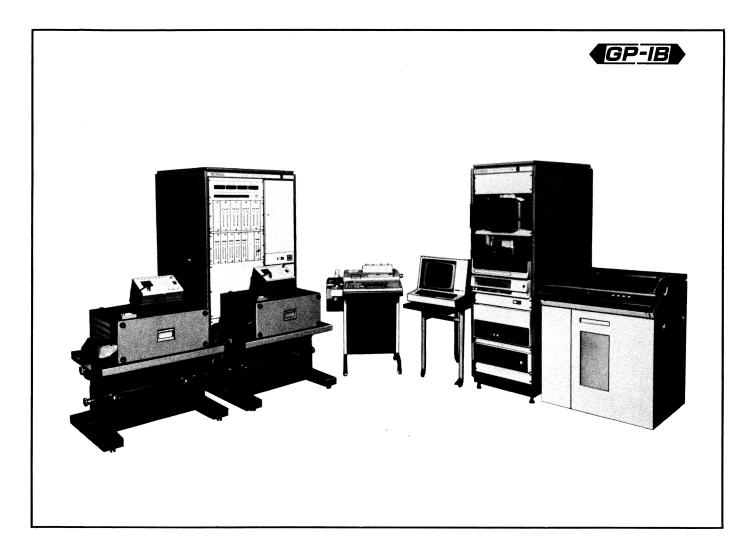
50/60Hz

Notes: 1. * Symbol indicates optional items.

2. The above configuration is the maximum one.

SSI/MSI TEST SYSTEM

TYPE DIC-8010



The demand-curve for SSI and MSI devices continues to rise quite sharply. At the same time, OEM prices for finished and tested ICs continue to drop. The cost-per-test factor can have a significant effect on the profitability and viability of the IC manufacturer. Increased productivity and thruput at the test station can help reduce costs, consistent with reduced selling prices. The DIC-8010 SSI/MSI Test System responds to these needs. The system tests two parallel rows of TTL MOSs with up to 32 pins.

FEATURES

• High-thruput

Solid-state switches and high-speed circuits save measurement time.

High-speed data transfer and control systems save processing time.

Four sets of measuring circuits permit simultaneous measurement at several pins.

Multi-measuring function simultaneously measures two devices of less than 16 pins.

- Excellent function test capabilities
 Pattern memory number of pins x 1kW
 Driver waveform modulation
- Dynamic current measurements by making use of programmable power supplies
- High-reliability

This system, as a production line test system, is provided with many effective functions such as AUTO-PM (self-diagnosis), alarms for bad runs and bad yield rates, and detection of abnormalities in the system.

Test programming language —SUMMIT— enables programming based on a new concept — easily understandable, flexible enough for future developments.

TYPE DIC-8010, SSI/MSI TEST SYSTEM

SPECIFICATIONS

Host System:

1. Host processor:

64kW/16 bits

2. Peripherals:

DISK/CRT/LP/FLOPPY

DISK/PTR*/PTP*/MT*

Test System:

1. Testing processor:

32kW/16 bits

2. Peripherals:

TTY/CRT*/FLOPPY DISK*/

SP*

3. Test items/test time:

DC parametric test: 1 ms to 2s Functional test:

2us to 2s

4. Test station:

32 pins max, 2 stations

5. Pin electronics:

Drivers:

Output voltage: Amplitude:

Output current:

-20V to +20V 0 to 20Vp-p 16mA max. 20Ω or less

Output resistance: Slew rate:

10ns/V

Real time I/O

switching:

Possible

Comparators:

Input voltage: Leakage current: -20V to +20V 100nA max.

6. Device power supplies: 4 units max.

Output:

±30V/500mA max.

Current measure-

ment*:

 $2\mu A$ to 500mA, 7 ranges 1nA to 1mA resolution

7. Reference voltage

supplies:

For VIH/VIL, 4 pairs max. For Voh/Vol, 2 pairs max. 8. DC parametric

test unit:

4 units max.

Voltage range: Current range: 0 to $\pm 100V$, 3 ranges 0 to ±500mA, 7 ranges

Voltage resolution: 1mV to 100mV Current resolution:

1nA to 1mA

Input impedance:

1000M Ω or higher

Operating mode:

Multi-control system of 4 units

9. Timing generator:

Clock:

7 phases max.

Strobe:

2 phases max.

Internal clock rate: 10MHz **Programming**

resolution:

Period 100ns

Delay/width 100ns

10. Random pattern generator:

Pattern memory:

32CH x 1kW

Loop control:

Possible, 2¹⁶ counts max.

11. Driver waveform modulation:

Mode:

RZ/NRZ/INV

Clock:

7 phases max. 32CH x 16W max.

12. Fail data memory: 13. Power requirements:

100V AC, single phase,

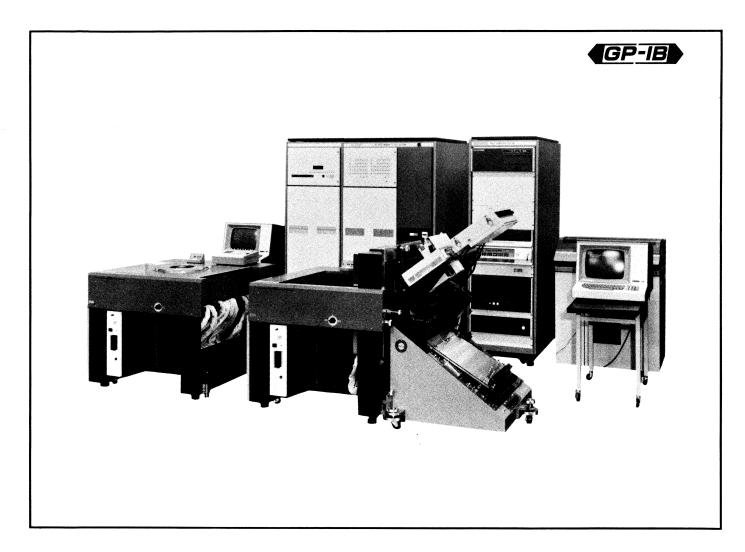
50/60Hz or 200V AC, single

phase, 50/60Hz

Notes: 1. *Symbol indicates optional items.

2. The above configuration is the maximum one.

TYPE DIC-8020



The technological advances in memory-ICs can only be described as "spectacular." With memory capacity of the individual devices increasing in a steep, upward curve, new measuring methods are demanded for IC-testers. The DIC-8020 provides testing capabilities for today's 4k and 16k memory-ICs, and tomorrow's 64k and 256k memory-ICs. Automatic skew-adjustment and realtime complex-pattern generators are an integral part of the DIC-8020 system.

FEATURES

- AX and AY in address pattern can be produced independently of each other and link controls of AX-AY and AY-AX can be performed in real time.
- Address generating function (double address system)
 which enables the efficient measurement of a large mem-

- ory has been fully taken into consideration.
- Added functions of real time control and timer interrupt enable the auto-page-mode test.
- Topological scramble function of address.
- Data inversion function in the specified region of DUT.
- Data generating function by means of address function.
- Such complicated patterns as N, N², N^{3/2} etc. can be generated in real time.
- Auto-adjust function of timing system.
- Simultaneous testing of 4 DUT's for high thruput.
- Cableless-connections to AHM-625 Auto-handler and prober.
- Test programming language SUMMIT enables programming based on a new concept easily understandable, flexible enough for future developments.

TYPE DIC-8020, MEMORY IC TEST SYSTEM

SPECIFICATIONS

Host System:

1. Host processor: 2. Peripherals:

64kW/16 bits DISK/CRT/LP/

FLOPPY DISK/PTR*/

PTP*/MT*

Test System:

1. Testing processor:

32kW/16 bits

2. Peripherals:

CRT/FLOPPY DISK*

3. Test items/test time

Functional test: DC parametric test: 1ms to 1s

50ns to 10ms

4. DUT:

2M x 16 bits max.

5. Test station:

2 stations max.

6. Pattern generator:

Clock rate:

20MHz max.

Micro-instruction

memory:

64 bits x 256W

Address:

Ax8+2*, AY8+2* independ-

ence and link generation

PAX8*, PAY8* (double ad-

dress system)

Data:

16 bits 16 levels 16 levels

Index stack:

Double command rate:

Real time control possible

Data generation by

Subroutine stack:

address function*:

Checker board, X/Y parity,

ROW/COL bars, diagonal

Arithmetic func-

tions between respec-

tive registers*:

ADD, SUB, MOV, SHIFT, EX-

OR, EX-NOR, OR, AND

Test pattern

generation:

Real time generation of vari-

ous N, N², N^{3/2} patterns

7. Timing generator:

Clock:

10 phases max. 2 phases max.

Strobe:

Program resolution: Period 2ns

Delay/width 125ps

Split level:

16 levels

8. Drivers:

Output voltage:

For MOS

-2 to +20V

For Bipolar

-2 to +10V

Slew rate:

For MOS

20ns/20V,

5ns/3V

For Bipolar

3ns/1V, 6ns/5V

9. Comparators:

Input voltage:

-2 to 10V

Accuracy:

 $\pm(1\% + 10mV)$

10. Device power supplies: 4 units max.

±30V/500mA.

Output: Current measure-

ment:

Possible

11. Reference voltage

supplies:

For VIH/VIL, 3 pairs

For Voh/Vol, 1 pair

12. DC parametric test

unit measuring range: ±100V, ±400mA

13. Various buffer

memory:

Address topological memory*

Fail data memory* Data log memory*

Data memory for ROM test*

14. Data processing:

Shmoo plot (two-dimensional,

three-dimensional), fail map, and other various data proces-

sing possible

15. Power requirements:

200V AC, single-phase,

50/60Hz

Notes: 1. *Symbol indicates optional items.

2. The above configuration is the maxmum

one.

AUTOMATIC IC TEST SYSTEM

TYPE UIC-5030

- DC tester featuring superior performance/cost ratio
- DC tester replacing
 Fairchild Series 4000M



FEATURES

Superior Performance/Cost Ratio

- A microcomputer has been adopted for the UIC-5030 in order to make it compact in size and reduce its cost to a minimum.
- The operating speed of the program power supply and measurement circuit has been increased to such an extent that the processing speed of the UIC-5030 is 1.5 to 2 times as high as that of comparable conventional testers (based on Ando's test data).
- This test system can accommodate up to 4 multiplexed stations so that high efficiency of operation can be attained.

High Reliability

 Advanced technology and know-how which Ando has acquired over years of research and development of IC testers are incorporated into the UIC-5030 to insure high reliability and stability of its performance.

Ease of Operation

 The operator does not need to operate the computer but can easily operate the UIC-5030.

- All commands can be keyed in from the console keyboard using a symbolic language. As the computer is designed to operate in the conversational mode, this system is quite easy to use.
- As this system is designed to indicate relay matrix crosspoints, measurements and limits, program debugging and maintenance are easy.
- CMOS memory is used to store test programs. As it is backed up by a battery and operates as ROM, the programs are stored intact after the power supply is turned off.
- The programmable power supply and measurement circuit can detect not only oscillation and overload but continuous defects. The UIC-5030 is therefore effective in early detection of a system fault,IC defect, and prober and automatic handler faults.

Program Compatibility

 Fairchild Series 4000M test program and fixture can be used without modification,

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TYPE UIC-5030, AUTOMATIC IC TEST SYSTEM

SPECIFICATIONS

Test performed:

DC parametric test; 1ms to

990ms (forcing time of volt-

age/current by programmable power supply).

Devices under test (DUTs):

Bipolar ICs, MOS ICs, digital

ICs, linear ICs.

No. of pins of DUTs:

32 pins max.

Main controller:

ADP-800 microcomputer.

Peripherals:

TTY, 50 ch/s.

Floppy disk, 2-drive, one-

sided single density

Multiplexed stations:

4 stations max. (basic, 1

station).

External boxes:

12 terminals, 3 sets max.

(basic, 1 set).

Relay matrix:

10 lines, 32 pins max. (basic,

16 pins), Kelvin connection

Test modes:

Automatic, manual, repeat,

data logging.

GO/NO-GO evaluation:

Dual limit, digital comparison

method.

Category counters:

Pass category: 5 classifications (5 digits in decimal

notation).

Fail category: 15 classifications (5 digits in decimal

notation).

Voltage measurement (VM)

and voltage difference

measurement (VMD):

VM: ±2/20/120V, 3 ranges.

VMD: ±0.2/2/20/120V, 4

ranges.

Resolution, 0.1 (VMD only)/

1/10/100mV.

Voltage forcing current measurement (VFM):

Forcing voltage:

Current measurement:

±2/20/120V, 3 ranges. ±2/20/200μA/2/20/200/

500mA, 7 ranges resolution,

1/10/100nA/1/10/100μA/

1mA.

Current forcing voltage measurement (IFM):

Forcing current:

 $\pm 200 \mu A/2/20/200/500 mA$, 5

ranges.

Voltage measurement:

±2/20/120V, 3 ranges; resolu-

tion, 1/10/100mV.

Digitally programmable

power supplies:

5 sets max. (basic, 3 sets).

Constant-voltage power supply: 0 to ±120V, 500mA.

Constant-voltage/constant-current power supply: 0 to

±120V, 500mA.

Power requirements:

100V AC ±5%, 50/60Hz,

approx, 1kVA.

Dimensions:

Approx. $1770(H) \times 840(W)$

x 900(D)mm.

Expansion System

| =xpansion Gystom | | | | | | | | |
|--|------------------------------|------------------------------------|--|--|--|--|--|--|
| Options | A minimum unit for expansion | Maximum (basic plus options) | | | | | | |
| Test program area | 1 k byte | 10 k bytes | | | | | | |
| Constant-voltage supply (V/F) | 1 | | | | | | | |
| Constant-voltage/con- stant-current supply (VF/IF) | 1 | 5 in total | | | | | | |
| External box | 1 | 3 | | | | | | |
| Function test unit | 1 | 1 | | | | | | |
| Relay matrix | 1 pin | 32 pins | | | | | | |
| Multiplexed station | 1 | 4 | | | | | | |
| Digital voltmeter | 1 | 1 | | | | | | |
| Calibration box | 1 | 1 | | | | | | |
| Relay check box | 1 | 1 | | | | | | |
| External transformer for 200V AC | 1 | 1 | | | | | | |
| Translator (software) | 1 1 | 1 | | | | | | |

Pulser unit, large-capacity constant voltage power supply (VF), I/O equipment (LP, CRT, etc.) are available as options.

IC TEST SYSTEM

TYPE DIC-3040

- Tester for acceptance inspection of digital ICs with up to 24 pins
- Functional tests and DC tests
- A minute current is also measurable
- Pin electronics is adopted, like in a large type tester
- Easy generation and modification of test programs



Microcomputer controlled system

The DIC-3040 is a microcomputer-controlled test system for digital ICs. It permits executing functional tests and DC parameter tests of ICs with up to 24 pins (standard 16 pins) including CMOS, TTL, and DTL.

It features very simple operation. This instrument is ready for testing simply by inputting a programmed magnetic card. Now, measuring results can be obtained by depressing the test switch after inserting a sample into the socket. This instrument is an optimum model as an acceptance inspection tester, because it can be operated easily even by an unskilled operator.

SYSTEM CONFIGURATION

1. Standard configuration

Tester main body 1 unit (no. of sample pins, 16)
 Built-in units: Printer, magnetic card reader
 Measuring circuit: Functional test, DC test (voltage, current). A minute current is also measurable.

Test head

- Program console 1 unit
- 2. Options
- Pin extension (8 pins)
- Magnetic card reader for program console
- Foot switch for test start
- Printing chart for printer
- Blank magnetic card
- Auto handler

FEATURES

- Programs can easily be generated and modified using program console. With the magnetic card reader (option) combined with this console, programs can be generated at a remote place. Since this program console can easily be operated, even an unskilled operator becomes familiar with this instrument within a short time.
- The tester main body provides various functions and displays for easy debugging of programs, such as COPY function to modify stored pattern information according to acceptable IC.
- Its 80µA current range permits measuring a minute current.
- Function tests can be executed with a load (loн, loL) applied to IC output under a condition similar to actual use.
- Its DATA LOG feature provides data logging of all pins to measured as well as failing pins.
- The printer (standard equipment) can print out test results such as failing pin numbers, number of testings, number of faults as well as program lists.
- Programs can be inputted by inserting a programmed magnetic card into the magnetic card reader. Programs can also be inputted directly from the program console.

TYPE DIC-3040, IC TEST SYSTEM

SPECIFICATIONS

TESTER MAIN BODY

No. of sample pins:

Standard 16 pins (24 pins max. including option)

Test performed:

Functional test and DC parameter test

Major operation mode:

AUTO, FAIL STOP, REP PATT, MAN PATT, COPY

Pin electronics:

Pin electronics is independently provided for each pin, so that the driver, receiver, power supply, ground, and other operation modes are obtained according to program specification.

Voltage:

| Range | Covering | Accuracy |
|-------|-------------|-------------------------|
| 8V | 0 to ±8.19V | ± (0.5%+10mV+10mV/50mA) |

Current (Source current):

| Range | Covering | Accuracy |
|-------|----------------|---------------|
| 800mA | 0 to + 200mA | ±(3% + 1mA) |
| 8mA | 0 to + 8.19mA | ±(3% + 10μA) |
| 80μΑ | 0 to + 81.9 μA | ±(3% + 500nA) |

Current (Sink current):

| Range | Covering | Accuracy |
|-------|---------------|---------------|
| 800mA | 0 to -200mA | ±(3% + 1mA) |
| 8mA | 0 to -8.19mA | ±(3% + 10μA) |
| 80 μΑ | 0 to -81.9 μA | ±(3% + 500nA) |

Power requirements:

100V AC ±10%, 50/60Hz

Dimensions:

Approx. 260(H) x 480(W) x 550(D) mm (excluding test box)

PROGRAM CONSOLE

Functions:

Programming function, editor function, program transfer function, read/write function of magnetic card

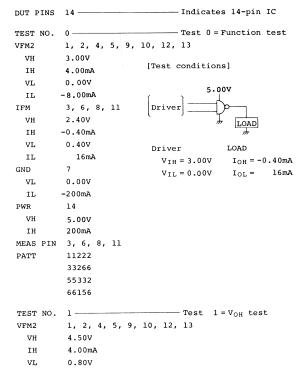
Power requirements:

100V AC ±10%, 50/60Hz

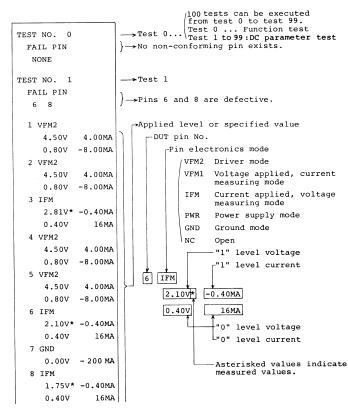
Dimensions:

Approx. 165(H) x 370(W) x 425(D)mm

EXAMPLE OF PROGRAM



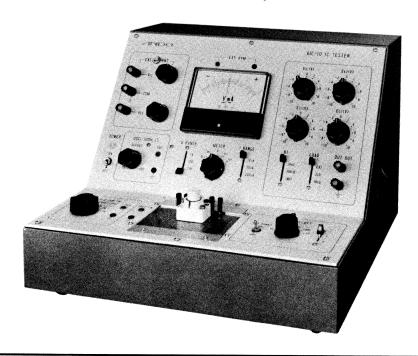
EXAMPLE OF DATA LOG



IC TESTER

TYPE AIC-10

Compact tester for op amps and comparators



The AIC-10 is a compact tester which makes simple DC and AC parameter tests of operational amplifier and comparator ICs. The tester finds extensive applications not only in production tests and incoming tests but also in tests of various electronic devices involving the use of operational amplifier or comparator ICs.

FEATURES

- DC parameter tests are performed by the null amplifier method, which is recommended by EIAJ (Electronic Industries Association of Japan).
- Heated DUTs can be tested by the use of Type THC-12 Thermal Test Heater (option).
- Although the tester is small in size, it contains voltage forcing supplies for DUT, bias supplies, oscillators (square wave oscillator and sine wave oscillator), etc.

SPECIFICATIONS

ICs tested: Operational amplifiers and com-

parators.

Tests performed:

DC parameter tests: Icc, 0 to 200mA.

IEE, 0 to -200mA. V10, 1 to 20mV. I10, 2nA to 2μ A IB, 2nA to 2μ A. Av, 60 to 80dB. CMR, 60 to 80dB.

(In addition, other DC tests include SVR, RID, RO PD and VCM).

AC parameter tests: SR, ts, BW, NL, etc. (The AC tests require internal oscillators and an

external oscilloscope).

Setting range

Vcc: 0 to +20V or external power supply.

VEE: 0 to -20V or external power supply.

Eκ, Ec: -10 to +10V in 2V steps. Ri: 10k Ω , 100k Ω , 1MΩ.

Load: $2k\Omega$, $10k\Omega$, ∞ or external load.

Built-in oscillators

Dimensions:

(for AC tests): 100 Hz square wave oscillator, 1kHz

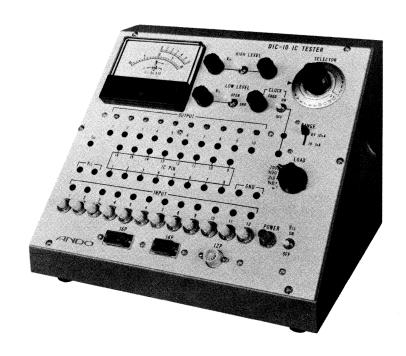
sine wave oscillator.
Power requirements: 100V AC, 50/60Hz; approx. 20VA

Approx. $250(H) \times 350(W) \times 300(D)$ mm.

Weight: Approx. 8 kg.

IC TESTER TYPE DIC-10

Makes both functional and DC parameter tests



Though compact in size, the DIC-10 is a full fledged tester capable of performing functional and DC parameter tests on bipolar digital ICs having a maximum of 16 pins. Outputs of ICs can be easily checked on the front panel lamps. Currents and voltages can be read on the front panel meter.

FEATURES

- All digital ICs of bipolar type (gate circuits, flip-flop circuits, shift registers, etc.) can be tested.
- The DIC-10 is human-engineered to the maximum to simplify the programming and operational training.
- The DIC-10 is ideal for both production and laboratory work. It can also serve as a training set for educational use.

SPECIFICATIONS

ICs tested:

Bipolar type digital ICs (DIP ICs with 14 and 16 pins; TO-5 ICs with

12 pins).

Tests performed: DC parameter tests: DC parameter and functional tests. VIL, VIH, IIL, IIH, VOL, VOH, ICC,

los.

Test results:

Programming items:

Indicating meter and lamps. Vcc (x2), GND (x2), clock (x1), input current (x12), output voltage

(x10).

Setting voltage:

Vcc: VIL:

4.5 to 6V, continuously variable. 0 to 1V, continuously variable and

GND.

ViH:

1.5 to 5V, continuously variable and Vcc.

Clock:

Frequency:

0.2 to 2Hz Approx, 1:1,

Duty: Level:

Setting value of VIL and VIH.

Output load:

200Ω, 312Ω, 2kΩ, 5kΩ, ∞ (500kΩ

or more).

Indicating meter range (full scale):

Vcc, Vil, ViH, Vol, Voh: 1V, 6V. hu, hu:

1 mA, 10 mA. 10 mA, 100 mA

Icc, los: Accuracy:

Within ±5%.

Dimensions:

Power requirements: 100V AC, 50/60Hz; approx. 16VA Approx. $215(H) \times 300(W) \times 225(D)$

Weight:

Approx. 5.5 kg.

DESKTOP COMPUTER

amics 80, TYPE AE-8101

Today, it is not at all uncommon to have people who are not computer specialists use computers in various fields. Naturally, they need computers that are easy to use, needing only a minimum of labor. It is in order to meet these needs that Ando's desktop computer amics 80 Type AE-8101 has been developed. It is so designed that anyone can readily and easily derive full computer capabilities from the component units placed side-by-side on the desk.

The trend in various kinds of measurements is also definitely toward the use of computers; the variables measured by measuring instruments are fed to a computer, and the computer in turn automatically determines the conditions of measurements yet to be made. It ultimately decides whether the device or circuit under test is at fault, or analyzes the data to find the cause of faults. When a system is formed through a combination of a computer and measuring instruments, it is called an "ATE System."

What matters about ATE is a common interface for computers and measuring instruments. The leading measuring instrument manufacturers of the world have already adopted the common interface bus (IEEE 488), and it has been incorporated in newer models.

The AE-8101 is a desktop computer that Ando developed to meet the changing needs of the times and is primarily intended for use with ATE systems.

Basic Component Units

The AE-8101 Desktop Computer consists of the computer proper (CPU, memory, GP-IB, CRT display, and minifloppy disk) and a keyboard unit.

CPU

The CPU is basically a microprocessor, but it is designed to perform many more supplementary functions. In addition, the DMA capability, multiple interrupt capability, real-time clock, and other capabilities can be added to the CPU so that a high degree of system control efficiency can be achieved.

Memory

The memory of the AE-8101 consists of an IPL ROM and a program 64kB RAM. The RAM is comprised of 16k bit chips to obtain a memory whose access time is as fast as 250 ns.

GP-IB

The GP-IB conforms to the IEEE 488 standard and consists of talker, listener, and controller functions. The GP-IB performs the function of either a controller or a device in the system.

CRT Display

A 9-inch CRT is incorporated in the display. It can indicate up to 640 characters (40 characters x 16 lines), and the characters include alphabets (capital and small letters), Greek letters, numericals, and symbols. The CRT display has a built-in refresh memory in its control section. As it is independent of the system RAM, it reduces the system overhead to zero without occupying the system bus in refreshing the CRT screen.

■ Mini-floppy Disk

Two large-capacity duplex type floppy disks are incorporated in the AE-8101 desktop computer. They are independent of each other and can be used either at normal density or double density. The floppy disk is formatted by the soft sector method. In the case of normal density, data are recorded with FM; in the case of double density, MFM is employed in data recording. When two sides of the floppy disk are used in the double density mode, the total memory capacity of each floppy disk is 256k bytes, four-fold the normal density memory capacity of one side of the floppy disk. Each AE-8101 Desktop Computer has the same memory capacity as eight floppy disk units with a one-side mini-floppy disk. The mini-floppy disks used in the AE-8101 Desktop Computer even compare favorably with an 8-inch floppy disk whose one-side memory capacity is no more than 237k bytes.

Keyboard Unit

The keyboard unit consists of a typewriter-type keyboard based on the key arrangement of the JIS (Japanese Industrial Standard) C6233, a calculator-type keyboard with 10 numeral keys, and 16 function keys. The codes to be entered through the keyboards include alphabets (capital and small letters), Greek letters, numerals, and symbols. The keyboard unit is separate from the desktop computer proper and can be installed apart from the desktop computer proper in any place where it is most easy to use.

■ IPI

When the power supply is turned on and the system diskette is set to the mini-floppy disk, the IPL program automatically starts to run. On completion of a simple self-diagnosis, the IPL program loads the disk operating system from the system diskette, setting off the operating system.

1. Self-diagnosis

The hardware that is required for the operation of the desktop computer is tested in an extremely brief

logical name.

TYPE AE-8101, amics 80 DESKTOP COMPUTER

time. The main tests consist of simple read/write checks on the RAM and CRT display refresh memory. If abnormalities are detected, the errors are indicated on the display and the program stops.

2. Operating System Loading

A particular system loader is filed in the system diskette, and the IPL program loads the system loader from the system diskette. The operating system is loaded into the system RAM by the system loader. When the operating system loading is completed, the operating system runs the program.

Operating System

The operating system is software that controls various types of information required both to operate and to maintain the system. Although its outward appearance is that of a simple black box, its major function consists of controlling system resources and input/output operation. The operating system employed in the AE-8101 Desktop Computer is a real-time one based on the floppy disk and it has an interface with the computer system by means of a program language.

BASIC

All programs that the user prepares in the AE-8101 Desktop Computer are written in BASIC. BASIC is a higher-order algebraic programming language developed at Dartmouth College. The language used in the AE-8101 is based on functions as stated below.

- 1. BASIC Statement (Basic Language) DATA, DIM, END, FOR \sim TO \sim GOTO, INPUT, IF \sim GOTO, LET, NEXT, PRINT, REM, SPC, STOP, TAR
- BASIC Statement (Expanded Language)
 DEF, EXCHANGE, FN, FNEND, FNRETURN,
 FOR~TO~STEP, GOSUB, IF~THEN~ELSE, KILL,
 LVAR, MID\$, ON~GOSUB, ON~GOTO, PRECISION, PRINTUSING, RETURN, etc.
- 3. Operators

4. Built-in Functions

ABS, INT, SGN, TIMER, SQR, EXP, SIN, DSIN, COS, DCOS, TAN, DTAN, ATN, DATN, LOG, LN, ASC, CHR\$, LEFT\$, RIGHT\$, LEN, MID\$, STR\$, etc.

5. Commands

AUTO, CLEAR, LIST, NEW, RENUMBER, RUN, LOAD, SAVE, EDIT, OPEN, CLOSE, etc.

- 6. Input/output Relations
 - Particular I/O devices can be designated for the input/output of related statements and commands (INPUT, PRINT, LIST, etc.).

| Examples: | |
|-------------------|------------------|
| PRINT A | Output A to |
| | CRT. |
| PRINT#CSL, A | Output A to |
| | CRT. |
| PRINT#SIO, A | Output A to |
| | printer. |
| PRINT#GP0, "T"; A | Output A to |
| | GP-IB. |
| PRINT#FD0, A | Output A to |
| | disk file having |
| | FD0 as a |

 The I/O statement permits interface with GP-IB. Examples:

Examples of Programming

- Calculation of the Roots of Quadratic Equations by the Root Formula
 - Formula: $\frac{-b\pm\sqrt{b^2-4ac}}{2a}$ where, $b^2-4ac \ge 0$
 - Program Example 1:
 - 10 INPUT A, B, C
 - 11 D = B*B-4*A*C
 - 12 IF D < 0 G \overline{O} T \overline{O} 21
 - 13 IF D = $0 \overline{O} \overline{T} \overline{O} 18$
 - 14 E = (-B+SQR(D))/(2*A)
 - 15 F = (-B-SQR(D))/(2*A)
 - 16 PRINT E, F
 - 17 STOP
 - 18 E = -B/(2*A)
 - 19 PRINT E
 - 20 STOP
 - 21 PRINT "ERROR"
 - 22 END
 - Program Example 2 (A set of IF statements are used.):
 - 10 INPUT A, B, C
 - 11 D = $B \land 2-4*A*C$
 - 12 IFD < 0 THEN PRINT "ERROR" ELSE IFD = 0 THEN PRINT -B(2*A) ELSE PRINT (-B+SQR(D))/(2*A), (-B-SQR(D))/

TYPE AE-8101, amics 80 DESKTOP COMPUTER

(2*A) 13 END

- 2. Calculating the Area of a Triangle by Heron's Formula
 - Formula: The area of a triangle having sides a, b, and c is calculated by the formula, if d = (a + b + c)/2

$$S = \sqrt{d(d-a)(d-b)(d-c)}$$

- Program Example 1:
 - 10 INPUT A, B, C
 - 11 D = (A+B+C)/2
 - 12 S = SQR(D*(D-A)*(D-B)*(D-C)
 - 13 PRINT S
 - **14 END**
- Program Example 2 (multi-statement is used.):
 - 10 INPUT A, B, C: D = (A+B+C)/2: PRINT SQR(D*(D-A)*(D-B)*(D-C)) : END
- 3. Outputting Sine Waves to the X-Y Plotter

This operation is based on the assumption that one cycle of sine wave is divided into 36 points (in 10 degree steps), expressing the amplitude in 10 cm, and that the desktop computer address is "1" and that of the X-Y plotter "3."

10 PRINT #GP0, "A!C7 S@AP?PAP#"

Command

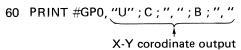
Desktop computer initialize

20 PRINT #GP0, "UHM0, 1010, D"

Setting of pen start point of X-Y plotter

- 30 FOR A = 0 $T\overline{O}$ 360 STEP 10
- 40 B = DSIN (A) * 1000 + 1010) X-Y coordi-
- 50 C = A * 10

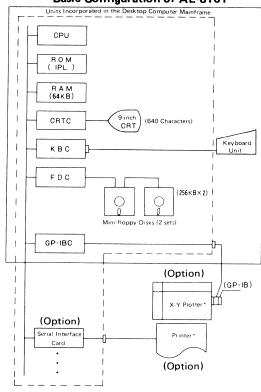
nate calculation



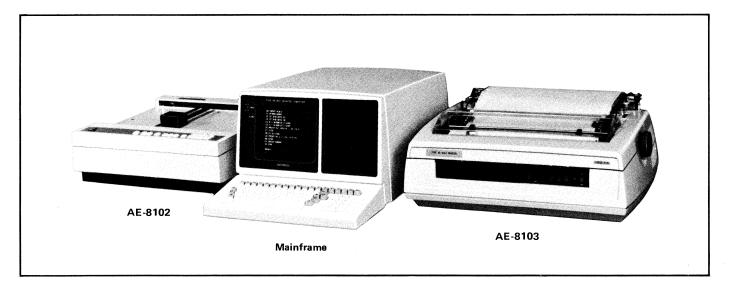
70 NEXT

80 END

Basic Configuration of AE-8101



* Indicates the units that are to be provided by the user.

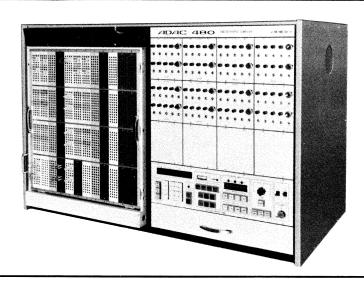


ANALOG COMPUTER

ANALOG COMPUTER

ADAC 480

 High-performance, generalpurpose, analog computer



FEATURES

■ Guaranteed High Stability and Reproducibility

• The operational amplifier incorporating ICs with FET choppers and the dual plane bearing pin contact system of the patch board have been adopted in desk-top analog computers of this sort for the first time in Japan. The high stability and reproducibility imparted by these original designs have been received favorably by a large number of users. These two features are now indispensable to the analog computer.

Large Capacity and Superior Performance

- Each computing element incorporates an operational amplifier, yet features a compact design.
- Number of Main Computing Elements (maximum capacity)

| Summer | | | | | | 24 |
|-------------------|--|--|--|--|--|----|
| Integrator | | | | | | 24 |
| Multiplier | | | | | | 10 |
| Potentiometer | | | | | | 70 |
| F. DFG | | | | | | 6 |
| Comparator | | | | | | 8 |
| Electronic switch | | | | | | 16 |
| | | | | | | |

- The smaller the number of computing elements used in the analog computer, the higher is its accuracy. As the ADAC Analog Computers permit programming with a minimum of computing elements, they perform calculations with a high degree of precision.
- As a high-precision analog section and a functional logic section are accommodated in one patch board,

these computers permit easy analog hybrid computation.

■ High-precision Calculations

• The operational amplifier operates at 8 MHz or more and is controlled by a high-speed electronic switch. It performs high-precision operations over a wide speed range from low to 0.1 msec. Further, the integrator mode and time scale are controlled in unit fashion so that 2- or 3-mode automatic operations and multitime scale analog hybrid computations can be performed with a high degree of precision.

Expandable to the Hybrid Computation System

 All operations can be performed by use of TTL level external signals. The ADAC 480 can therefore be expanded to the hybrid computation system. The digital potentiometers and hybrid trunk units that are required to convert the analog computer to a hybrid system are available from Ando.

■ Great Ease of Use

- Unitized Computing Elements
 Almost all computing elements incorporate their own operational amplifier. They not only save the user the trouble of reconfiguration but also reduce the frequency of erroneous patching.
- Drift Compensation-type Operational Amplifier
 The drift compensation-type operational amplifier
 eliminates the necessity of offset adjustment prior to
 use. Further, there is no fear that offset or drift will
 occur during use.

ADAC 480, ANALOG COMPUTER

Color Prepatch Board

The input and output terminals are colored and marked according to the computing elements for ease of identification. As these input and output terminals help prevent erroneous patching, even a beginner can patch easily.

- Patching after Prepatch Board Installation Is Possible
 The computing element input-output pins are constructed so that the patch connections can be
 changed even after patch board installation (that is,
 during computation).
- Easy Potentiometer Setting
 Each potentiometer setting can be made merely by

flipping down the CAL switch. The setting will appear directly on the DVM

appear directly on the DVM.

- Addressing and Data Setting Through the Keyboard Addressing for reading the computing elements and digital potentionmeter coefficient setting can be easily accomplished through the keyboard. The address, output value, and setting are indicated on the respective digital display.
- Digital Setting Interval Timers

The interval timers A, B, and C for use in repetitive operation can be individually set with two-digit switches with a high degree of precision.

- Time Sweep Signal Generation Capability
 During the time set by the interval timer B, a time sweep signal for sweeping from -1 MU to +1 MU is automatically generated. This signal is particularly of use as a time axis signal for the CRT and X-Y recorder.
- Program Setup Confirmation Capability
 The program setup check system permits easy checking of the program set up on the patch board.
 Synchronization of analog modes IC, OP and HO with logic modes LOAD, RUN and STOP, and any desired combination of these modes can be accomplished through patching in the control unit installed
- Easy Connection of the External Signal Source to the Output
 Since the computation system is basically of the

voltage-analog type, these computers do not need any special interface circuit when exchanging signals with external devices.

Complete Protection of All Circuits

on the patch panel.

All computing element inputs and outputs as well as reference voltage and power supply outputs are electrically protected. All circuits are therefore completely protected against damage due to erroneous patching.

GENERAL SPECIFICATIONS

Computing method: One-shot low-speed operation, low-

speed operation, high-speed operation, ultra-high speed repetitive operation, low-speed automatic operation, high-speed automatic operation, ultra-high speed automatic operation, analog/hybrid

operation

Connection method: Color prepatch board connection

Reference voltage: +1 MU: +10V, -1 MU: -10V,

Accuracy: ±0.05%

Setup check voltage: ± 0.01 , ± 0.1 , ± 1.0 MU

Control voltage: +2.4 to 5 V: Logic value "1"

0 to +0.8 V: Logic value "0"

Analog operation

mode: One-shot: IC, OP, HO

Repetitive: IC-OP (2-mode), IC-OP-HO (3-mode)

Logic operation mode: LOAD, RUN, STOP

Repetitive operation

time: $100 \,\mu\text{sec}$ to 9.9 sec

Static accuracy: Linear elements: ±0.05%

Nonlinear elements: ±0.05 to ±0.5%

Dynamic accuracy: Cycle test values:

 $\pm 0.04\%$ /cycle, ω =1 rad/sec $\pm 0.04\%$ /cycle, ω =10 rad/sec $\pm 0.1\%$ /cycle, ω =100 rad/sec $\pm 0.8\%$ /cycle, ω =1000 rad/sec

Time scale: 1, 10, 100, 1000

Operational amplifier: Type: FET chopper drift compen-

sation type

Gain: 105 dB

Frequency characteristics: 8 MHz

(unity gain)

Drift: $5 \mu V/8H$ (summing amplifier when the magnification is 1.)

Environmental

conditions: Temperature: 5 to 40°C

(the performance is guaran-

teed at 23 ±3°C) Humidity: 30 to 80%RH

(the performance is guaranteed at 65 ±10%RH)

Power requirements: 100V AC ±10%, 50/60 Hz,

Approx.500 VA

Dimensions: Approx. 860(H) x 1240(W) x

655(D) mm

Weight: Approx. 250 kg (C-type configura-

tion)

ADAC 480, ANALOG COMPUTER

STANDARD CONFIGURATIONS (A to C)

| No. | Sym- bol | Name of Unit | Model | No. of Computing Elements | putin Inco | No. of Computing Elements Incorporated | | Remarks | | |
|-----|-------------|--------------------------------------|---------|---------------------------------|---------------|--|----|---------------------------------|--|--|
| | | | | | Α | В | С | | | |
| 1 | Σ | Summing Amplifier Unit | ACU-321 | 4 | 12 | 16 | 24 | | | |
| 2 | J | Summing Integrator Unit | ACU-322 | 2 | 12 | 18 | 24 | | | |
| 3 | Α | Universal Operational Amplifier Unit | ACU-025 | 4 | 4 | 4 | 8 | | | |
| 4 | Р | Potentiometer I/O Unit | ACU-027 | 1 set | 4 | 6 | 7 | Including ±1 MU outputs. | | |
| 5 | P.P | Potentiometer Panel | ACP-071 | 10 | 40 | 60 70 | | 40 60 70 | | Two 10-turn poten- tiometers and one 8-turn potentio- meter |
| 6 | P.P | Potentiometer Panel | ACP-051 | 10 | | | | Ten 10-turn poten- tiometers | | |
| 7 | M | Multiplier-divider Unit | ACU-024 | 2 | 4 | 6 | 10 | | | |
| 8 | FG | DFG I/O Unit | ACU-028 | 1 set | 1 | 1 | 1 | | | |
| 9 | | F.DFG Panel | ACP-080 | 2 | 2 | 4 | 6 | Break-point fixed | | |
| 10 | | V.DFG Panel | ACP-054 | 1 | | | | Break-point variable | | |
| 11 | T.D | Time Delay Panel | ACP-060 | 1 | | | | | | |
| 12 | CP | Comparator Unit | ACU-023 | 8 | | | 8 | Including 2 relays | | |
| 13 | ES | Electronic Switch Unit | ACU-026 | 8 | | | 16 | Including 2 relays | | |
| 14 | CE | Comparator/Electronic Switch Unit | ACU-038 | 4/4 | 4/4 | 4/4 | | Including 2 relays | | |
| 15 | AZ | Auxiliary Impedance Unit | ACU-029 | 1 set | | 1 | 1 | | | |
| 16 | RO | Output Unit | ACU-288 | 1 set | 1 | 1 | 1 | | | |
| 17 | TS | Trunk Unit | ACU-039 | 1 set | 1 | 1 | 1 | | | |
| 18 | CL | Control Unit | ACU-287 | 1 set | 1 | 1 | 1 | | | |
| 19 | LG | Logic Gate Unit | ACU-033 | 10 | 10 | 10 | 20 | | | |
| 20 | FF | G.P.R Unit | ACU-034 | 1 set | 1 | 1 | 2 | 4 FF's and two gates | | |
| 21 | CR | Counter Unit | ACU-035 | 2 | 2 | 2 | 4 | | | |
| 22 | LI | Logic Indicator | ACP-053 | | 1 | 1 | 1 | | | |
| 23 | | Control Panel | ACP-230 | | 1 | 1 | 1 | | | |
| 24 | | Computer Proper | | | 1 | 1 | 1 | | | |
| 25 | | Prepatch Board | ACC-063 | | 1 | 2 | 2 | | | |
| 26 | | Patch Cable Set | ACC-064 | | 2 | 3 | 4 | | | |

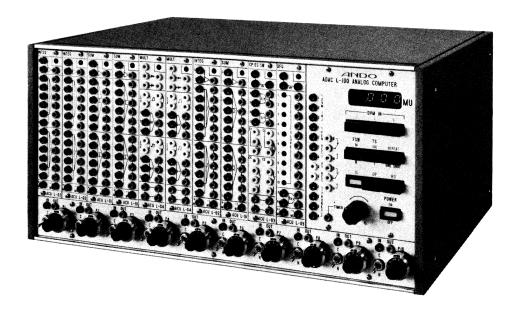
NOTES

- (1) In addition to the computing elements mentioned above, the following units are available as options. Saturation/dead-zone/absolute value unit, sinX*cosX generator unit, track hold unit, function switch unit and panel.
- (2) A digital potentiometer panel, its I/O unit, and a hybrid trunk unit can also be incorporated in the ADAC computers as the hybrid computer systems.
- (3) The ADAC 480 can accommodate up to 48 units, 8 potentiometer panels, and 5 DFG panels

ANALOG COMPUTER

ADAC L-100

- The ADAC L-100 does not need a skilled operator, therefore anyone can operate it.
- ADAC L-100 capacity can be expanded.
- The ADAC L-100 is moderately priced, small and compact.



FEATURES

- As computing unit symbols are marked on the patch board, any desired operational circuit can be realized by merely patching-in according to the patch board.
- Pin contacts are colored for identification in order to prevent erroneous patching.
- All computing units are protected from damage due to erroneous patching.
- Potentiometer setting coefficients and computing module outputs can be directly read on the digital voltmeter on the front panel.
- Low power ICs are used throughout the computing modules and control circuits to make them more compact and reduce power consumption.

- Patch cables are securely connected to the inputs and outputs of computing units by spring action so that computer operation is reliable and outstandingly good reproducibility of solutions is obtained.
- Types and numbers of operating units can be determined to suit various data processing purposes, and two or more units of the ADAC L-100 can be operated in tandem according to the volume of data to be processed.
- The ADAC L-100 can be controlled from external equipment.

MODEL ADAC L-100, ANALOG COMPUTER

GENERAL SPECIFICATIONS

Operating mode: High speed operation, low speed operation, repetitive operation; externally controllable.

Programming: Patching on fixed patch panel.

Reference voltage: ±10V.

Output current: ±4mA (typical).

Logic voltage: +2.4 to 5V for logical value "high"; 0 to

+0.8V for logical value "low".

Time scale: 1, 100.

Computing mode: ONE SHOT (IC, OP, HO); REPEAT

(IC-OP).

Computing time of repetitive operation: 10ms to 1s, con-

tinuously variable.

Static accuracy: ± 0.1 to $\pm 0.3\%$ for linear components;

 ± 0.1 to $\pm 1.5\%$ for non-linear components.

Dynamic accuracy: (Circle test value) $\pm 0.1\%$ /cycle, ω =1.

Drift: $50\mu V/dav$.

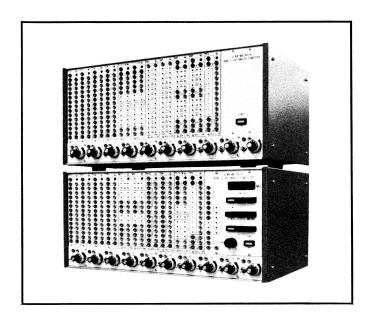
Noise: 2mV (rms) or less. Environmental conditions:

Temperature: 5 to 35°C; specifications apply at 23

Relative humidity: 35 to 80%; specifications apply at

65 ± 10%.

Power requirements: 100V AC, 50/60Hz; approx. 35VA. Dimensions and weight: Approx. 200(H) x 425(W) x 250(D) mm; approx. 15kg (D setup).



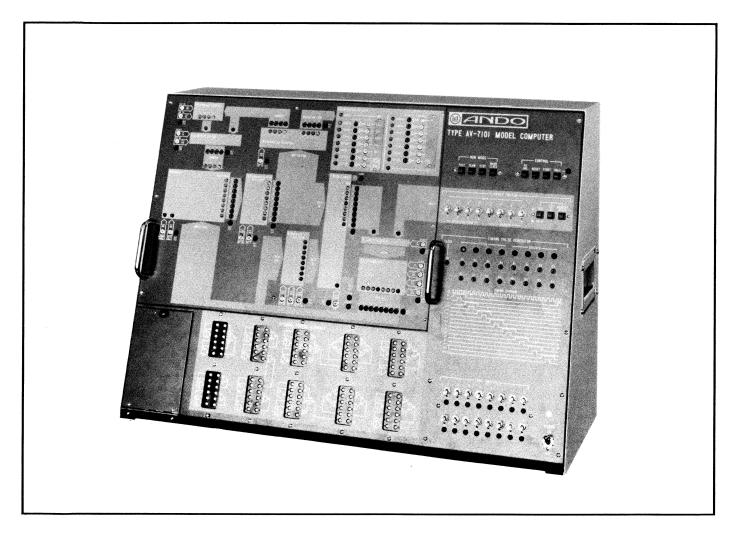
SETUP SELECTION GUIDE (Setup Example A-G)

Table below shows the quantity of units and components of each setup. (: the quantity of components)

| | Unit | | Setup Examples | | | | | | | | | | | | | |
|-----------|---|-------------------|----------------|------------|---|----------------|---|------------|---|----------------|---|-------------------|---|-----------------|---|---------------------|
| Type | Name | | | Α | | В | | С | | D | | E | | F | | G |
| | Summing Amplifier Unit | | 1 | I | 1 | | 1 | | 2 | | 3 | | 4 | L | 4 | or the scale of the |
| ACU L-01 | Summing Amplifier Inverter | 2 1 | | 2 | | 2 | | 1 1 | | 2 | | 6 3 | | 8 | | 8 4 |
| ACU L-02 | Summing Integrator Unit Summing Integrater Inverter | 2 1 | 1 | 2 | 1 | 2 | 2 | 4 2 | 3 | 6 3 | 4 | 8 4 | 5 | 10 5 | 6 | 12 6 |
| ACU L-03 | Comparator/Electronic Switch Unit Comparator Electronic Switch Function Relay | 2 2 2 | | | | | 1 | 2 2 2 | 1 | 2 2 2 | 1 | 2 2 2 | 1 | 2 2 2 | 2 | 4 4 |
| ACU L-04 | Multiplier Unit Multiplier Free Diode | 2 2 | | | 1 | 2 | 1 | 2 2 | 1 | 2 2 | 1 | 2 | 3 | 6 | 4 | 8 8 |
| ACU L-05 | Diode Function Generator Unit DFG | 1 | 79.5 | | | | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 |
| ACU L-06 | Universal Operational Amplifier Uni Universal Operational Amplifier Free Resistor Free Diode | 2 4 4 | | | 1 | 2 4 4 | 1 | 2 4 | 1 | 2 4 | 1 | 2 4 4 | 1 | 2 4 | 2 | 4 8 8 |
| ACU L-07 | Auxiliary Impedance Unit Free Resistor Free Capacitor | 8 6 | | | 1 | 8 6 | 1 | 8 6 | 1 | 8 | 1 | 8 6 | 1 | 8 | 1 | 8 |
| ACC L-410 | Patch Cable Set Patch Cable | 50 | 1 | 50 | 2 | 100 | 2 | 100 | 3 | 150 | 3 | 150 | 3 | 150 | 4 | 200 |
| ACC-L-400 | Basic Frame Potentiometer Digital Voltmeter Timer Function Relay | 10 1 1 2 | 1 | 10 1 1 1 2 | 1 | 10 | 1 | 10 1 1 1 2 | 1 | 10 1 1 1 2 | 1 | 10 1 1 2 | 1 | 10 | 1 | 10 1 1 1 1 2 |
| ACC L-420 | Expansion Frame Potentiometer | 10 | | | | | | | | | 1 | 10 | 1 | 10 | 1 | 10 |

MODEL COMPUTER

TYPE AV-7101



The AV-7101 Model Computer is designed to allow students to acquire a fundamental knowledge of digital computers through experiments. A computer can process an aimed job when its software and hardware are suitably engaged with each other. It is, therefore, very important for persons who are engaged in the computer and its peripheral units design and maintenance as well as in the development and design of software, to understand the relationship between the logical configuration and programs which are the basic techniques of the computer. This equipment has various features as listed below, and it permits learning the operation principle of the computer correctly within a short period.

FEATURES

 The computer is operated merely by turning on the power switch. Programs can easily be written and executed by switch operation.

- The front panel graphically displays the basic circuits of the computers, and is provided with lamps indicating the status of signals at each portion of the circuits. These features allow students to understand the relation between the information flow and control signals of the computer.
- The execution speed of the computer is selectable to FAST or SLOW, and it can also be set to the one-step operation, one-state operation, etc., so that training can be advanced at an optimum speed for learning.
- The basic logical operation in major circuits can be confirmed by separating major component circuits of the computer from the other portions.
- Ten control instructions are prepared for the computer. Also, six control instructions can be added by combining these control signals.
- The AV-7102 large display panel is available as an option. It is useful when many students learn computer operation at the same time.

TYPE AV-7101, MODEL COMPUTER

TRAINING SCHEDULE

| 1 | Experiment of the relation between binary system and |
|---|--|
| | hexadecimal system |

- 2 Programming experiment by using instruction words
- 3 Experiment of executing process of instructions (fetch/ excute cycles)
- Programming experiment
- 5 Functional experiment of gate circuit
- 6 Functional experiment of register
- 7 Functional experiment of counter
- 8 Functional experiment of shift register
- 9 Functional experiment of full adder
- 10 Functional experiment of instruction decorder
- 11 Functional experiment of memory
- 12 Experiment by external control circuit
- 13 Other different experiments with additional instructions

SPECIFICATIONS

| Operation system: | Rinary | 8-hit | parallel | addition |
|-------------------|---------|-------|----------|----------|
| Operation system. | Dillary | O-DIL | paraner | addition |

Word length: Fixed word length of one word/

8 bits.

Composition of

Instruction part 4 bits + address instructions:

part 4 bits.

No. of instructions:

16 max.

Memory capacity:

8 bits x 16 words. Input: 8 snap switches.

Input/output devices:

Output: Accumulator (AC) data

indicator lamps.

Execution mode:

FAST, SLOW, STEP, MANU

CLOCK.

Clock time:

FAST: Approx. 0.1ms.

SLOW: Approx. 300ms.

Machine cycle:

FETCH cycle, EXECUTE cycle.

4 states each. 1 state: 3 clock

time.

Power consumption:

Approx. 30VA (AV-7101 main-

frame only).

Approx. 100VA (with AV-7102

combined).

Power requirements:

100V AC ±10%, 50/60Hz.

Dimensions:

Approx. $470(H) \times 650(W) \times 10^{-1}$

270(D) mm.

Weight:

Approx. 13.5kg.

Accessories supplied:

| • | ssories supplies: | |
|---|------------------------|--------|
| | Patching cable, white | 10 pcs |
| | Patching cable, brown | 10 pcs |
| | Patching cable, yellow | 10 pcs |
| | Patching cable red | |

| Patching cable, green | | | | | | | | | 10 pcs. |
|-----------------------|--|--|------|--|--|--|--|--|---------|
| Short plug | | | | | | | | | 15 pcs. |
| Vinyl cover | | | | | | | | | . 1 pc. |

OPTION

TYPE AV-7102 DISPLAY PANEL

This display panel is designed to display the operating conditions of the model computer in an enlarged form with AV-7101 Model Computer combined by using a connecting cable.

SPECIFICATIONS

| _amp indication items: | |
|-------------------------------------|---|
| Machine cycle display | 8 |
| Program counter display | 4 |
| Address buffer display | 2 |
| Memory enable, write enable display | 2 |
| Memory buffer register display | 8 |
| Buffer register display | 8 |
| Instruction register display | 8 |
| Accumulator display | 8 |
| Data selector display | 2 |

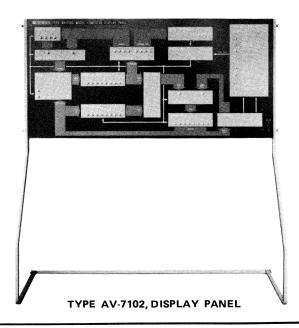
Approx. $1800(H) \times 1650(W) \times$ Dimensions:

600(D)mm.

Approx. 24kg. Weight:

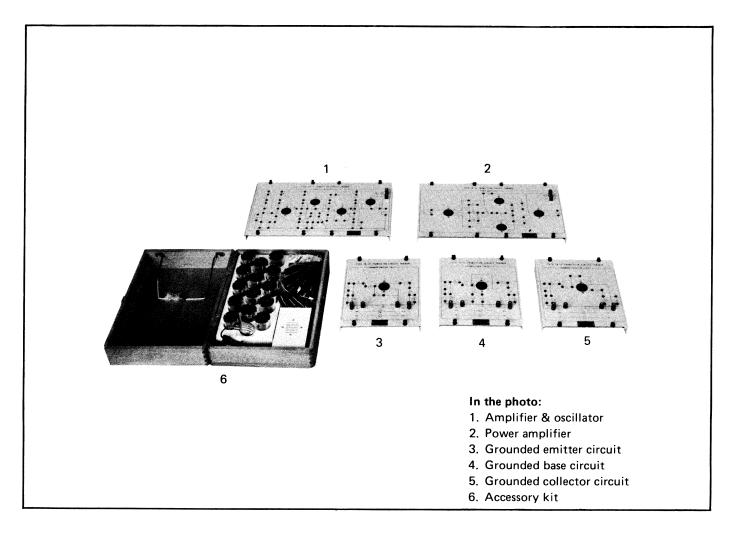
Accessories supplied:

| 60-pin conne | cti | ng | С | ak | ole | | | | | | | | | 1 | pc. |
|---------------|-----|----|---|----|-----|--|--|--|--|--|--|--|--|---|-----|
| Vinvl cover . | | | | | | | | | | | | | | 1 | pc. |



TRANSISTOR CIRCUIT TRAINER

TYPE TA-13



As a result of remarkable progress made in semiconductor technology, the size of electronic machinery and appliances has been reduced dramatically and the reliability of their performance has been increased considerably. Today, transistors which have supplanted vacuum tubes are finding wider use in various electronic applications. The TA-13 designed for educational purposes is effective in the initiation of beginners into transistor circuit technology. The graphic layout of the panels and a wide selection of circuit constants allow beginners to perform quick experiments with ease from various angles. As the dimensions of the TA-13 experimental panels are in common with those of the Ando's pulse circuit trainer PUO-35 and the modulation/demodulation circuit trainer MD-2, the TA-13 experimental panels can be mounted on the racks of the PUO-35 and MD-2.

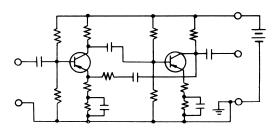
- The experimental circuit is clearly shown on each front panel, and its wiring is provided on the back of each panel
- Since each experiment can be performed in the wiring in accordance with its neat circuit diagram on the panel, a troublesome wiring is not demanded for setting-up.
- Circuit parts such as resistors, capacitors, and transistors are all of the plug-in type so that a desired circuit constant can be selected for every circuit.
- Transistors and transformers are housed in rugged molded cases of the plug-in type. As soldering is not needed for making an experimental circuit, there is no possible damage that is caused to the transistors and transformers due to erroneous wiring or inadvertent operation. Should the transistor be damaged by accident, it can be replaced quite easily because it is of the plug-in type.

TYPE TA-13, TRANSISTOR CIRCUIT TRAINER

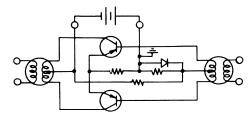
TRAINING SCHEDULE

- 1. Measurement of static characteristics of transistors and demonstration of transistor parameters
- 2. Study of the circuit constants based on the dynamic characteristics of transistors
- 3. Determination of constants of a RC-coupled voltage amplifier circuit by common-emitter connection
- 4. Comparison of transformer coupling and RC coupling in a voltage amplifier circuit
- 5. Method of negative feedback in an amplifier circuit and its characteristics
- 6. Design of a power amplifier circuit
- 7. Design of a R-C oscillator circuit
- 8. Assembly of a loud speaker system

CIRCUIT EXAMPLES



R-C coupled type voltage amplifier circuit



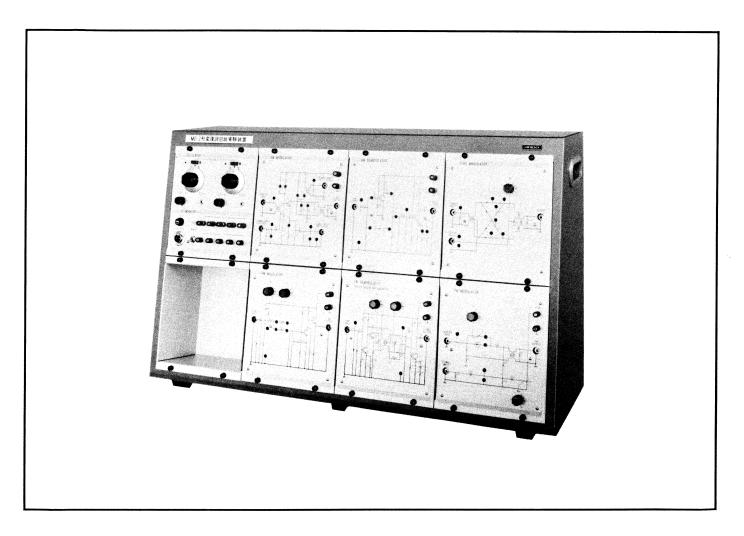
Push-pull type power amplifier circuit

COMPOSITION

| | | Name | | Quantity | Remarks |
|--|-----------|------------------|---|----------|---|
| | Gra | ounded emitter | circuit | 1 | Dimensions: Approx. 240 x 210 x 40 mm Weight: Approx. 0.5 kg |
| | | ounded base cir | | 1 | Dimensions: Approx. 240 x 210 x 40 mm Weight: Approx. 0.5 kg |
| els | | ounded collecte | | 1 | Dimensions: Approx. 240 x 210 x 40 mm Weight: Approx. 0.5 kg |
| Panels | | plifier & oscill | | 1 | Dimensions: Approx. 240 x 420 x 40 mm Weight: Approx. 1 kg |
| | | | | 1 | Dimensions: Approx. 240 x 420 x 40 mm Weight: Approx. 1 kg |
| | Pov | ver amplifier | | - | Dimensions: Approx. 240 x 310 x 85 mm Weight: Approx. 2.5 kg |
| | | Accessory bo | ox | 1 | weight: Approx. 240 x 310 x 85 mm weight: Approx. 2.5 kg (with accessories) |
| | | | 2SA-636 | 4 | 2 with acrylic resin case |
| | | | 2SA-641 | 4 | 2 with acrylic resin case |
| | | Transistor | 2SC-1098 | 4 | 2 with acrylic resin case |
| l g | kit | | 2SC-923 | 4 | 2 with acrylic resin case |
| Attachments | > > | Diode 1S953 | 3 | 2 | |
| Ę | SSOI | Transformer | | 6 | With acrylic resin case |
| tta | Accessory | Fixed resisto | or | 34 | |
| ◀ | ⋖ | Fixed capac | itor | 15 | |
| | | Microphone | | 1 | Crystal type |
| | | Speaker | | 1 | Dynamic type |
| | | Connecting | cable | 35 | Fifteen 10 cm long cables, twenty 20 cm long cables |
| | | Connecting | cable | 15 | 50 cm long |
| ts | DC | voltmeter | | 1 | Rating 15 V and 30 V |
| Jen Jen | | ammeter | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | 1 | Rating 0.5 mA |
| Ē | DC | ammeter | | 1 | Rating 25 mA and 50 mA |
| ins | Sin | e wave oscillat | or | 1 | 20 Hz to 50 kHz, 600Ω (Ando's Type TCO-48 Oscillator recommended) |
| ntary ins available | Osc | illoscope | | 1 | 10 Hz to 100 kHz |
| Complementary instruments available | Ele | ctronic voltme | ter | 1 | 1 mV to 30 V |
| len | | | | 1 | 1.5 V |
| Ē | | tery or stabiliz | zea | 1 | 12 V |
| රි | | | | 1 | 20 V |

MODULATION/DEMODULATION CIRCUIT TRAINER

TYPE MD-2



The MD-2 is a modulation/demodulation circuit trainer for educational purposes. It allows students to familiarize themselves with the principle of carrier communication techniques through the experimental demonstrations of modulation/demodulation circuits and AM/FM circuits, etc.

- The MD-2 employs fully solid-state circuits and can perform experiments similar in contents to the performances of practical modulation/demodulation circuits.
- Six different experimental units (panels) are provided. Therefore, fundamental experiments can be performed separately in groups, and applied experiments are also possible through combination of the units.
- Each experimental unit (panel) shows graphically the features of basic circuit on the front panel. Therefore, it allows students to easily understand the principle of the circuit.
- The condition of experimental circuits can be easily changed by using accessory short-plugs.
- The MD-2 has internal sine wave oscillators (0.15 to 15 kHz, 15 to 1500 kHz) and DC output circuits.

TYPE MD-2, MODULATION/DEMODULATION CIRCUIT TRAINER

TRAINING SCHEDULE

- 1. Experiments of amplitude-modulations at base, collector and emitter of transistors
- 2. Experiments of demodulation circuits made up of transistors and diodes
- 3. Frequency modulation experiments
- 4. Frequency demodulation experiments
- 5. Phase modulation experiments
- 6. Experiments of modulation and demodulation with a ring modulation circuit
- 7. Combined modulation and demodulation experiments
- 8. Other applied experiments

CIRCUIT EXAMPLES

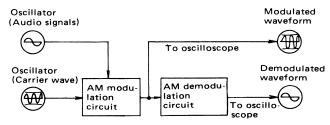


Fig. 1 AM Modulation

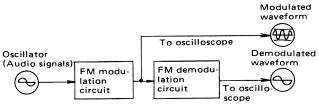


Fig. 2 FM Modulation

COMPOSITION

| | Name | Quantity | Remarks | | | | | |
|-------------------|---------------------------|----------|---|--|--|--|--|--|
| | AM modulator | 1 | | | | | | |
| | AM demodulator | 1 | | | | | | |
| | FM modulator | 1 | Dimensions (each unit): | | | | | |
| Experimental unit | FM demodulator | 1 | Approx. 240(H) x 210(W) x 50(D) mm. | | | | | |
| | PM modulator | 1 | | | | | | |
| | Ring modulator | 1 | | | | | | |
| | Oscillator and eliminator | 1 | Dimensions: Approx. 240(H) x 210(W) x 50(D) mm. The unit consists of two oscillator circuits (0.15 to 15 kHz, 15 to 1500 kHz) and five DC output circuits (+12V). | | | | | |
| | Short plug | 40 | | | | | | |
| Accessories | Power cable | 1 | | | | | | |
| supplied | Patch cable | 21 | | | | | | |
| | Fuse (0.5A) | 1 | | | | | | |

GENERAL

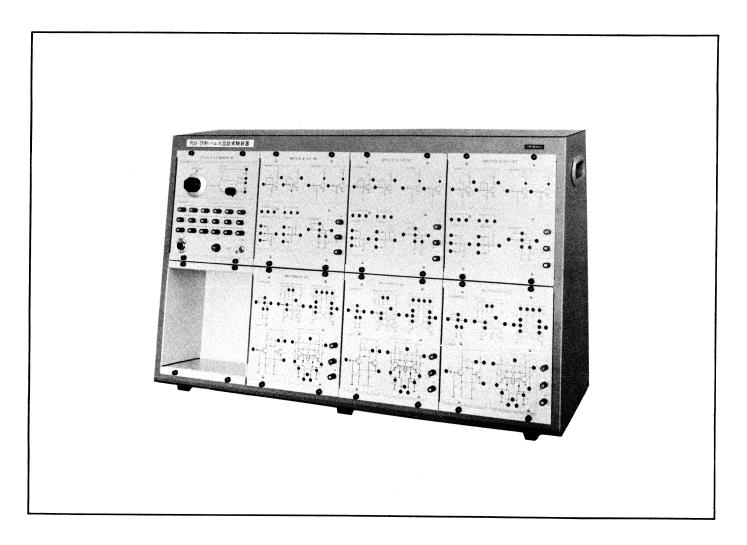
Power requirements: 100V AC, 50/60 Hz.

Mainframe dimensions: Approx. 530(H) x 880(W) x 300(D) mm.

Complementary instruments required: 2MHz dual-trace oscilloscope and frequency counter.

PULSE CIRCUIT TRAINER

TYPE PUO-35



Digital circuit technology has been receiving increasing attention as a means to achieve high accuracy and efficiency of measurements and control. The basis of the digital circuit technology is the pulse circuit. The PUO-35 is so designed as to provide a variety of pulse circuits for educational purposes. It allows beginners to familiarize themselves with the principle of the pulse circuit operation through experimental demonstration of the relation between circuit constants and waveforms.

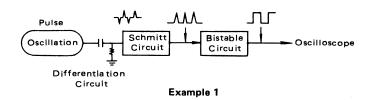
- The PUO-35 provides the amplifier & gate units (panels) and the multivibrator units (panels), three unit each, and each unit incorporates several experimental circuits. Therefore, fundamental experiments can be performed separately in groups, and applied experiments are also possible through combination of the units.
- Each experimental unit (panel) shows graphically the features of basic pulse circuits on the front panel.
 Therefore, it allows students to easily understand the principle of the pulse circuit operation.
- Circuit parts such as resistors, capacitors and transistors can be easily selected by using accessory short-plugs.
- The oscillator & eliminator unit contains 0.15 to 1.5 kHz sine wave/square wave oscillator circuit, a 1 Hz square wave oscillator circuit, and six eliminator circuits.

TYPE PUO-35, PULSE CIRCUIT TRAINER

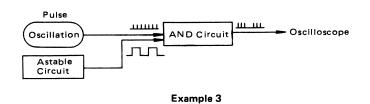
TRAINING SCHEDULE

| Experiment | 1 | The relation between differentiation- integration circuit constants and waveforms |
|------------|----|--|
| Experiment | 2 | The relation between input signal level of the Schmitt trigger circuit and output waveform |
| Experiment | 3 | The relation between astable circuit constant and repetitive cycle |
| Experiment | 4 | The relation between monostable circuit constant and pulse width |
| Experiment | 5 | Storage and half-cycle operation of bistable circuit |
| Experiment | 6 | Functions of AND circuit and OR circuit |
| Experiment | 7 | Inverter circuit operation |
| Experiment | 8 | LED driver circuit operation |
| Experiment | 9 | Combination of fundamental pulse circuits |
| Experiment | 10 | Other applied experiments |

CIRCUIT EXAMPLES



 \mathcal{M} \mathcal{M} Differentiation Circuit Oscilloscope Monostable Schmitt Circuit Oscillation Circuit Example 2



CONFIGURATION

| Name | Quantity | Quantity of circuits included in one unit | Dimensions & weight |
|------------------------------|----------|---|--|
| Multivibrator unit | 3 | Differentiation circuit | Approx. 240H x 210W x 50D mm. Approx. 0.5 kg. |
| Amplifier & gate unit | 3 | AND circuit | Approx. 240H x 210W x 50D mm. Approx. 0.5 kg. |
| Oscillator & eliminator unit | 1 | 1 Hz square wave oscillator circuit | Approx. 240H x 210W x 150D mm. Approx. 2 kg. |

GENERAL

Power requirements: 100V AC, 50/60 Hz.

Cabinet dimensions: Approx. 530(H) x 880(W) x 300(D) mm. Cabinet weight: Approx. 15 kg (excluding component units).

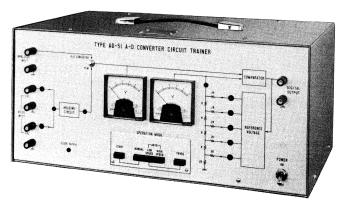
Accessories supplied: 30 short-plugs, 27 patch cables, 19 power cables, one fuse.

Complementary instrument available: One dual trace oscilloscope.

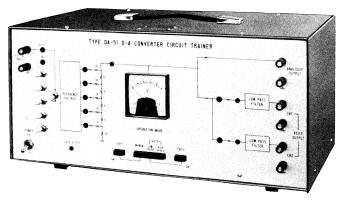
A-D/D-A CONVERTER CIRCUIT TRAINERS

TYPES AD-51/DA-51

- For studying principles of A-D and D-A conversion
- For simulation experiments of PCM communications



TYPE AD-51



TYPE DA-51

The AD-51 and DA-51 are so designed that they can be independently used in various types of experiment to allow beginners to familiarize themselves with the principles of A-D and D-A conversion, and are so constructed that they fit each other to perform more efficient experiments. In addition, they are provided with an auxiliary circuit for simulation of PCM (pulse-code modulation) communication.

PCM communications are based on the principle that transmitting signals are converted from analog to digital form by means of coding at a transmitting end and demodulated from digital to analog form at a receiving end. Being highly efficient and reliable as a means of communications, PCM system has come into practical use in such fields as public telephony and space communications. Students can easily understand the principles of A-D and D-A conversion through the simulation experiment of PCM communications.

The main circuits of the AD-51 and DA-51 are graphically shown on the front panel, and the processing operations of conversion are indicated by lamps.

TYPES AD-51/DA-51, A-D/D-A CONVERTER CIRCUIT TRAINERS

AD-51 A-D CONVERTER CIRCUIT TRAINER

A-D conversion can be accomplished in three modes, and each mode can be selected at the flick of a switch. The conversion modes consist of:

- Continuous conversion (repetition)
- Single conversion (single sweep), and
- Manual speed-controlled conversion

The D-A conversion output is indicated on the front panel meter in response to analog input voltage, and therefore students can confirm input and output by comparison.

Terminals for connection of an oscilloscope are provided so that the principles of conversion can be visually learned by observing changes in the waveform.

SPECIFICATIONS

Type: Successive comparison type.

Input: 0 to +5 V DC, 2 sets of AC terminals

for PCM communication simulation.

Code "1" (approx. +5V); code "0" Output:

(approx. 0 V).

Binary 5 bits. Output code: Converting speed: Approx. 80 μs.

Dimensions: Approx. 200(H) x 440(W) x

250(D) mm.

Weight: Approx. 5 kg.

Power requirements: 100V AC, 50/60 Hz.

5 connecting cables (1 m long each), Accessories supplied:

1 fuse (0.5 A).

DA-51 D-A CONVERTER CIRCUIT TRAINER

D-A conversion can be accomplished in three modes, and each mode can be selected at the flick of a switch. The conversion modes consist of:

- Continuous conversion (repetition)
- Single conversion (single sweep), and
- Manual speed-controlled conversion

A digital input from an external source is usually applied to the DA-51, but D-A conversion can be accomplished by the DA-51 alone, because it has a circuit which generates an arbitrary simulation input according to switch-setting.

SPECIFICATIONS

Type: Clock synchronized current synthesis.

Code "1" (approx. +5V); code "0" Input:

(approx. 0 V).

Input code: Binary 5 bits.

0 to +5 V DC, 2 sets of AC ter-Output:

minals for PCM communication

simulation.

Converting speed: Approx. $80 \mu s$.

Dimensions: Approx. 200 (H) x 440 (W) x 250

(D) mm.

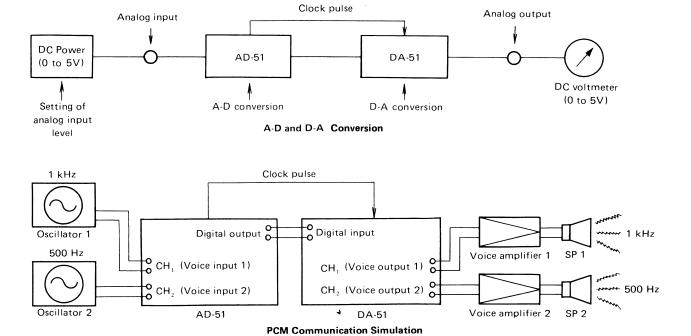
Weight: Approx. 5 kg.

Power requirements: 100V AC, 50/60 Hz.

Accessories supplied: 4 connecting cables (1 m long each),

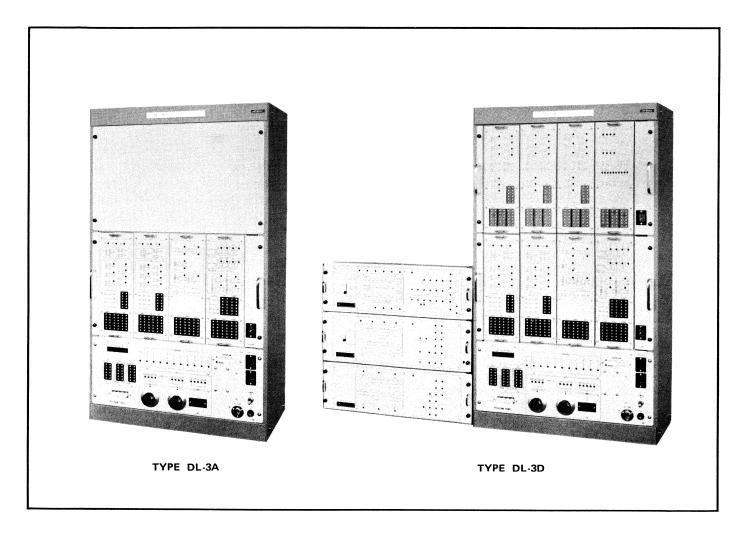
1 fuse (0.5 A).

EXPERIMENT EXAMPLES



DIGITAL CIRCUIT TRAINERS

TYPES DL-3A/3D



FEATURES

TTL utilized

Because the DL-3A/3D Digital Circuit Trainers utilize TTL, a practical knowledge of logic circuits can be acquired through experiments with this equipment.

- Plug-in Units and Easy Connections with Patch Cables
 Because functional circuit units which combine basic
 logic elements are available, sophisticated logic circuits
 can be easily configured by the use of patch cables.
- Lamps Indicating the Status of Signals
 The logic status of main logic elements is indicated by LED's so that the routing of signals can be visually confirmed.
- Plug-in Units and Trunks
 One trunk accommodates up to 4 plug-in units. Instead

of installing individual units in a rack, they are first installed in a trunk and connected with patch cables. Then the trunk is fitted into the rack.

• Clock Pulse Generation

Because clock pulses can be generated at any desired speed merely by switching from the automatic to the manual mode, circuit experiments can be performed at speeds suitable for individual requirements.

Display Panels

When display panels are used in experiments with operational binary circuits, lamps light to indicate processing operations corresponding to handwritten calculations. This function will serve to increase the understanding of students.

TYPES DL-3A/3D, DIGITAL CIRCUIT TRAINERS

CONFIGURATIONS

| Components | Trainers and Num. of Components | | | | | | |
|---|---------------------------------|-------|--|--|--|--|--|
| | DL-3A | DL-3D | | | | | |
| Rack (with standard accessories) | 1 | 1 | | | | | |
| Program panel | 1 | 1 | | | | | |
| Trunk | 1 | 2 | | | | | |
| Gates unit (1) | 2 | 2 | | | | | |
| Flip-flops unit | 1 | 1 | | | | | |
| Adders unit | 1 | 1 | | | | | |
| Gates unit (2) | _ | 3 | | | | | |
| Counters unit | _ | 1 | | | | | |
| Filler panel | 1 | _ | | | | | |
| Display panel, binary parallel adder & subtractor | _ | 1 | | | | | |
| Display panel, binary serial adder & subtractor | _ | . 1 | | | | | |
| Display panel, binary 2-bit multiplier | _ | 1 | | | | | |
| Special accessories | _ | 1 | | | | | |

TRAINING SCHEDULE

| Item | DL-3A | DL-3D |
|--|-------|-------|
| Logical component function experiment | • | • |
| 2. Study of the application of Boolean algebra to logic circuits | • | • |
| 3. Code conversion circuit experiment | • | • |
| 4. Shift register circuit experiment | • | • |
| 5. Counter circuit experiment | • | • |
| 6. Half-adding circuit experiment | • | • |
| 7. Full-adding circuit experiment | • | • |
| 8. Complement circuit experiment | • | • |
| 9. Coincident circuit experiment | • | • |
| 10. Comparison circuit experiment | • | • |
| 11. Operation of binary notation serial addition | • | • |
| 12. Operation of binary notation serial subtraction | • | • |
| 13. Operation of binary notation parallel addition | • | • |
| 14. Operation of binary notation parallel subtraction | • | • |
| 15. Operation of binary notation simultaneous multiplication | • | • |
| 16. NAND logic analysis experiment | | • |
| 17. NAND logic composition experiment | | • |
| 18. Flip-flop logic circuit experiment | | • |
| 19. Parity check circuit experiment | | • |
| 20. Subtraction circuit experiment | | • |
| 21. Division circuit experiment | | • |

GENERAL

Dimensions:

Rack: Approx. 915(H) x 520(W) x 280(D) mm. Display panel: Approx. 152(H) x 500(W) x 35(D) mm. Unit (each unit of gates, flip-flops, adders, and counters):

Approx. $300(H) \times 105(W) \times 55(D)$ mm.

Weight:

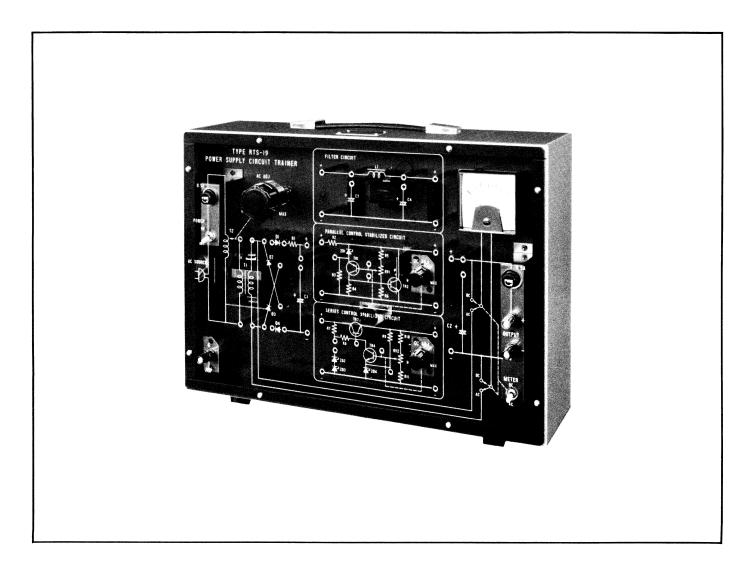
DL-3A (including units): Approx. 29 kg. DL-3D: Rack (including units), approx. 31 kg.

Display panel, approx. 1 kg (one panel).

Power requirements: 100V AC, 50/60 Hz.

POWER SUPPLY CIRCUIT TRAINER

TYPE RTS-19



If you are familiar with the characteristics of a rectified power supply circuit, you can skillfully use a rectified power supply or design its circuit with ease.

The RTS-19 is an educational experimental equipment for helping students learn the basic power supply circuit information from the rectifying circuit fundamentals to the stabilized power supply circuit with the voltage regulating function in relation to their characteristics.

- This equipment also serves as a DC stabilized power supply in practical applications. Its capacity is about 12V, 0.15 A.
- The test circuits are printed on the front panel and the circuit components which are located inside the cabinet at the positions corresponding to those of the printed circuits can be seen through the front panel. Students can easily understand how the circuits are made up.
- As various power supply circuits can be obtained in an instant just by changing connecting cables, students can learn the circuitry in a short time.
- As a voltage regulator and a voltmeter are incorporated into this equipment, variations in power supply voltage can be determined and experimental output voltage adjustment can be made without using any other complementary equipment.

TYPE RTS-19, POWER SUPPLY CIRCUIT TRAINER

TRAINING SCHEDULE AND CIRCUIT EXAMPLES

| Training schedule | Circuit examples | | |
|--|------------------|--|--|
| 1) Principle of the rectifying circuit and | 0000 | Half wave rectifying circuit | |
| rectification characteristics | 010100 | Bridge rectifying circuit | |
| 2) Smoothing circuit constant and ripple | | Smoothing circuit (choke input type) | |
| voltage | <u></u> | Smoothing circuit (capacitor input type) | |
| 3) Principle of operation of the series control stabilized circuit | | Series control stabilized circuit | |
| Principle of operation of the parallel control stabilized circuit | | Parallel control stabilized circuit | |
| 5) Measurement of voltage fluctuations | | | |

GENERAL

Dimensions: Approx. 120(H) x 420(W) x 300(D) mm.

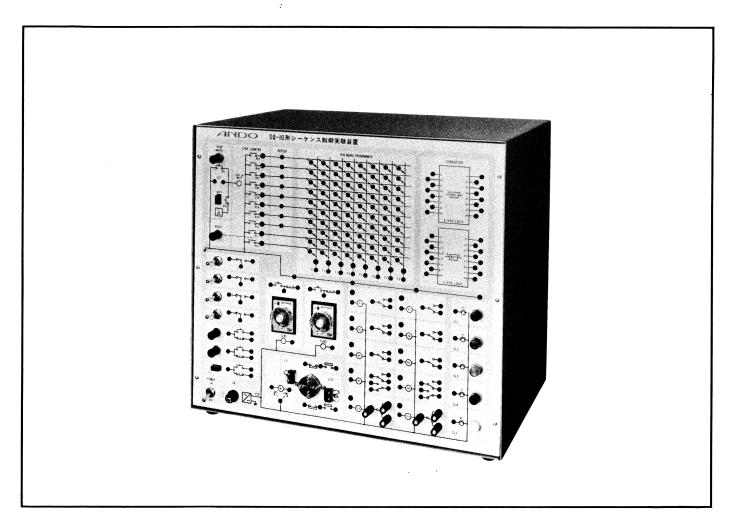
Weight: Approx 6 kg.

Accessories supplied: 26 connection cables. Two fuses (0.5A each).

Complementary instruments available: Oscilloscope, voltmeter, ammeter, and slide rheostat (one set each).

SEQUENTIAL CONTROLLER

TYPE SQ-10



Now, sequence control techniques are commonly used in traffic signal circuits and elevator control equipment, and electricians and technicians who maintain such equipment are now required to become familiar with sequence control techniques.

The SQ-10 sequence controller is designed to allow students to acquire a fundamental knowledge through the simulation of data necessary for designing and analyzing various sequence control circuits.

- The front panel graphically displays control circuits and composite elements, which lets beginners easily learn sequence control fundamentals.
- Lamps indicate the status of main circuit components. Because simulation can be achieved at slow speeds, the control function sequences can be visually confirmed.
- The SQ-10 is designed so that any desired circuit can be quickly configured with patch cables. This feature allows students to perform various interesting tests by combining the SQ-10 with other equipment or by changing the object controlled.
- An experiment guide book with examples of experiments and technical information for performing experiments is available on request.

TYPE SQ-10, SEQUENTIAL CONTROLLER

APPLICATIONS

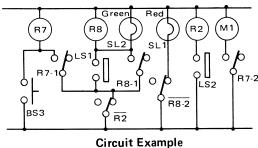
The SQ-10 Sequential Controller is designed for the following purposes.

- (1) To allow students to familiarize themselves with techniques for reproducing and analyzing sequence control circuits.
- (2) To allow students to confirm various sequence control circuit functions in order to clarify the advantages and disadvantages of sequence control and to acquire circuit design techniques.
- (3) Because the SQ-10 is also designed to serve as a sequencer for practical applications, it can also be utilized for various applications requiring sequence control.

TYPES OF EXPERIMENTS

The sequential controller can perform various experiments, both fundamental and applied. The following is a partial listing of experiments which this equipment can perform.

- 1. NOT, AND and OR circuits
- 2. NAND and NOR circuits
- 3. Selfhold circuit
- 4. Time-limit relay circuit
- 5. Simplified contact circuit
- 6. Starting circuit (the circuit preceding another circuit in sequence of operation)
- 7. Rotary direction control of an electric motor
- 8. Detecting circuit for defective rotation of an electric motor
- 9. Pushbutton traffic light circuit



10. Start and stop operation of a belt conveyor

GENERAL

Power requirements: 1

100V AC, 50/60Hz.

Dimensions:

Approx. 450(H) \times 500(W) \times

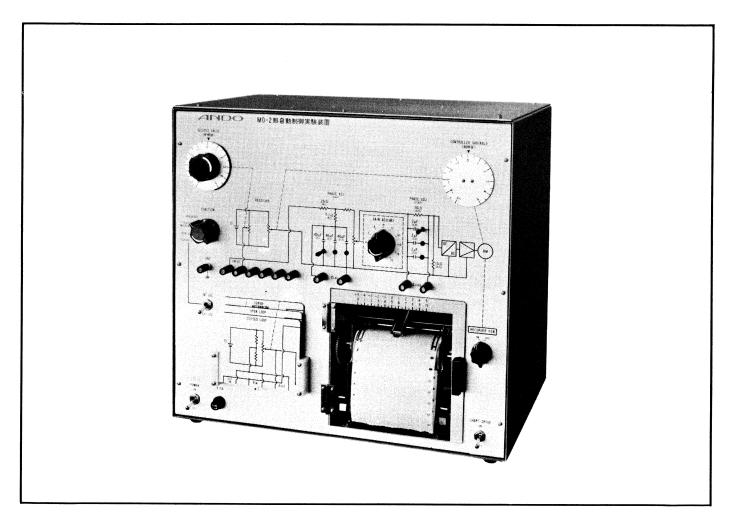
280(D) mm.

Accessories supplied:

35 patch cables, 30 plugs.

AUTOMATIC CONTROL TECHNIQUE TRAINER

TYPE MO-2



The MO-2 is an experimental equipment for helping students learn the fundamentals of automatic control techniques through experimentation.

Automatic control techniques can be divided into process control techniques, servomechanism techniques and automatic adjustment techniques according to practical applications. This equipment helps students learn about servomechanism techniques which are widely used in industrial applications for controlling mechanical positioning. Servomechanisms generally have feedback loops for achieving accurate, rapid responses to target values. Because control functions can be theoretically analyzed and visually confirmed, servomechanisms provide an effective means for learning about automatic control principles.

- Fundamental automatic control experiments can be quickly performed. Desired experimental circuit can be selected just by touching one switch.
- The front panel graphically displays experimental circuits incorporated in the equipment. Accessory guide plates which graphically show each experimental circuit are also provided in order to help students obtain a better understanding of experiments. Circuit components can be seen through the top panel.
- A wide range of experiments can be performed. In addition to fundamental experiments, various other experiments can be performed with an ultra-low frequency oscillator and a pen recorder oscillograph.
- This equipment also incorporates an automatic selfbalancing recorder. The principle of recording servomechanisms can be simulated with this equipment. In addition, it can also serve as a recorder for recording the results of experiments performed with other equipment.
- An experiment guide book which contains procedures for various experiments is available on request.

APPLICATIONS

This equipment is provided for the following purposes.

- (1) To allow students to obtain Bode's and Nichols' diagrams from measurements taken on a servomechanism system in order to acquaint themselves with procedures for operating and designing servomechanisms.
- (2) To students to observe the effects of serial compensating circuits on servomechanisms in order to determine ways to improve the stability of servocontrol systems.
- (3) To allow students to familiarize themselves with the operational theory of automatic self-balancing recorders.

TYPES OF EXPERIMENTS

This equipment is mainly comprised of the servomechanisms shown in Fig. 1. By using three different circuits incorporated in the equipment, experiments can be performed to clarify the following.

- 1. The relationship between phase margin and gain margin.
- 2. The significance of gain adjustment, especially the relationship between phase margin and gain margin.
- The improvement of servomechanism control characteristics by using compensating circuits.
 - 3.1 Techniques necessary for acquiring optimum control characteristics by adjusting amplifier gain and using phase lead and phase lag circuits.
 - 3.2 Most effective means for compensation required for optimum control in terms of stationary and transient responses.
- 4. Indicial response of the servomechanism operated in conjunction with an oscillator and a pen recorder oscillograph.
- 5. Operational theory and cautions of the automatic self-balancing recorders.

It is ideal that this equipment should be used in conjunction with an ultra-low frequency oscillator and a pen recorder oscillograph to perform quantitative experiments, but this equipment alone is capable of performing experiments to a certain extent.

Power requirements: 100V AC, 50/60 Hz.

TYPE MO-2, AUTOMATIC CONTROL TECHNIQUE TRAINER

Dimensions: Approx. $450(H) \times 500(W) \times 280$

(D) mm.

Accessories supplied: 3 rolls of recording paper (for the

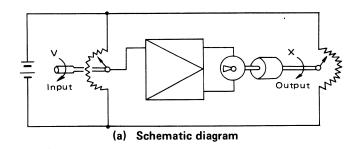
built-in self-balancing recorder).

Complementary

GENERAL

equipment required: Ultra-low frequency oscillator

(Ando's type ULO-5 or equivalent) and 2-pen recorder oscillograph.



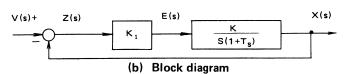


Fig. 1 Servomechanisms

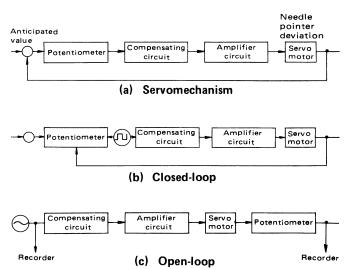
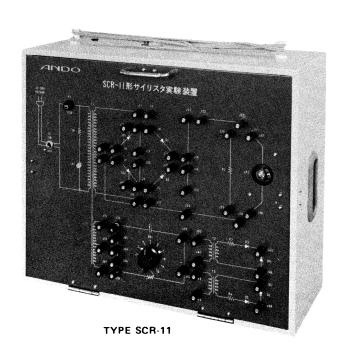


Fig. 2 Typical circuits

THYRISTOR TRAINERS

TYPES SCR-11/12/13/14/15

• Experiments from fundamental exercises to applied studies of thyristor circuits



Ando's Thyristor Training System is divided into 5 grades from Type SCR-11 to -15 according to the contents of experiments from fundamental exercises to applied studies of thyristor circuits.

To study and understand the principles easily, and to apply the trainers perfectly, each of the 5 training models provides a graphical representation of the various typical circuits printed on the panel board.

The panel board can be opened to a slant of about a 30° angle for easy maintenence and observation of the inside.

Type SCR-11 Thyristor Trainer:

For fundamental exercise (study of the operation principle of thyristor circuits)

Type SCR-12 Thyristor Trainer:

For non-contact switching exercise of DC and AC circuits Type SCR-13 Thyristor Trainer:

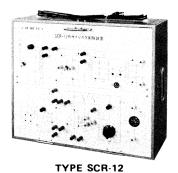
For gate circuit exercise

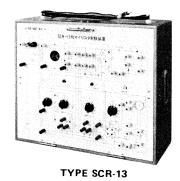
Type SCR-14 Thyristor Trainer

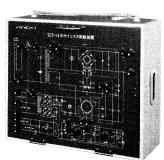
For exercise of automatic voltage control for AC/DC dy-

Type SCR-15 Thyristor Trainer:

For power inversion exercise (thyristor inverter exercise)







TYPE SCR-14

TYPES SCR-11/12/13/14/15, THYRISTOR TRAINERS

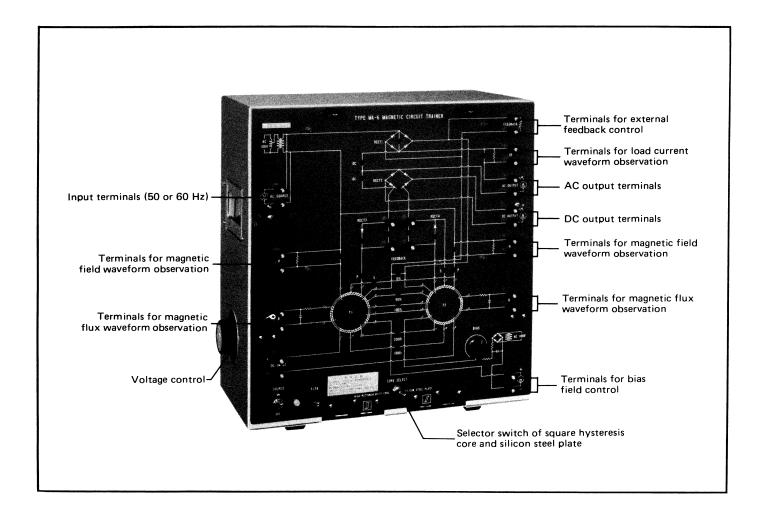
FEATURES AND TRAINING SCHEDULE

| Type | Features | Training schedule |
|--------|--|---|
| SCR-11 | Circuits are easy to understand, and plug-in cables. and U-links are used for ease of circuit change. The pattern of thyristor function can be easily understood by experiments of phase control with single-phase half-wave rectification, single-phase full-wave rectification, and AC output. The thyristor controlling polarity and state of phase control can be understood by experiments of phase control with Toulon circuit. When the circuit output is applied to a lamp, the basic action of the thyristor can be visually understood. | Study of the principle of operation of the thyristor Study of phase control and its method Single-phase half-wave rectification Single-phase full-wave rectification Principle and application of AC control Simulation of experimental data |
| SCR-12 | Circuit changeover and formation are easy. The thyristor can be compared with conventional electromagnetic switches. Experiments car, be performed in new fields where no switches other than the rapid contactless ones find application. | 1. Switching of the DC circuit (methods and types) 2. Switching of the AC circuit (methods and types) 3. Study of the performance of the thyristor as a rapid contactless switch and the meaning of its sequence 4. Study of the use of the thyristor with a photoelectric switch 5. Comparison of the thyristor with conventional switches |
| SCR-13 | Circuit changeover is made easy by plug-in cables. As each circuit has a trimming control, the angle of thyristor conduction can be read from the control scale. Parts are kept in the same case as those of other types and are so designed as to help to understand and test the circuits. | 1. Study of phase control by magnetic saturation 2. Phase control with Toulon circuit 3. Phase control by R-C relaxation oscillation |
| SCR-14 | The maximum output of the AVR is 400W. The SCR-14 can be used with any type of generator of a small to medium capacity and matches any field load, as the output of the AVR is variable. The SCR-14 can be used with an AC or DC generator, and it operates at any voltage so long as it falls within the range of 80 to 220 V. The experimental procedure is so designed that beginners can easily understand the theoretical and practical aspects of the feedback technique. | Study of excitation characteristics of generators Experiments with the automatic voltage regulator and voltage amplifier Function of the thyristor for an automatic voltage regulator Study of the stability and instability of thyristor performance from the standpoint of automatic control engineering Application of the thyristor to DC and AC generators |
| SCR-15 | Circuit switching (between DC-AC conversion and AC-DC conversion) can be done at the flick of a switch. The power supply of the inverter is 24V DC. Single-phase AC commercial power can be used for the charger. Terminals for connection of an oscilloscope are provided for visual observation of the waveform in various tests. | 1. Fundamental experiments with the thyristor inverter 2. Applications of the thyristor inverter 3. Battery charging with the thyristor 4. Observation of the waveform of operating signals |

DIMENSIONS, WEIGHT AND POWER REQUIREMENTS

| Туре | Dimensions | Weight | Power requirements |
|--------|-------------------------------|--------------|--------------------|
| SCR-11 | | Approx. 14kg | |
| SCR-12 | | Approx. 14kg | |
| SCR-13 | Approx. 200H x 500W x 425D mm | Approx. 15kg | 100 V AC, 50/60 Hz |
| SCR-14 | | Approx. 20kg | 1 |
| SCR-15 | | Approx. 18kg | |

MAGNETIC CIRCUIT TRAINER



The MA-6 is a magnetic circuit trainer for educational purposes. If it is used in a classroom, students can concretely and easily understand the lecture about magnetic amplification.

The MA-6 is housed in a portable metal case and can be used in a vertical, horizontal or oblique position as called for by the experimental procedure. All the circuits are graphically reproduced on the front panel, and a desired circuit of magnetic amplification can be easily obtained by simple reinsertion of the plug.

- Switching from one circuit to the other can be easily accomplished by simple reinsertion of the plug. Circuits of self-feedback, external feedback, doubler, saturable reactor, and BH curve measurement can be formed by the use of accessory circuit guide plates.
- The MA-6 can be used to test the knowledge acquired about the circuitry. It shows whether students select a circuit of interest from the network of plural circuits shown on the front panel.
- The characteristics of an amplifier are greatly influenced by the BH curve of cores. A "50% Ni Permalloy" core is used in this instrument as representing the rectangular BH curve of cores, and its BH curve can be compared with that of a silicon steel plate.
- The hysteresis curve can be observed.
- The magnetism inside a core and the waveform of a load current can be observed. The waveform showing the relation between magnetic core saturation and load current can be observed on a CRT by using an oscilloscope.

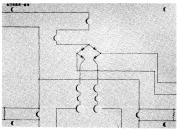
TYPE MA-6, MAGNETIC CIRCUIT TRAINER

TRAINING SCHEDULE -

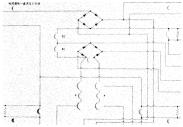
- 1. Experiments of the law of ampere-turn
- 2. Study of the relation between current gain and turn ratio
- 3. Comparison of gains of various feedback amplifiers
- Study of the relation between amplifier gain and BH curve (Comparison of a square hysteresis core with a silicon steel plate)
- 5. BH curve observation
- 6. Observation of the waveform showing the relation between magnetic saturation and load current
- 7. Study of the influence of line voltage variations on amplification
- 8. Study of time constants
- 9. Experiments with typical magnetic amplification circuits

CIRCUIT GUIDE PLATES -

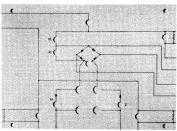
The following circuit guide plates with connecting instructions are supplied with the instrument.



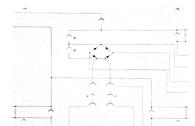
Self-feedback - DC



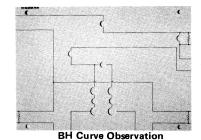
External-feedback - DC and AC



Self-feedback (doubler) - DC and AC



Saturable Reactor - DC and AC



| _ | - | | _ | _ | • | |
|---|---|---|---|---|---|--|
| - | - | N | - | н | Δ | |
| | | | | | | |

Accessory case: Experiment guide:

Power requirements: 100V AC, 50/60 Hz. Approx. 420(H) x 450(W) x Dimensions: 200(D) mm. Weight: Approx. 27 kg. Accessories supplied: Circuit guide plate: 5 Plua: 15 Power cable: 1 Fuse: 1 Connecting cable: 20

2

1

Complementary apparatus available:

DC ammeter: 10 and 100 mA 500 mA

AC ammeter: 500 mA 1 1 AC voltmeter: 150 V 1 Slide rheostat: 0.2/0.4 A, approx. $10000/2500\Omega$ 1

0.4/0.8 A, approx. $2500/625\Omega$ 3

Oscilloscope: One dual trace or two single trace

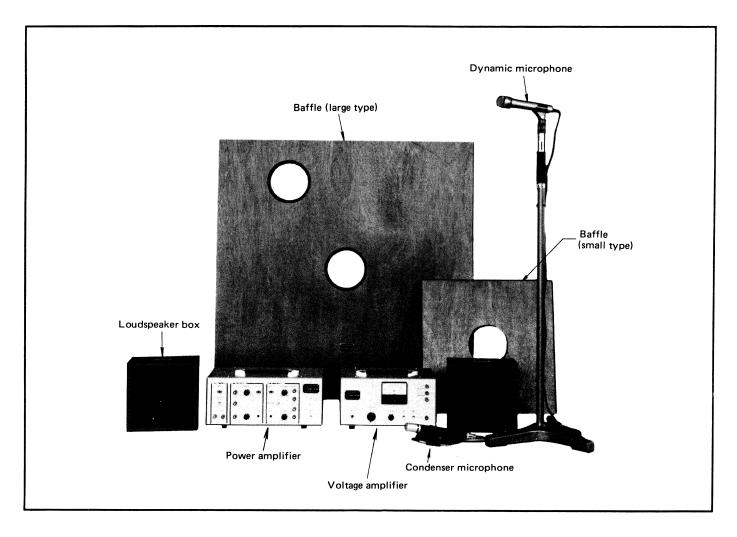
oscilloscopes

2

1

ACOUSTIC TECHNIQUE TRAINER

TYPE ASA-13



The ASA-13 is an acoustic technique trainer which has been developed to help students obtain a better understanding of lectures on electroacoustics. (It does not need a special sound-proof chamber, if slight errors are allowed. If a measurement room is separated from a sound chamber, more effective experiments can be performed.)

FEATURES

- By the combined use of the F-V converter housed in a power amplifier and an XY recorder, frequency characteristics are semiautomatically recorded. The ASA-13 is especially easy to operate, and measurement can be completed in one-tenth of the time required by conventional instruments.
- As all necessary apparatus are included in the ASA-13, much time can be saved in the preparation.
- Additional interesting experiments can be performed in connection with acoustic apparatus.
- Various applied experiments can be performed by changing the combination of parts.

TRAINING SCHEDULE

- 1. Comparison of the construction and directivity between a dynamic microphone and a condenser microphone (Fig. 1)
- 2. Measurement of frequency characteristics of speakers (Fig. 2)
- 3. Study of the relation between the bandwidth of the reproduced frequency and the tone quality, tone color and articulation
- 4. Study of the effects of baffles and cabinets
- 5. Elucidation of the cause of the stereophonic effect

TYPE ASA-13, ACOUSTIC TECHNIQUE TRAINER

SPECIFICATIONS

Power Amplifier:

Power amplifier: Frequency response, 60 Hz to 20 kHz; maximum output, 12W into 16 Ω load. Phase shifter: Frequency, 200 Hz; phase variable

range, approximately ±30°.

F-V converter: Output, 0 to 10V (logarithmic to frequency); frequency range, 20 Hz to 2 kHz

and 200 Hz to 20 kHz.

Power requirements: 100V AC, 50/60 Hz. Dimensions: Approx. 150(H) x 350(W) x

200 (D) mm.

Weight: Approx. 6 kg.

Voltage Amplifier:

Amplification gain: More than 80 dB (the voltage amplifier can also serve as a 50 dB pre-amplifier).

Amplification range: 0 to 25 dB in 5 dB steps.

Scale graduations: -5 to +5 dB.

Frequency response: Within ±3 dB, 100 Hz to 20 kHz.

Power requirements: 100V AC, 50/60 Hz.

Dimensions: Approx. 150(H) x 350(W) x 200(D) mm.

Weight: Approx. 3 kg. . Condenser Microphone: Impedance: 600Ω (rating).

Sensitivity: -71 dB (0 dB = $1V/\mu$ Bar, 1000 Hz).

Weight: Approx. 240 g. Dynamic Microphone:

Impedance: 600Ω (rating).

Sensitivity: -75 dB (0 dB = $1V/\mu$ Bar, 1000 Hz).

Weight: Approx. 240 g.

Dynamic Speaker:

Min. resonant frequency: 70 to 85 Hz. Moving coil impedance: 16Ω (rating).

Allowable input: 3W max.

Output sound level: 96 dB/W or more.

Outer diameter: 165 mm.

Dimensions: Approx. 210(H) x 210(W) x 125(D) mm.

Weight: Approx. 1 kg.

Microphone Stand:

Height (unfolded): 902 to 1514 mm.

Weight: Approx. 3.5 kg.

Baffle (large type):

Dimensions: Approx. 900(H) x 900(W) x 50(D) mm.

Weight: Approx. 6 kg. Baffle (small type):

Dimensions: Approx. 450(H) x 450(W) x 15(D) mm.

Weight: Approx. 2 kg.

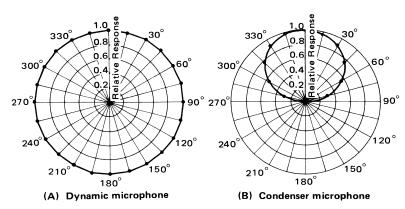


Figure 1. Directivity of microphones

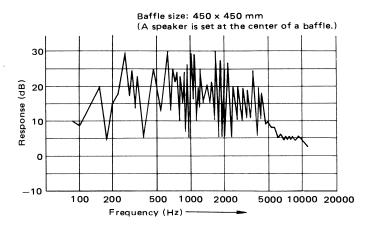


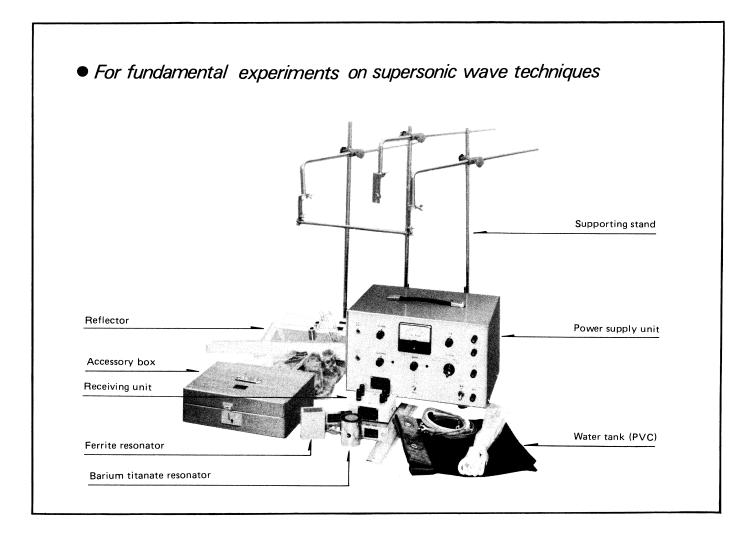
Figure 2. Sound Pressure/frequency Characteristic Curve

Complementary equipment available

- Continuously variable oscillator (Ando's Type TCO-48 Oscillator is recommended)
- Variable filter (Ando's Type VF-16 Filter Circuit Trainer is recommended)
- 3. X-Y recorder
- 4. Resistance standard

SUPERSONIC WAVE TECHNIQUE TRAINER

TYPE UST-1



In recent years the supersonic wave instruments have been used in various fields including food manufacture, dish washing, and medicine and have been acquiring increasing importance in our daily life. The increasing use of supersonic wave instruments is explained by the special nature of the supersonic wave. However, the supersonic wave technology cannot possibly be used to best advantage, unless the supersonic wave itself is studied to the full extent. The familiarity with the operating procedure of the supersonic wave instruments is not enough. The UST-1 is a supersonic wave technique trainer which has been developed for educational purposes and is instrumental in the clarification of various phenomena of the supersonic wave in water and in the collection of technical information on the supersonic wave.

- Various fundamental experiments can easily performed by changing the combination of the experimental components.
- The characteristics of the electroacoustic transducer can be studied in connection with its construction.
- The power supply section can be used as a power amplifier for general purposes. As AM terminals are provided, the power supply section finds use in many applications.

TYPE UST-1, SUPERSONIC WAVE TECHNIQUE TRAINER

TRAINING SCHEDULE

- 1. Vibrator impedance measurement
- 2. Experiment of supersonic wave directivity
- 3. Experiment of supersonic wave reflection characteristics
- 4. Study of the relation between wavelength and sound velocity
- 5. Supersonic cleaning experiment
- 6. Supersonic heating experiment
- 7. Supersonic emulsification experiment
- 8. Experiment of sound detection in water
- 9. Supersonic communication experiment

NOTES

- 1. For the experiments 2, 3, 8 and 9 above, a water tank large enough not to give rise to the reflected wave is necessary, and provision must also be made to avoid ripples. The experiments 1, 4, 5, 6 and 7 can be performed with the PVC tank supplied with the instru-
- 2. For the experiment 9, the Type ASA-13 Acoustic Technique Trainer is required as a companion instrument.

COMPOSITION

| | Description | Quan- tity | Remarks |
|---------------|----------------------|---------------|--|
| Pov | ver supply unit | 1 | |
| Red | ceiving unit | 1 | |
| Res | onator | 2 | Approx. 50 kHz |
| Sup | porting bar | 3 | |
| Sup | porting stand | 3 | |
| Reflector | | 3 | |
| | ter tank th rope) | - 1 | PVC (1000×400×250 mm) for experiments 1, 4, 5, 6 & 7 |
| | Accessory box | 1 | |
| ặ | Test tube | 2 | |
| ž | Scale | 1 | |
| essc | S Fuse | | |
| Accessory kit | Lamp | 1 | |
| | Connection cable | 8 | |

EXPERIMENT EXAMPLES

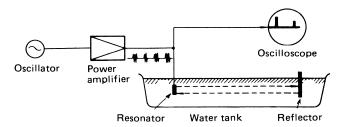


Fig. 1 Sound Detection in Water by Supersonic Pulse

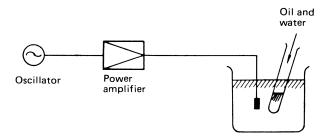


Fig. 2 Experiments of Emulsification and Corpuscle Cohesion

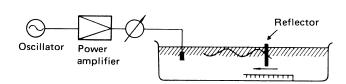


Fig. 3 Measurement of Sound Velocity in Water

APPARATUS AVAILABLE

Sine wave oscillator (10 to 100 kHz):

1 (Ando's Type TCO-48 Oscillator is recommended).

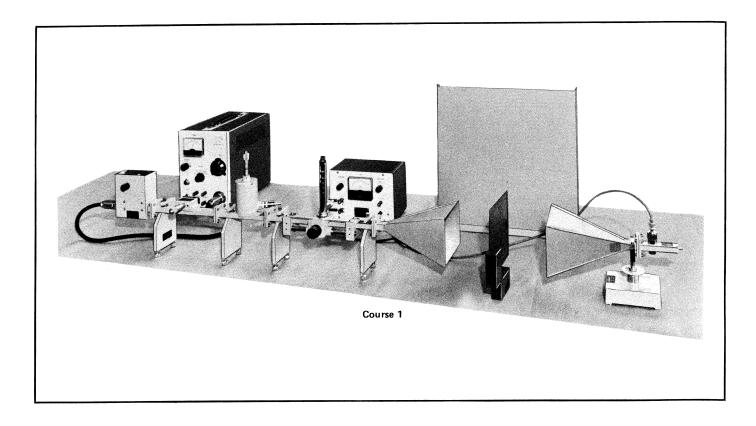
Dual trace oscillascope: 1

Voltage amplifier:

1 (Ando's Type TLM-35B Level Meter is recommended) Acoustic technique trainer:

1 (Ando's Type ASA-13 is recommended)

MICROWAVE TECHNIQUE TRAINERS



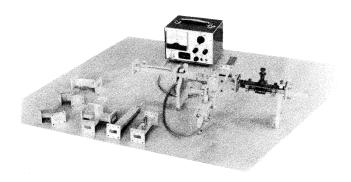
The recent trend in communications is toward the use of shorter waves, and microwaves which are extremely short in length as the name suggests are now used extensively. Ando's microwave technique trainer is designed to allow students to have a quick and sound understanding of the fundamentals of microwave techniques through experimentation.

The microwave technique trainer is divided into four courses from course 1 to 4 according to the exercises performed.

TRAINING SCHEDULE

- Course 1: Elementary experiments
- Course 2: Advanced experiments (the instruments of course 1 are also required in addition to those of course 2)
- Course 3: Experiments on simplified voice communications (the instruments of course 1 are also reguired in addition to those of course 3)
- Course 4: Complicated circuit experiments (the instruments of course 1 or courses 1 and 2 are also required in addition to those of course 4)

- A wide variety of experiments can be performed.
- The theory and uses of the oscillation mode of the klystron and Q-curve of a cavity frequency meter can be easily understood by experiments.
- Circuit protection is given to the instruments against possible damage due to inadvertent operation.
- The microwave technique trainers have been developed in accordance with the Standards of Electronics Industries Association of Japan so that they can be used not only for educational purposes but also for general tests and measurements.



The combination of courses 2 and 4

20

MICROWAVE TECHNIQUE TRAINERS

LIST OF EXPERIMENTS

| | Exercises of each course | Course 1 | Course 2 | Course 3 | Course 4 |
|----|---|-------------|-------------|-------------|-------------|
| 1 | Handling of a klystron and a klystron power source, and learning the principle of oscillation by the use of a klystron | 0 | | | |
| 2 | Experiment on the klystron oscillation mode and visual observation of the klystron oscillation mode by the use of an oscilloscope | 0 | | | |
| 3 | Detection of microwaves by the use of a crystal mount | 0 | | | |
| 4 | Impedance measurement by the use of standing wave ratio, and learning of Smith-chart | 0 | Δ | | |
| 5 | Measurement of guide wave length and frequency by the use of standing waves | 0 | | | |
| 6 | Frequency measurement by transmission and reflection methods, and learning of a cavity resonator | 0 | - | | |
| 7 | Observation and measurement of \boldsymbol{Q} of a cavity resonator by the use of an oscilloscope | 0 | | | |
| 8 | Experimenting and learning of the principle of a variable attenuator | 0 | Δ | | |
| 9 | Precise measurement of attenuation of a waveguide circuit | 0 | Δ | | |
| 10 | Measurement of directivity and gain of an electromagnetic horn | 0 | | | |
| 11 | Understanding of attenuation of microwave in space propagation, reflection by an object and deflection by a screen | 0 | | Δ | |
| 12 | Exercise of power measurement by the use of a thermistor mount and a thermistor bridge | | 0 | | |
| 13 | Measurement of residual standing wave ratio of a standing wave detector | | 0 | | |
| 14 | Making and measurement of desired load impedance by the use of a variable attenuator and a variable short end | | . 0 | | |
| 15 | Making of reflected waves, and impedance matching | | 0 | | Δ |
| 16 | Measurement of the degree of coupling and direction of a directional coupler, and experiment of power measurement by the use of a directional coupler | | 0 | | |
| 17 | Experiment of simplified microwave voice communications with AM | | | 0 | |
| 18 | Experiment of simplified microwave voice communications with FM | | | 0 | |
| 19 | Learning of the principle of a magic T and measurement of various characteristics | | | | 0 |
| 20 | Measurement of reflected power by the use of a magic T and other experiments | | | | 0 |
| 21 | Experiments above in complicated circuits | | | | 0 |

Notes

- O: Typical experiments of each course
- ©: Experiments proper to Ando's microwave technique trainer
- Δ: More precise and sophisticated experiments can be performed in the corresponding course.

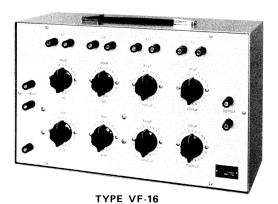
FILTER CIRCUIT TRAINERS

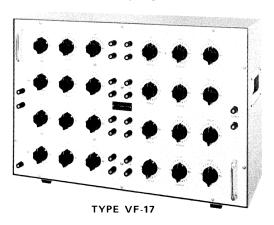
TYPES VF-15/16/17

 Can form a low-pass filter, high-pass filter, band-pass filter and bandrejection filter



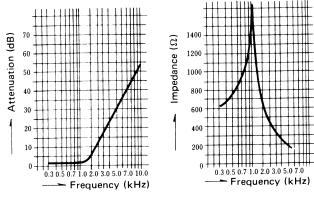
TYPE VF-15





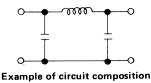
- The series of filter circuit trainers can form various filters such as a low-pass filter, high-pass filter, band-pass filter, and band-rejection filter.
- They can also be used as a variable self-inductor or a variable capacitor.
- A resonant circuit in a series or a parallel arrangement can be formed with this series of filter circuit trainers as desired so that they can also be used in experiments of the resonant circuit.

EXAMPLE OF CHARACTERISTICS (Type VF-16: One section of constant K type)



Attenuation characteristics

Impedance characteristics

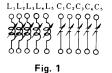


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TYPES VF-15/16/17, FILTER CIRCUIT TRAINERS

SPECIFICATIONS

| - | Туре | VF-15 | VF-16 | VF-17 |
|--|--|---|--|--|
| Inductance elem | ents | 5 sets of an inductance determined by the cut-off frequency | 2 sets for 0.1 to 1100mH | 2 sets for 0.1 to 1110mH 2 sets for 0.01 to 1110mH |
| Capacitance elem | nents | 5 sets of a capacitance determined by the cut-off frequency | 2 sets for 0.0001 to 1.1μF | 2 sets for 0.0001 to 1.11μF 2 sets for 0.0001 to 11.1μF |
| Circuit (external between termina | connections are made ls.) | Refer to Fig. 1 | Refer to Fig. 2 | Refer to Fig. 3 |
| | Characteristic impedance | 600Ω unbalanced | 600Ω unbalanced | 600Ω unbalanced |
| Filters obtained with the | Cut-off frequency (low-pass and high-pass filters) | 500, 1000 or 2000 Hz | Any frequency in the neighborhood of 1000 Hz | Any frequency in the neighborhood of 1000 Hz |
| VF-15, VF-16, and VF-17 Center frequency (band-pass and band rejection filters) | | 1000 Hz | Any frequency in the neighborhood of 1000 Hz | Any frequency in the neighborhood of 1000 Hz |
| Dimensions (H x | W × D) | Approx. 270x490x235mm | Approx. 250x400x200mm | Approx. 400x600x200mm |
| Weight | | Approx. 15 kg | Approx. 8 kg | Approx. 18 kg |







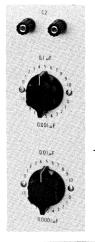
EXAMPLES OF LOW-PASS FILTER CIRCUITS

The circuits of low-pass filters obtained with the VF-15, VF-16, and VF-17 are shown below by way of example. The circuits of high-pass, band-pass, and band-rejection filters can also be formed in a similar way.

| VF | -15 | VF-16 | VF-17 |
|---|---|--------------------|---|
| Formula | | | |
| $L_2 = L_3 = L_4 = \frac{2R}{\omega}$ | L_2 L_3 L_4 | om o mo | ompmpmo |
| $C_1 = C_4 = \frac{1}{R \omega}$ | | + | |
| $C_2 = C_3 = \frac{2}{R \omega}$ | | 0 0 | |
| $L_1 = L_5 = \frac{1 - m^2}{m} \cdot \frac{R \omega}{\omega}$ | I. I. I. | 0 | |
| $L_2 = L_4 = (1 + m) \frac{R}{\omega}$ | م مسمسمن م مسمسمسم | | 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 |
| $L_3 = \frac{2R}{\omega}$ | \Rightarrow $\exists L_1 \downarrow C_2 \uparrow C_3 \exists L_5$ | - | + + |
| $C_1 = C_5 = \frac{m}{R \omega}$ | $\overline{\downarrow}$ C_1 $\overline{\uparrow}$ C_5 | | 0 |
| $C_2 = C_3 = \frac{2}{R \omega}$ | L ₅ L ₃ L ₄ | · · · | |
| $L_2 = L_4 = \frac{mR}{\omega}$ | مرابع معمورات | | o-suspension |
| $L_3 = \frac{2R}{\omega}$ | $C_1 + C_3 + C_4$ | <u> </u> |] = = = = = = = = = = = = = = = = = = = |
| $C_1 = C_5 = \frac{1 - m^2}{m} \cdot \frac{1}{R \omega}$ | 0 | 0 1 0 | |
| $C_3 = C_4 = (1+m) \frac{1}{R \omega}$ | | | |

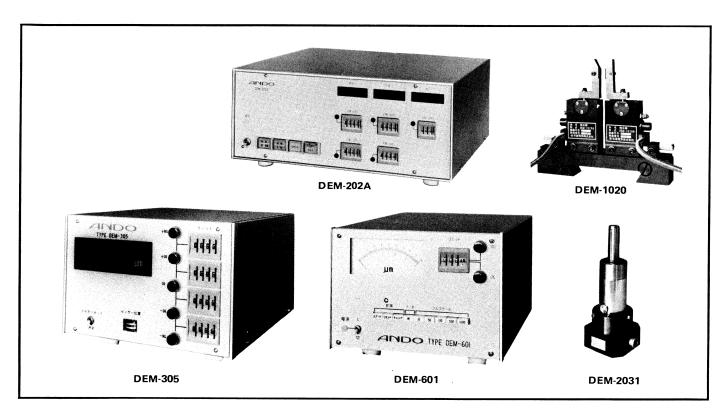
SERVICEABLE DIALS FOR USER CONVENIENCE

The filter circuit trainers are so designed that two decades can be varied with one dial. Therefore, parameters of two or three significant digits can be set, when two (VF-16) or three (VF-17) dials are used together. On the right is shown the combination of two dials in the VF-16 with which any parameter of two digits from $0.0001\mu\text{F}$ to $1.1\mu\text{F}$ can be set.



ELECTRONIC MICROMETERS

TYPES DEM-200/300/600



The DEM-200 and -300 series of Ando's electronic micrometers electrically measure minute deviations in dimensions of mechanical and electric parts, and indicate the measurements on the digital display or meter. When they are combined with other equipment, integrated automatic measuring systems can be formed; such integrated measuring systems not only make and indicate measurements but also make a decision, sort, and transport finished parts.

The DEM-600 series is specially designed for use in the measurement of deviations of such dimensions as inner and outer diameters.

Electronic Micrometer Composition



- Instrument performance is little affected by environmental conditions, and high accuracy on the order of microns can be achieved.
- The DEM-200 and -300 series perform calculations, indicate measurements, and determine tolerance settings in digital notation, contributing a great deal to the achievement of high speed and high accuracy. The DEM-600 series are low-cost, general-purpose instruments with a number of uses that can be easily operated even by an unskilled operator.
- As master values can be entered at the mere touch of a control, anyone can easily operate these electronic micrometers.
- The system capacity can be expanded by adding a necessary number of units, when simultaneous measurements at many points are desired. Inspection and automatic sorting of complicated works can be carried out at low cost.
- The tolerances for rejection and grading can be digitally set on the instrument.
- ICs are used throughout the circuitry so that high reliability of performance is achieved.

TYPES DEM-200/300/600, ELECTRONIC MICROMETERS

SPECIFICATIONS, DISPLAY AND CONTROL SECTION

| Instruments | DEM-200 Series DEM-300 Series | | DEM-600 Series | |
|-----------------------|--|--|----------------------------------|--|
| Use | Multi-point measurement | Single-point measurement | Single-point measurement | |
| Type of display | Dig | ital | Analog | |
| Measurement range | 0 to 999 μm | 0 to 999 μm or 0 to 99.9 μm | 0 to 1 mm | |
| Accuracy | Within ± (0.5% + 1 | count) of reading | Within ±1.5% of reading | |
| | D | Digital setting of upper and lower limit | | |
| Limit settability | 00.0 to ±99.9 µm (000 to ±999 µm (ii | 000 to ±999 μm (in 1 μm steps) | | |
| Zero setting | Single-touch setting i | Automatic zero setting at initial position | | |
| Points of measurement | Individual A and B, A+B, A-B | | | |
| Operating temperature | | 0 to 40°C | | |
| Power requirements | | 100V AC, 50/60 Hz | | |
| Dimensions | Approx. 180x440x380 mm | Approx. 180x250x345 mm | Approx. 170x250x330 mm | |
| Weight | Approx. 15 kg | Approx. 10 kg | Approx. 10 kg | |
| Others | | 3 to 5 classifications | Peak-hold type 2 classifications | |

SPECIFICATIONS, SENSORS

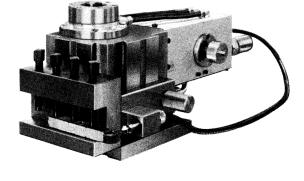
| Instruments | DEM-1011 Plunger-type sensor | DEM-1030 Plunger-type sensor | DEM-1020 Lever-type sensor | |
|-----------------------|-----------------------------------|---------------------------------|---|--|
| Use | Measurements of height and length | | Measurements of outer diameter and deviations | |
| Ponits of measurement | 1 | | 1 or 2 | |
| Measurement method | Single | | Single or electric arithmetic operation | |
| Stroke | 3 mm | 13 mm | 10 mm | |
| Straight line range | ±700 μm | ±6.5 mm | ±700 μm | |
| Measurement range | No limit | ation | 0 to 140 mmφ | |
| Measuring weight | 60 g (standard) | 250 g (standard) | 400 g (standard) | |
| Contactor | Ultra-hard alloy | | | |

| Instruments | DEM-2030 Inner Diameter Sensor | DEM-204 [] Inner Diameter Sensor | |
|-----------------------|---------------------------------|-----------------------------------|--|
| Points of measurement | 1 | 1 (X, or X and Y directions) | |
| Measurement method | Electronic arithmetic operation | | |
| Stroke | ±0.5 mm (at max.) | | |
| Straight line range | ±700 μm | | |
| Measurement range | 15 to 35 mmφ* 20 to 60 mmφ* | | |
| Measuring weight | 60 g (standard) | | |
| Contactor | Ultra-hard alloy | | |
| Others | Floating type | | |

^{*} Range is covered by replacing measurement guides and contactors.

ALCOS SERIES AUTOMATIC TOOL POSITION COMPENSATING SYSTEM





APT-501 Tool Rest

MTC-202 Control Equipment

The ALCOS Series Automatic Tool Position Compensating System fully employs Ando's advanced measurement techniques and precision machine technology. The system consists of a control equipment (MTC series, two models available) and a tool rest (APT series, two models available). It boasts of high performance/cost ratio and highly accurate tool positioning.

FEATURES

- High performance/cost ratio
- The amount of correction is variable in 1 μ m steps, and values ranging up to $\pm 999 \, \mu \text{m}$ can be set digitally.
- Simple to operate. When the depth of cut is set and the pushbutton switch is pressed, accurate tool positioning is automatically accomplished.
- The ALCOS system can be fitted to a single-purpose machine, such as a copying lathe.
- As the tool rest position is monitored by the closed loop control method at all times, errors due to backlash do not occur.
- All operations including sequence control are performed by solid-state semiconductor circuits so that high reliability of performance is achieved.

SPECIFICATIONS

Method of compensation: Presetting of a fixed depth of cut

Resetting:

Initial position restoration by

pushbutton

Correction control: Closed loop control method Direction of correction: Forward and reverse

Maximum amount of

correction:

000 to 999 μ m

Minimum correction step: $1 \mu m$

Matching tool rest: Power requirements:

APT-101A and -301A 100 V AC ±10%, 50/60 Hz

Power consumption: Approx. 150 VA

Compressed air requirements:

4.5 to 9 kg/cm² (MTC-201A)

Operating temperature:

Dimensions:

Approx. 192(H)x400(W)x

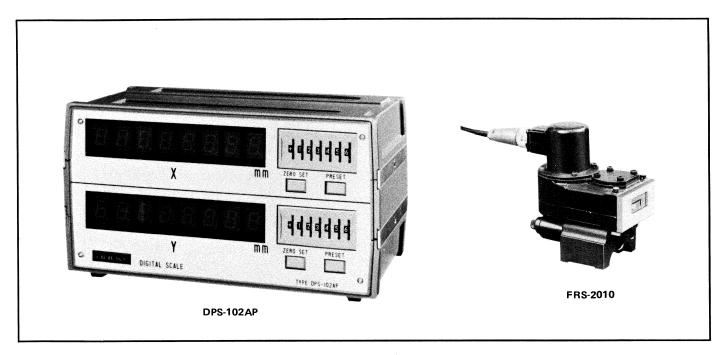
385(D) mm

 $0 \text{ to } +40^{\circ}\text{C}$

Weight: Approx. 17 kg (MTC-201A)

DIGITAL SCALES

TYPES DPS-101A/101AP/102A/102AP



The digital scale is a digital position indicator component that is designed to save labor in machine tool and other industrial machine operations. The digital scales of this series are designed so that they fit all sorts of machine tools and other industrial machines to cover virtually any application.

FEATURES

- As a roller type displacement sensor is employed, there is no limitation on the measurement length.
- All that is required to do when installing the digital scale is just bring its sensor into contact with the table. There is little restraint on installation.
- The standard models of these digital scales incorporate a cumulative error compensation circuit. As the error can be corrected by switch operation, subtle adjustment of the machine after installation or inspection is not necessary.
- These digital scales can be easily attached to machines in use.
- The large display permits easy reading.
- These digital scales are quite simple to operate. Novices can easily acquire the technique to operate them.
- These digital scales permit not only presetting and zero setting on the front panel but also external presetting and zero setting.
- The digital scales have many control inputs, such as preset data input, data output, data hold input, and data disable input, and can easily be connected to NC machines and external circuits. They can therefore cover virtually any application.

SPECIFICATIONS

Unit of indication: 0.005 mm

Indication range: 0 to 9999.99 mm

Indication: ±, mm, 7-digit number, and

overflow

Reset function: Zero setting (manual and auto-

matic) can be done at any point

on the scale.

Power requirements: 100 V AC, 50/60 Hz

Operating temperature: 0 to 40°C

Dimensions: Approx. 151 x 281 x 154 mm Sensor: Rotary encoder (1000P/R)

Additional Functions

DPS-101A/DPS-102A

Data output

DPS-101AP/DPS-102AP

Data output, preset data input, digital switch, press switch

Sensor

Sensor

FRS-2010 Sensor

Use: Measurement of the distance of

linear movement

Measurement method: Reference roller contact method

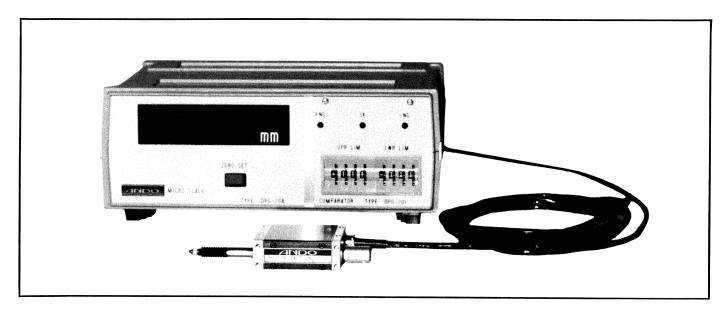
Measurement unit: $5 \mu m$ (standard)

Rolling accuracy: Within \pm (5 + 0.01L) μ m

L = mm

Response speed: 12 m/min

MICROSCALE



This is a accurate and stable digital microscale that employs the linear glass encoder detection method. This microscale consists of DPS-204 Digital Display, DEG-2010A Sensor and DPO-201 Comparator (option).

FEATURES

- As this microscale digitally indicates dimensions (or displacement) as well as polarity, it saves the users the trouble of reading the dial and enables them to make accurate measurements in an efficient way. Even an unskilled person can make as accurate measurements as a skilled operator.
- Zero setting can be done at the mere touch of the pushbutton switch at any point of the scale.
- The upper and lower limit setting capabilities (option) can be provided.
- As a decision signal can be derived from the relay contact, this microscale can perform the function of an automatic tester when incorporated in the machine tool or other industrial machine.

SPECIFICATIONS

DPS-204 Digital Display

Mode of measurement: Automatic continuous measure-

ment

Indication: 4-digit number, ±, overflow 0 to ± 9.995 mm in 0.005 mm Indication range:

Zero setting can be done at any point at the mere touch of the

pushbutton

Data output: 3-digit BCD, serial, digit designation, polarity

Operating temperature: 0 to 40°C

Power requirements: 100/200 V AC, 50/60 Hz,

approx. 7 VA

Dimensions and weight: Approx. 101x281x154 mm,

approx. 2.5 kg

DEG-2010A Scale Sensor

Measurement range: 10 mm

Cumulative accuracy: Within 5 μ m (at 20°C)

Measuring weight: Approx. 150 g Response speed: 0.2 m/s max.

Connecting cable length: 3 m

Dimensions and weight: Approx. 136x24x48 mm,

approx. 400 g

DPO-201 Comparator (option)

Data input: 3-digit BCD, serial, digit

designation, polarity

Limit setting range: ± 0.00 to ± 9.99 mm in 0.01 mm

steps

Classifications: 3 classifications (+NG, OK, -NG)

Decision output: +NG,-NG relay contact outputs;

contact capacity: 220V AC,

 $0.8 \text{ A. } \cos \phi = 0.3$

Decision output

holding: Decision output can be held by

the external control input (relay

contact signal).

Operating temperature: 0 to 40°C

Power requirements: +5V (approx. 5 VA),

supplied from the display.

Dimensions and weight: Approx. 101x120x125 mm,

approx. 0.8 kg

TAPELESS NC SYSTEM

TYPE ALNUC-12



The ALNUC-12 is a teach-in, playback-type NC system that uses no program tape. It accomplishes positioning through simultaneous control of the X and Y axes. This is a universal type NC system that fits all kinds of machine tools. When input data are entered into the built-in memory by an operator or a program is entered through the keyboard, this system enables the machine tool to accomplish automatic positioning and machining with high accuracy. The information stored in the memory can be dumped to magnetic tape (or cassette tape).

USES

Automation of punching press, drilling machine, tapping machine, and milling machine operation, automation of spot welding, automatic feed of electronic parts and mechanical parts, automation of straight cutting and machining, industrial robot position control, etc.

FEATURES

- As this system uses no punched tape, its running cost is low, and yet high reliability of performance is insured.
- This system can be easily fitted to any machine tool in use. The efficiency of the manual type machine tool can be increased by about 3 times with the aid of the ALNUC-12. Its cost is less than half that of the comparable NC machine tool, however. This system is especially suitable for job lot production of different types of products.
- This system is quite simple to operate; memory correc-

tion and manual operation can be done at the mere touch of the controls and the operators need not be specially trained.

SPECIFICATIONS

Axis control: Simultaneous control of X and Y

axes (Z axis control is also

possible.)

Data input method: Template or other scribing tool

copying (or keyboard - option)

Instruction method: Absolute

Indication:

X and Y command values, 4- and

5-digit present values, and 3-digit

sequence numbers

Positioning accuracy: With Memory device: Core

Within 0.1 mm (or 0.01 mm)

Core memory (or IC memory)

200 points (can be expanded to

Memory capacity: 200 points (c 600 points)

One-digit BCD can be output.

Fast feed: 10 m/min

Power requirements: 100 V AC, 50/60 Hz

Options: Data input keyb

Data input keyboard, magnetic card reader-writer, sequence

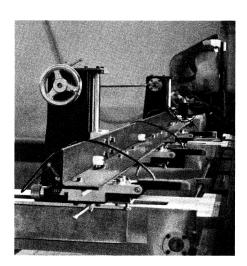
setting unit

Scope of Supply

- (1) Tapeless NC system mainframe plus control motor
- (2) Mounting the system to the copying punching press and adjustment

AUTOMATIC POSITIONING CONTROL SYSTEM

TYPE ALNUC-20



Upward/Downward Adjuster



Control Section

The ALNUC-20 is a universal NC system that permits automatic uniaxial positioning in 5 or 10 steps in layout work through use of digital switches.

The bending or cutting dimensions are entered in order of machine tool operation, and the system is started in the proper operation mode. With this, the reference plane against which the backgauge butts and the work clamping carriage are automatically set to their proper positions, and highly efficient machining is carried on with high accuracy of repetition.

USES

Automation of press brake positioning

FEATURES

- The ALNUC-20, being a closed-type NC system that differs from the electrically driven backgauge, insures very high accuracy of repetition.
- The ALNUC-20 can be easily fitted to the machine tool in use.
- Very simple to operate, so that anyone can operate it.
- Cycle operation (repetition), automatic operation (one cycle only) or manual operation can be selected.
- Operational efficiency is 2.5 to 3 times as high as that of manual operation.

SPECIFICATIONS

Settable steps: 5 (standard) and 10
Setting range: 0 to 500.0 mm (standard)

0 to 750.0 mm

(in the case of the press brake)

Positioning accuracy: ±0.1 mm

Fast feed: Approx. 5 m/min Position: 4-digit indication

Operation modes: Cycle operation : The cycle of a

selected number of steps repeats

itself.

Automatic operation: Positioning for a selected step is automatically

accomplished.

Manual operation: Positioning can be done manually by pushbutton operation regardless of the settings.

Power requirements: Control circuit: 100 V AC, 50/60 Hz

Drive circuit: 200 V AC, 50/60 Hz

Options: Control section carrier (in the

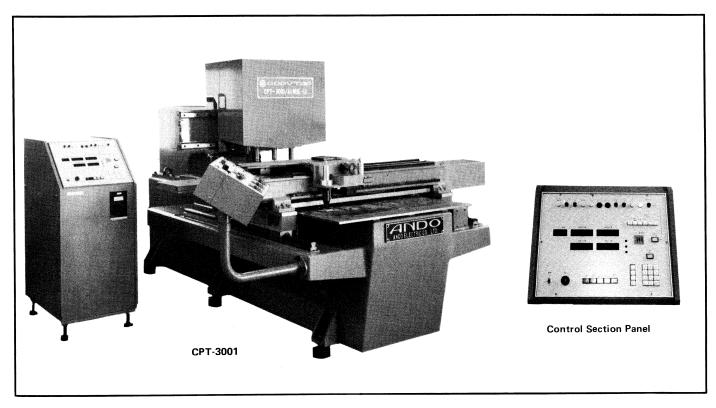
standard ALNUC-20 system, the control section is of pendant type.)

Scope of Supply

- Automatic positioning control system mainframe plus control motor
- (2) NC machine including the mechanical drive
- (3) Mounting the system to the press brake and adjustment

AUTOMATIC TAPPING MACHINE

CPT-3000 SERIES



Ando's automatic tapping machine of the CPT-3000 series consists of an ALNUC numerical control system and 3-axis tapping machine with an X-Y carriage. Programming is done by the direct input method; position instructions are entered by the teach-in method and tap axis instructions are keyed in.

FEATURES

- Teach-in playback NC system
- Program tape is not necessary.
- Automatic change of the tapping shaft
- Free screw pitch setting
- High economic efficiency
- Damaged tap detection capability (option)
- Program storage by the magnetic card reader-writer (option)

SPECIFICATIONS

Mechanical Section

Machining range: 990 x 650 mm Positioning accuracy: ± 0.1 mm

Number of tapping

shafts: 3

Tap hole sizes: M2.3 to M6
Material thickness range: 1 to 4.5 mm
Hit rate*: 20 holes/min
Feed: 15 m/min

Power requirements: 100/200 V AC, 50/60 Hz

Compressed air: 4 kg/cm²

Dimensions: Approx. 1800x3000x2200 mm

Weight: Approx. 2000 kg

* When tapping for M3 holes at 25 mm pitch using steel sheet 2 mm thick.

Control Section

Control axes: Simultaneous control of X and

0.1

Y axes

Input method: Teach-in Instruction method: Absolute

Memory capacity: 200 points (expandable)

Minimum setting unit:

Maximum instruction

value: 999.9

Resetting: Automatic

Hit counter: Electromagnetic 4-digit counter

for each axis

Dimensions: Approx. 1200x720x500 mm

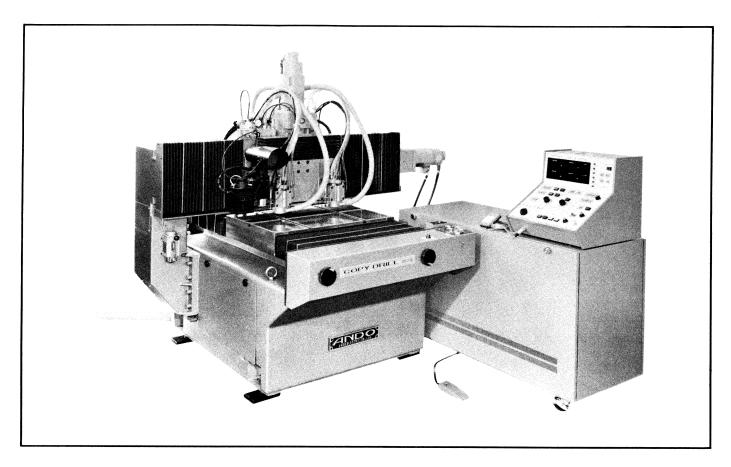
Weight: Approx. 120 kg

Options

- (1) Damaged tap detector
- (2) Magnetic card reader-writer
- (3) Sequence setting unit
- (4) Keyboard input unit
- (5) Memory expansion (200 points)

COPY DRILLS (NC Drilling Machines for PCBs)

TYPES CPD-2110/2120/4000



Ando's copy drills of the CPD-2000 and CPD-4000 series are high-grade boring machines for electronic printed circuit boards that have been provided with automatic NC data read/write capabilities for the first time in the world.

These copy drills combine automatic or manual copying and high-precision drilling functions, and are micro-computer-controlled. The microcomputer control system that has made the tapeless NC drilling machines possible is literally epoch-making. Ando's copy drills that employ the latest advances in NC technology are highly efficient systems suitable for automation and labor saving, which are truly the over-riding needs of users in the 1980s.

These copy drills will do a particularly excellent job in NC data preparation, job lot production of different types of products, and small-hole drilling.

Steps in Operation

Automatic NC Data Read/Write

A strip of negative film showing holes of differing diameters is set to the reference position on the table, and the reading optical axis automatically scans the negative. The hole center positions indicated on the negative are automatically written in the copy drill according to the drill size.

Data Check and Compilation

The hole position data written in the copy drill memory are as correct as indicated on the negative. If necessary, however, these data can be visually checked, added to, changed, or deleted. Test drilling is also possible.

Drilling Operation

Up to 3 printed circuit boards (PCBs) are set on the table at the specified position, the drill is attached, and a start instruction is given. The playback function then immediately starts, repeating the drilling cycle according to the data stored in the memory.

Data Preservation

The data stored in the memory are deleted when new data are entered. If the data already stored in the memory are to be preserved, they can be dumped to a digital cassette magnetic tape.

FEATURES

High Productivity and Performance/Cost Ratio

- Time-saving and economical data preparation.
- The equipment is relatively inexpensive. All operations can be performed by one operator. Electric power consumption and running cost are low. Overall, the investment in this copy drill will pay off soon.

TYPES CPD-2110/2120/4000, COPY DRILLS

High Accuracy and High Quality

- Direct memory by automatic copying, a one-piece structure that performs both writing and drilling, a semiclosed positioning control system, an absolute method free from cumulative errors, microcomputer control, autoamtic monitoring, and other up-to-date techniques of Ando havd been incorporated in these series of copy drills. The electronics-oriented NC machines that employ the latest advances in modern technology ensure high reliability of performance.
- High-precision, high-quality NC machines that feature a high hit rate for small-hole drilling and ordinary hole drilling required in the production of high density printed circuit boards.

Easy and Fast Operation

- Anyone can easily operate these copy drills without first receiving any particular education or training. As the down-time required in the preparation of the machine is limited and the machine can be operated with little loss of fine, its productivity in limited production of different types of products is almost as high as that in mass production.
- In addition to the automatic reading function, specific pattern repetition, IC pattern memory, data compilation, coordinate measurement, sequence setting, and other functions can be utilized to a full extent. These various capabilities contribute a great deal to the productivity of these copy drills and help reduce the time required to fill orders.

SPECIFICATIONS

| Туре | | | CPD-2110 | CPD-2120 | CPD-4000 |
|-------------|--------------------------|--------------------|--|---------------------|--|
| Drive motor | | | High-frequency motor | | |
| System | Main spindle drill | | 1-spindle | 2-spindle | 4-spindle |
| | Data read/write | | Automatic a | nd manual | Manual |
| General | Working range | | One-spindle for all-plane use : 500 x 500 mm Two-spindle for two-plane use : 340 x 500 mm Four-spindle for four-plane use : 600 x 370 mm | | |
| | Hit rate | | 300 holes/min (pitch, 2.5 mm; stroke, 2.5 mm) | | |
| | Positioning accuracy | | 0.01 mm | | |
| | Hole memory capacity | | 2000 holes, standard (expandable) | | |
| | Boring capacity | | 0.3 to 2 6 mm (0.3 to 6 mm, special specification) | | |
| | Main spindle drive | | DC servo motor (NC) | | |
| | Main spindle revolutions | | 30000 to 72000 rpm | | |
| Drill Head | Main spindle stroke | | 0.1 to 9.9 mm (set by a digital switch) | | |
| | Cutting speed | | 100 to 9900 mm/min (variable by a dial) | | |
| | Drill mounting | | Drill chuck diameter: 3.175 mm centrifugal collet (quick-mounting type) | | |
| | Control shaft drive | | DC servo motor for all X, Y and Z axes. High precision machined screws are used. | | |
| Drive | Maximum feed | | 10000 mm/min | | |
| | Operation control | | Microcomputer | | |
| | Coordinate instruction | | Absolute | | |
| Control | Coordinate indication | | Decimal 5-digit display | | |
| | Electronic memory | | Internal: 1C memory External: Digital cassette magnetic tape | | |
| | Origin correction | | Correctable over a range of -2.5 to +99.99 mm by digital switches for X and Y axes. | | |
| Others | Power requirements | Control circuit | 100V AC, 50/60 Hz, sin | gle-phase, 0.5 kW/h | |
| | | Drive circuit | 200 V AC, 50/60 Hz, 3- | phase, 5 kW/h | |
| | Compressed air | | Dry air at a pressure of 7.0 at a flow rate of 350 N | | Dry air at a pressure of 7.0 kg/cm ² at a flow rate of 700 Ng/min |
| | Environmental conditions | | 20°C ± 15°C, 80% RH or less | | |
| | Dimensions | | Approx. 1750(H) x 2100(W) x 1700(D) mm | | Approx. 1850(H) x 3200(W) x 2000(D) mm |
| | Weight | | Approx. 2300 kg | Approx. 2600 kg | Approx. 5000 kg |

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